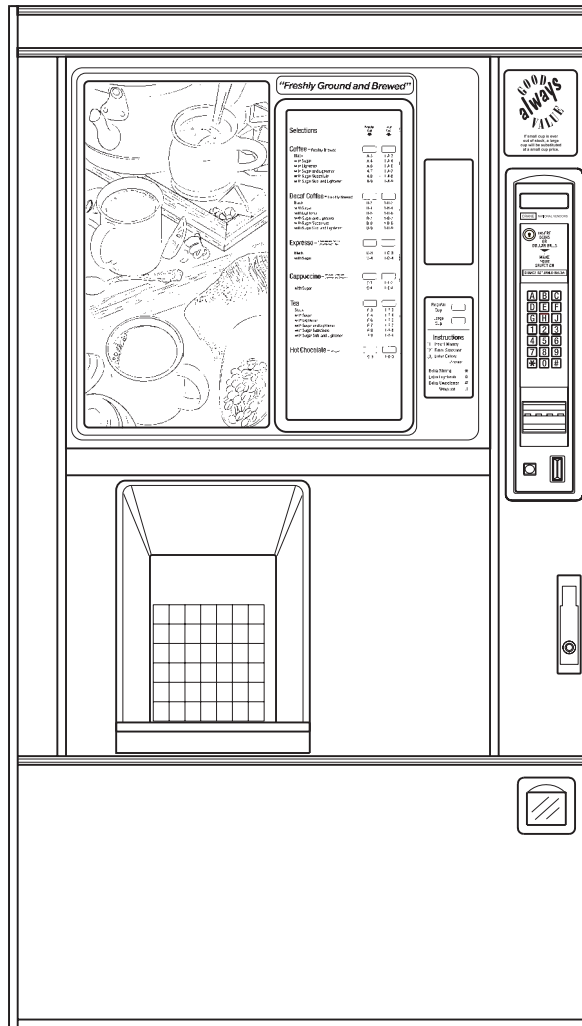


Model 633, 635, 637

Hot Drink Center



PARTS MANUAL

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Hot Drink Center Parts Manual

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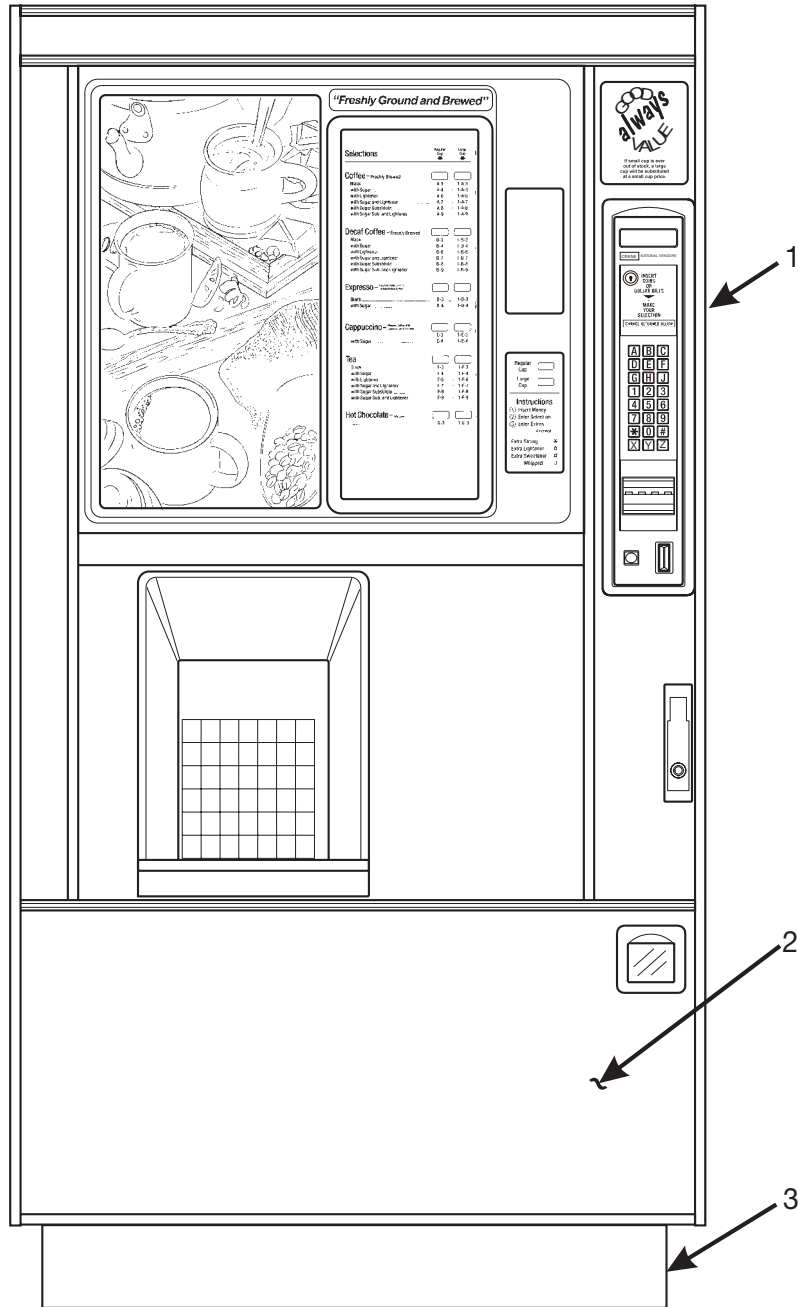
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TABLE 1. HOT DRINK CENTER MERCHANDISER

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	CABINET ASSEMBLY (FIGURES 27, 28, 29)	-
2	-	DOOR ASSEMBLY (FIGURES 7, 8)	-
3	-	BASE PLATE ASSEMBLY (FIGURES 104, 105)	OPT.



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Figure 1. Hot Drink Center Merchandiser

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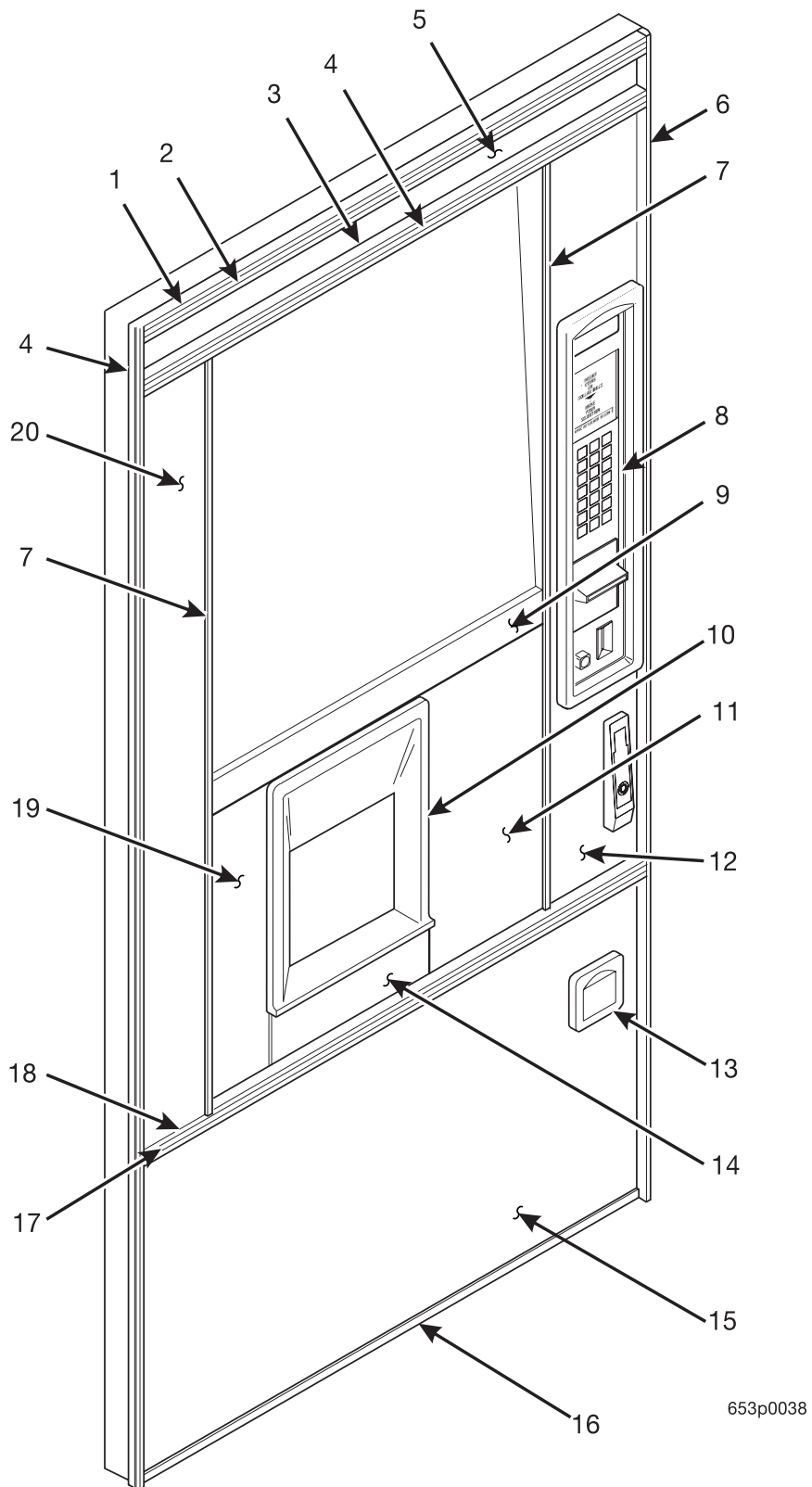


Figure 2. Trim Components

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TABLE 2. TRIM COMPONENTS

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	TRIM - DOOR - TOP AND BOTTOM (TABLE 2G)	1
2	-	TRIM INSERT - BLACK (TABLE 2G)	1
3	-	TRIM - DOOR - HORIZONTAL - MIDDLE (TABLE 2G)	1
4	-	TRIM INSERT - BLACK - MIDDLE (TABLE 2G)	1
5	-	PANEL - TOP TRIM (TABLE 2A)	1
6	1452203	TRIM - DOOR SIDE	2
7	3152560	TRIM - VERTICAL	2
8	1575047	CASTING - MONETARY FRAME - BLACK	1
-	1472132	SCREW #6-32 X 1/4 PHS, T/C, PHILLIPS	10
9	6232186	TRIM - HORIZONTAL - GLASS	1
10	3152045	FRAME - CUP DELIVERY DOOR	1
11	-	TRIM PANEL - CENTER - RIGHT (TABLE 2C)	1
12	-	TRIM PANEL - RIGHT HAND (TABLE 2B)	1
13	1572011	TRIM - COIN CUP - BLACK	1
14	6232012	TRIM - FILLER	1
15	-	TRIM PANEL - BOTTOM (TABLE 2D)	1
16	6232099	EDGE PROTECTOR	1
17	-	TRIM - DOOR - HORIZONTAL - LOWER (TABLE 2G)	1
18	-	TRIM INSERT - LOWER (TABLE 2G)	1
19	-	TRIM PANEL - CENTER - LEFT (TABLE 2E)	1
20	-	TRIM PANEL - LEFT HAND (TABLE 2F)	1
-	2222110	T-BOLT - TRIM - 3/8" (NOT SHOWN)	4
-	3102162	T-BOLT - TRIM - 1/2" (NOT SHOWN)	7

TABLE 2A. TOP TRIM PANEL (INDEX NUMBER 5)

PART NUMBER	DESCRIPTION
1452062	PRESIDENTIAL WALNUT
1452117	SPECIAL FORMICA
1452118	TEAK VINYL
1452183	SPECIAL VINYL
1542225	BLACK HAIRCELL
1572128	NU-WHITE
3152447	STERLING VINYL
3152573	WHITE HAIRCELL
4302284	DOVE GREY
6232224	SLATE
6232309	BLACK PICA

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TABLE 2B. RIGHT HAND TRIM PANEL (INDEX NUMBER 11)

PART NUMBER	DESCRIPTION
6332100	STERLING
6332103	BLACK HAIRCELL
6332105	BLACK PICA
6332109	COMPOSTITION OAK
6332111	DOVE GREY
6332113	LAMINATE
6332117	NU WHITE
6332119	PEWTER
6332121	PORT AU PRINCE
6332122	PRESIDENTIAL WALNUT
6332124	SLATE
6332126	TEAK
6332128	SPECIAL VINYL
6332130	WHITE HAIRCELL

TABLE 2C. RIGHT CENTER TRIM PANEL (INDEX NUMBER 12)

PART NUMBER	DESCRIPTION
6232015	STERLING
6232074	DOVE GREY
6232166	NUWHITE
6232182	TEAK
6232230	WHITE HAIRCELL

TABLE 2D. BOTTOM TRIM PANEL (INDEX NUMBER 15)

PART NUMBER	DESCRIPTION
6232313	STERLING - DEBIT/VER - NO COIN MECH.
6332101	STERLING
6332102	BISON BLACK
6332104	BLACK HAIRCELL
6332106	BLACK PICA
6332108	BLANK
6332110	COMPOSITION OAK
6332112	DOVE GREY
6332114	LAMINATE
6332118	NU WHITE
6332120	PEWTER
6332123	PRESIDENTIAL WALNUT
6332125	SLATE
6332127	TEAK
6332129	SPECIAL VINYL
6332131	WHITE HAIRCELL

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TABLE 2E. LEFT CENTER TRIM PANEL (INDEX NUMBER 17)

PART NUMEBR	DESCRIPTION
6232014	STERLING
6232073	DOVE GREY
6232167	NU-WHITE
6232181	TEAK
6232229	WHITE HAIRCELL

TABLE 2F. LEFT HAND TRIM PANEL (INDEX NUMBER 18)

PART NUMBER	DESCRIPTION
6232013	PORT-AU-PRINCE
6232017	COMPOSITION OAK
6232019	PRESIDENTIAL WALNUT
6232039	STERLING
6232072	DOVE GREY
6232165	NU-WHITE
6232180	TEAK
6232188	BLANK
6232192	LAMINATE
6232201	PEWTER
6232221	SPECIAL VINYL
6232225	SLATE
6232232	WHITE HAIRCELL
6232241	BLACK HAIRCELL
6232311	BLACK PICA
6232323	MOROCCO GREY

TABLE 2G. TRIM COMPONENTS BY STYLE

INDEX (TABLE 2)	TRIM COMPONENT PART NUMBER BY STYLE						
	IMPERIAL CROWN	SIGNATURE SERIES	ARA	VETERAN'S ADMIN.	IMPERIAL CROWN - SUPERIOR	SIGNATURE - SUPERIOR	CAN CAN (BELT)
1	1302484	1452229	1302484	1452229	1302484	1452229	1302484
2	1302479	1302479	1302479	1302479	1302479	1302479	1302479
3	1302478	1302478	1342280	1302478	1302478	1302478	1302478
4	1302479	1302479	4302281	1302479	1302479	1302479	1302479
6	1302409	1452203	1302409	1452203	1452203	1452203	1452203
17	1302479	1302479	1302479	1302479	1302479	1302479	1302479
18	1302478	1302478	1302478	1302478	1302478	1302478	1302478

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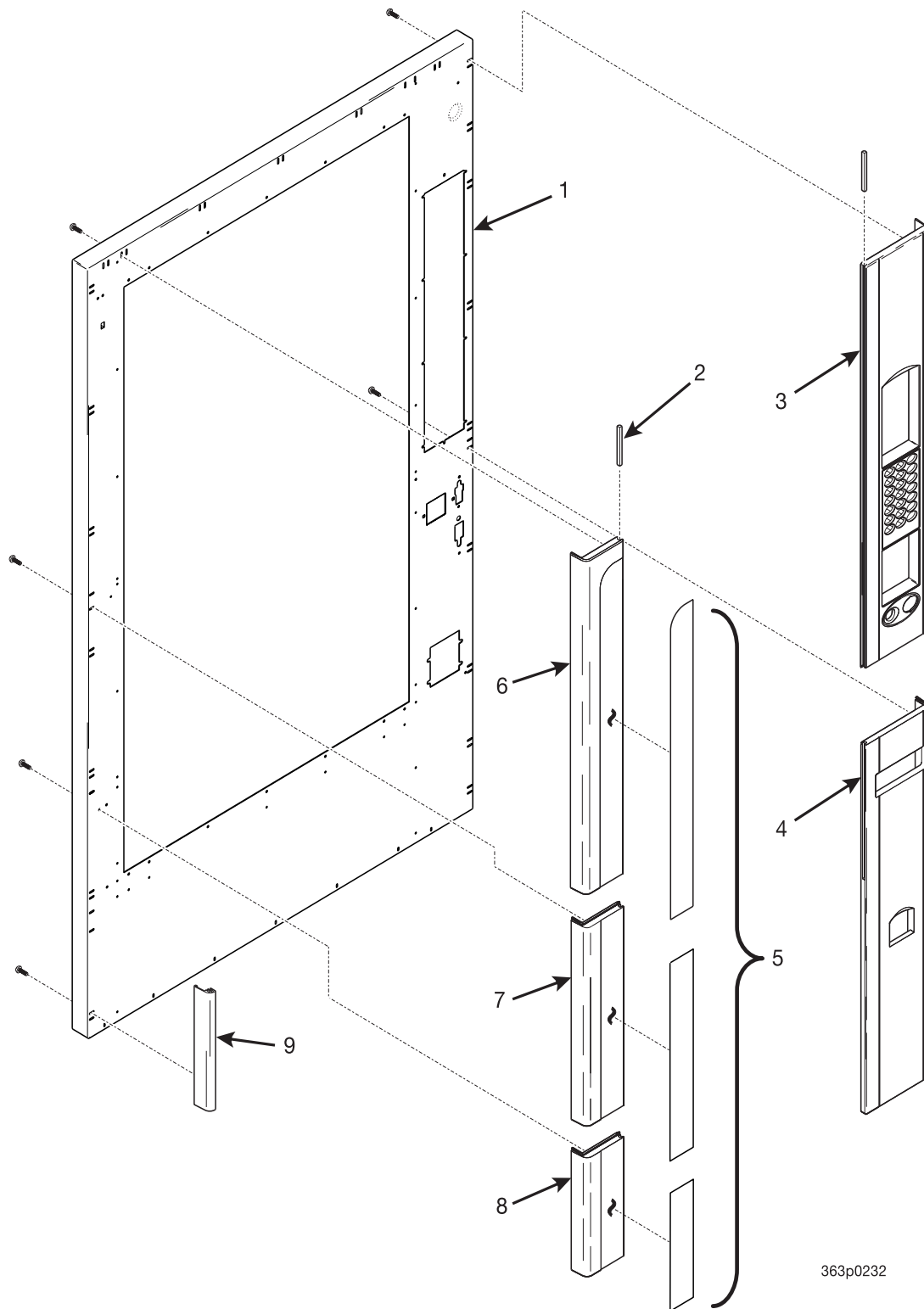


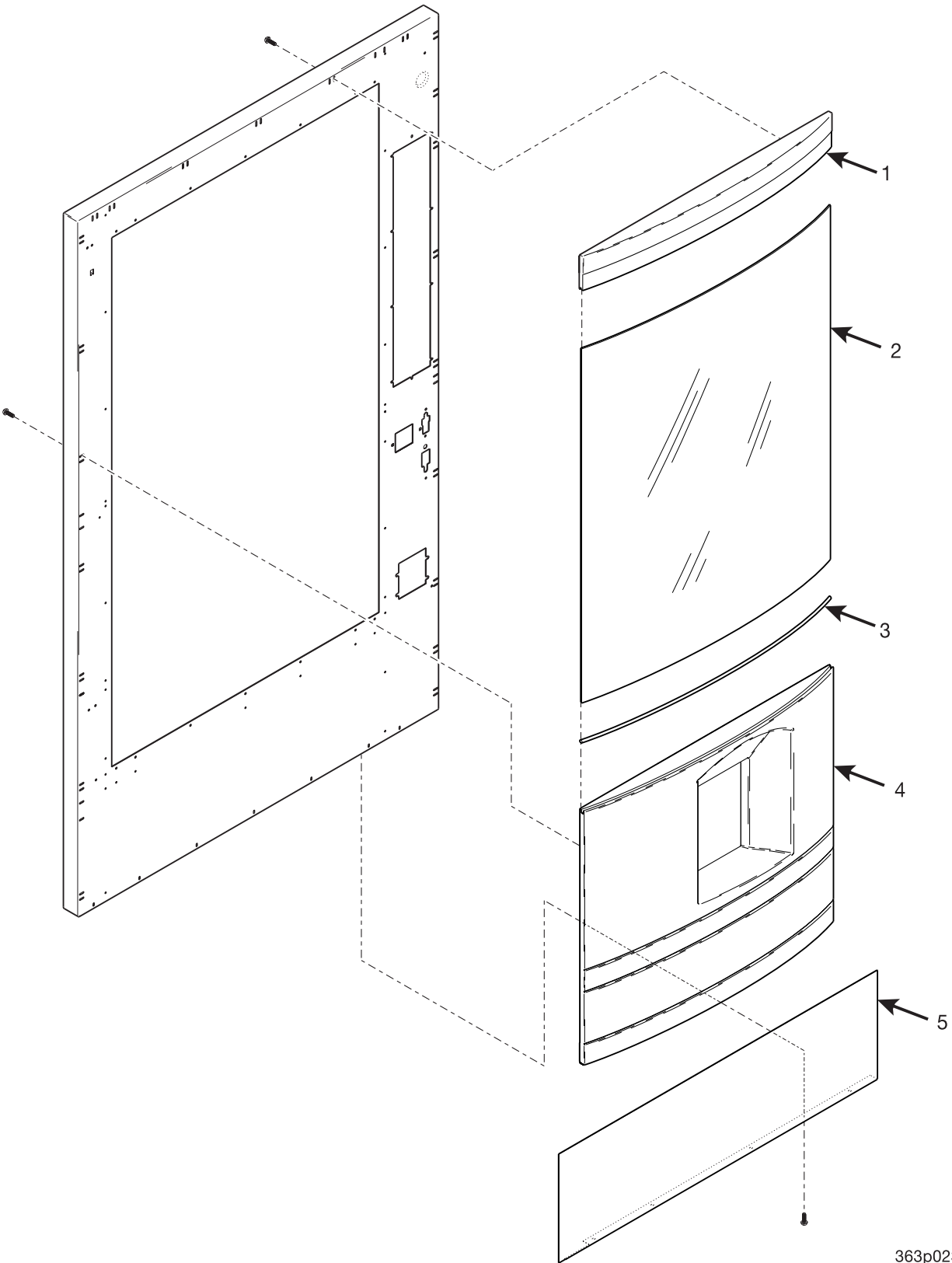
Figure 3. Trim - Millennium Style (Part 1 of 3)

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TABLE 3. TRIM - MILLENNIA STYLE (PART 1 OF 3)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1572072	DOOR WELD ASSEMBLY - BLACK	1
	1572429	DOOR WELD ASSEMBLY - SELECTA WHITE	
2	1572259	FILLER - GROOVE - SHORT	2
	4872018	FILLER - GROOVE - SHORT - SELECTA WHITE	
3	1572254	RIGHT PANEL - MONETARY & BUTTON ASSEMBLY (FIGURE 5)	1
4	1572214	RIGHT HAND TRIM - LOWER - "B"	1
5	1572258	DECAL - DOOR TRIM - VERTICAL ASSEMBLY	1
6	4552058	TRIM - UPPER - LEFT HAND - "C"	1
	4872007	LEFT HAND TRIM - UPPER - SELECTA WHITE	
7	4552059	TRIM - MIDDLE - LEFT HAND - "D"	1
	4872008	LEFT HAND TRIM - MIDDLE - SELECTA WHITE	
8	4552060	TRIM - BOTTOM - LEFT HAND - "E"	1
	4872009	LEFT HAND TRIM - BOTTOM - SELECTA WHITE	
9	1572267	TRIM - LOWER - DOOR SIDE - GRAY	1
	4872013	TRIM - LOWER - DOOR SIDE - SELECTA WHITE	

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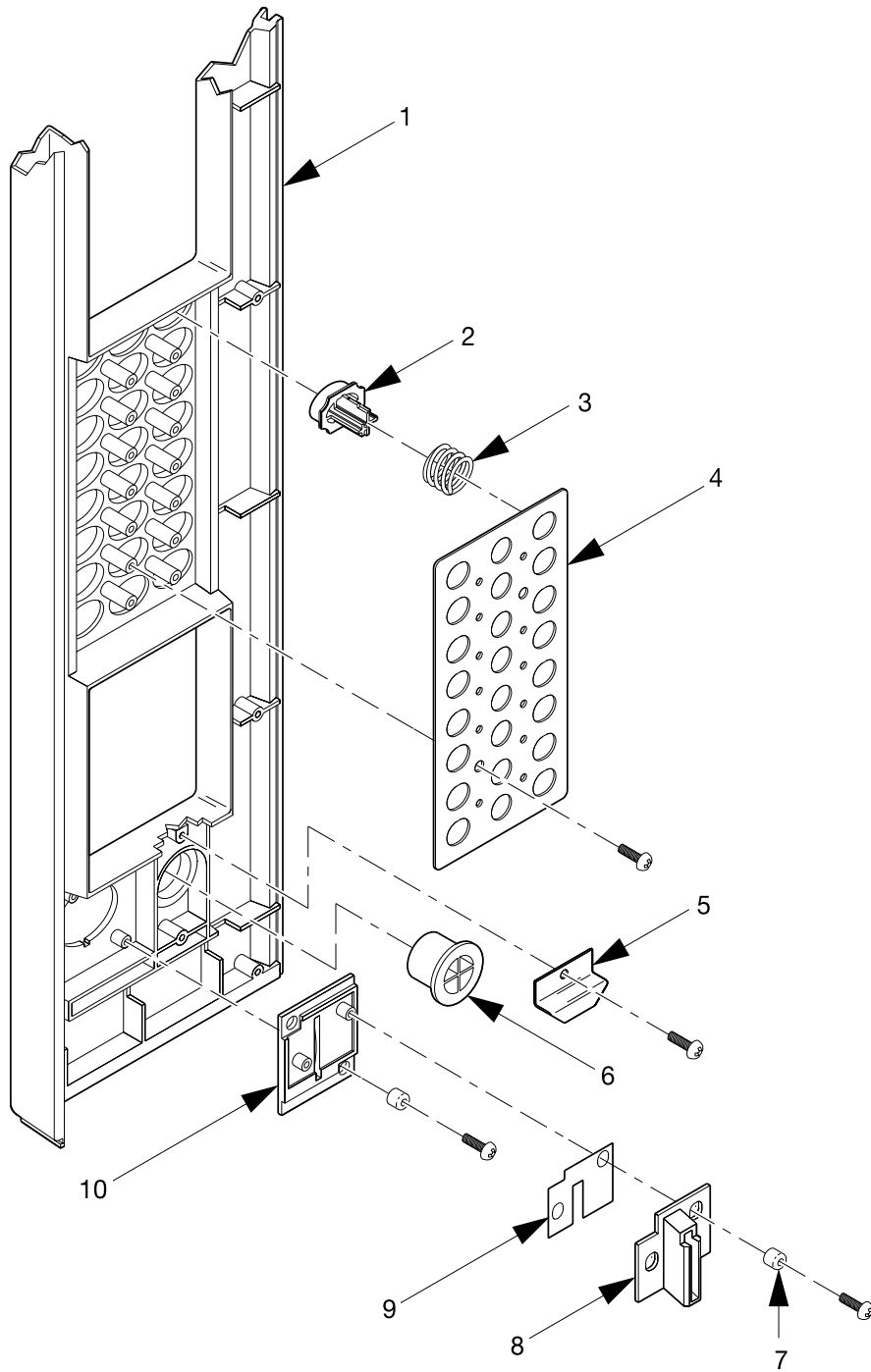
Figure 4. Trim - Millennium Style (Part 2 of 3)

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TABLE 4. TRIM - MILLENNIA STYLE (PART 2 OF 3)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1572218	HORIZONTAL TRIM - TOP - 38" - "H-1	1
	1572431	HORIZONTAL TRIM - TOP - 38" - SELECTA WHITE	
-	1572236	DECAL - DOOR TRIM - HORIZONTAL - 38" (NOT SHOWN) (USED WITH INDEX 1)	1
2	6332049	GLASS - CURVED FRONT - 38.31" - H.D.C.	1
3	1572235	GASKET - GLASS	1
4	6332141	HORIZONTAL TRIM	1
5	1572327	PANEL - BOTTOM TRIM - GRAY	1
	1572432	PANEL - BOTTOM TRIM - SELECTA WHITE	

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Figure 5. Trim - Millennium Style (Part 3 of 3) - Monetary and Button Assembly

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TABLE 5. TRIM - MILLENNIA STYLE (PART 3 OF 3) - MONETARY AND BUTTON ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1572213	R.H. TRIM - UPPPER - "A21	1
2	1572212	ARRAY - PUSH BUTTON SELECTION	1
3	1572224	SPRING - PUSH BUTTON SELECTION	21
4	1572223	PLATE - STOP BUTTON	1
5	1572292	RETAINER - RETURN BUTTON	1
6	1572210	COIN RETURN BUTTON - "A-2	1
7	2302053	SPACER CUP	4
8	1572323	EXTENSION - COIN INSERT	1
9	1472222	COIN BLOCK	1
10	1572209	COIN INSERT - "A-1	1

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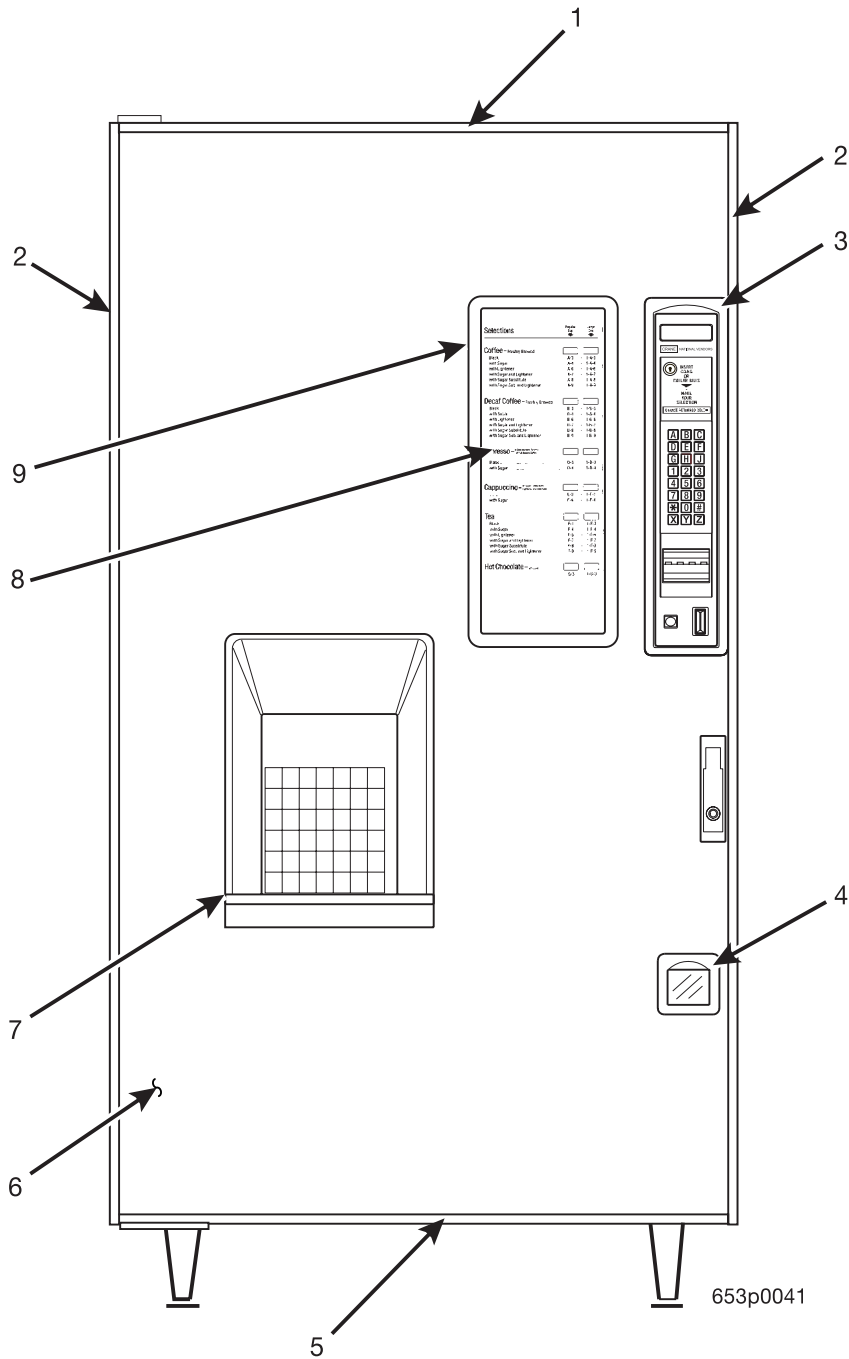


Figure 6. Trim - Superior Full P.O.P.

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TABLE 6. TRIM - SUPERIOR FULL P.O.P.

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1592067	TRIM - DOOR - HORIZONTAL - BLACK	1
2	1592069	TRIM - DOOR - SIDE - BLACK	2
3	1575047	CASTING - MONETARY FRAME - BLACK	1
4	1572011	TRIM - COIN CUP - BLACK	1
5	6232099	EDGE PROTECTOR - BOTTOM	1
6	6332063	PHOTO POP - DOOR - SUPERIOR	1
7	3152045	FRAME - CUP DELIVERY DOOR	1
8	6332083	LENS - SELECTION INSERT	1
9	6232044	FRAME - PRODUCT IDENTIFIER	1

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TABLE 7. DOOR ASSEMBLY (PART 1 OF 2)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	FLUORESCENT LAMP ASSEMBLY AND BALLAST (FIGURE 16)	-
2	-	MECH AND CANISTER ASSEMBLY (FIGURE 20)	-
3	-	DELIVERY DOOR (FIGURE 15)	-

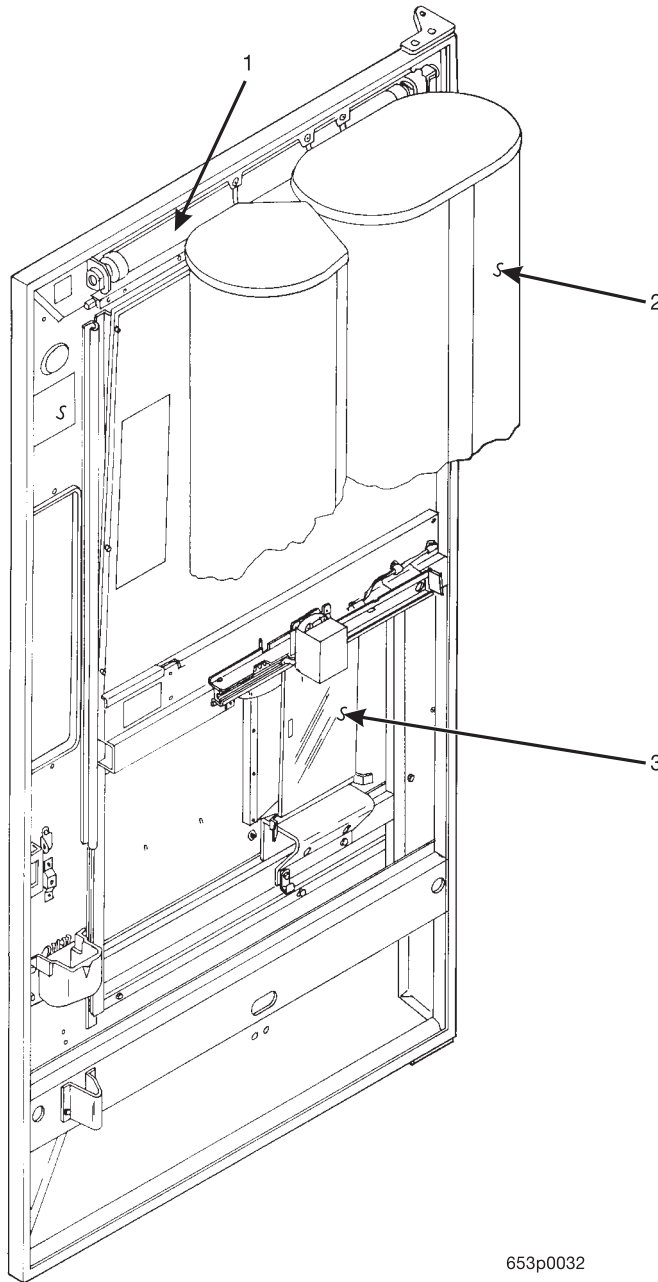


Figure 7. Door Assembly (Part 1 of 2)

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TABLE 8. DOOR ASSEMBLY (PART 2 OF 2)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	DISPLAY ASSEMBLY (FIGURES 17, 18)	-
2	-	DOOR LOCK AND HANDLE ASSEMBLY (FIGURES 13, 14)	-
3	-	COIN RECEPTACLE ASSEMBLY (FIGURE 11)	-
4	-	TRIM COMPONENTS (FIGURE 2)	-
5	1572001	WELD ASSEMBLY - DOOR WELD	1

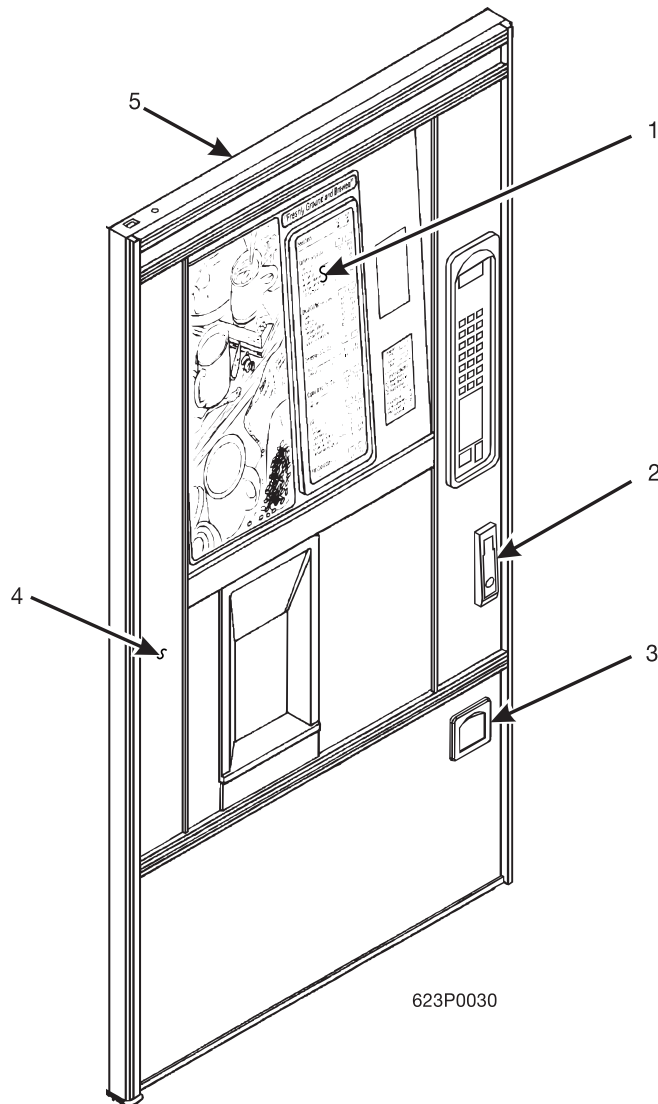
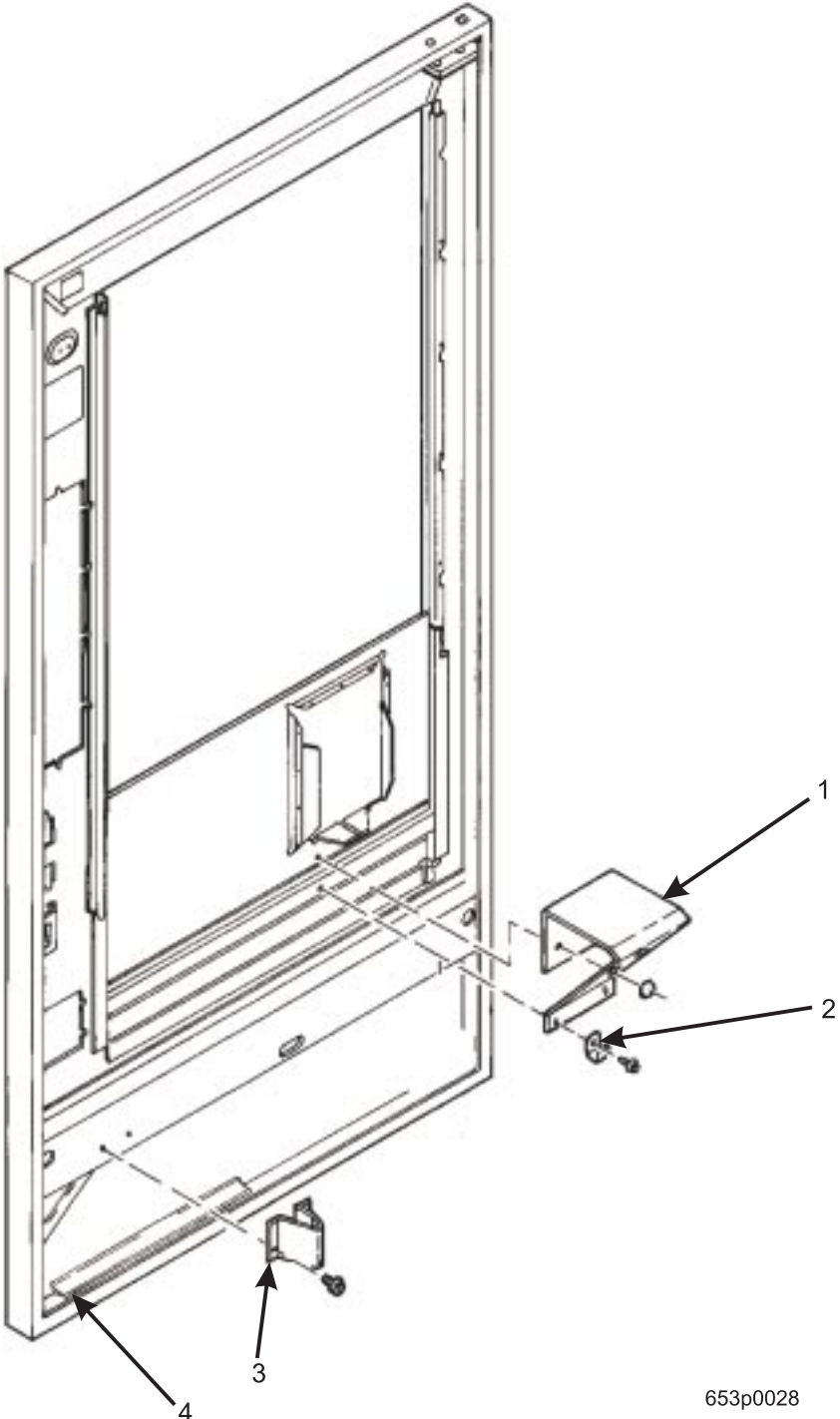


Figure 8. Door Assembly (Part 2 of 2)

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653p0028

Figure 9. Miscellaneous Mounted Parts - Door Assembly

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TABLE 9. MISCELLANEOUS MOUNTED PARTS - DOOR ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6332025	LIFT BRACKET - CUP STATION	1
2	3142138	HANGER - CUP STATION	1
3	6231164	BRACKET - DOOR SUPPORT	1
4	1452151	FILLER STRIP - SANITATION	1

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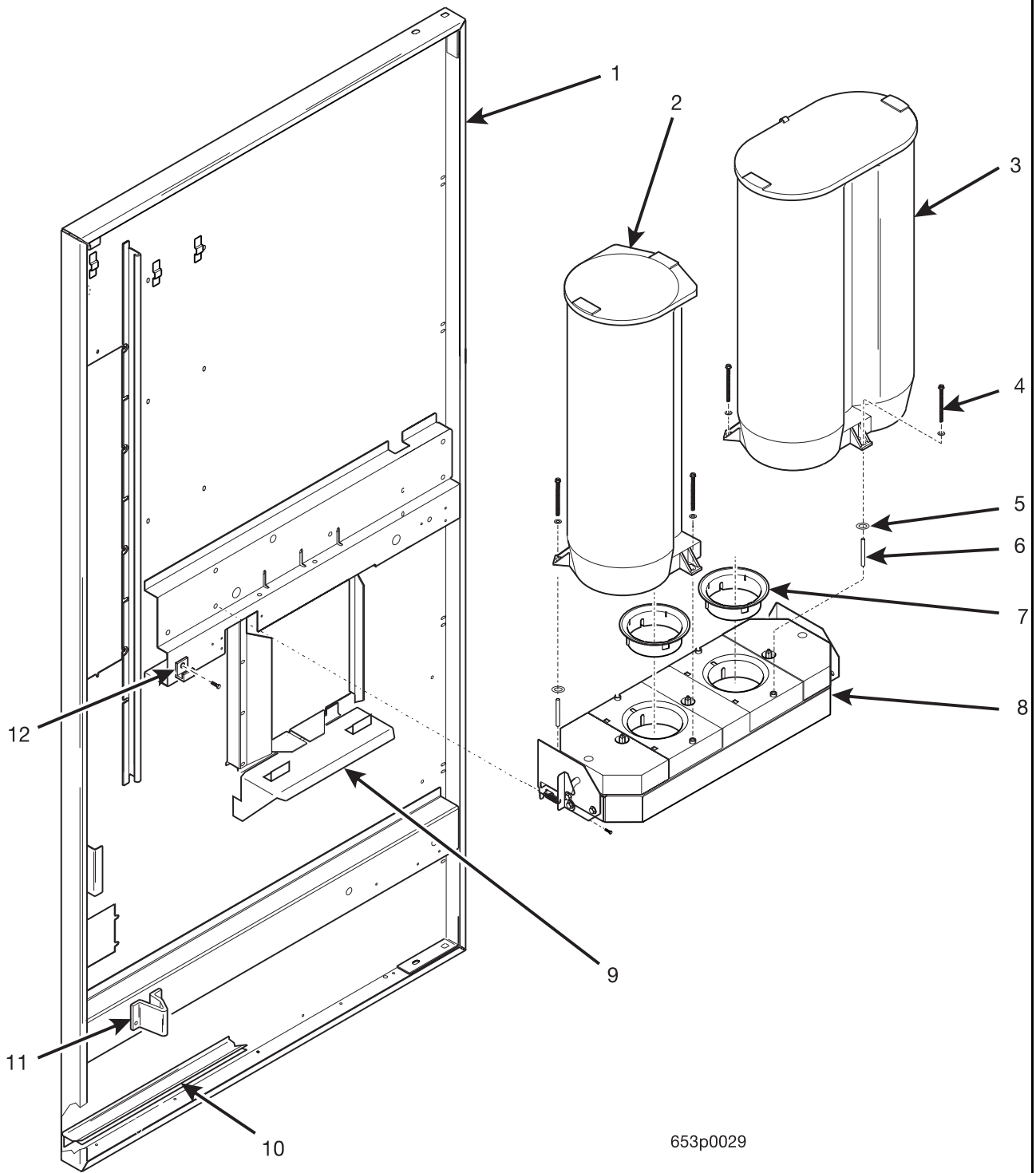


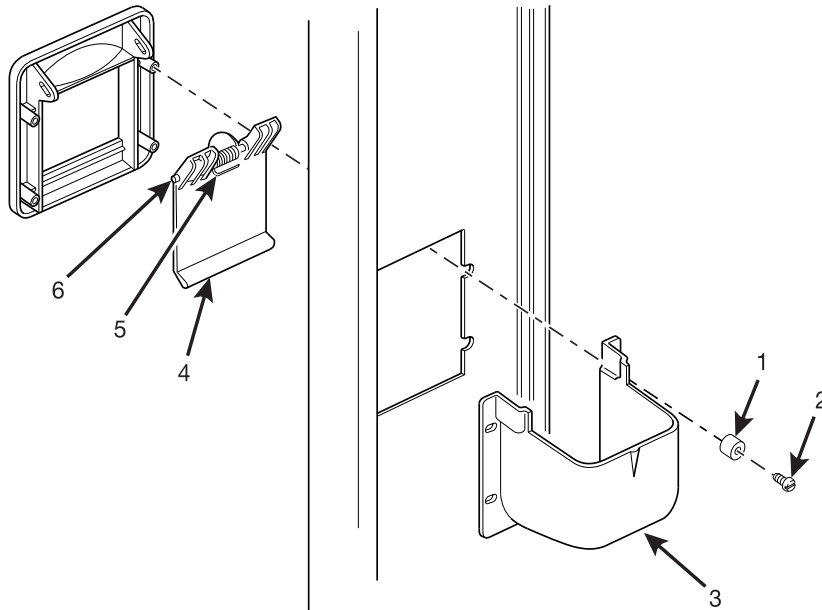
Figure 10. Superior Style - Full P.O.P. - Door Assembly - Interior

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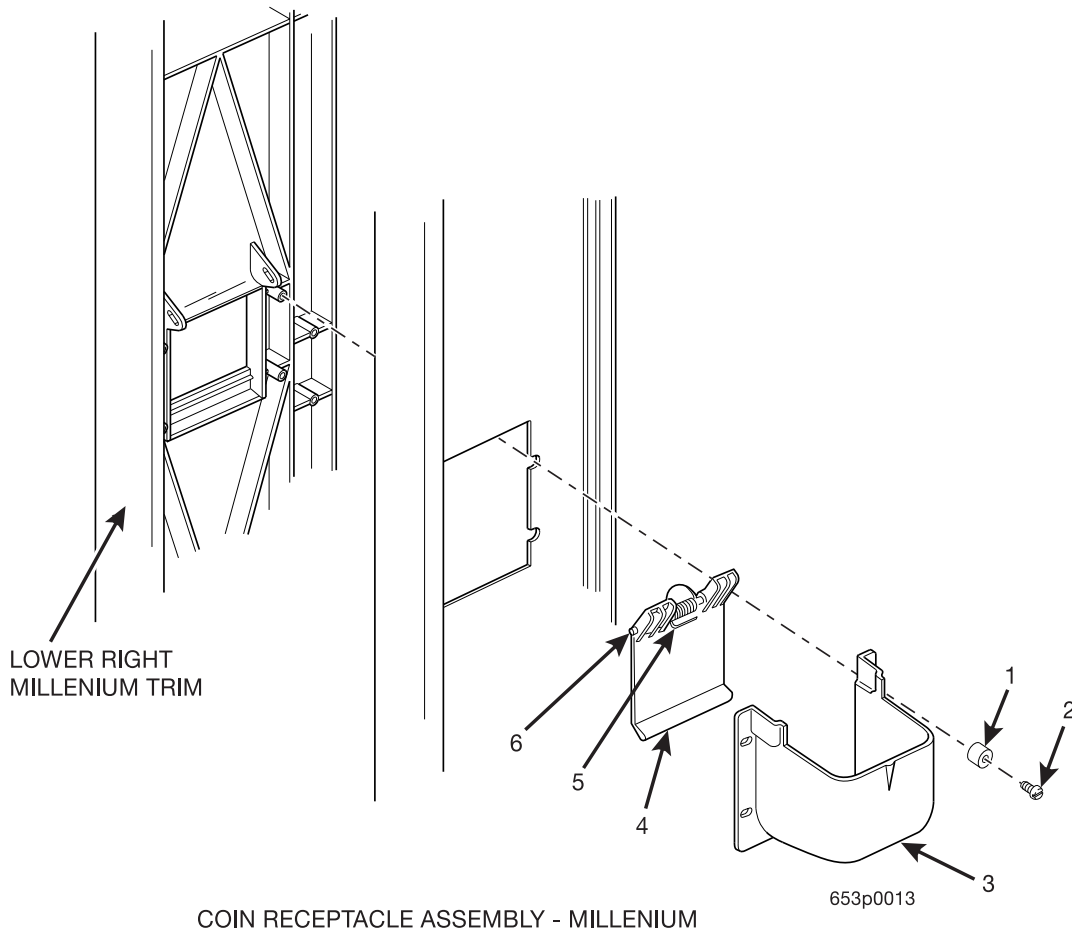
TABLE 10. SUPERIOR STYLE - FULL P.O.P. - DOOR ASSEMBLY - INTERIOR

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6332005	DOOR WELD ASSY - PAINTED	1
2	6233103	TURRET & CSTR ASSY - 4 COL.	2
3	6233102	TURRET & CSTR ASSY - 7 COL.	1
4	6233077	BOLT - #1/4 X 20 X 2.38 HHS	7
5	6131066	WASHER 5/8 X .265 X .048 ZINC/YEL	7
6	6263002	SPACER - .227ID X .375OD X 1.94	7
7	6233007	FUNNEL - 3.25 CUP DIAMETER	2
8	6233101	MECHANISM ASSY - 11 COLUMN	1
9	6232040	CENTER PLATE & TRIM ASSY - STERL	1
10	1452151	FILLER STRIP - SANITATION	1
11	6231164	BRACKER - DOOR SUPPORT	1
12	3142138	HANGER CUP STATION	1

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COIN RECEPTACLE ASSEMBLY - STANDARD
AND NESTLE FULL P.O.P. STYLE



COIN RECEPTACLE ASSEMBLY - MILLENNIUM

Figure 11. Coin Receptacle Assemblies

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TABLE 11. COIN RECEPTACLE ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	2302053	SPACER - CUP	4
2	4042512	SCREW - #8-18 X 1/2 - PHS - TAPPING	4
3	1572010	CUP - COIN RETURN	1
4	4545082	GATE - COIN RETURN	1
5	4245083	SPRING - COIN RETURN DOOR	1
6	4245084	SHAFT - DOOR - COIN RETURN	1

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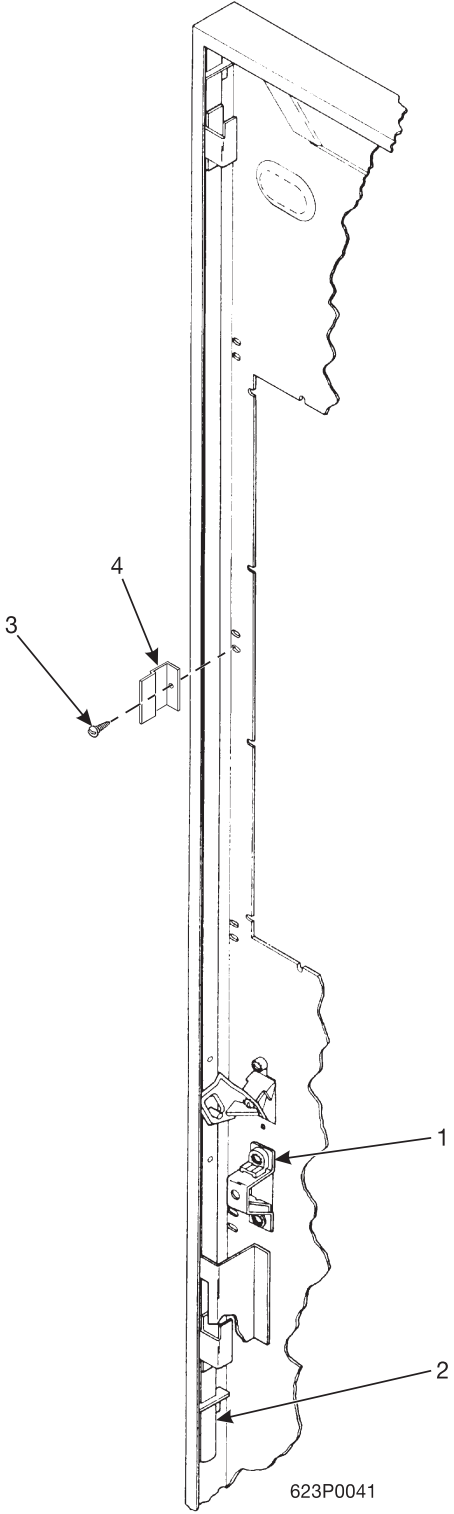


Figure 12. Door Lock Assembly

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TABLE 12. DOOR LOCK ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	DOOR LOCK AND HANDLE ASSEMBLY (FIGURES 13, 14)	1
2	1472178	LOCK BAR ASSEMBLY	1
3	-	SCREW	1
4	1472250	GUIDE - LOCK BAR	1

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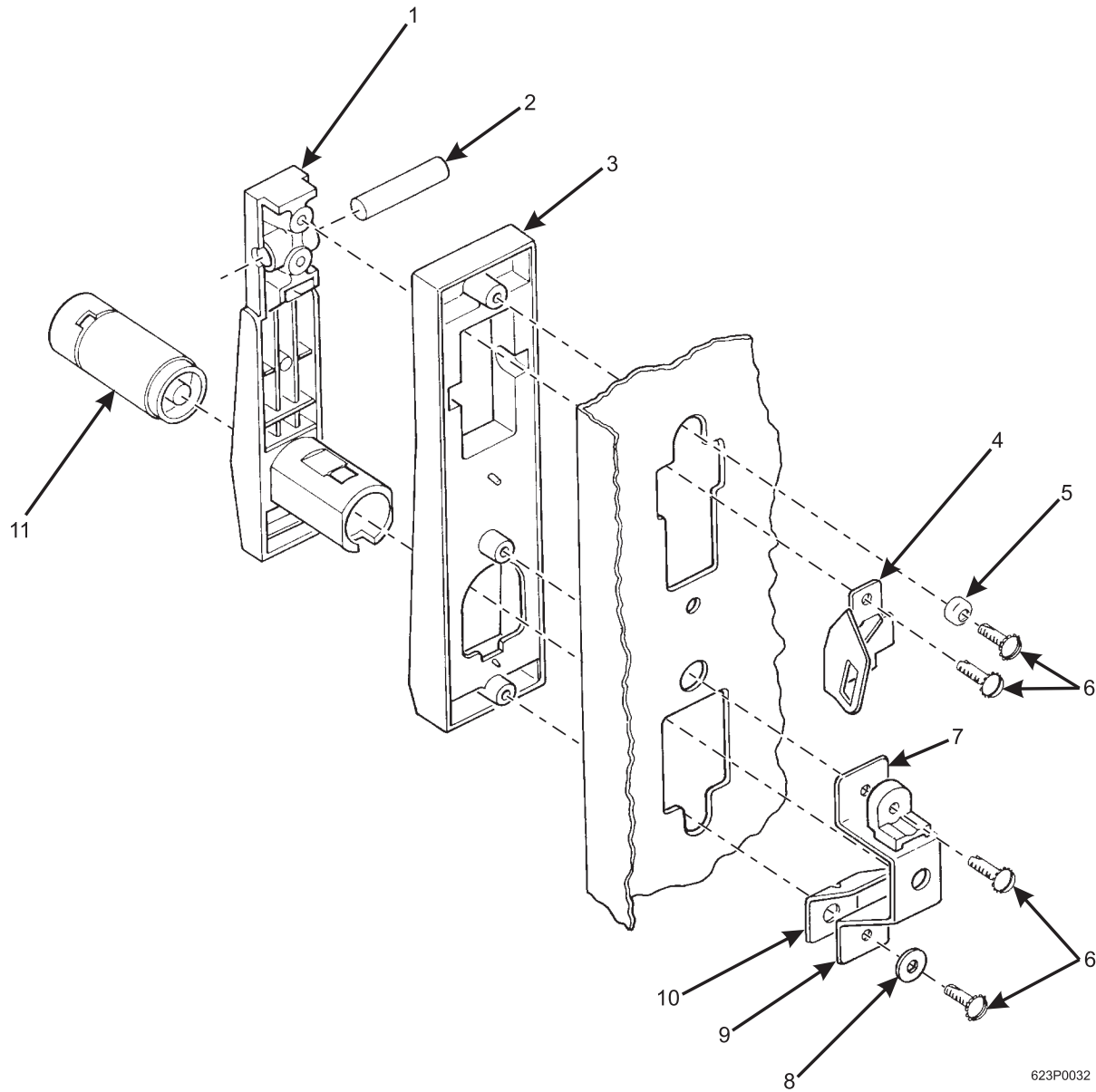


Figure 13. Door Lock and Handle Assembly - Standard Trim and Superior Full POP Style

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TABLE 13. DOOR LOCK AND HANDLE ASSEMBLY - STANDARD TRIM AND SUPERIOR FULL POP STYLE

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1172190	LEVER - LOCK	1
	8905012	LEVER - LOCK - BLACK (SUPERIOR FULL P.O.P. STYLE)	
2	1302291	PIVOT - LEVER LOCK	1
3	1172191	BASE - LEVER LOCK	1
	8905011	BASE - LEVER LOCK - BLACK (SUPERIOR FULL P.O.P. STYLE)	
4	2272052	ACTUATOR ASSEMBLY - LOCK BAR	5
5	1302289	CUP SPACER	1
6	1217161	SCREW #10-32 X 1/2 RHS W/LW	1
7	1302326	SHIELD - LATCH	1
8	9900121	WASHER - STEEL - 7/16 X .203 X .032	1
9	1302324	CATCH - DOOR LATCH	1
10	1302290	LATCH - LOCK LOWER	1
11	9992400	CYLINDER - LOCK - FLEX ACE	OPT
	3112163	CYLINDER - LOCK - VAN	
-	3112164	KEY - VAN LOCK (NOT SHOWN)	OPT
-	9994000	GENERIC KEY - FLEX ACE (NOT SHOWN)	-

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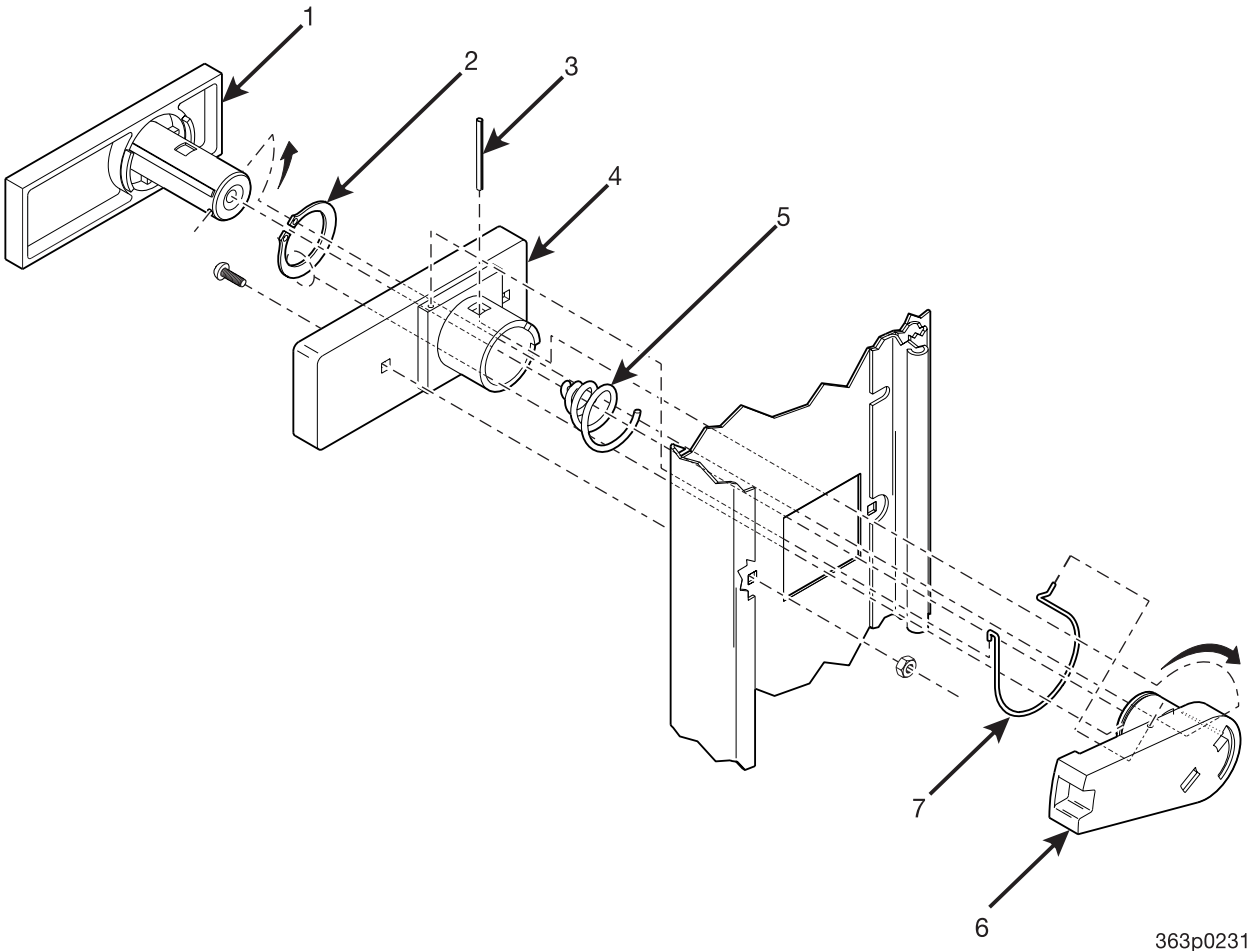


Figure 14. Millennium Door Lock and Handle Assembly

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TABLE 14. MILLENNIA DOOR LOCK AND HANDLE ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1572397	LEVER - HANDLE	1
2	1572199	RETAINING RING - LOCK ACTUATOR	1
3	6104218	ROLL PIN 1/8 X 1 1/8	1
4	1572396	BASE - LOCK HANDLE	1
5	1572203	SPRING - LOCK	1
6	1572398	ACTUATOR - LOCK BAR	1
7	1572204	SPRING - LIFT - ACTUATOR	1

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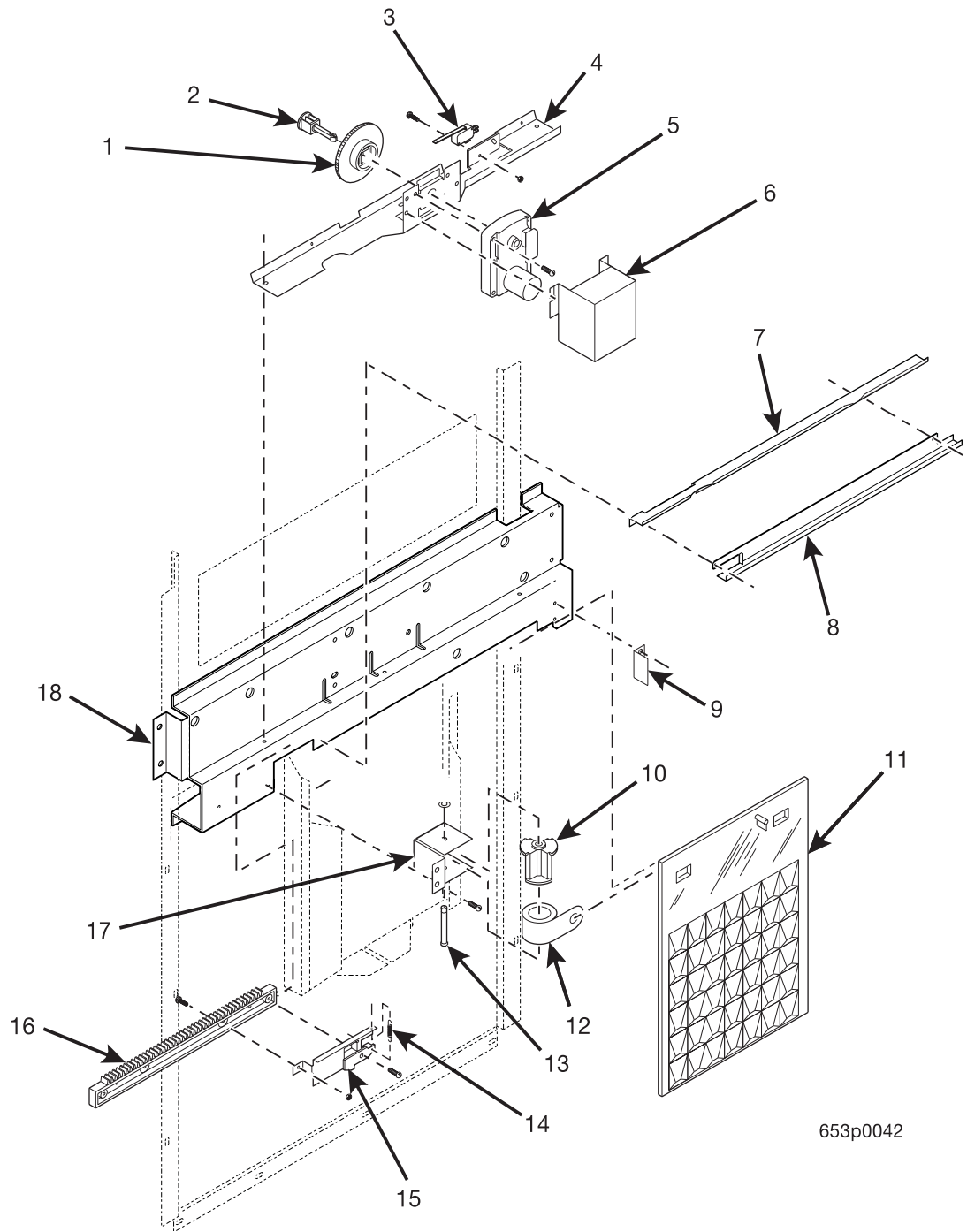


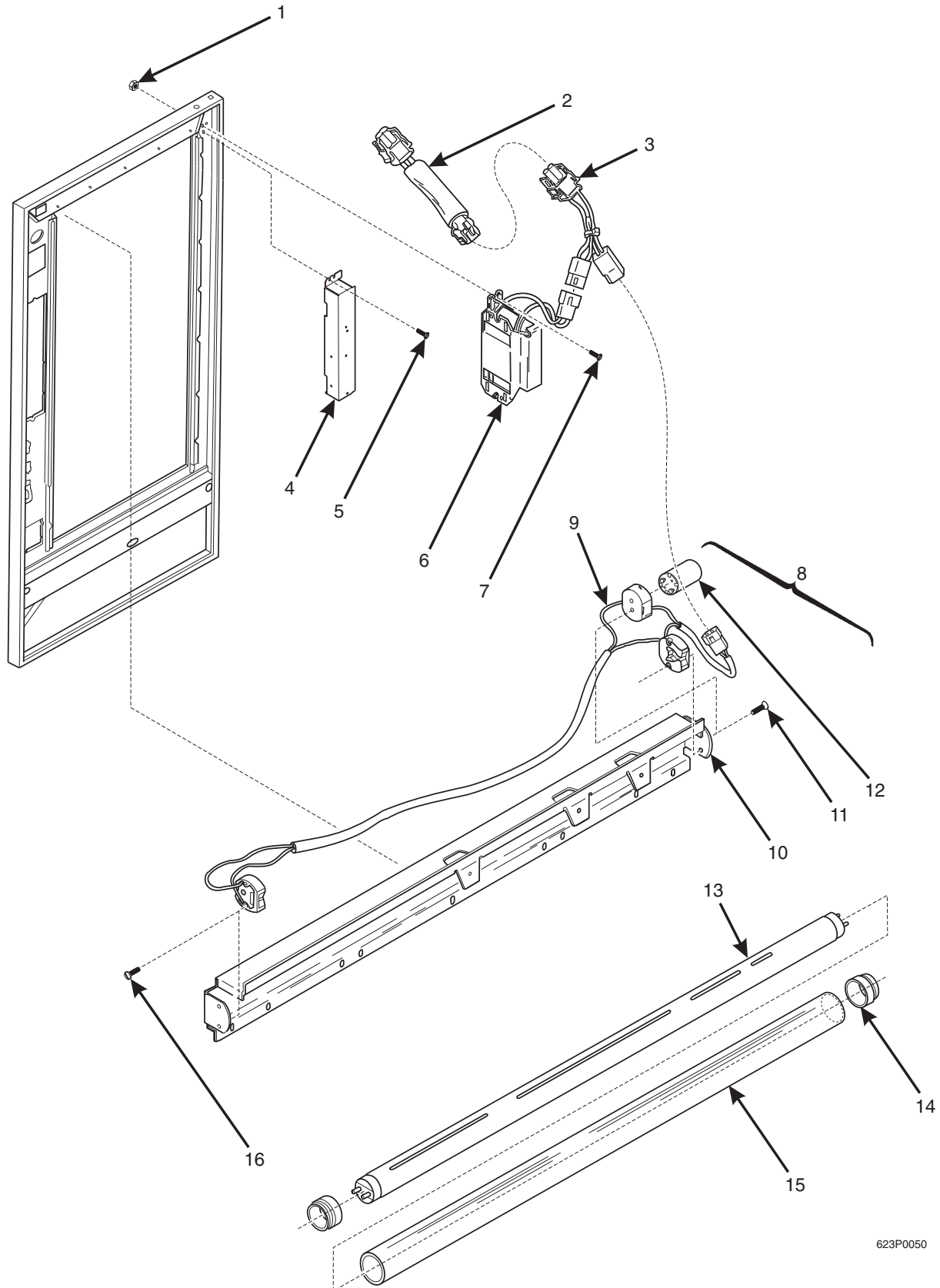
Figure 15. Automatic Delivery Door

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TABLE 15. AUTOMATIC DELIVERY DOOR

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6239026	HARNESS - AUTO DOOR (NOT SHOWN) (TABLE 100)	1
-	1452139	RETAINER - HARNESS (NOT SHOWN)	3
1	1477020	GEAR - TRAY	1
2	1477113	COUPLING - SPIRAL	1
3	5220108	SWITCH	1
5	1577035	MOTOR AND PCB ASSEMBLY	1
6	6232263	COVER - MOTOR - VEND DOOR	1
7	6532010	TRACK - GEAR RACK	1
8	6232172	TRACK - VEND DOOR	1
9	6232096	STOP - VEND DOOR	1
10	6232084	SPOOL - SPRING	1
11	6232065	DOOR - VEND	1
12	6232091	SPRING - VEND DOOR	1
13	6232085	SHAFT - SPOOL	1
14	3108141	SPRING COVER AIR GAP	1
15	6232160	PLATE ASSEMBLY - RACK	1
16	6234106	RACK - BREWER	1
17	6232089	HOUSING - SPRING	1
18	6332143	BRACE - CUP MECH	1

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623P0050

Figure 16. Fluorescent Lamp Assembly and Ballast (Standard and Millennium Styles)

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TABLE 16. FLUORESCENT LAMP ASSEMBLY AND BALLAST (STANDARD AND MILLENNIA STYLES)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	MOUNTING HARDWARE	
2	1451124	SUPPRESSION NETWORK ASSEMBLY (BRZ/MEX/US)	1
3	3156032	JUMPER - FILTER AND FLUORESCENT LIGHT	1
4	-	NOT USED IN THIS APPLICATION	1
5	-	NOT USED IN THIS APPLICATION	1
6	3151058	BALLAST ASSEMBLY - 14-20 WATT (BRZ./MEX/U.S.)	1
	6332009	BALLAST ASSY - 18 WATT (ARG./AUS./FR./GER./N.Z./S.A./SP./U.K.)	1
7	-	MOUNTING HARDWARE	1
8	6332006	LIGHT BRACKET ASSEMBLY (INCLUDES INDEX NUMBERS 9 - 11, AND 16)	1
9	6339006	HARNESS - FLUORESCENT LAMP	1
10	6232068	BRACKET - LIGHT TUBE	1
11	1452076	SCREW #4-36 X .437 RHS	2
12	2222095	FLUORESCENT LAMP STARTER	1
13	2222535	FLUORESCENT LAMP	1
14	6232159	END CAP - SLEEVE	2
15	6232158	SAFETY SLEEVE - LAMP	1
16	3107171	SCREW #4-36 X 5/8 RHS	2

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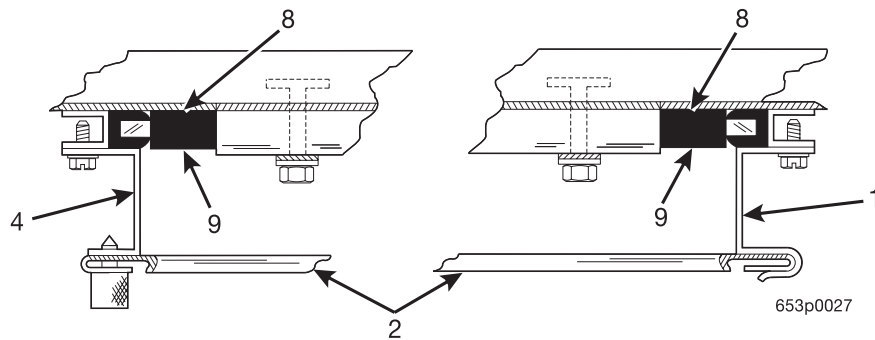
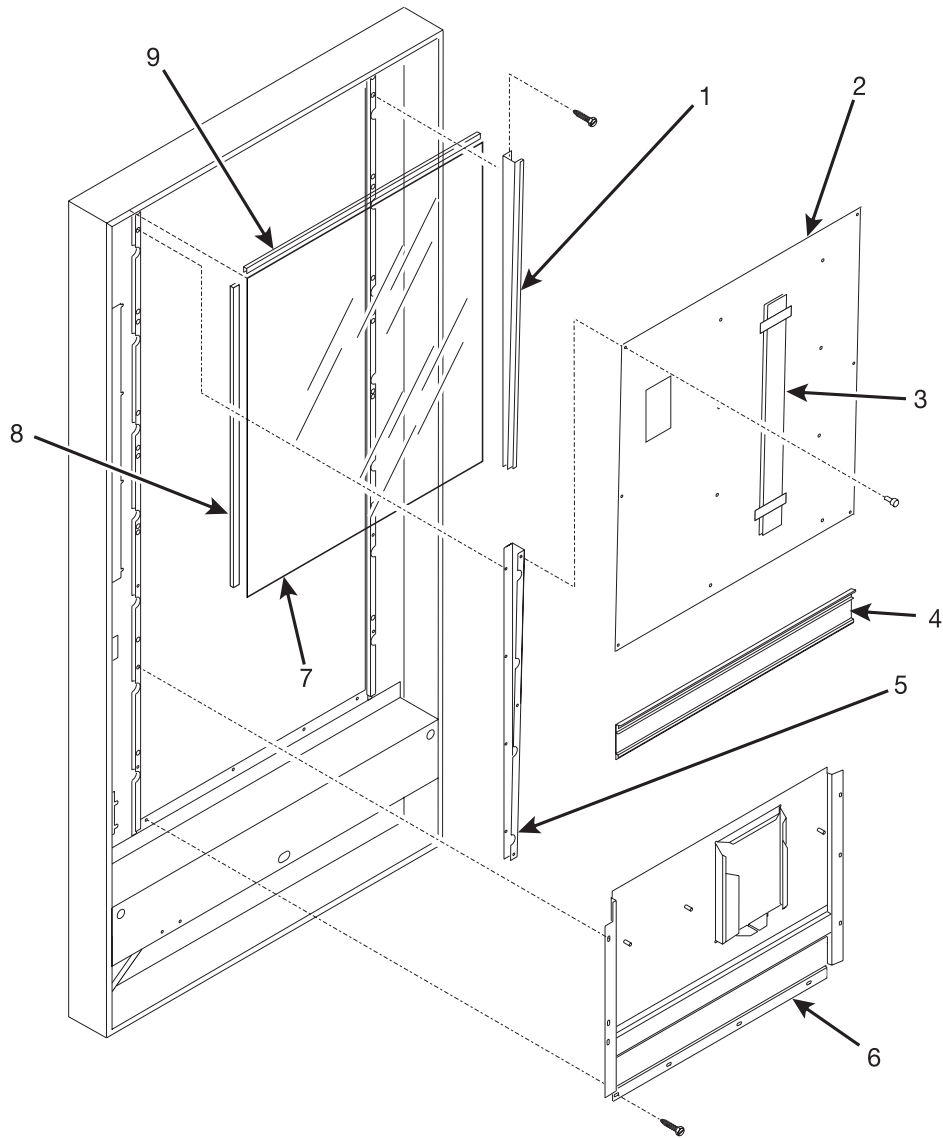


Figure 17. Display Assembly - Part 1 of 2 (Standard and Millennium Style)

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TABLE 17. DISPLAY ASSEMBLY - PART 1 OF 2 (STANDARD AND MILLENNIA STYLE)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6232042	MOUNT - DISPLAY - LEFT	1
2	6232115	PANEL ASSEMBLY - DISPLAY (INCLUDES INDEX NUMBERS 13 THOUGH 16 AND 19) (FIGURE 18)	1
3	6232093	OVERLAY - LARGE CUP	1
	6232219	FILLER-FRAME	
4	6232186	TRIM - HORIZONTAL - GLASS	1
5	6232043	MOUNT - DISPLAY - RIGHT	1
6	6332153	COVER PLATE ASSEMBLY	1
7	6232022	GLASS - DISPLAY	1
	6332085	DISPLAY - PANEL - POLYCARBONATE	
8	6232071	CHANNEL - GLASS - VERTICAL	1
9	6232070	CHANNEL - GLASS - HORIZONTAL	2

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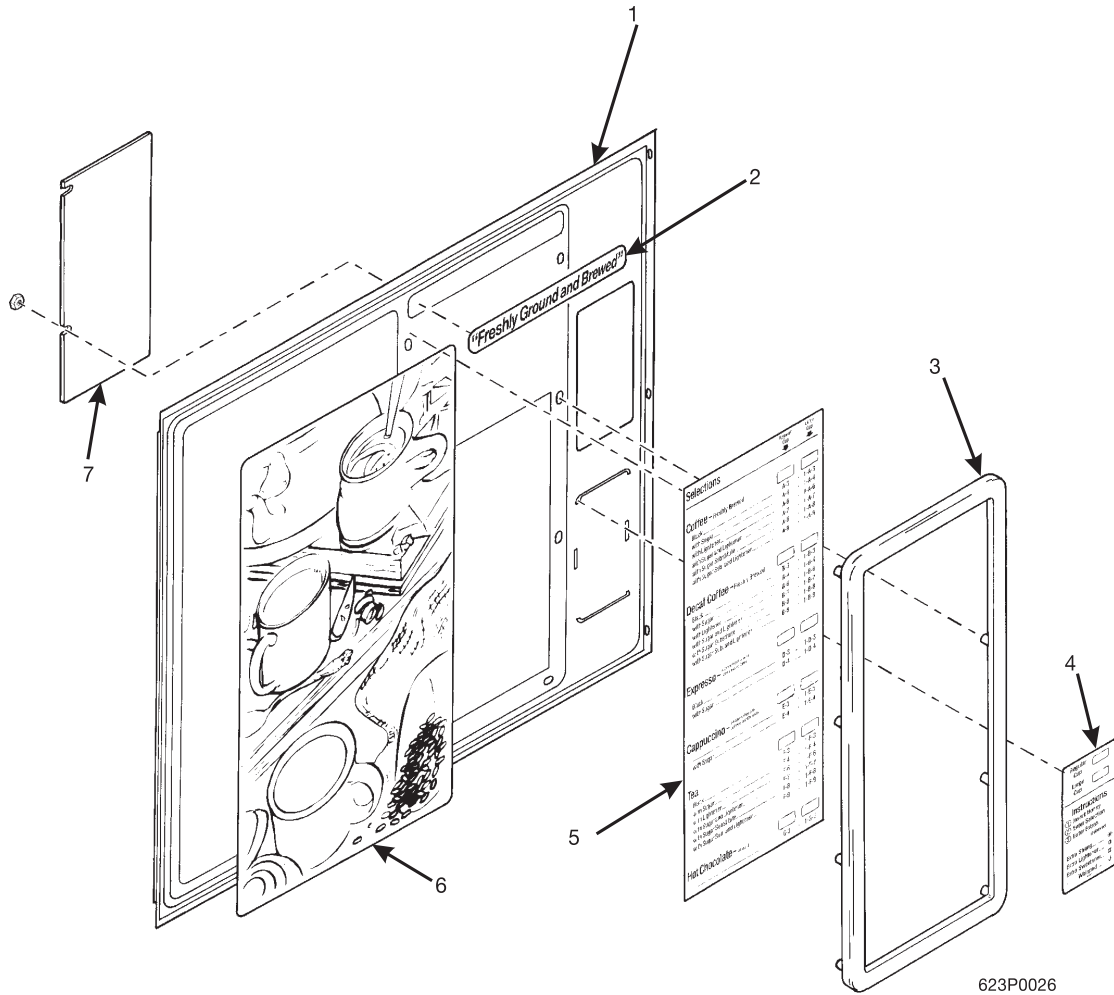


Figure 18. Display Assembly - Part 2 of 2

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TABLE 18. DISPLAY ASSEMBLY - PART 2 OF 2

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6232018	PANEL - DIPLAY - PRODUCT	1
2	6232132	LABEL - FRESHLY GROUND AND BREWED (637 ONLY) (U.S.)	1
	6232292	LABEL - FRESHLY GROUND AND BREWED (637 ONLY) (MEXICO)	
3	6232044	FRAME - PRODUCT IDENTIFIER	1
4	6232060	LABEL - INSTRUCTION AND CUP SIZE (BRZ./U.S.)	1
	6232148	LABEL - INSTRUCTIONS AND CUP SIZE (AUS./NZ./U.K.)	
	6232194	LABEL - INSTRUCTIONS AND CUP SIZE (GER.)	
	6232294	LABEL - INSTRUCTIONS AND CUP SIZE (MEX./SP.)	
	6239520	LABEL - INSTRUCTIONS AND CUP SIZE (ARG.)	
	6232257	LABEL - INSTRUCTIONS AND CUP SIZE (FR.)	
5	-	SELECTION INSERTS (SEE BAG ASSEMBLY TABLE)	1
	6332089	MENU INSERT BOARD - SUPERIOR (USED WITH FULL DOOR P.O.P.)	
	6232347	SELECTION INSERT - SUPERIOR (USED WITH SIGNATURE/IMPERIAL CROWN TRIM)	
6	6232063	DISPLAY - PHOTO - POINT OF PURCHASE	1
	6232345	CUSTOMER SUPPLIED P.O.P. - VETERAN'S ADMIN.	
	6332023	CUSTOMER SUPPLIED P.O.P. - CAN-CAN	
7	6232069	BEAN WINDOW FILLER (653 AND 655 ONLY)	1
	6232146	BEAN WINDOW FILLER (633 & 635) GERMANY	

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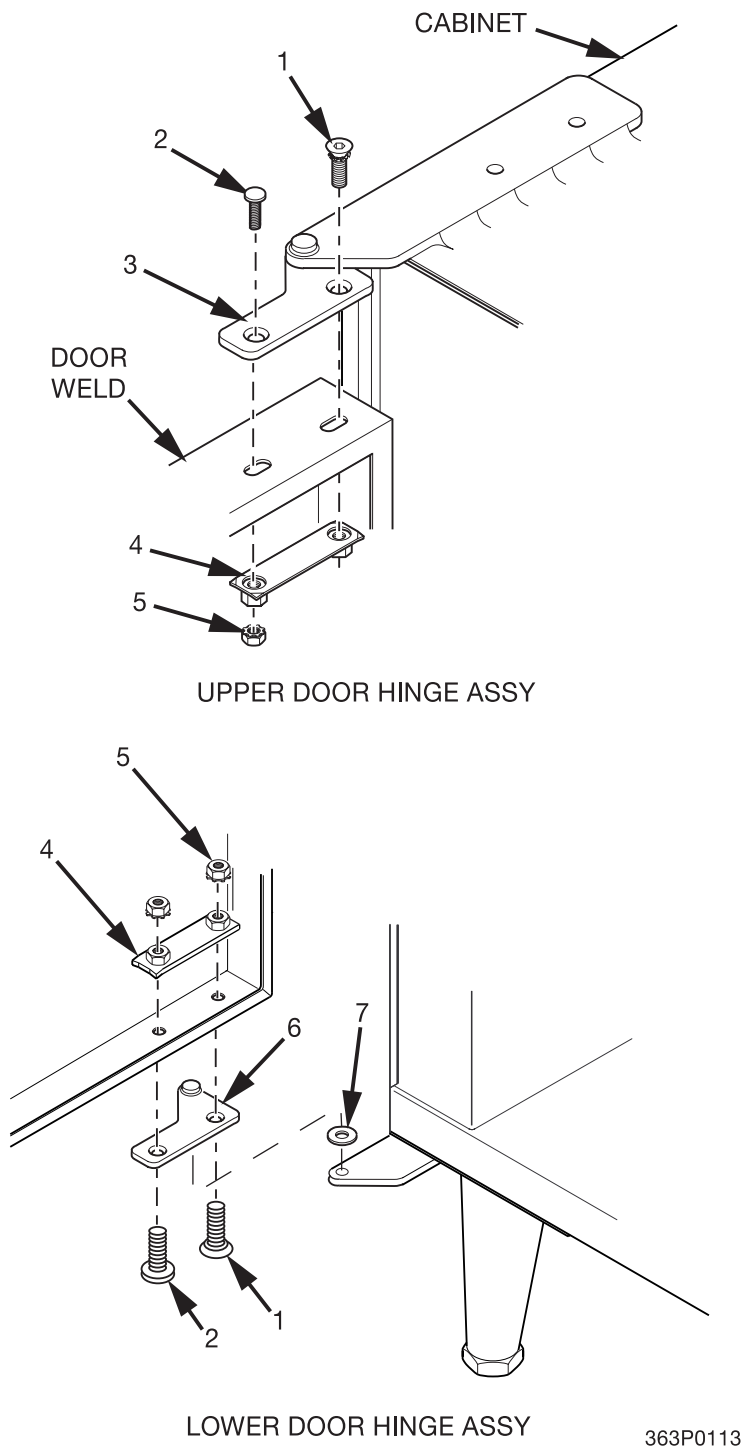


Figure 19. Door Hinge Assemblies

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TABLE 19. DOOR HINGE ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6232036	SCREW - 5/16 - 18 X .75 FLT.HD SOCKET	4
2	6232208	WELD SCREW - #1/4-20 X 1" LONG	2
3	6232028	PLATE ASSEMBLY - HINGE MOUNTING	2
4	1211105	1/4-KEPS NUT EXT LW ZP	2
5	6232031	HINGE ASSEMBLY - DOOR - LOWER	1
	4872016	HINGE ASSEMBLY - DOOR - LOWER - SELECTA WHITE	
6	4242145	BEARING - THRUST - LOWER HINGE	1

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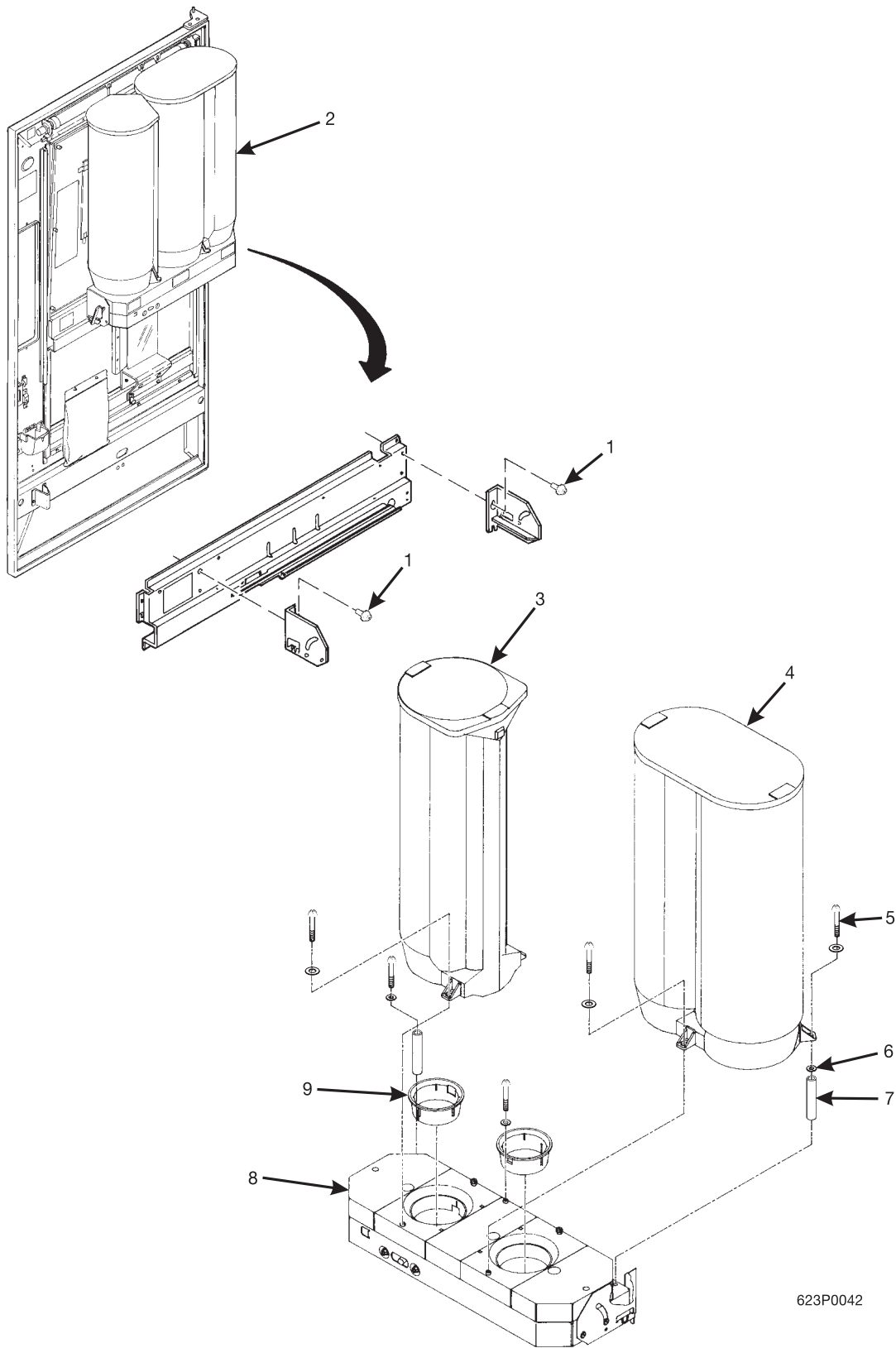


Figure 20. Mech and Canister Assembly - 11 Column

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TABLE 20. MECH AND CANISTER ASSEMBLY - 11 COLUMN

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	BOLT	2
2	6233100	MECH AND CANISTER ASSEMBLY (INCLUDES INDEX NUMBERS 3 THROUGH 9)	1
3	6233103	TURRET AND CANISTER ASSEMBLY - 4 COLUMN (FIGURE 21)	1
4	6233102	TURRET AND CANISTER ASSEMBLY - 7 COLUMN (FIGURE 22)	1
5	6233077	BOLT - #1/4 X 20 X 2	4
6	6131066	5/8 X .265 X .048 WASHER - ZINC	7
7	6263002	SPACER - .277 ID X .37	2
8	6233101	MECHANISM ASSEMBLY (FIGURE 23)	1
9	6233007	FUNNEL - 3.25	"2

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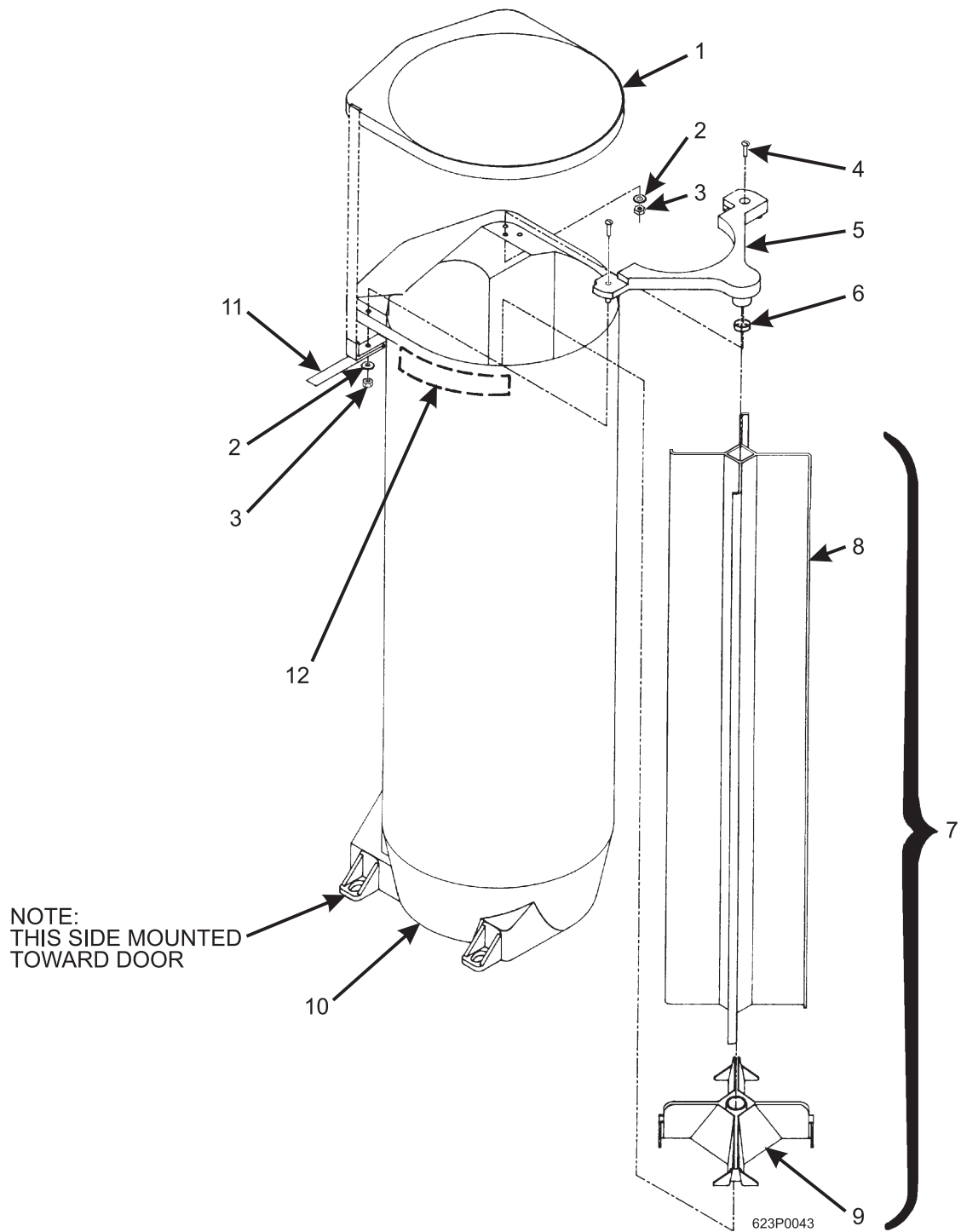


Figure 21. Turret and Canister Assembly - 4 Column

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TABLE 21. TURRET AND CANISTER ASSEMBLY - 4 COLUMN

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6233103	TURRET AND CANISTER ASSEMBLY - 4 COLUMN	REF
1	6233089	LID - CANISTER - 4	1
2	6138181	WASHER PLATE	2
3	9900081	NUT - #8-32 KEPS	2
4	9900115	SCREW - #8-32 X 3	2
5	6233030	BEARING TURRET	1
6	2302053	SPACER CUP	1
7	6233109	TURRET ASSEMBLY 1B (INCLUDES INDEX NUMBER 8 AND 9)	1
8	6233061	TURRET CENTER	1
9	6233048	BASE - TURRET	1
10	6233088	CANISTER - CUP -4	1
11	6333003	STRAP - CANISTER	1
12	6233095	LABEL - FILL LINE	1

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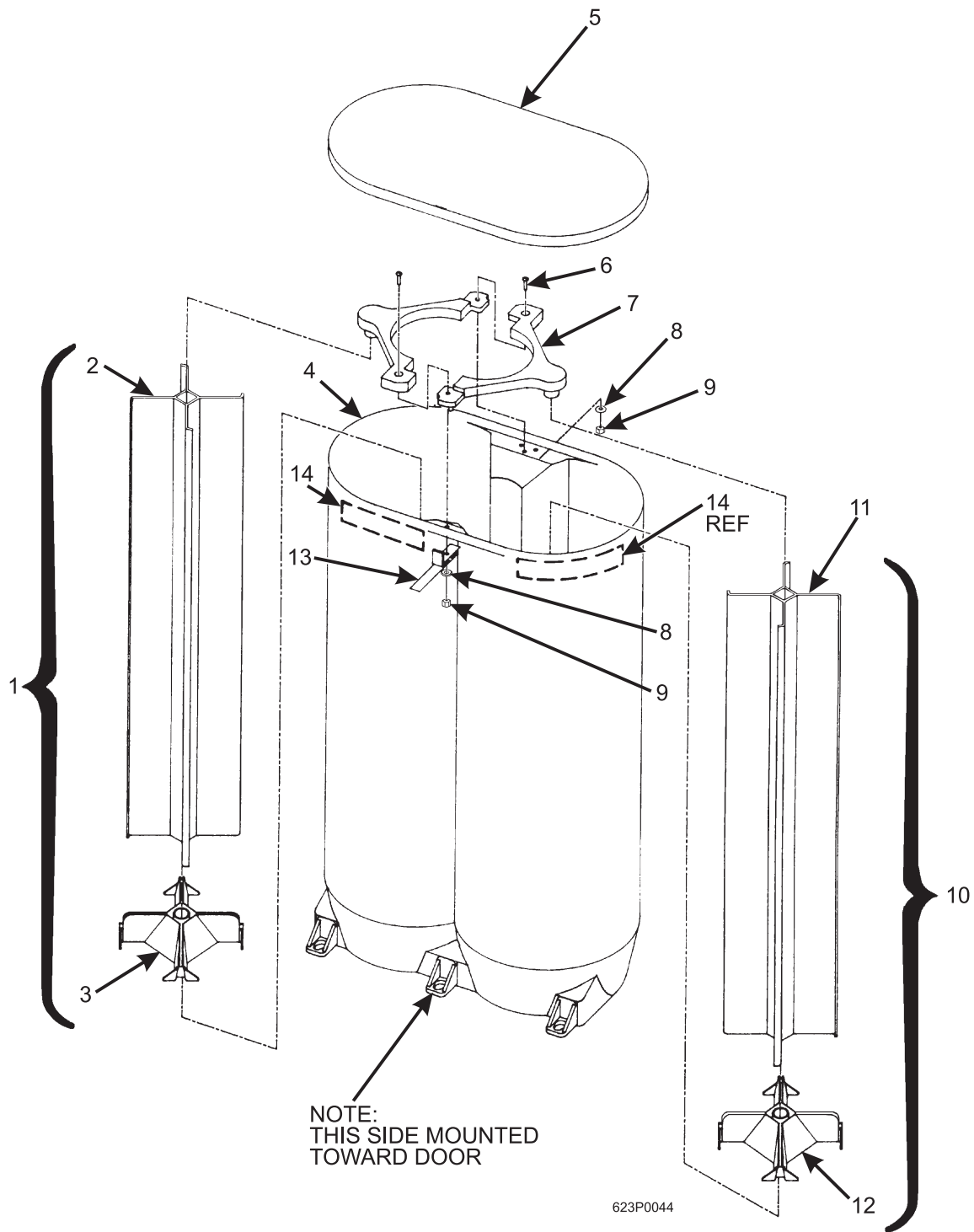


Figure 22. Turret and Canister Assembly - 7 Column

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TABLE 22. TURRET AND CANISTER ASSEMBLY - 7 COLUMN

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6233102	TURRET AND CANISTER ASSEMBLY - 7 COLUMN	REF
1	6233108	TURRET ASSEMBLY 1A (INCLUDES INDEX NUMBERS 2 AND 3)	1
2	6233061	TURRET CENTER	1
3	6233048	BASE - TURRET	1
4	6233092	CANISTER - CUP - 7	1
5	6233093	LID - CANISTER - 7	1
6	9900115	SCREW - #8-32 X 3	2
7	6233030	BEARING TURRET	2
8	6138181	WASHER PLATE	2
9	9900081	NUT - #8-32 KEPS	2
10	6233109	TURRET ASSEMBLY 1B (INCLUDES INDEX NUMBERS 11 AND 12)	1
11	6233061	TURRET CENTER	1
12	6233048	BASE - TURRET	1
13	6333003	STRAP - CANISTER	1
14	6233095	LABEL - FILL LINE	2

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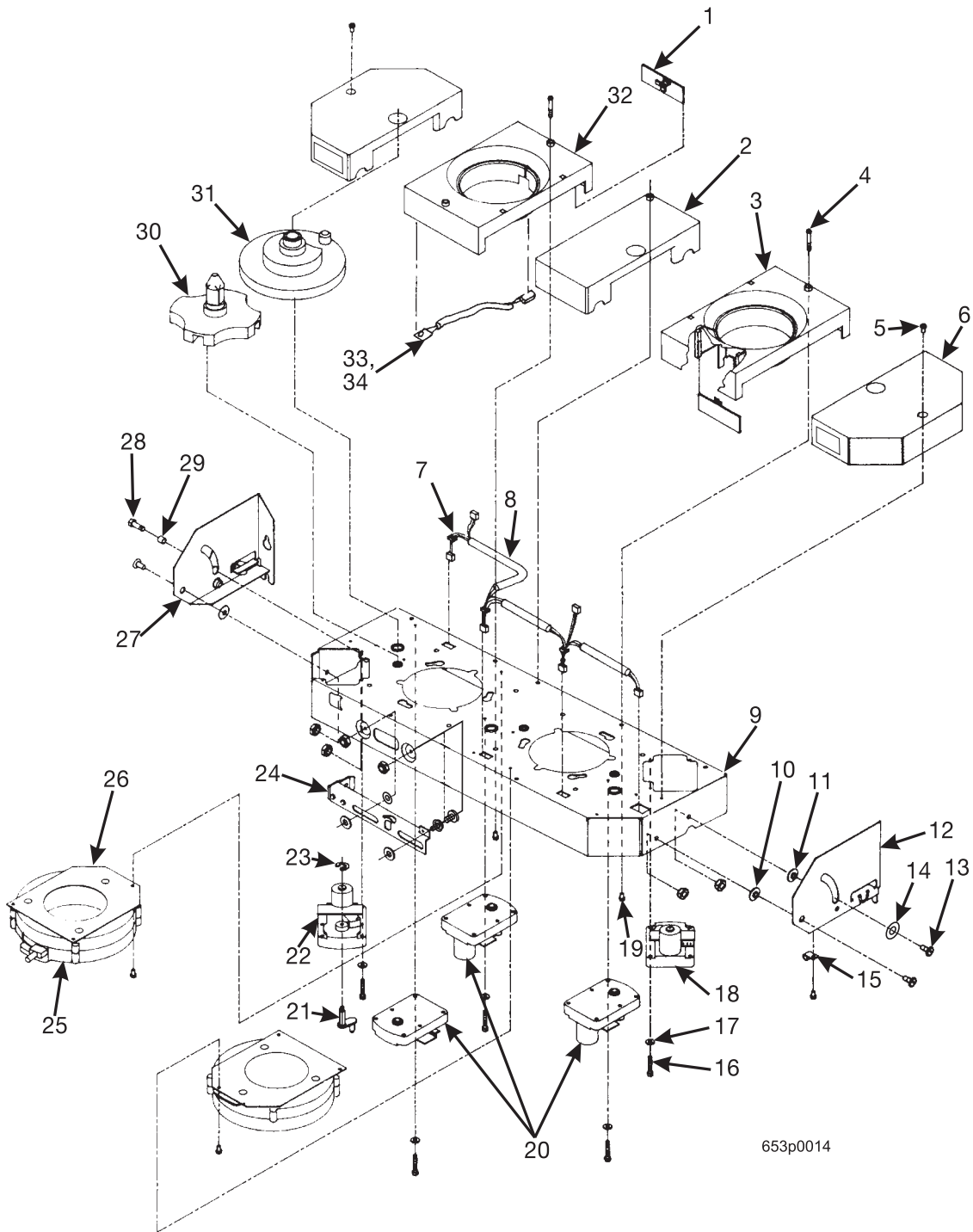


Figure 23. Mechanism Assembly

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TABLE 23. MECHANISM ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6233101	MECHANISM ASSEMBLY - 11 COLUMN	REF
1	6233105	PCB ASSEMBLY - DETECTOR - CUP SENSOR	2
2	6233082	COVER - CENTER - MOTOR	1
3	6233104	COVER AND LED ASSEMBLY (INCLUDES INDEX NUMBERS 32 THROUGH 34)	2
4	6233077	BOLT - #1/4 X 20 X 2.38 HHS	2
5	1451097	SCREW - #8-32 X .31 HEX T.F. - BLACK	9
6	6233010	COVER - END	2
7	6233072	GROMMET - STRAIN RELIEF	3
8	6239048	HARNESS - CUP MECHANISM	1
9	6233016	BASE PLATE - 11 COLUMN	1
10	4041241	NUT - 1/4 20 SELF LOCKING	8
11	6233028	BUSHING	7
12	6233019	BRACKET - MECHANISM MOUNTING - LEFT	1
13	6233021	SCREW - 1/4 X 20 X .5 HEX HD	7
14	6404034	WASHER	5
15	1452139	RETAINER HARNESS	1
16	1457027	8-32 X .81 HHSI TAPTITE	15
17	9900034	WASHER - STEEL 3/8 X .170 X .032	15
18	6233056	MOTOR AND CRANK ARM ASSEMBLY (INCLUDES INDEX NUMBERS 21 THROUGH 23)	2
19	6233065	SCREW - #8-16 X .38 PLASTIC HHS	8
20	1577035	MOTOR AND PCB ASSEMBLY	3
21	6233058	CRANK ARM AND ROLLER ASSEMBLY	1
22	1577035	MOTOR AND PCB ASSEMBLY	1
23	9900113	RETAINING RING - E TYPE .21	1
24	6233031	ACTUATOR ASSEMBLY - CUP RING (FIGURE 25)	2
25	6330008	CUP RING ASSEMBLY (FIGURE 24)	2
26	6233001	PLATE - CUP RING MOUNTING	2
27	6233057	MOUNTING BRACKET ASSEMBLY - RIGHT (FIGURE 26)	1
28	1141054	1/4 - 20 X 3/4 HEX HEAD BOLT ZIP	1
29	6233062	SPACER - .260 ID X .34OD X .312	1
30	6233014	INDEX PLATE - GENEVA	3
31	6233013	DRIVER - GENEVA	3
32	6233012	COVER - CENTER	1
33	6233106	HARNESS - CUP DETECT/LED JUMPER	1
34	6233107	PCB ASSEMBLY - LED - CUP SENSOR	1
-	4733035	SPRING - CUP RELEASE ARM (NOT SHOWN)	2

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TABLE 24. CUP RING ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	3143011	NUT #8-32 SELF LOCKING	1
2	6332052	SCREW - #8-16 X 1.25 PHS - PLASTITE	4
3	6333004	HOUSING - CUP RING	1
4	6114121	WASHER ROLLER	1
5	6333011	ADJUSTER RING - INTERNAL	1
6	3143009	SCREW #8-32 X .50 PHS W/LW	1
7	6333007	CAM & GEAR ASSEMBLY	6
8	6333006	RETAINER - CAM	6
9	6333012	CAM - CUP - UNIVERSAL	6
10	6233126	GEAR - 18 TOOTH	6
11	6233127	GEAR - 10 TOOTH	6
12	6333005	ARM - CAM	6
13	6234628	WASHER - PAPER MECH.	6
14	6333010	GEAR RING - INTERNAL	1
15	6333009	HOUSING - CUP RING	1

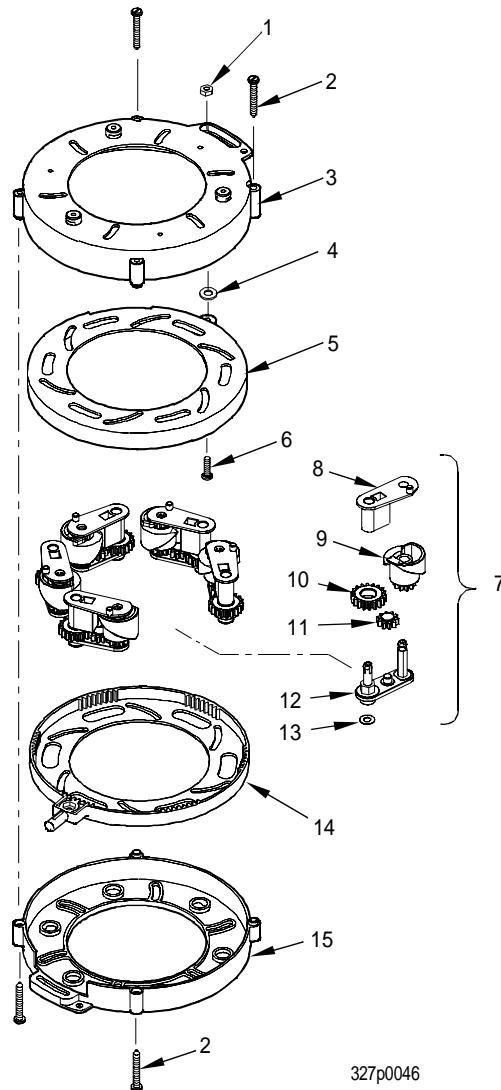


Figure 24. Cup Ring Assembly

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TABLE 25. ACTUATOR ASSEMBLY - CUP RING

INDEX	PART NUMBER	DESCRIPTION	QTY
	6233031	ACTUATOR ASSEMBLY - CUP RING	REF
1	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	2
2	6233040	RAMP - ACTUATOR	1
3	6233009	CAM - ACTUATOR	1
4	6233032	ACTUATOR - CUP RING	1

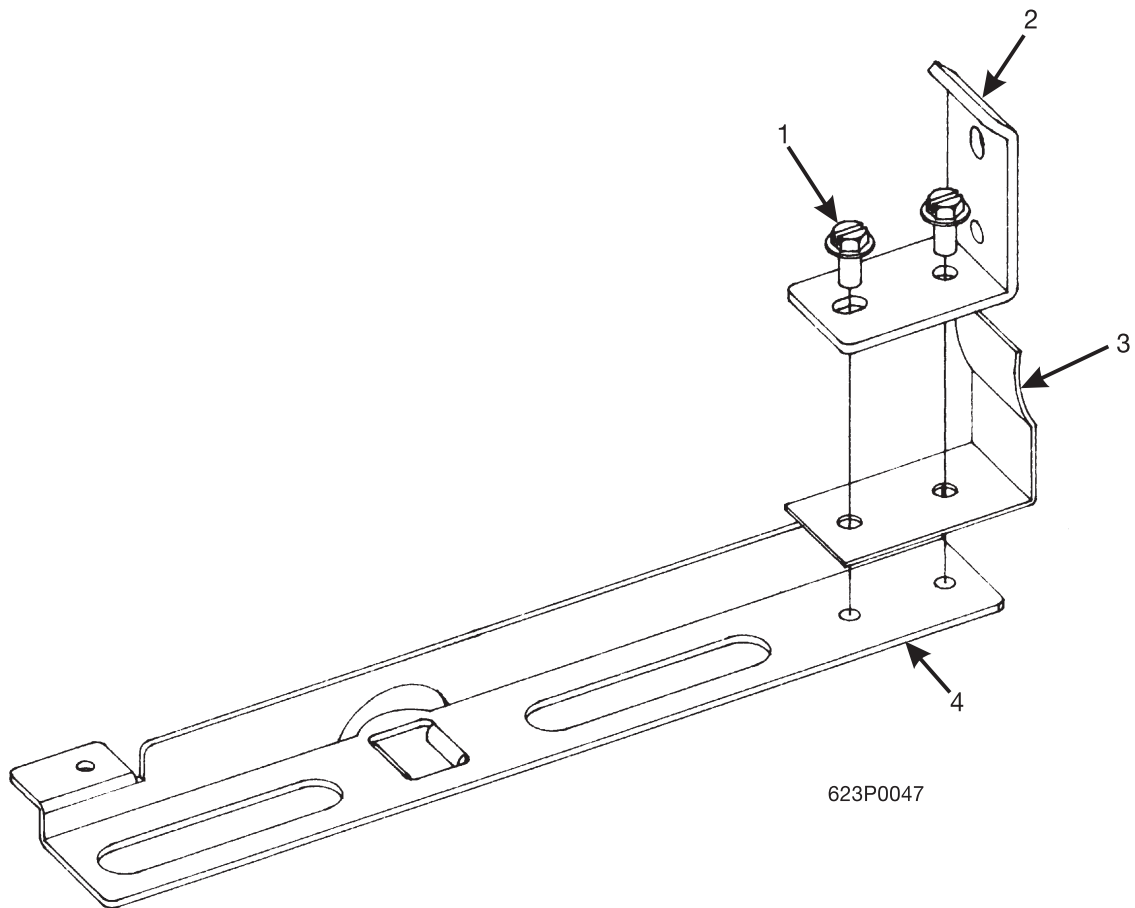


Figure 25. Actuator Assembly - Cup Ring

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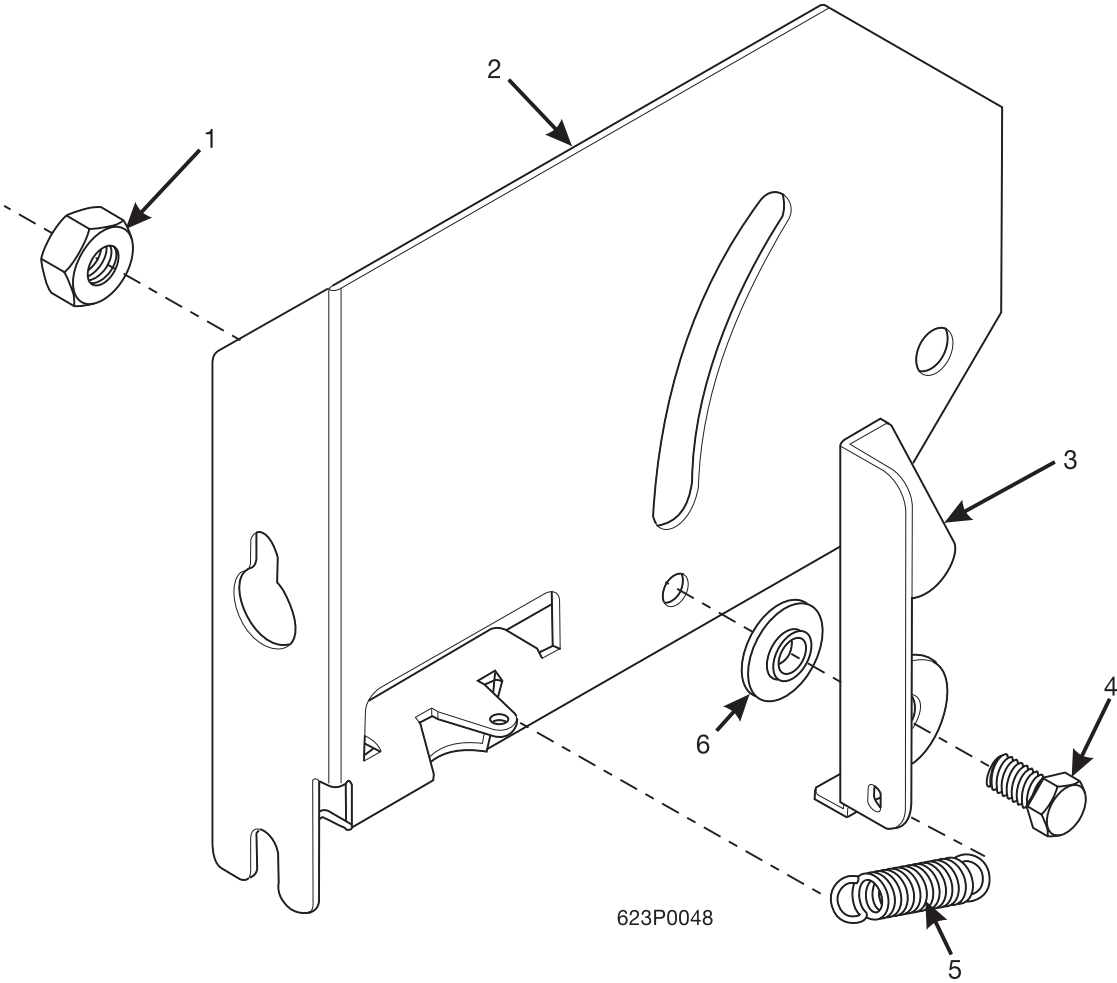


Figure 26. Mounting Bracket Assembly - Right

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TABLE 26. MOUNTING BRACKET ASSEMBLY - RIGHT

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6233057	MOUNTING BRACKET ASSEMBLY - RIGHT	REF
1	4041241	NUT - 1/4 20 SELF LOCKING	1
2	6233018	BRACKET - MECH MOUNTING - RIGHT	1
3	6233037	LATCH	1
4	6233021	SCREW -1 1/4 X 20 X .5 HEX HD	1
5	2301057	SPRING ELEVATOR STOP	1
6	6233028	BUSHING	1

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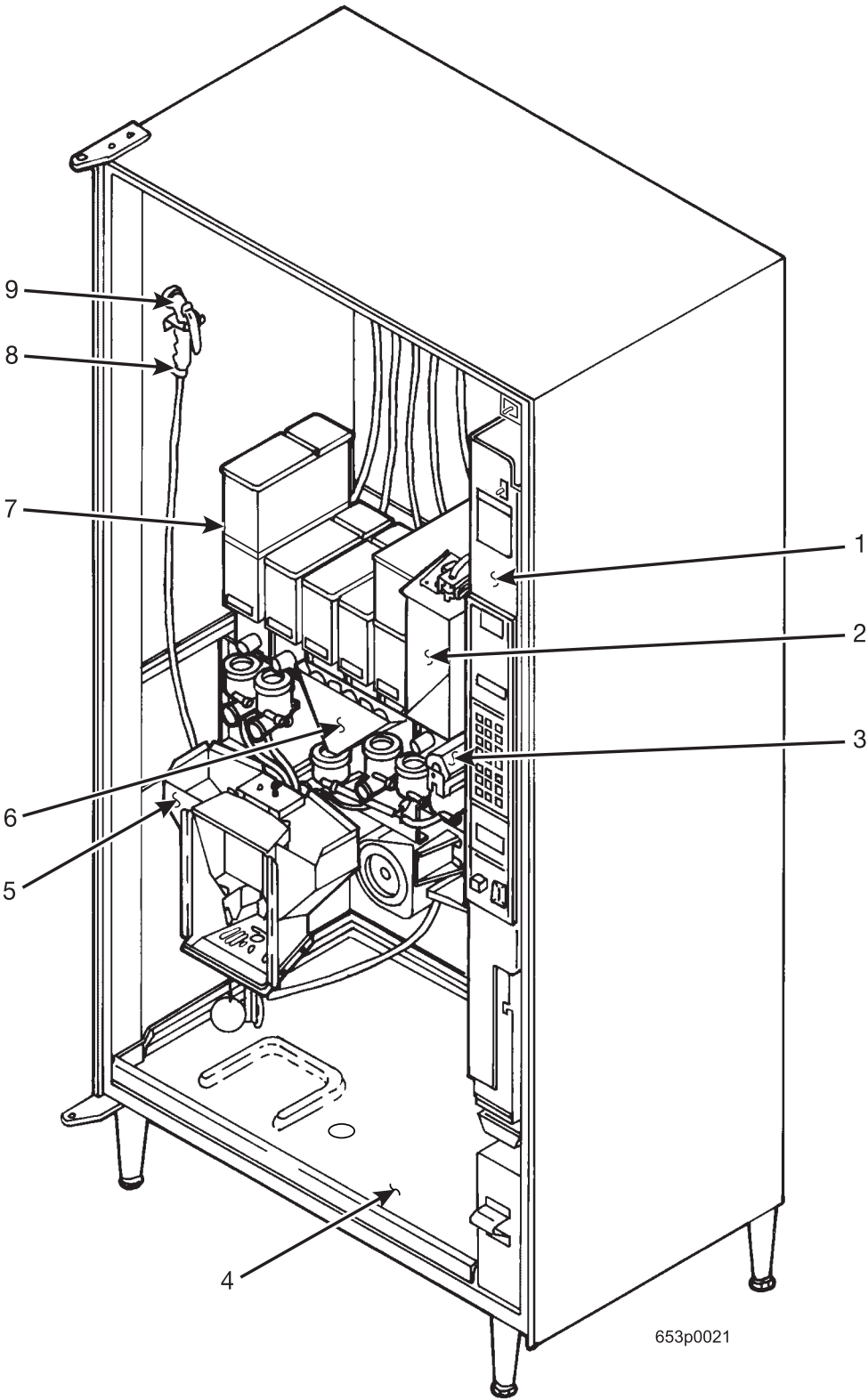


Figure 27. Cabinet Assembly - Outer Layer

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TABLE 27. CABINET ASSEMBLY - OUTER LAYER

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	MONETARY PANEL ASSEMBLY (FIGURE 39)	-
2	-	BEAN WINDOW ASSEMBLIES (MODEL 657 ONLY) (FIGURE 73)	OPT
3		BEAN GRINDER ASSEMBLY (MODEL 657 ONLY) (FIGURE 92)	OPT
4	6231476	LINER - FLOOR	1
5		CUP DELIVERY ASSEMBLY (FIGURE 31)	1
6	-	PRODUCT AND CONDIMENT CHUTES (FIGURE 98)	-
7	-	INGREDIENT CANISTER ASSEMBLIES (FIGURE 77)	-
8	6238051	FITTING - SPRAY HOSE	1
9	6238050	SPRAY HEAD	1
-	6201025	WASTE BUCKET (NOT SHOWN)	1
-	6231475	GROUNDS BUCKET (NOT SHOWN)	1
-	6231230	BRUSH - 1/2" DIAMETER (NOT SHOWN)	1
-	6231231	BRUSH - 1 1/4" DIAMETER (NOT SHOWN)	1
-	1571029	MONEY BOX ASSEMBLY (NOT SHOWN)	1

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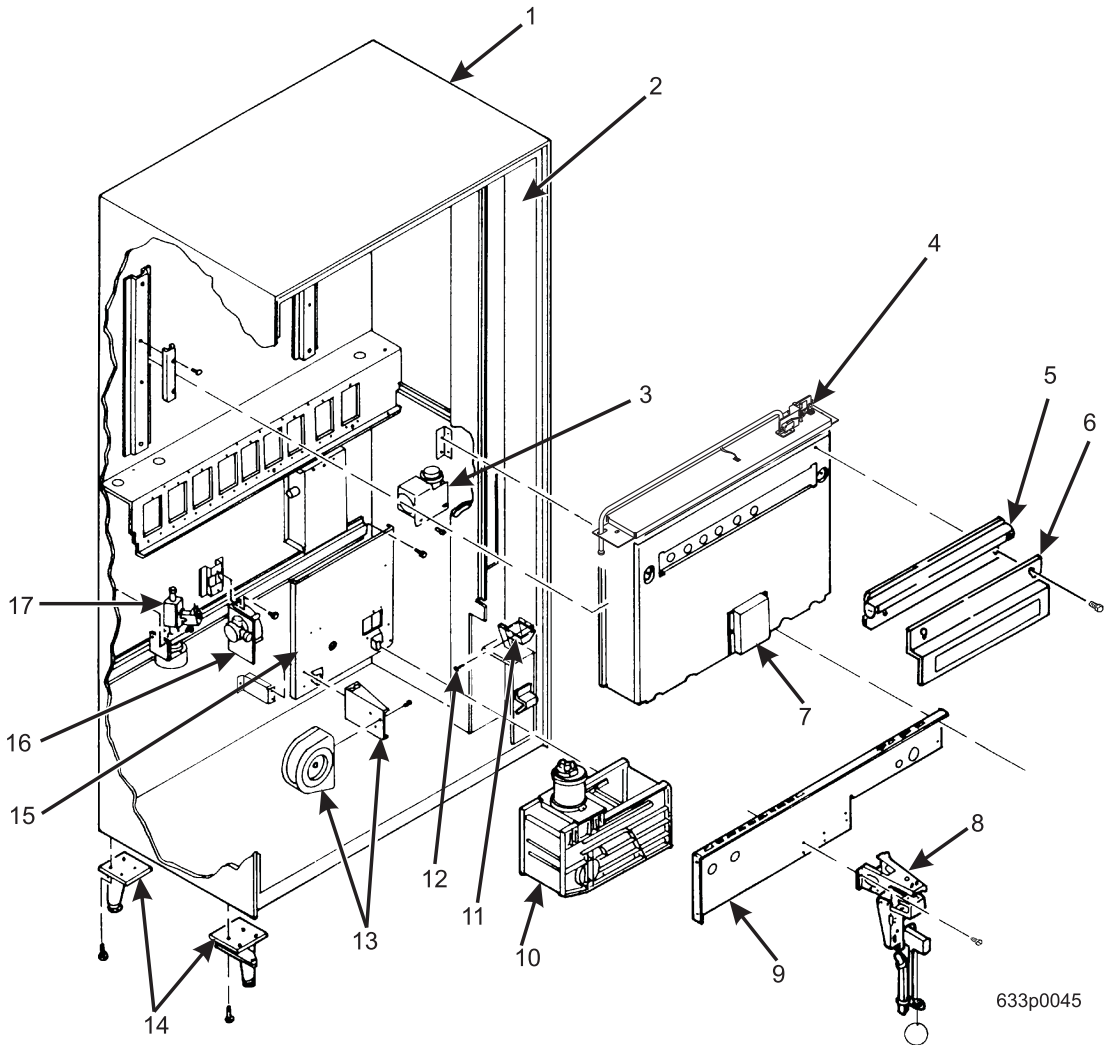


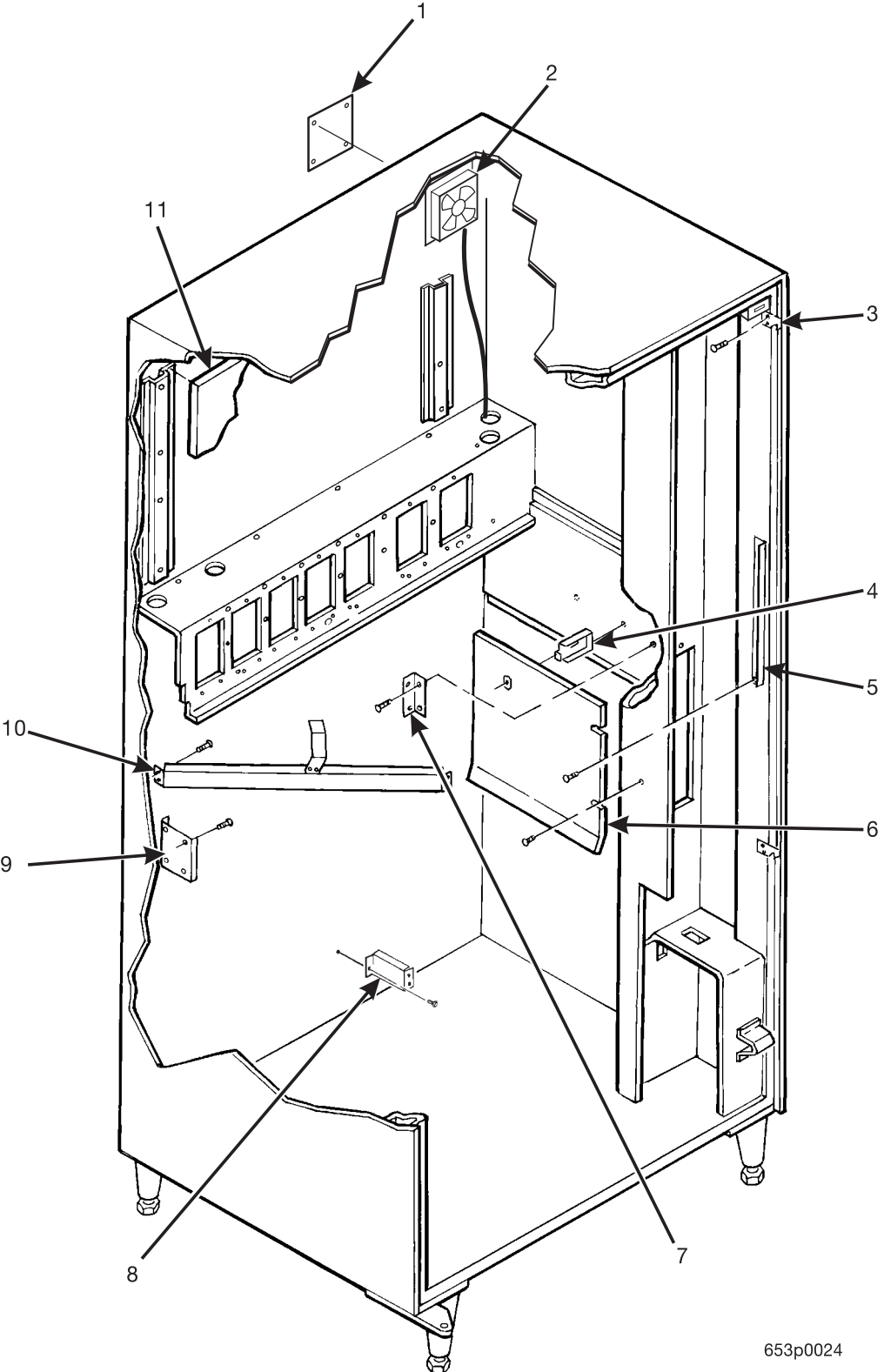
Figure 28. Cabinet Assembly - Inner Layer

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TABLE 28. CABINET ASSEMBLY - INNER LAYER

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6551011	CABINET WELD ASSEMBLY - N.V. BLACK	1
	6331062	CABINET WELD ASSEMBLY - MILLENNIA GRAY	
	6331072	CABINET WELD ASSEMBLY - SELECTA WHITE	
2	-	MONETARY CHANNEL ASSEMBLY (FIGURE 45)	1
3	-	AIR COMPRESSOR (FIGURE 37)	1
4	-	WATER TANK ASSEMBLY (FIGURE 70)	1
5	-	SERVICE LIGHT AND BRACKET ASSEMBLY (FIGURE 35)	1
6	6338058	COVER - HOT WATER VALVES (U.S.)	1
	6338032	COVER - HOT WATER VALVES (230 VOLT APPLICATIONS)	
7	6238104	COVER - HEATER - WATER TANK	1
8	-	CUP STATION SUPPORT, OVERFLOW SWITCH AND CUP SENSOR (FIGURE 32)	
9	-	CANISTER SUPPORT CHANNEL (FIGURE 93)	
10	6234010	SINGLE BREWER ASSEMBLY (WITHOUT FILTER) (FIGURE 50)	1 (OPT)
	6234000	SINGLE BREWER ASSEMBLY (WITH FILTER) (FIGURE 51)	
	6234917	DUAL BREWER ASSEMBLY (WITHOUT FILTER) (FIGURE 52)	
	6234900	DUAL BREWER ASSEMBLY (WITH FILTER) (FIGURE 53)	
11	6231242	CHUTE - PAYOUT	1
12	-	MOUNTING HARDWARE	2
13	-	FILTER PAPER HOUSING AND COVER (FIGURE 34)	(OPT)
14	-	LEG, LEVELER, AND LEG AND HINGE ASSEMBLIES (FIGURE 30)	
15	-	BREWER DRIVE ASSEMBLY (FIGURE 60)	1
16	-	VENTILATION ASSEMBLY (FIGURE 62)	
17	-	WATER SUPPLY (FIGURE 66) (FIGURE 67) (FIGURE 68)	

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653p0024

Figure 29. Cabinet Assembly - Miscellaneous Mounted Parts

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TABLE 29. CABINET ASSEMBLY - MISCELLANEOUS MOUNTED PARTS

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6231529	COVER - EXHAUST FAN (WITHOUT FAN OPTION)	(OPT)
	6231528	SCREEN - EXHAUST FAN (WITH FAN OPTION - NOT SHOWN)	
2	6231526	EXHAUST FAN - 115V (WITH FAN OPTION)	1
	6331025	EXHAUST FAN - 230V	
3	1571074	LOCK ARM - CABINET	2
4	6231143	BRACKET - POWER PANEL RETAINER	1
5	1571022	STOP - MONETARY PANEL	1
6	6231138	WATER SHIELD	1
7	6231033	BRACKET - CANISTER SUPPORT	1
8	6234516	BRACKET - MOUNTING PLATE (WITH BREW MODES ONLY)	2
9	6231142	PLATE - WATER FILTER (WITH WATER FILTER OPTION)	(OPT)
10	6331009	BRACE - CANISTER SUPPORT	1
11	6338022	INSULATION - BACK - HOT WATER TANK	1

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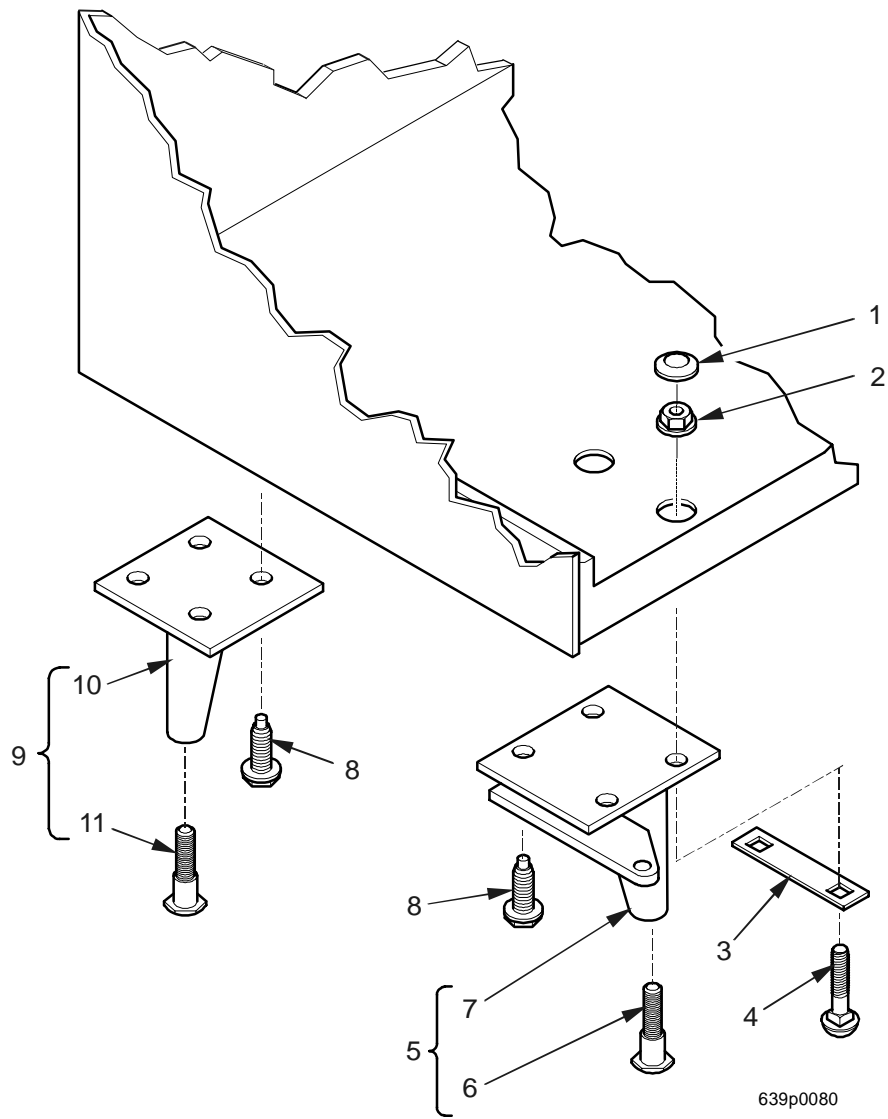


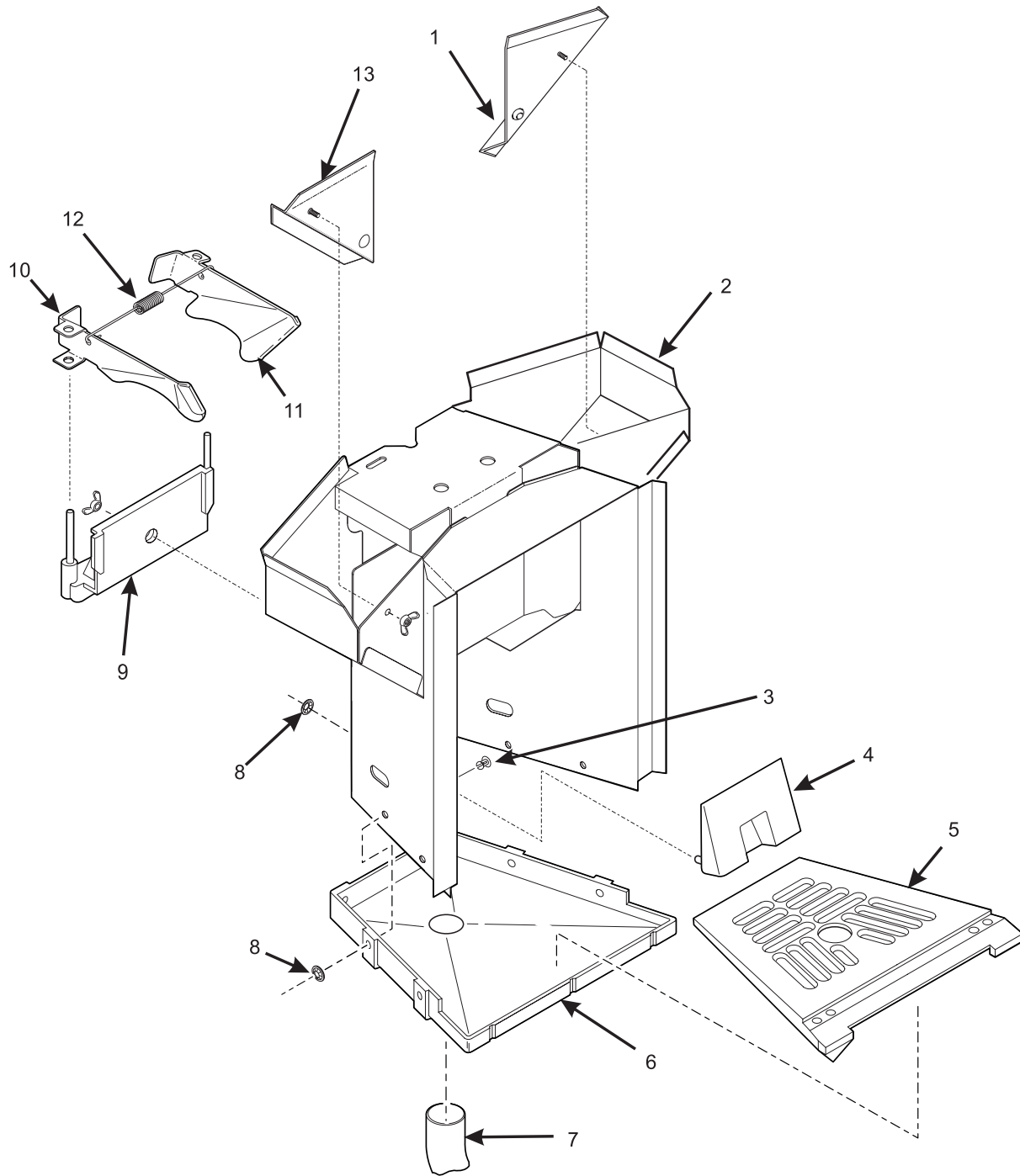
Figure 30. Leg, Leveler, and Leg and Hinge Assemblies

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TABLE 30. LEG, LEVELER, AND LEG AND HINGE ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6231034	PLUG - HOLE (NOT USED IN ALL APPLICATIONS)	2
2	1172021	NUT - 1/4-20 WHIZ-LOCK	2
3	6231203	PLATE - HINGE LEG BOLT	1
4	1211112	TRAY BOLT	2
5	6231163	LEG, HINGE, AND LEVELER ASSEMBLY	1
6	1471098	LEVELER - CABINET	1
7	1571115	LEG AND HINGE ASSEMBLY	1
8	9900218	SCREW - # 5/16 X 1 W/LOCKING RING	14
9	1471237	LEG AND LEVELER ASSEMBLY - CABINET	3
10	1571127	LEG ASSEMBLY - CABINET	1
11	1471098	LEVELER - CABINET	1

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Figure 31. Cup Delivery Assembly

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TABLE 31. CUP DELIVERY ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6231460	CUP DELIVERY ASSEMBLY - FINAL (U.K., FRANCE, SPANISH, NEW ZEALAND, AUSTRALIA, BRAZIL 230 V, SWEDEN, SINGAPORE, SAUDI ARABIA) (INCLUDES PART NUMBER 6231447 PLUS INDEX NUMBERS 1 AND 13)	-
	6231543	CUP DELIVERY ASSEMBLY - FINAL (GERMANY) (INCLUDES PART NUMBER 6231544 PLUS INDEX NUMBERS 1 AND 13)	
-	6231447	CUP DELIVERY ASSEMBLY - STANDARD (USA, BRAZIL 120V, MEXICO, CANADA, EL SALVADOR, ARGENTINA)(INCLUDES INDEX NUMBERS 2A, 3 - 12)	1
	6231544	CUP DELIVERY ASSEMBLY - GERMANY (INCLUDES INDEX NUMBERS 2B, 3 - 12)	
1	6231413	CHUTE ADAPTER ASSEMBLY - RIGHT (ARG./AUS./BRZ./FR./MEX./N.Z./S.A./SP./U.K./U.S.)	1
2A	6231448	WELD ASSEMBLY - CUP DELIVERY (ARG./AUS./BRZ./FR./MEX./N.Z./S.A./SP./U.K./U.S.)	1
2B	6231545	WELD ASSEMBLY - CUP DELIVERY (GER.)	
3	6231492	PUSH-IN FASTENER	6
4	6231443	CUP SPACER/SENSOR LENS	1
5	6231432	DRAIN TRAY	1
6	6231489	BASE - CUP DELIVERY STATION	1
7	6231430	TUBE - DRAIN	1
8	6231431	RETAINER - .188	10
9	6231488	MOUNTING ASSEMBLY - CUP DEFLECTOR	1
10	6231438	CUP DEFLECTOR - R.H.	1
11	6231439	CUP DEFLECTOR - L.H.	1
12	6231495	SPRING - CUP DEFLECTOR	1
13	6231411	CHUTE ADAPTER ASSEMBLY - LEFT (ARG./AUS./BRZ./FR./MEX./N.Z./S.A./SP./U.K./U.S.)	1

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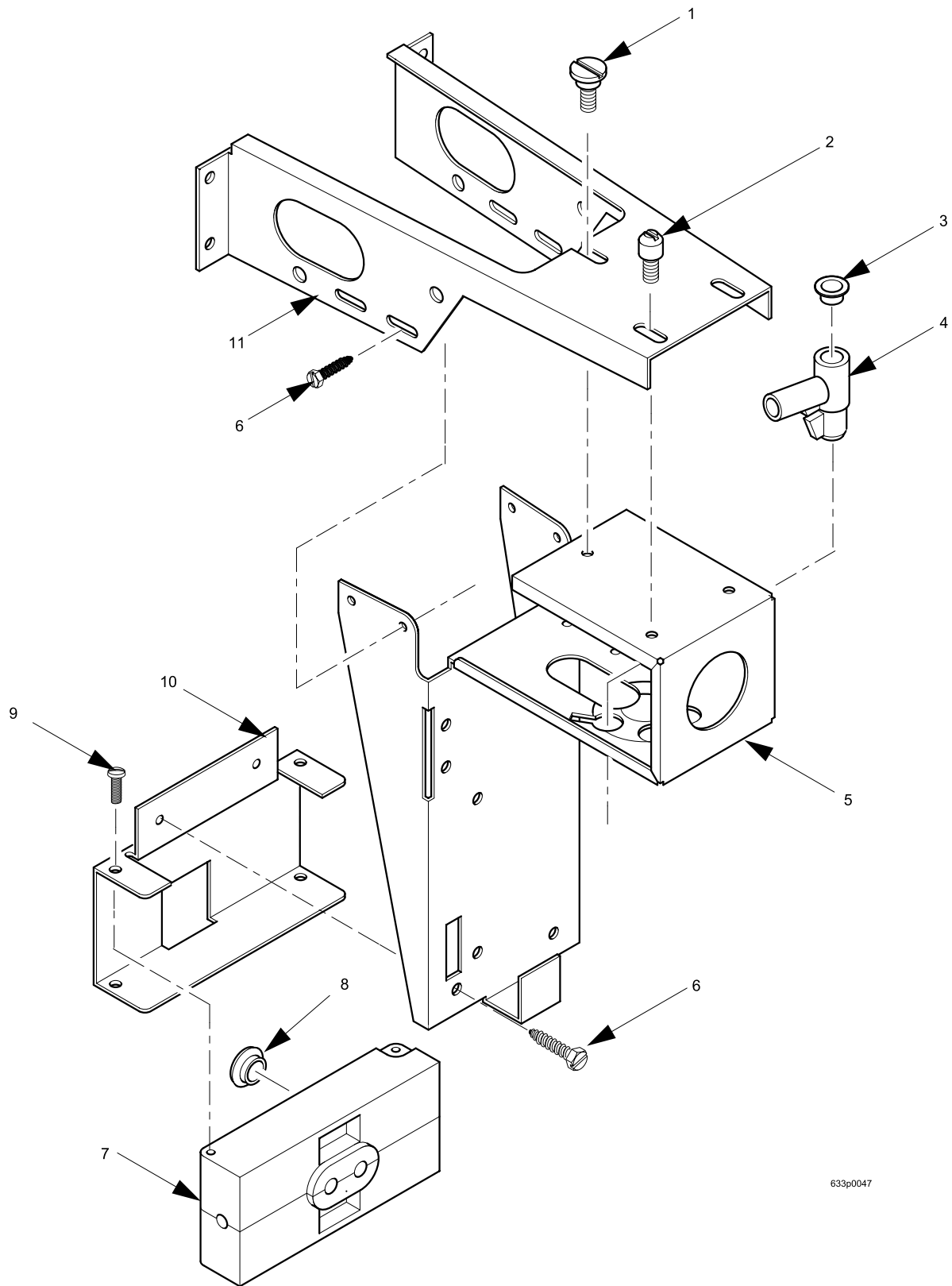


Figure 32. Cup Station Support, Overflow Switch, and Cup Sensor

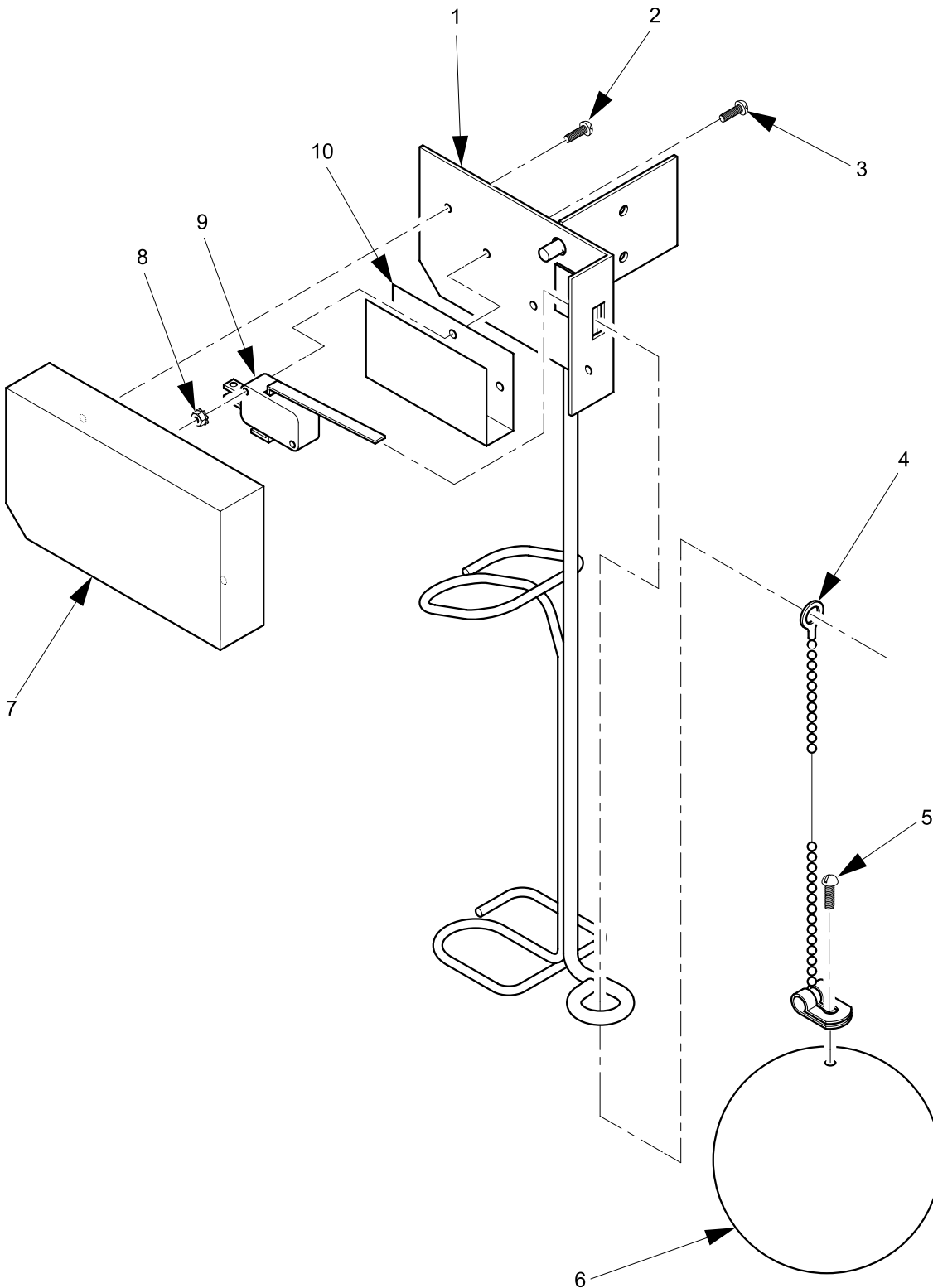
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TABLE 32. CUP STATION SUPPORT, OVERFLOW SWITCH, AND CUP SENSOR

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6551014	SUPPORT ASSEMBLY - CUP STATION	1
-	6231536	MUG SENSOR & BRACKET ASSEMBLY (INCLUDES INDEX NUMBERS 7 - 10) (ARG./FR./MEX./U.K./U.S.)	1
-	6231540	MUG SENSOR & BRACKET ASSEMBLY - TRANSMISSIVE (GER.)	1
1	4247204	STUD - STORAGE TRAY	1
2	4041102	STUD - COLUMN LOCATOR	1
3	4711020	CAPLUG - SPOUT	*
4	6117010	SPOUT - DISPENSING	*
5	6551006	CUP STATION SUPPORT	1
6	1451097	SCREW - #8-32 X .31 HEX HD	2
7	6231537	SENSOR - ASSEMBLY - MUG	1
	6231557	SENSOR ASSEMBLY - MUG - TRANSMISSIVE	
8	9989641	CAPLUG - 3/8" - FLUSH TYPE	1
9	2226380	SCREW - #6 - 19 X .38 PHS T/C	1
10	6231539	BRACKET - CUP SENSOR	1
11	6398136	SUPPORT - CUP STATION - EUROTWIN	1

* - QUANTITY VARIES WITH NUMBER OF SELECTIONS

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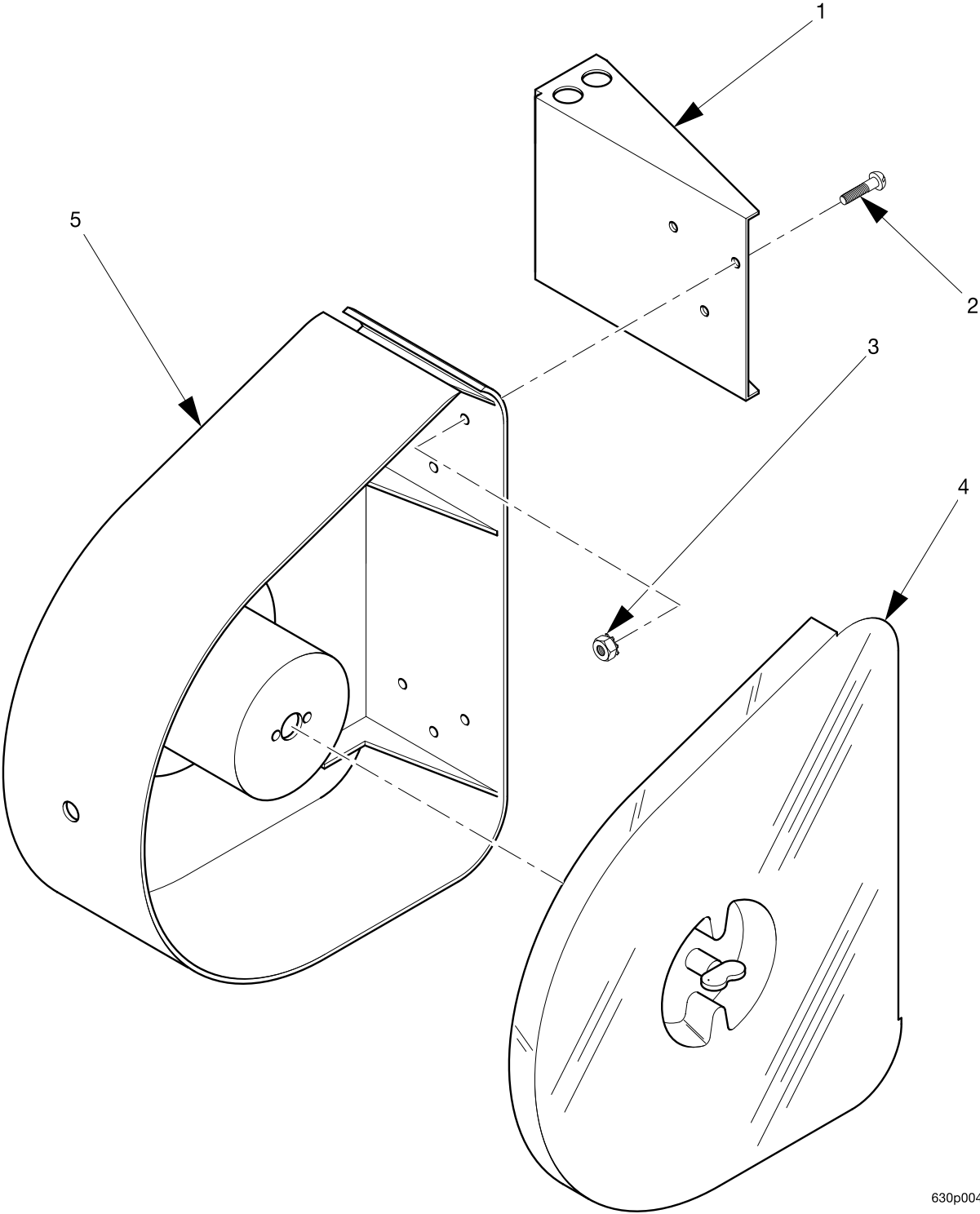
Figure 33. Overflow Switch Assembly

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TABLE 33. OVERFLOW SWITCH ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6231223	OVERFLOW SWITCH ASSEMBLY (INDEX NUMBERS 3 AND 7 NOT INCLUDED)	REF
1	6231507	BRACKET ASSEMBLY - OVERFLOW SWITCH	1
2	9900012	SCREW - #6-32 X 1/4 THS S/T	2
3	1217160	SCREW - 4-40 X 5/8 RHS	2
4	6151131	CHAIN - OVERFLOW SWITCH	1
5	4047054	SCREW - #8-18 X 1/2 RHS T/C	2
6	3116127	FLOAT - OVERFLOW SWITCH	1
7	6231135	COVER - OVERFLOW SWITCH	1
8	3116127	NUT - 4-40 KEPS W/EXT L/WASHER	2
9	2304108	SWITCH LEVER V3L -131-D8	1
10	3121150	INSULATION - OVERFLOW SWITCH	1

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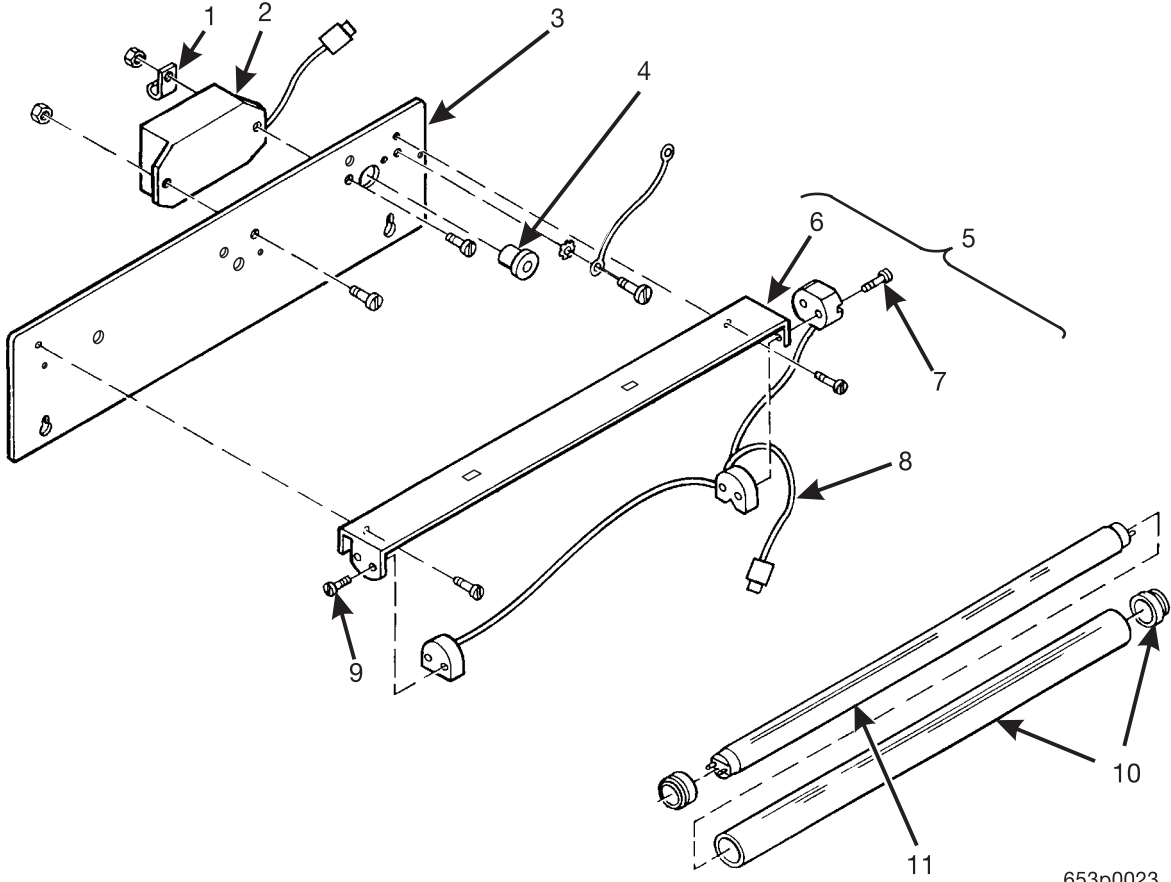
Figure 34. Filter Paper Housing and Cover

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TABLE 34. FILTER PAPER HOUSING AND COVER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234622	PAPER ROLL ASSEMBLY (INCLUDES INDEX NUMBER 1, 2, 3, AND 5)	1
1	6234625	BRACKET - PAPER ROLL	1
2	9900020	SCREW - #8-32 X 1/2 RHS MACH. ZINC	3
3	9900081	NUT - #8-32 KEPS ZINC PLATE	3
4	6154238	COVER ASSEMBLY - FILTER PAPER HOUSING	1
5	6234630	HOUSING ASSEMBLY - FILTER PAPER	1
*	P6104459	FILTER PAPER PACKAGE ASSEMBLY	*

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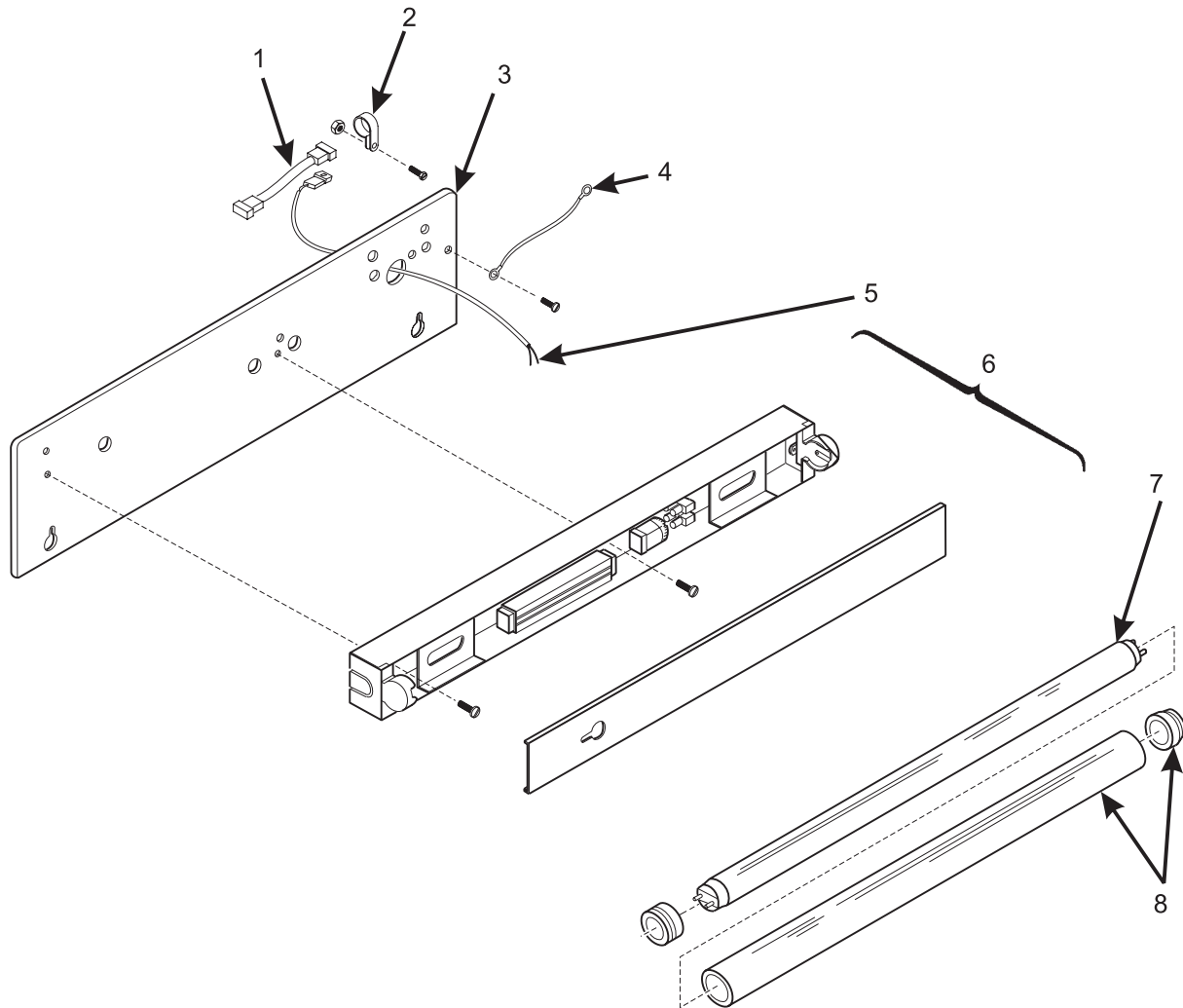
Figure 35. Service Light/Bracket Assembly - U.S.

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TABLE 35. SERVICE LIGHT/BRACKET ASSEMBLY - U.S.

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6231372	SERVICE LIGHT/BRACKER ASSEMBLY - 115V	1
1	1452139	RETAINER - HARNESS	1
2	3151058	BALLAST ASSEMBLY	1
3	6231559	BRACKET - SERVICE LIGHT	1
4	3106154	BUSHING - #SB875	1
5	6231232	LIGHT ASSEMBLY - FLUORESCENT (INCLUDES INDEX NUMBERS 6-9)	1
6	2272036	BRACKER - LOWER LIGHT	1
7	3107171	SCREW - #4-36 X 5/8	2
8	2346016	HARNESS - FLUORESCENT LIGHT	1
9	1452076	SCREW - #4-36 X .437	2
10	6232305	LAMP SLEEVE AND END CAPS ASSEMBLY	1
11	2222096	FLUORESCENT LAMP	1

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Figure 36. Service Light/Bracket Assembly (ARG./AUS./FR./GER./N.Z./SP./U.K.)

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TABLE 36. SERVICE LIGHT/BRACKET ASSEMBLY (ARG./AUS./FR./GER./N.Z./SP./U.K.)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6339012	LIGHT AND BRACKET ASSEMBLY - FLUORESCENT - 230 V	1
1	6332010	SUPPRESSION ASSEMBLY - 230 V	1
2	4305043	CABLE CLAMP - RICHCO #N4	3
3	6231559	BRACKET - SERVICE LIGHT	1
4	9984165	JUMPER - GROUND WIRE	1
5	6339011	JUMPER - SERVICE LIGHT - INTERNATIONAL	1
6	6239053	LIGHT ASEMBLY - FLUORESCENT - 230 V	1
7	2222096	FLUORESCENT LAMP #F15T8CW, 96/CS	1
8	6232305	LAMP SLEEVE AND END CAPS ASSEMBLY - 16.35" LONG	1

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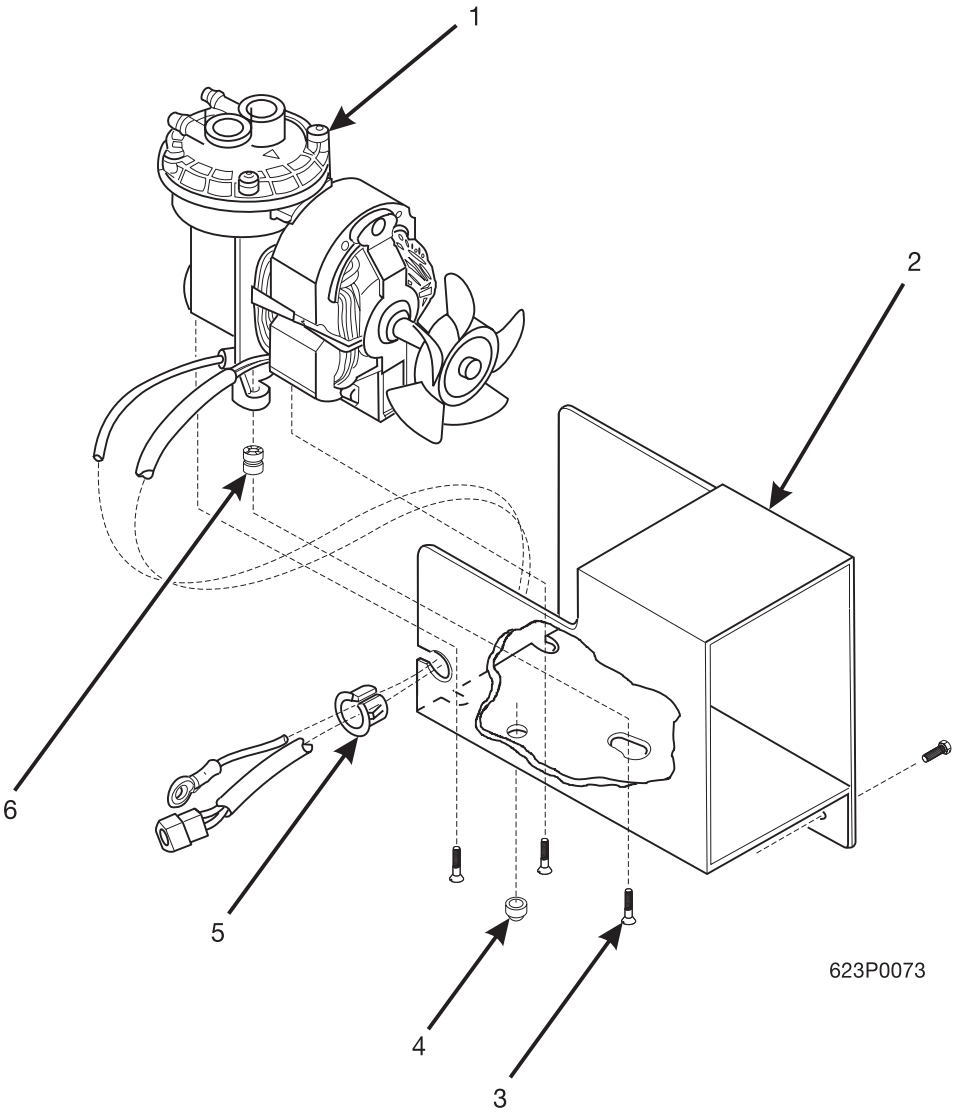


Figure 37. Air Compressor Assembly - U.S.

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TABLE 37. AIR COMPRESSOR ASSEMBLY - U.S.

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234357	AIR COMPRESSOR ASSEMBLY (INCLUDES INDEX NUMBERS 1 THROUGH 6)	1
1	6234359	AIR COMPRESSOR - BREWER	1
2	6231210	SUPPORT - COMPRESSOR	1
3	6231178	SHOULDER SCREW	3
4	6231319	BUMPER - PLUG	1
5	3502097	BUSHING #OCB-500	1
6	6237205	VIBRATION ISOLATOR - .250 DIAMETER	3

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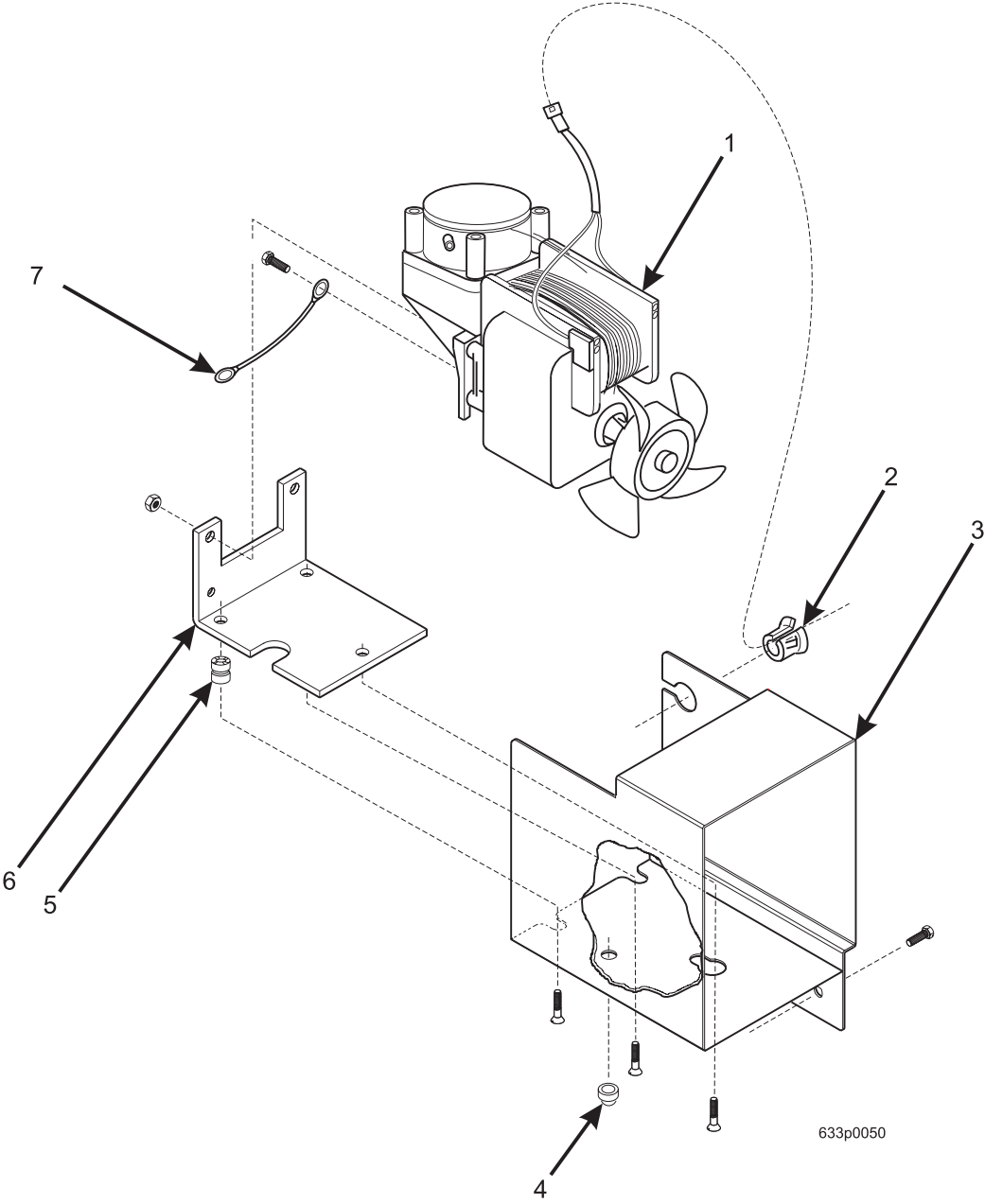


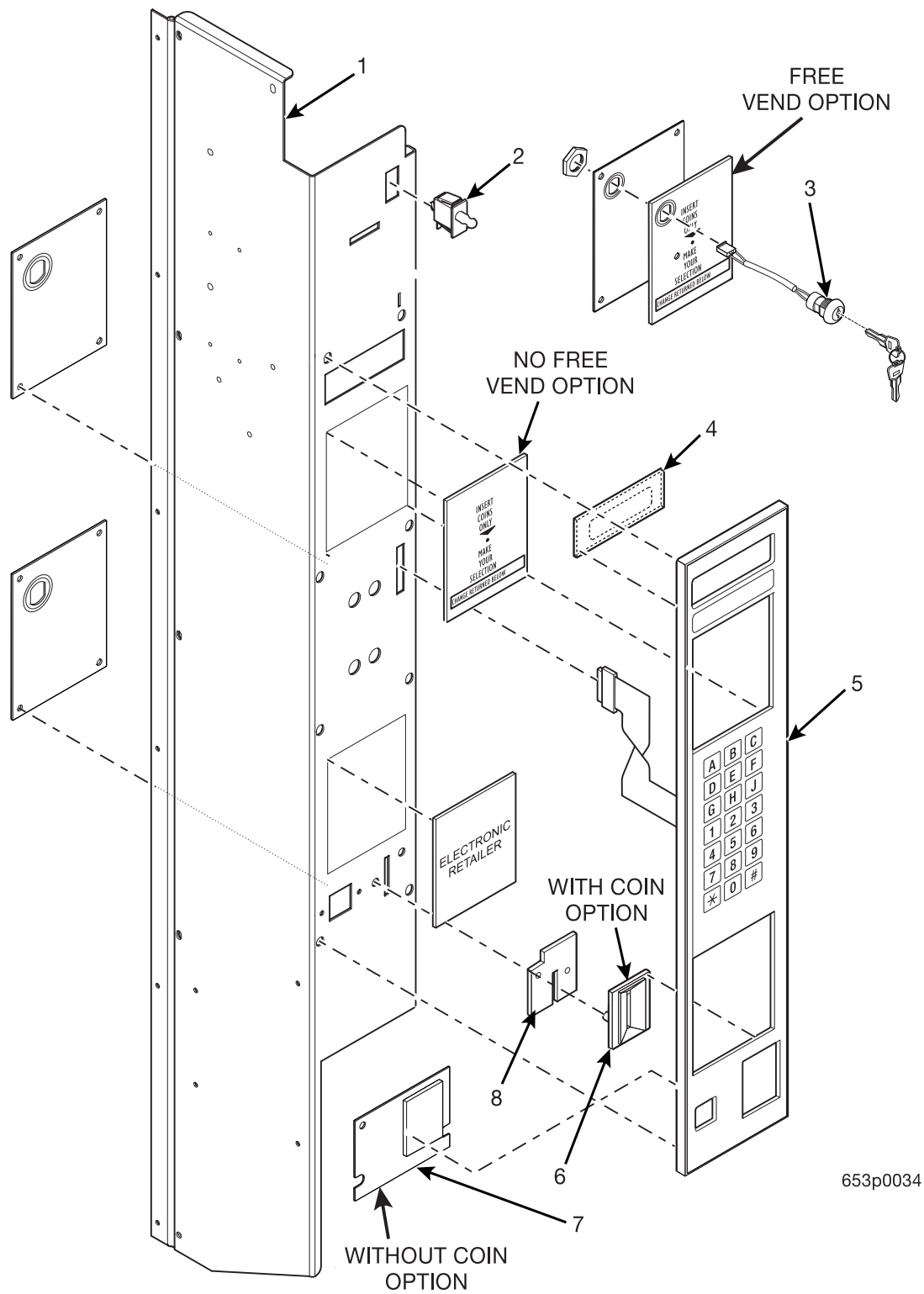
Figure 38. Air Compressor Assembly (ARG./US./FR./GER./S.A./SP./U.K.)

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TABLE 38. AIR COMPRESSOR ASSEMBLY (ARG./US./FR./GER./S.A./SP./U.K.)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6334000	AIR COMPRESSOR ASSEMBLY - 230 V	1
1	6334010	AIR COMPRESSOR - BREWER - 230 V	1
2	3502907	BUSHING #OCB-500	1
3	6334008	COVER - AIR COMPRESSOR	1
4	6231319	BUMPER - PLUG	1
5	6237205	VIBRATION ISOLATOR - .250 DIAMETER	3
6	6334009	BRACKET - AIR COMPRESSOR	1
7	9984165	JUMPER - GROUND WIRE	1

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Figure 39. Monetary Panel Assembly (Part 1 of 3)

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TABLE 39. MONETARY PANEL ASSEMBLY (PART 1 OF 3)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1575094	MONETARY PANEL WELD ASSEMBLY - NV BLACK	1
	4875001	MONETARY PANEL WELD ASSEMBLY - SELECTA WHITE	
2	141110	SWITCH SERVICE	1
3	9989639	SWITCH ASSEMBLY - FREE VEND	1
4	1572013	LENS - DISPLAY	1
5	1575098	FACEPLATE ASSEMBLY (WITH COIN OPTION)	1
	1575099	FACEPLATE ASSEMBLY (NO COIN OPTION)	
6	1472223	COIN INSERT (WITH COIN OPTION)	1
	1672001	COIN INSERT - AUSTRALIA	
7	-	LOWER MONETARY POSITION	-
8	1472222	COIN BLOCK	1

SOME OF THE FOLLOWING ITEMS ARE INCLUDED WITH THE APPROPRIATE FREE VEND OPTIONS (NOT SHOWN):

1575012	INSERT-INSTR-COINS/BILLS-U.S
1575013	INSERT-INSTR-COINS ONLY-ENG.
1575025	INSERT-INSTR-FREE VEND-COIN/
1575026	INSERT-INSTR-FREE VEND-COINS
1575049	INSERT-INSTRU-LOWER-UK-COINS
2342315	CLIP-WIRE HARNESS
9989639	SWITCH ASSY-FREE VEND

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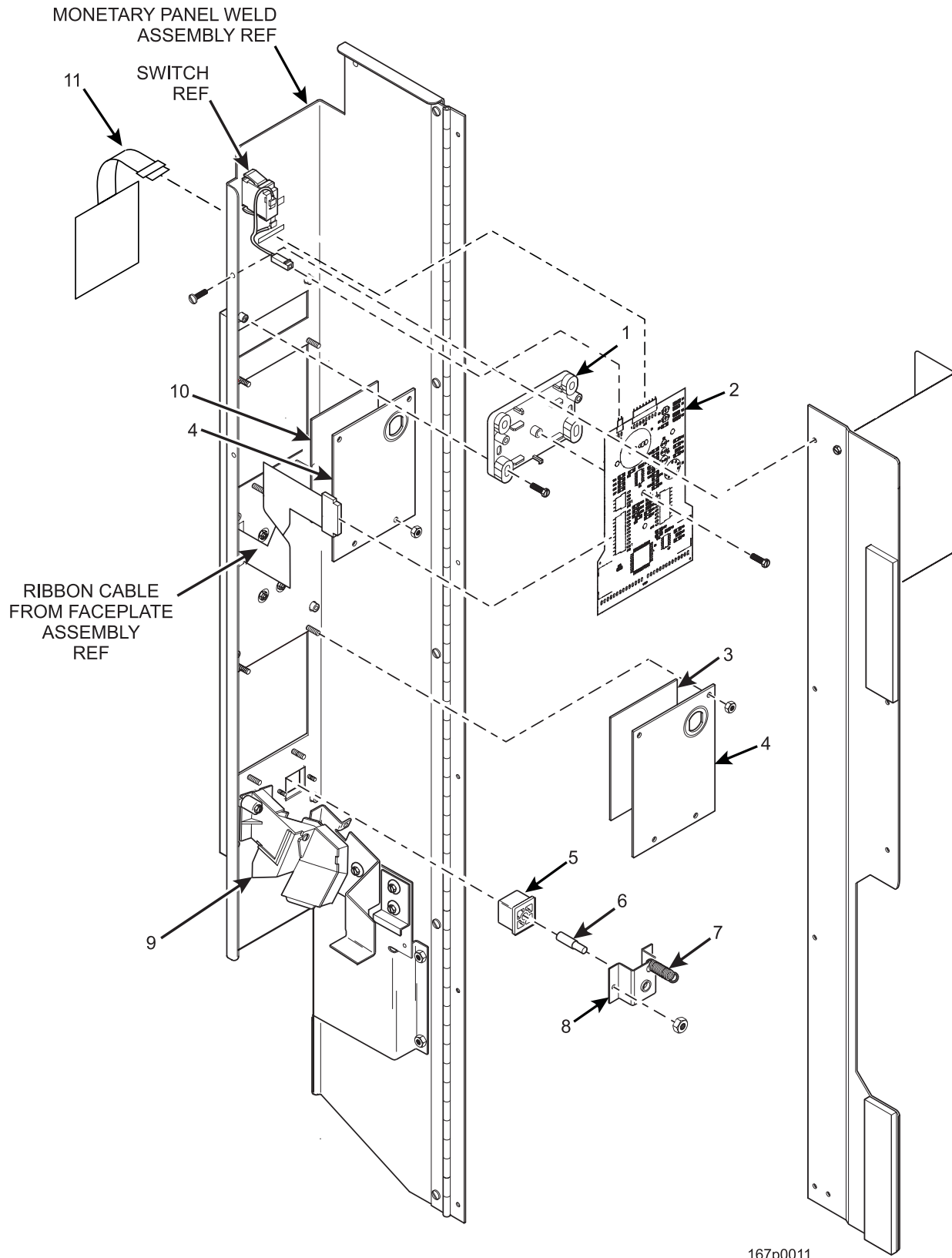


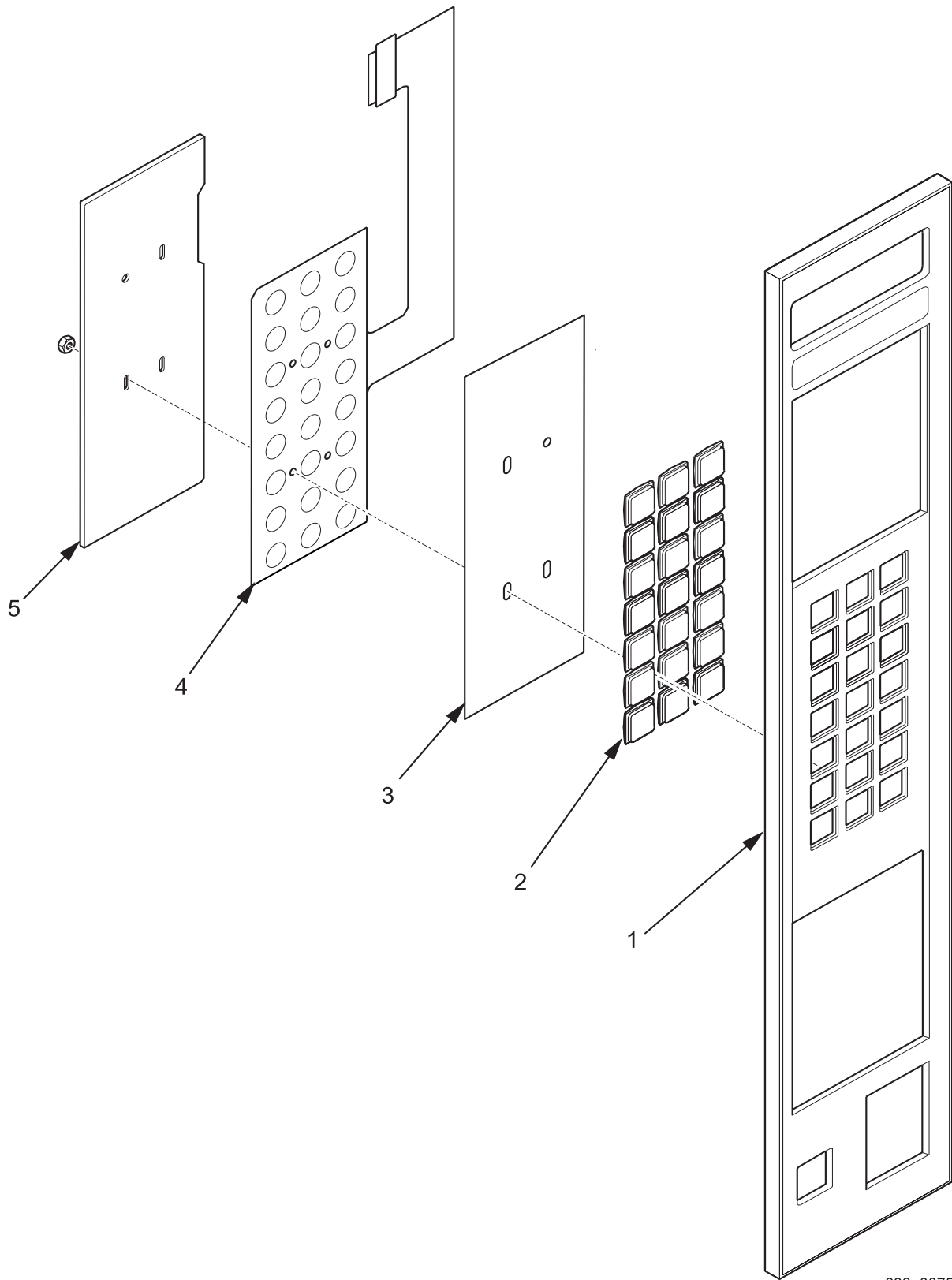
Figure 40. Monetary Panel Assembly (Part 2 of 3)

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TABLE 40. MONETARY PANEL ASSEMBLY (PART 2 OF 3)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	1475099	BRACKET - PCB DISPLAY	1
2	9989685	PCB ASSEMBLY - DISPLAY	1
3	-	INSERT - INSTRUCTIONS- LOWER (FIGURE 42)	1
4	1575048	PLATE - INSERT BACKING	OPT.
5	1475026	BUTTON - COIN RETURN	1
6	1475072	SHAFT - RETURN BUTTON	1
7	1127808	SPRING - SHELF RESET	1
8	1571079	BRACKER - COIN RETURN BUTTON	1
9	1575003	COIN CHUTE ASSEMBLY	1
10	-	INSERT - INSTRUCTIONS - UPPER (FIGURE 42)	OPT.
11	6335002	SERVICE KEYPAD ASSEMBLY	1

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Figure 41. Monetary Panel Assembly (Part 3 of 3)

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TABLE 41. MONETARY PANEL ASSEMBLY (PART 3 OF 3)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	1575098	FACE PLATE ASSEMBLY - WITH COIN	-
	1575099	FACE PLATE ASSEMBLY - NO COIN	
1	1575001	SELECTION PANEL (WITH COIN OPTION)	1
	1575043	FACE PLATE ASSEMBLY (NO COIN OPTION)	
2	1472251	LENS - PUSHBUTTON	21
3	1575010	LETTER SHEET - SELECTION SWITCH	1
4	9984630	MEMBRANE SWITCH ASSEMBLY - SELECT	1
5	1575091	PLATE - SELECT SWITCH - BACK UP - W/STUD	1
6	1475089	1/8" NUT - SELF-THREADING	4

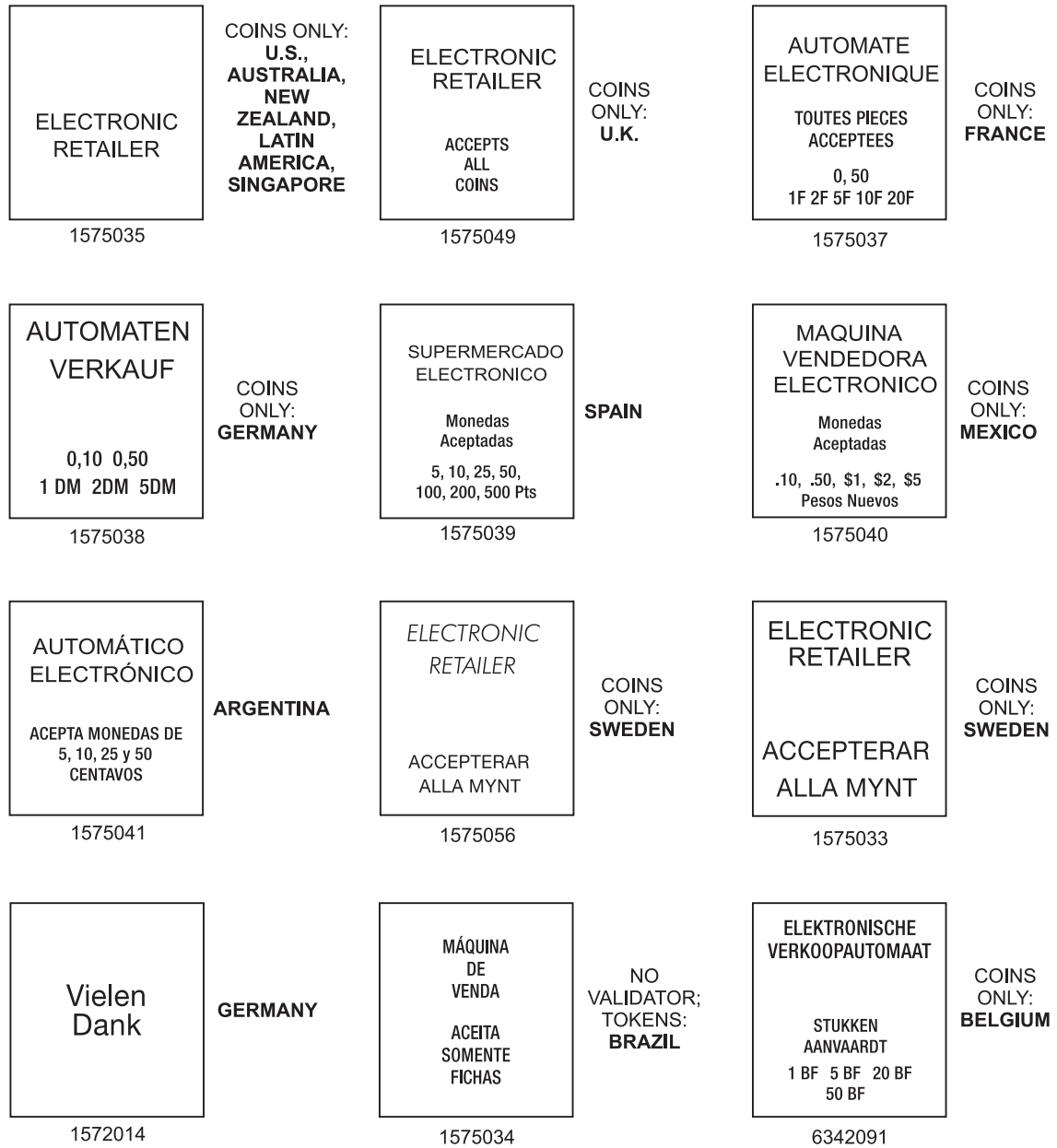
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THE FREE VEND INSERT IS THE SAME AS SHOWN WITH THE ADDITION OF A HOLE IN THE UPPER LEFT CORNER FOR THE FREE VEND KEY SWITCH

<p>INSERT COINS OR DOLLAR BILLS</p> <p>▼</p> <p>MAKE YOUR SELECTION</p> <p>CHANGE RETURNED BELOW</p>	<p>COINS & BILLS: U.S., CHINA, SAUDI ARABIA</p>	<p>INTRODUZCA MONEDAS O BILLETES</p> <p>▼</p> <p>HAGA SU SELECCIÓN</p> <p>CAMBIO DEVUELTO ABAJO</p>	<p>COINS & BILLS: SPANISH LANGUAGE</p>	<p>INSERT COINS ONLY</p> <p>▼</p> <p>MAKE YOUR SELECTION</p> <p>CHANGE RETURNED BELOW</p>	<p>COINS ONLY: U.S., AUSTRALIA, NEW ZEALAND, U.K., SINGAPORE</p>
1575012 - NO FREE VEND 1575025 - FREE VEND		1575018		1575013 - NO FREE VEND 1575026 - FREE VEND	
<p>INSEREZ VOTRE MONNAIE</p> <p>•</p> <p>FAITES VOTRE CHOIX</p> <p>•</p> <p>RENDU MONNAIE CI-DESSOUS</p>	<p>COINS ONLY: FRANCE</p>	<p>llägg mynt</p> <p>▼</p> <p>Välj produkt</p> <p>Växel i retur skål</p>	<p>COINS ONLY: SWEDEN</p>	<p>INTRODUCIR MONEDAS UNICAMENTE</p> <p>▼</p> <p>HAGA SU SELECCIONE</p> <p>Devolucion / Cambio En La Parte Inferior</p>	<p>COINS ONLY: SPANISH LANGUAGE</p>
1575015 - NO FREE VEND 1575024 - FREE VEND		1575052		1575014 - NO FREE VEND 1575022 - FREE VEND	
<p>DEPOSITE EL DINERO</p> <p>•</p> <p>SELECCIONE EL PRODUCTO</p> <p>•</p> <p>RECOJA EL CAMBIO</p>	<p>COINS ONLY: LATIN AMERICA, ARGENTINA, MEXICO</p>	<p>GELD INWERPEN</p> <p>•</p> <p>MAAK UW KEUZE</p> <p>GELDERUGGAVE HIERONDER</p>	<p>COINS ONLY: BELGIUM</p>	<p>コイン投入</p> <ol style="list-style-type: none"> 1. 硬貨を投入してください。 2. 商品を選択してください。 3. 商品が落ちてきます。 4. 戻り金を受け取ってください。 	<p>COINS ONLY: JAPAN</p>
1575015		1575082		1575066	
<p>AUTOMATEN VERKAUF</p> <p>0,10 0,50 1 DM 2DM 5DM</p>	<p>COINS ONLY: GERMANY</p>	<p>INTRODUZCA BILLETES</p> <p>▼</p> <p>HAGA SU SELECCIÓN</p>	<p>BILLS ONLY: VENEZUELA</p>	<p>INSERT BILLS</p> <p>▼</p> <p>MAKE YOUR SELECTION</p>	<p>BILLS ONLY: KUWAIT</p>
1575038 - NO FREE VEND 1575023 - FREE VEND		1575017		1575020	
<p>INSERT 500 LIVRES OR 1000 LIVRES NOTES ONLY</p> <p>▼</p> <p>MAKE YOUR SELECTION</p> <p>PLEASE USE EXACT AMOUNT ONLY</p>	<p>BILLS ONLY: LEBANON</p>	<p>INSTRUÇÕES</p> <p>INTRODUZA SOMENTE FICHAS</p>	<p>NO VALIDATOR; TOKENS: BRAZIL</p>	633p0051	
1575021		1575016			

Figure 42. Monetary Inserts - Upper Position

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Figure 43. Monetary Inserts - Lower Position7

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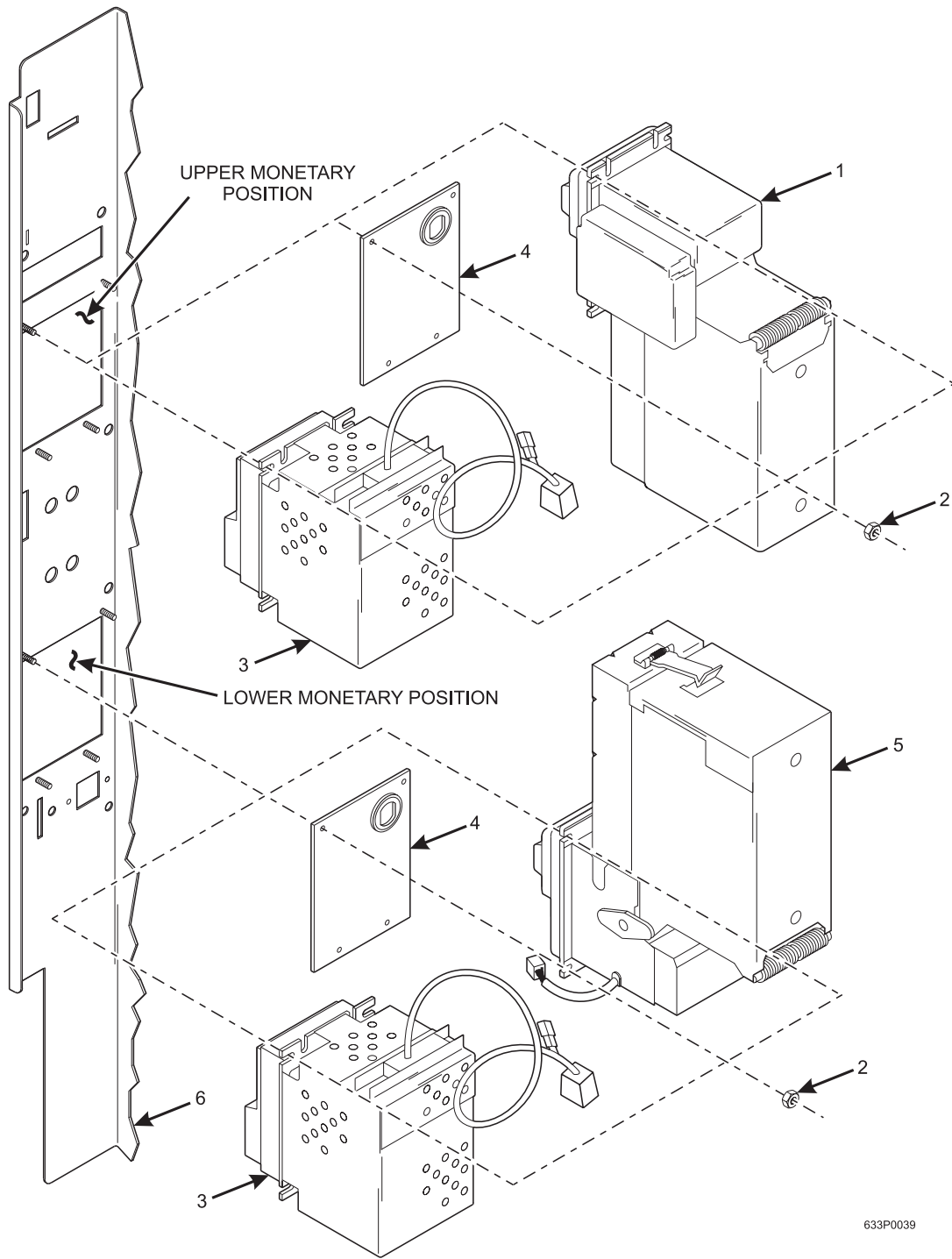


Figure 44. Card Reader and Bill Validator Options

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TABLE 44. CARD READER AND BILL VALIDATOR OPTIONS

INDEX	DESCRIPTION	QTY
1	DOWNSTACK BILL VALIDATOR	OPT
2	NUT	8
3	DEBIT CARD READER	OPT
4	INSTRUCTION INSERT BACKING PLATE	0, 1, 2*
5	UPSTACK BILL VALIDATOR	OPT
6	MONETARY PANEL WELD ASSEMBLY	REF.

*QUANTITY VARIES WITH MONETARY CAPABILITY

TABLE 44A. MONETARY LOCATION OPTIONS

MONETARY CAPABILITY	UPPER	LOWER	WITH COIN?
COIN - VAL -CARD	CARD READER	UPSTACK VALIDATOR	YES
COIN - VAL -CARD	DOWNSTACK VALIDATOR	CARD READER	YES
COIN - VAL	INSERT INSTRUCTIONS BACK-UP PLATE (1575011)	UPSTACK VALIDATOR	YES
COIN - VAL	DOWNSTACK VALIDATOR	INSERT INSTRUCTIONS BACK-UP PLATE (1575011)	YES
COIN - CARD	INSERT INSTRUCTIONS BACK-UP PLATE (1575011)	CARD READER	YES
COIN - CARD	CARD READER	INSERT INSTRUCTIONS BACK-UP PLATE (1575011)	YES
VAL- CARD	DOWNSTACK VALIDATOR	CARD READER	NO
VAL- CARD	CARD READER	DOWNSTACK VALIDATOR	NO
COIN ONLY	INSERT INSTRUCTIONS BACK-UP PLATE (1575011)	INSERT INSTRUCTIONS BACK-UP PLATE (1575011)	YES
VAL ONLY	INSERT INSTRUCTIONS BACK-UP PLATE (1575011)	UPSTACK VALIDATOR	NO
VAL ONLY	DOWNSTACK VALIDATOR	INSERT INSTRUCTIONS BACK-UP PLATE (1575011)	NO
CARD ONLY	CARD READER	INSERT INSTRUCTIONS BACK-UP PLATE (1575011)	NO
CARD ONLY	INSERT INSTRUCTIONS BACK-UP PLATE (1575011)	CARD READER	NO

NOTES

ALL ITEMS ARE SECURED WITH FOUR NUTS (P/N 9900081). SHADED ITEMS REPRESENT ALTERNATE CONFIGURATIONS.

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TABLE 44B. COIN MECH OPTIONS - "DUMB"

PART NUMBER	DESCRIPTION
5900116	MARS - TRC 6000
5307321	COINTRON 3000
5900096	COINCO 9340 L
5900096	COINCO 9340 L - BRC
5900112	MARS - MC5000
6400002	MARS - TRC 6010 XV - 24V - W/15 PIN PLUG
6400003	COINCO - 9302 LF - 24 V - W/15 PIN PLUG
5900192	CONLUX - USLX0041F
5900094	COINCO 9300 L

TABLE 44C. COIN MECH OPTIONS - "MDB"

PART NUMBER	DESCRIPTION
5900244	COINCO - USD - G701 "MDB"
5900243	MARS - TRC6512 "MDB"
5900209	CONLUX - USLZ - 001 "MDB"

NOTE

National Vendors does not sell exec. coin mechanisms for the non-domestic market.

TABLE 44D. BILL VALIDATOR OPTIONS - "SERIAL"

PART NUMBER	DESCRIPTION	HARNESS P/N
5900182	VALIDATOR - COINCO BA20SA	1579028
5900248	VALIDATOR - MARS AE2611 - U5E	1579028
5900193	VALIDATOR - MARS S2000 - VN2511 - U5E	1579028
5900205	VALIDATOR - MARS - VN 2512 - U5E 24V	1579032 1579031 9989718
5900221	VALIDATOR - COINCO - BA 32 SA - 24V	15790329989718
5900233	VALIDATOR - CONLUX - MKA 2152 - 12B - 120V	1579028
5900234	VALIDATOR - CONLUX - MKA 2162 - 12B - 24V	1579032 9989718

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TABLE 44E. BILL VALIDATOR OPTIONS - "PULSE"

PART NUMBER	DESCRIPTION	HARNESS P/N
1475053	MAKA VAL - MASK K (NB - 1KB - 400)	1579006
5900198	VALIDATOR - MARS - S2000 - VN2311 - U5E - 110V	1579005

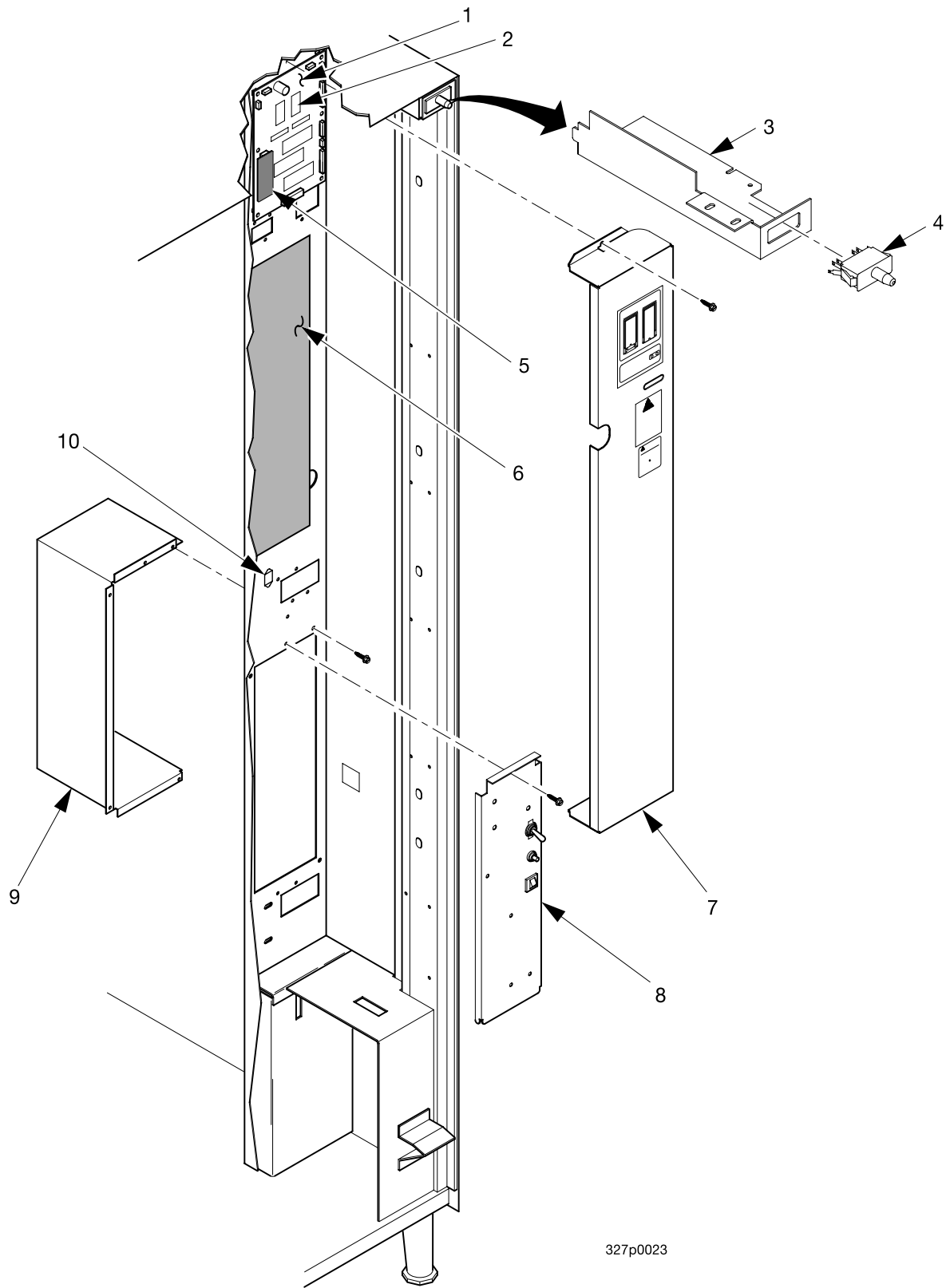
TABLE 44F. BILL VALIDATOR OPTIONS - "MDB"

PART NUMBER	DESCRIPTION	HARNESS P/N
5900182	VALIDATOR - COINCO BA30SA	1579034
5900210	VALIDATOR - MARS - VN 2512 - U5M/500	-
5900234	VALIDATOR - CONLUX - MKA 2162 - 12B - 24V	1579050
5900247	VALIDATOR - AE2612 - U5M "MDB"	-

TABLE 44G. CARD READERS

PART NUMBER	DESCRIPTION	HARNESS P/N
1475107	DEBITEK #V15 - MM - NAT SYSTEM III	9989631
6331052	BRACKET - DEBITEK CONTROLLER	-

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327p0023

Figure 45. Monetary Channel

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TABLE 45. MONETARY CHANNEL

INDEX	PART NUMBER	DESCRIPTION	QTY
1	9989755	PCB ASSEMBLY - MAIN CONTROLLER	1
2	SEE LABEL	IC ASSEMBLY	1
3	1571021	BRACKET - SWITCH - INTERLOCK	1
4	1211141	SWITCH - 115V	1
	2366135	SWITCH - INTERLOCK - 230 V	
5	6336022	PCB ASSEMBLY - EXECUTIVE INTERFACE	1
6	6336028	PCB ASSEMBLY - HOT DRINK INTERFACE	1
7	1571112	COVER - CONTROLLER / INTERFACE PCB	1
8	4841012	POWER PANEL ASSEMBLY - 115V	1
	1571083	POWER PANEL ASSEMBLY - U.K. - 230 V	
	4521041	POWER PANEL ASSEMBLY - 230 V	
	1701015	POWER PANEL ASSEMBLY - 115 V - MEXICO	
9	1571032	HOUSING - POWER PANEL	1
10	9983778	TRIAC - 35AMP - 600V	1

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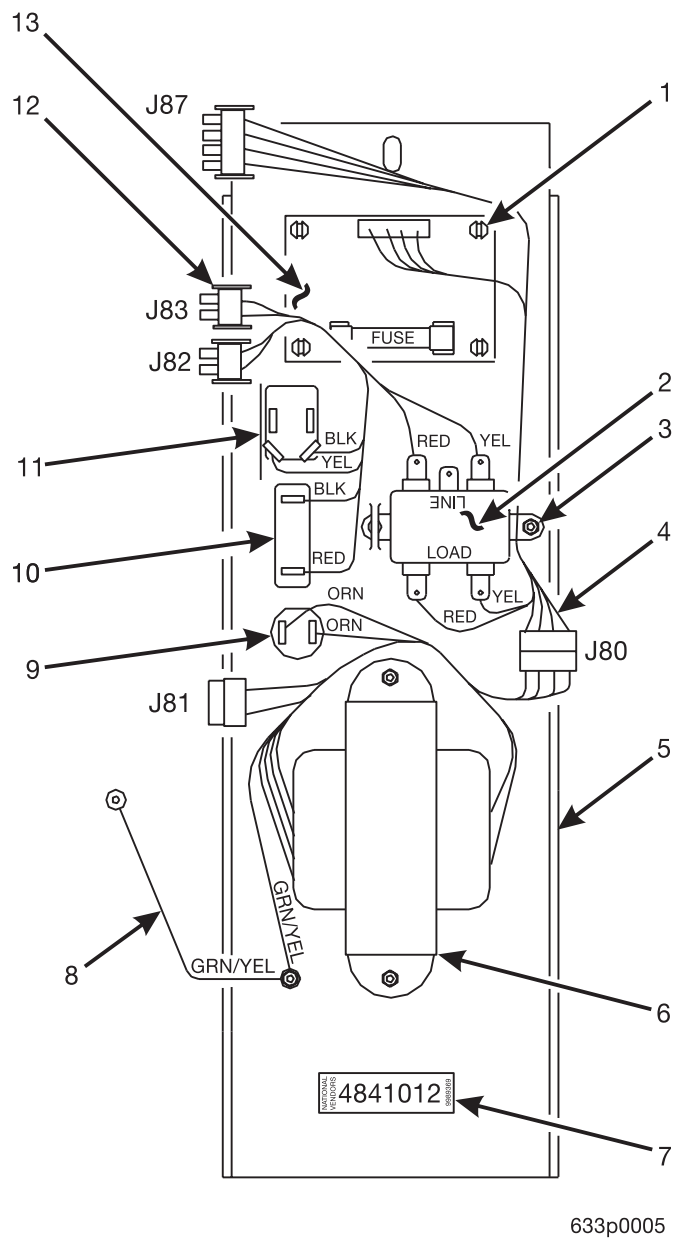


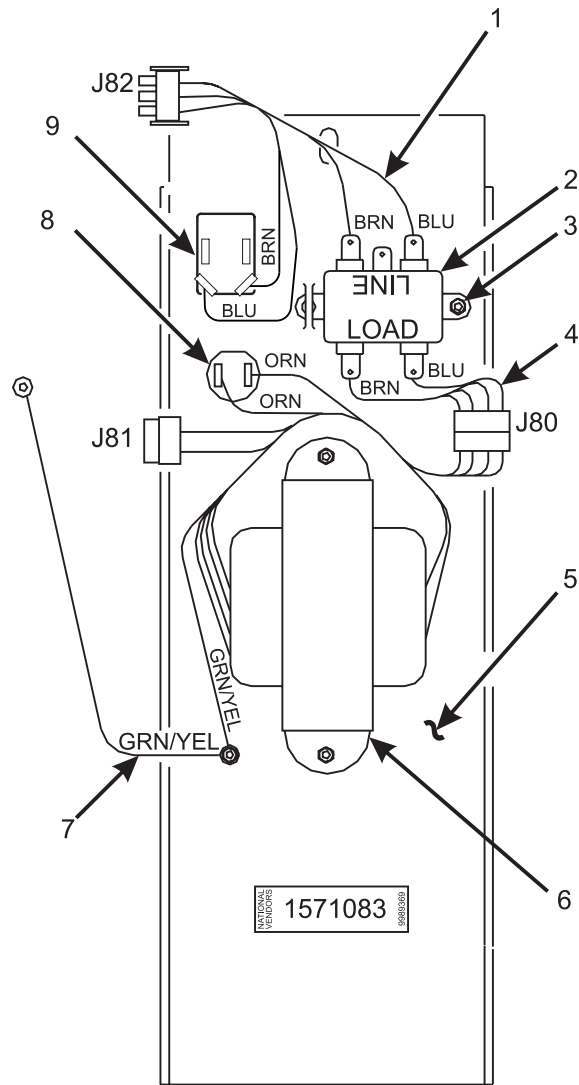
Figure 46. Power Panel Assembly (Brazil/U.S.)

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TABLE 46. POWER PANEL ASSEMBLY (BRAZIL/U.S.)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	4841012	POWER PANEL ASSY - DOMESTIC	REF
1	1571035	STANDOFF - PCB-3/8 SNAP LOCK	4
2	9989100	INTERFERENCE FILTER	1
3	9900081	NUT #8-32 KEPS ZINC PLATE	*
4	1579017	HARNESS - COIN HANDLING - POWER	1
5	1571040	PLATE & STUD ASSY - POWER - DOM.	1
6	9989042	TRANSFORMER - 115V/23-V PRIMARY, 24V SECONDARY	1
7	9989369	LABEL - N.V. BLACK	1
8	9984165	JUMPER - GROUND WIRE	1
9	9989674	CIRCUIT BREAKER - 4 AMP	1
10	9989672	CIRCUIT BREAKER - 15 AMP	1
11	9984622	SWITCH - SPDT - TOGGLE - 20 AMP	1
12	1579013	HARNESS - POWER PANEL - DOMESTIC	1
13	9989659	PCB ASSEMBLY - DUMB MECH POWER SUPPLY	1
-	5202048	FUSE - 1 AMP (PART OF INDEX NUMBER 13)	1

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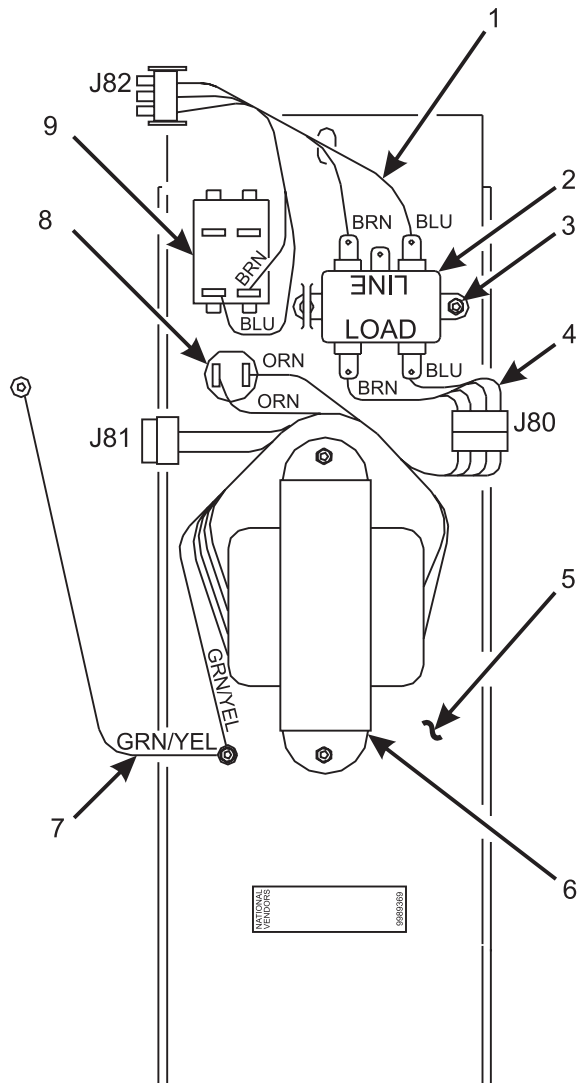
Figure 47. Power Panel Assembly - ARG./AUS./N.Z./U.K.

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TABLE 47. POWER PANEL ASSEMBLY - ARG./AUS./N.Z./U.K.

INDEX	PART NUMBER	DESCRIPTION	QTY
-	1571083	POWER PANEL ASSEMBLY - U.K.	REF.
1	1579014	HARNESS - POWER PANEL - INTERNATIONAL	1
2	9989100	INTERFERENCE FILTER	1
3	9900081	NUT - #8-32 KEPS ZINC PLATE	-
4	1579016	JUMPER - TRANSFORMER - INTERNATIONAL	1
5	1571048	PLATE AND STUD ASSEMBLY - POWER - U.K.	1
6	9989042	TRANSFORMER - 115V/230V PRIMARY, 24 V SECONDARY	1
7	9984165	JUMPER - GROUND WIRE	1
8	9989674	CIRCUIT BREAKER - 4 AMP	1
9	9984624	SWITCH - DPST - TOGGLE - 20 AMP	1

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633P0004

Figure 48. Power Panel Assembly (FR./GER./S.A./SP.)

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TABLE 48. POWER PANEL ASSEMBLY (FR./GER./S.A./SP.)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	4521041	POWER PANEL ASSEMBLY FR./GER.	REF
1	1579014	HARNESS - POWER PANEL - FOREIGN	1
2	9989100	INTERFERENCE FILTER	1
3	9900081	NUT #8-32 KEPS ZINC PLATE	-
4	1579016	JUMPER - TRANSFORMER - FOREIGN	1
5	1571038	PLATE & STUD ASSEMBLY - POWER	1
6	9989042	TRANSFORMER - 115V/230V PRIMARY, 24V SECONDARY	1
7	9984165	JUMPER - GROUND WIRE	1
8	9989674	CIRCUIT BREAKER - 4 AMP	1
9	9984627	CIRCUIT BREAKER/SWITCH - 16 AMP	1

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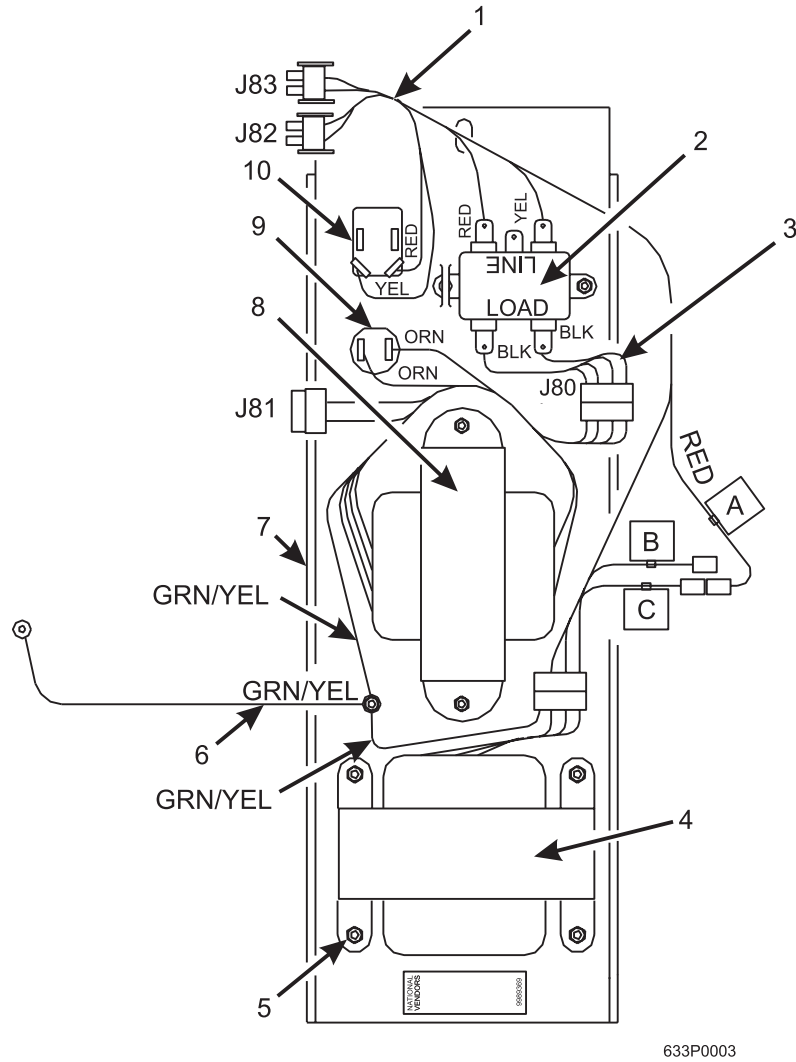


Figure 49. Power Panel Assembly (MEX.)

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TABLE 49. POWER PANEL ASSEMBLY (MEX.)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	1701015	POWER PANEL ASSEMBLY - MEXICO	REF
1	1579015	HARNESS - POWER PANEL - MEXICO	1
2	9989100	INTERFERENCE FILTER	1
3	1579020	JUMPER - 120VAC TO TRANSFORMER	1
4	9989034	TRANSFORMER - AUTO - MEXICO	1
5	9900081	NUT #8-32 KEPS ZINC PLATE	1
6	9984165	JUMPER - GROUND WIRE	1
7	1571049	PLATE & STUD ASSEMBLY - POWER - MEXICO	1
8	9989042	TRANSFORMER - 115V/230V PRIMARY, 24V SECONDARY	1
9	9989674	CIRCUIT BREAKER - 4 AMP	1
10	9984624	SWITCH - DPST - TOGGLE - 20 AMP	1

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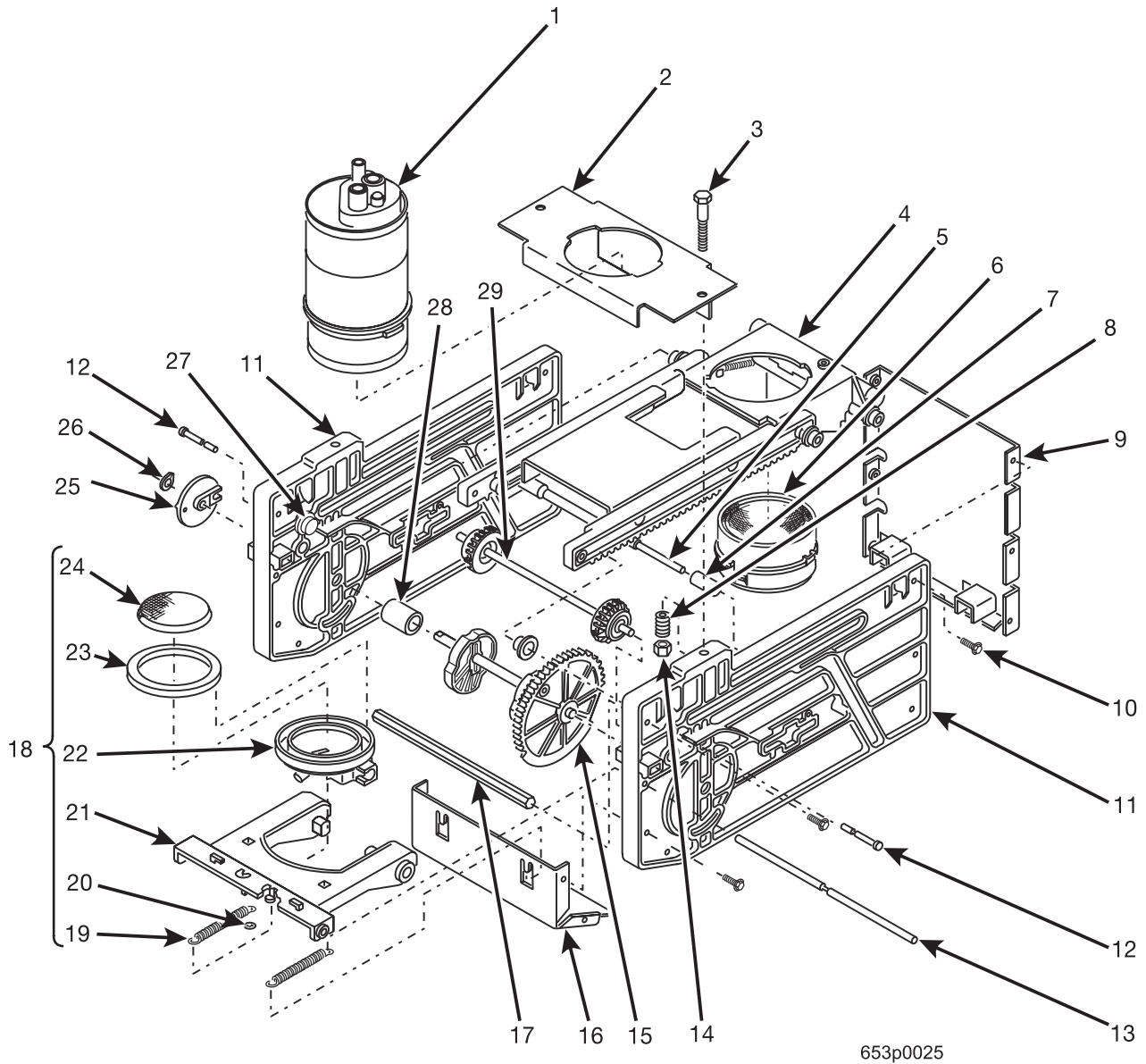


Figure 50. Single Brewer Assembly (No Filter)

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TABLE 50. SINGLE BREWER ASSEMBLY (NO FILTER)

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6234328	BARREL ASSEMBLY - BREWER (FIGURE 54)	REF
2	6234301	BARREL SUPPORT - BREWER	1
3	6234288	BOLT - 1/4-20 X 1 1/2	1
4	6234001	RACK ASSEMBLY (FIGURE 56)	2
5	6234271	SHAFT - FLIP STOP	1
6	6234104	BASKET - BREWER	1
7	6234270	ROLLER - STOP	2
8	6234225	SPRING - BREWER	2
9	6234215	WALL ASSEMBLY - REAR	1
10	6234295	SCREW - #8-32 X .38 HHS W/LW	12
11	6234273	SIDEWALL - BREWER	2
12	6234223	PIN-ROLLER - SIDEWALL	2
13	4234308	SHAFT - SWING ARM	1
14	6234289	LOCKNUT - #1/4-20	2
15	6234008	GEAR & CAM ASSEMBLY	1
16	6234220	WALL ASSEMBLY - BOTTOM - FRONT	1
17	6234293	SPACER - SINGLE BREWER	1
18	6234205	SPRING	2
19	6234200	SWING ARM ASSEMBLY (INCLUDES INDEX NUMBERS 20 THROUGH 25)	1
20	6234205	EXT. SPRING - SWING ARM	2
21	6234243	SHAFT - RETAINER - .125 DIA	2
22	6234002	SWING ARM ASSEMBLY	1
23	6234240	FUNNEL - COFFEE	1
24	6234375	SEAL - BREWER	1
25	6334019	FILTER SUPPORT - 30 MESH	1
26	6234310	DRIVE CONNECTION - BREWER	1
27	6234303	RETAINING RING - .375 DIA	1
28	6234222	ROLLER - BREWER	2
29	6234803	SPACER - CAM	1
30	6234007	PINION GEAR ASSEMBLY	1
-	6231197	LABEL - CAUTION: HOT WATER HAZARD (AUS./N.Z./U.K./U.S.)	1
	6231213	LABEL - CAUTION: HOT WATER HAZARD (GER)	
	6232293	LABEL - CAUTION: HOT WATER HAZARD (ARG./MEX./SP.)	
	6231220	LABEL - CAUTION: HOT WATER HAZARD (FR.)	

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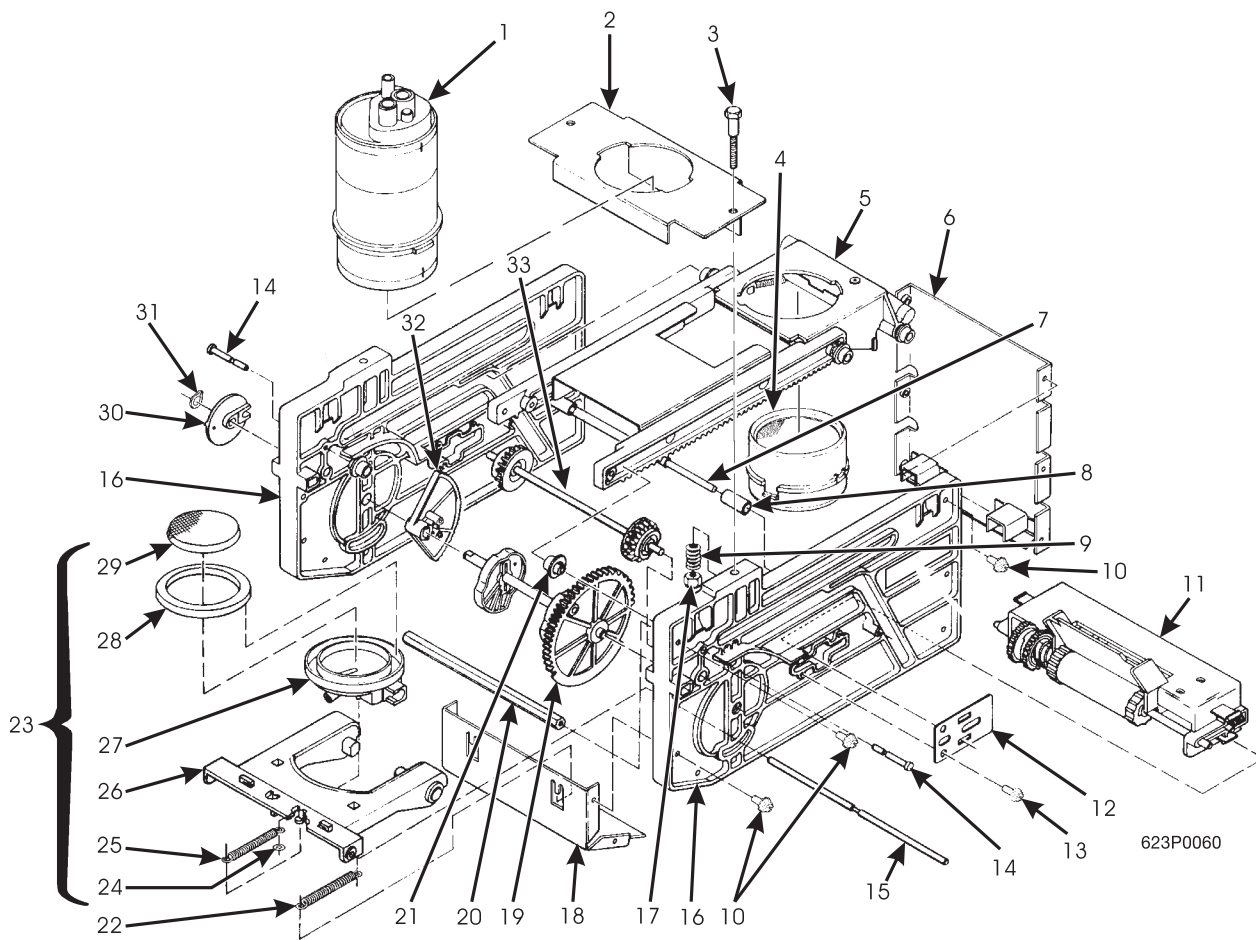


Figure 51. Single Brewer Assembly (With Filter)

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TABLE 51. SINGLE BREWER ASSEMBLY (WITH FILTER)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234000	SINGLE BREWER ASSEMBLY - WITH FILTER	REF.
1	6234328	BARREL ASSEMBLY - BREWER (FIGURE 54)	1
2	6234301	BARREL SUPPORT - BREWER	1
3	6234288	BOLT - 1/4-20 1 1/2	2
4	6234297	BASKET - BREWER PAPER	1
5	6234001	RACK ASSEMBLY - BREWER (FIGURE 56)	1
6	6234215	WALL ASSEMBLY - REAR	1
7	6234271	SHAFT - FLIP STOP	1
8	6234270	ROLLER - STOP	2
9	6234225	SPRING - BREWER	2
10	6234295	SCREW - #8-32 X .38 HHS W/LW	12
11	6234600	PAPER MECHANISM ASSEMBLY (FIGURE 58)	1
12	6234608	SPRING COVER - PAPER MECH	2
13	6234616	SCREW - #10-32 X 3/8 HHS SL W/ EA	4
14	6234223	PIN - ROLLER - SIDEWALL	2
15	6234308	SHAFT - SWING ARM	1
16	6234273	SIDEWALL - BREWER	2
17	6234289	LOCKNUT - #1/4-20	2
18	6234220	WALL ASSEMBLY - BOTTOM FRONT	1
19	6234008	GEAR & CAM ASSEMBLY	1
20	6234293	SPACER - SINGLE BREW	1
21	6234222	ROLLER - BREWER	2
22	6234205	SPRING	1
23	6234200	SWING ARM ASSEMBLY (INCLUDES INDEX NUMBERS 24 THROUGH 29)	1
24	6234243	SHAFT - RETAINER - .125 DIA	2
25	6234205	EXT. SPRING - SWING ARM	2
26	6234002	SWING ARM ASSEMBLY	1
27	6234240	FUNNEL - COFFEE	1
28	6234375	SEAL - BREWER	1
29	6334019	FILTER SUPPORT - 30 MESH	1
30	6234310	DRIVE CONNECTION - BREWER	1
31	6234303	RETAINING RING - .375	1
32	6234601	RATCHET DRIVE - PAPER MECH.	1
33	6234007	PINION GEAR ASSEMBLY	1

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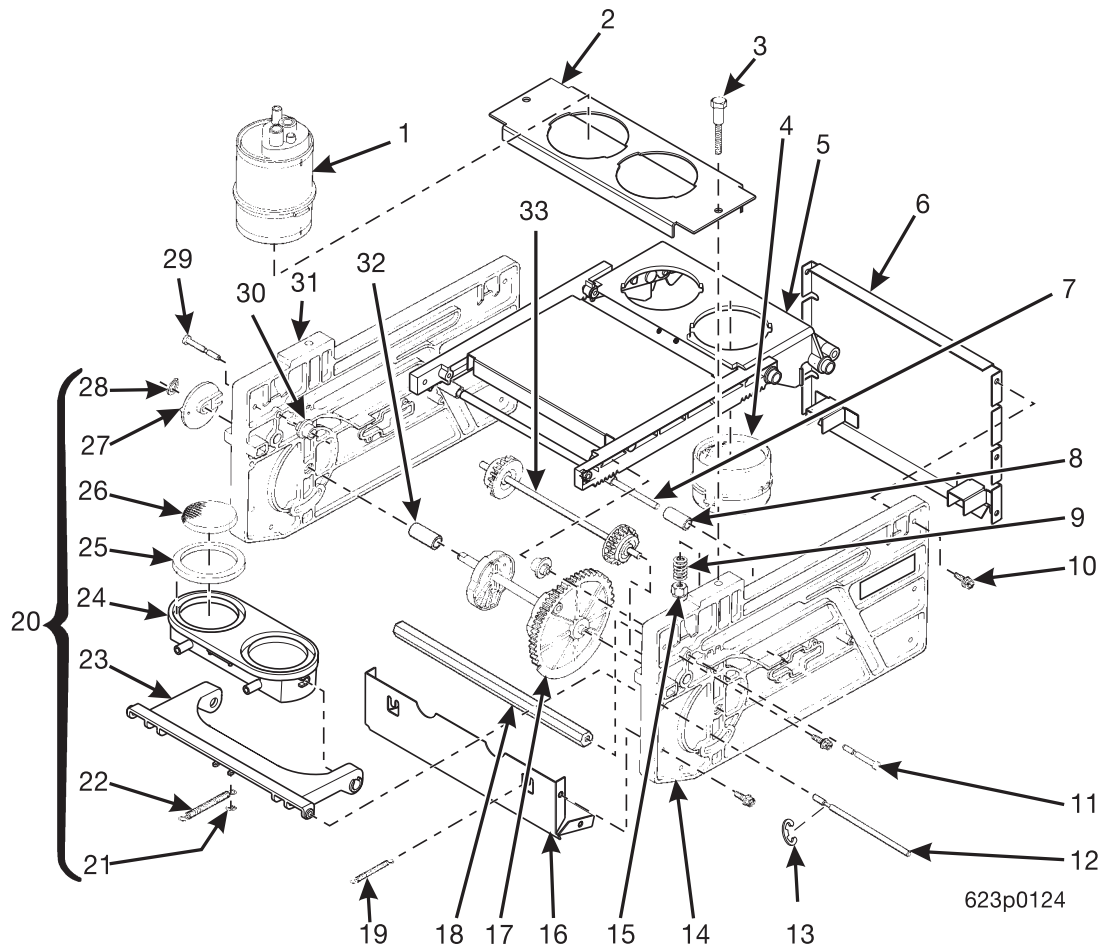


Figure 52. Dual Brewer Assembly (No Filter)

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TABLE 52. DUAL BREWER ASSEMBLY (NO FILTER)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234917	DUAL BREWER ASSEMBLY - NO FILTER - TEA	REF
1	6234300	BARREL ASSEMBLY - BREWER (FIGURE 52)	2
2	6234923	BARREL SUPPORT - DUAL BREWER	1
3	6234288	BOLT 1/4-20 X 1 1/2	2
4	6234104	BASKET - BREWER	1
5	6234296	TEA BASKET ASSEMBLY (NOT SHOWN)	1
-	6234901	RACK ASSEMBLY - DUAL BREWER (FIGURE 57)	1
6	6234915	REAR WALL ASSEMBLY - DUAL BREWER	1
7	6234924	SHAFT - FLIP STOP - DUAL BREWER	1
8	6234270	ROLLER - STOP	2
9	6234225	SPRING - BREWER	2
10	6234295	SCREW - #8-32 X .38 HHS W/LW	12
11	6234223	PIN - ROLLER - SIDEWALL	1
12	6234914	SHAFT - SWING ARM - DUAL BREWER	2
13	6104220	RETAINING RING	1
14	6234273	SIDEWALL - BREWER	1
15	6234289	LOCKNUT - #1/4-20	2
16	6234919	BOT FRT WALL ASSEMBLY - DUAL BREWER	1
17	6234966	TIME GEAR/CAM ASSEMBLY - DUAL BREWER	1
18	6234944	SPACER - DUAL BREWER	1
19	6234205	EXTERNAL SPRING	2
20	6234905	SWING ARM ASSEMBLY - DUAL BREWER - NO FILTER	1
21	6234243	SHAFT-RETAINER - .125 DIA	2
22	6234205	EXT. SPRING - SWING ARM	2
23	6234906	SWING ARM ASSEMBLY - DUAL BREWER	1
24	6234913	FUNNEL - DUAL BREWER	2
25	6234375	SEAL - BREWER	2
26	6334019	FILTER SUPPORT - 30 MESH	2
27	6234310	DRIVE CONNECTION - BREWER	1
28	6234303	RETAINING RING - .375 DIA	1
29	6234223	PIN-ROLLER - SIDEWALL	1
30	6234222	ROLLER - BREWER	2
31	6234273	SIDEWALL - BREWER	1
32	6234803	SPACER - CAM	1
33	6234009	PINION GEAR ASSEMBLY - DUAL BREWER	1

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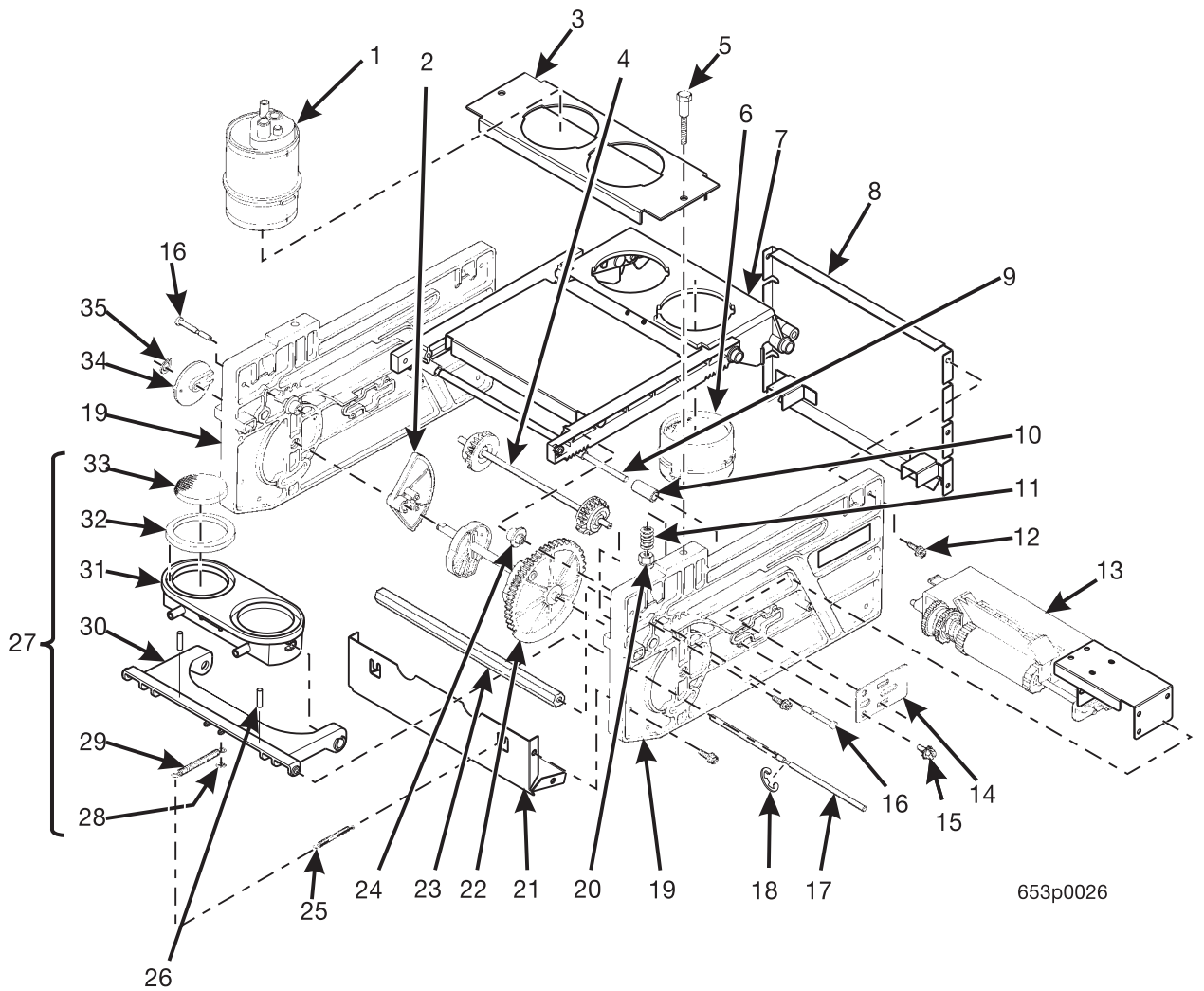


Figure 53. Dual Brewer Assembly (With Filter)

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TABLE 53. DUAL BREWER ASSEMBLY (WITH FILTER)

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234900	DUAL BREWER ASSEMBLY WITH FILTER	REF.
1	6234300	BARREL ASSEMBLY - BREWER (FIGURE 55)	2
2	6234601	RATCHER DRIVE - PAPER MECH.	1
3	6234923	BARREL SUPPORT - DUAL BREWER	1
4	6234009	PINION GEAR ASSEMBLY - DUAL BREWER	1
5	6234288	BOLT - 1/4-20 X 1 1/2	2
6	6234297	BASKET - BREWER PAPER	1
-	6234296	TEA BASKET ASSEMBLY (NOT SHOWN)	1
7	6234901	RACK ASSEMBLY - DUAL BREWER (FIGURE 57)	1
8	6234915	REAR WALL ASSEMBLY - DUAL BREWER	1
9	6234924	SHAFT - FLIP STOP - DUAL BREWER	1
10	6234270	ROLLER - STOP	2
11	6234225	SPRING - BREWER	2
12	6234295	SCREW - #8-32 X .38 HHS W/LW	14
13	6234907	PAPER MECHANISM ASSEMBLY - DUAL BREWER (FIGURE 59)	1
14	6234608	SPRING COVER - PAPER MECH	3
15	9900021	SCREW #8-32 X 5/8 RHS	A/R
16	6234223	PIN - ROLLER - SIDEWALL	2
17	6234914	SHAFT - SWING ARM - DUAL BREWER	2
18	6104220	RETAINING RING	2
19	6234273	SIDEWALL - BREWER	2
20	6234289	LOCKNUT - #1/4-20	2
21	6234919	BOTTOM FRONT WALL ASSEMBLY - DUAL BREWER	1
22	6234966	TIME GEAR/CAM ASSEMBLY - DUAL BREWER	1
23	6234944	SPACER - DUAL BREWER	1
24	6234222	ROLLER - BREWER	2
25	6234205	SPRING	2
26	3127034	ROLL PIN 1/8 X 13/16	2
27	6234905	SWING ARM ASSEMBLY - W/PAPER (INCLUDES INDEX NUMBERS 28 THROUGH 33)	1
28	6234205	EXT. SPRING - SWING ARM	2
29	6234243	SHAFT - RETAINER - .125 DIA	2
30	6234906	SWING ARM ASSEMBLY - DUAL BREWER	1
31	6234913	FUNNEL - DUAL BREWER	2
32	6234375	SEAL - BREWER	2
33	6334019	FILTER SUPPORT - 30 MESH	2
34	6234310	DRIVE CONNECTION - BREWER	1
35	6234303	RETAINING RING - .375 DIA.	1

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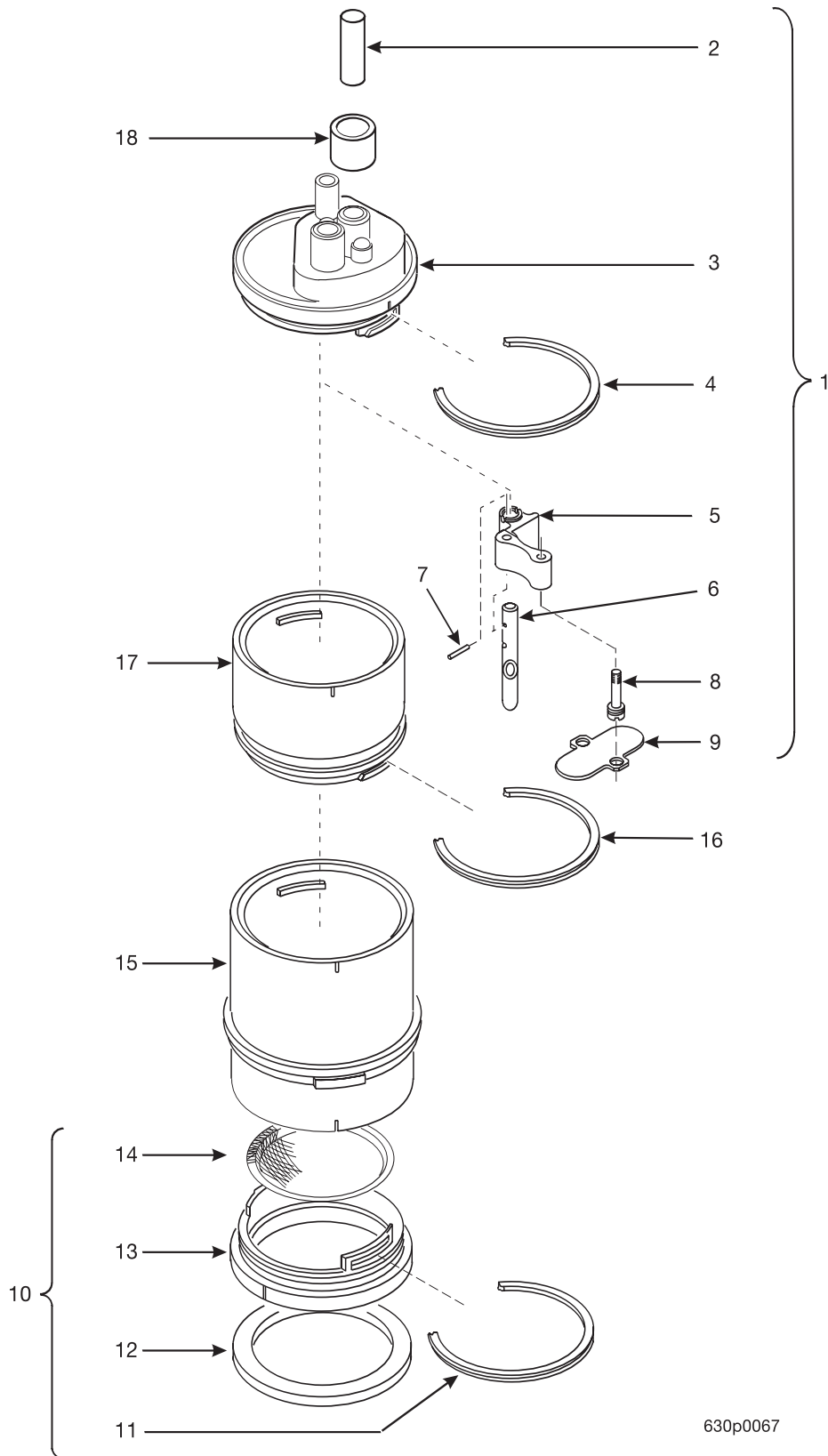


Figure 54. Barrel Assembly - Single Brewer

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TABLE 54. BARREL ASSEMBLY - SINGLE BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234328	BARREL ASSEMBLY - SINGLE BREWER	REF
1	6134152	MANIFOLD ASSEMBLY - HOSE-BREW BARREL (INCLUDES INDEX NUMBERS 2 THROUGH 9)	1
2	6134192	PLUG BREWER MANIFOLD	1
3	6134178	MANIFOLD & INSERT ASSEMBLY - BREWER	1
4	6104193	QUAD RING SEAL	1
5	6204229	DEFLECTOR - MANIFOLD	1
6	6134197	TUBE - AIR JET	1
7	6106107	ROLL PIN	1
8	6134173	SHOULDER SCREW	2
9	6134155	VALVE - MANIFOLD - BREWER BARREL	1
10	6234305	LOWER INSERT ASSEMBLY - BREWER BARREL (INCLUDES INDEX NUMBERS 11 THROUGH 14)	1
11	6104193	QUAD RIND SEAL	1
12	6234375	SEAL - BREWER	1
13	6104181	LOWER INSERT BREWER BARREL	1
14	6234302	SCREEN - BREWER BARREL	1
15	6104184	BREWER BARREL	1
16	6104193	QUAD RING SEAL	1
17	6234213	EXTENTION - BREWER BARREL	1
18	6234207	TUBE - .375 ID X .562 OD X .75 L	1

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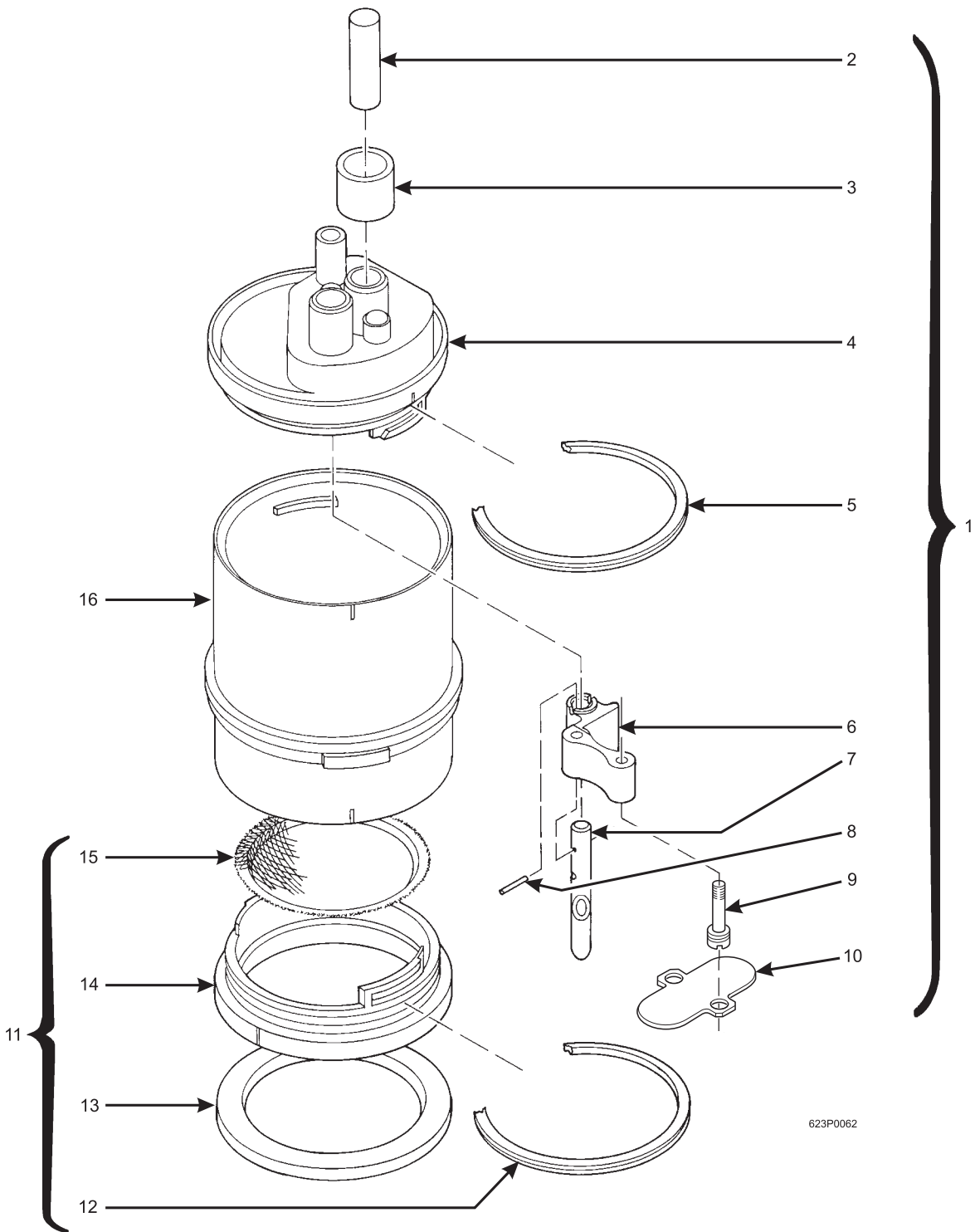


Figure 55. Barrel Assembly - Dual Brewer

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TABLE 55. BARREL ASSEMBLY - DUAL BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234300	BARREL ASSEMBLY - DUAL BREWER	REF
1	6234306	MANIFOLD ASSEMBLY - HOSE-BREW BARREL (INCLUDES INDEX NUMBERS 2 THROUGH 10)	1
2	6134192	PLUG BREWER MANIFOLD	1
3	6234207	TUBE - .375 ID X .562 OD X .75 L	1
4	6134178	MANIFOLD & INSERT ASSEMBLY - BREWER	1
5	6104193	QUAD RING SEAL	1
6	6204229	DEFLECTOR - MANIFOLD	1
7	6234304	TUBE - AIR JET	1
8	6106107	ROLL PIN	1
9	6134173	SHOULDER SCREW	2
10	6134155	VALVE - MANIFOLD - BREWER BARREL	1
11	6234305	LOWER INSERT ASSEMBLY - BREWER BARREL (INCLUDES INDEX NUMBERS 12 THROUGH 15)	1
12	6104193	QUAD RING SEAL	1
13	6234375	SEAL - BREWER	1
14	6104181	LOWER INSERT BREWER BARREL	1
15	6234302	SCREEN - BREWER BARREL	1
16	6104184	BREWER BARREL	1

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TABLE 56. RACK ASSEMBLY - SINGLE BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234001	RACK ASSEMBLY - BREWER	REF
1	6234222	ROLLER - BREWER	4
2	6234116	BASKET HOUSING ASSEMBLY (INCLUDES INDEX NUMBERS 3 THROUGH 6)	1
3	6234250	BASKET HOUSING & WIPER ASSEMBLY	1
4	6234278	BEARING - RETURN LEVER ROLLER	2
5	6234118	FLAT SPRING - BASKET HOUSING	1
6	6204211	SCREW - #6-32 X 1/4 PHS T/C SS	1
7	6234256	SPRING - FLIP	2
8	6234261	ROLLER LINKAGE ASSEMBLY - RIGHT	1
9	6234275	RACK ASSEMBLY - RIGHT - BREWER	1
10	6234110	SHAFT - FLIP	1
11	6234295	SCREW - #8-32 X .38 HHS W/LW	4
12	6234120	BRACKER ASSEMBLY - RACK	1
13	6234274	RACK ASSEMBLY - LEFT - BREWER	1
14	6234260	ROLLER LINKAGE ASSEMBLY - LEFT	1
15	6234292	RETURN LEVER ROLLER ASSEMBLY	2

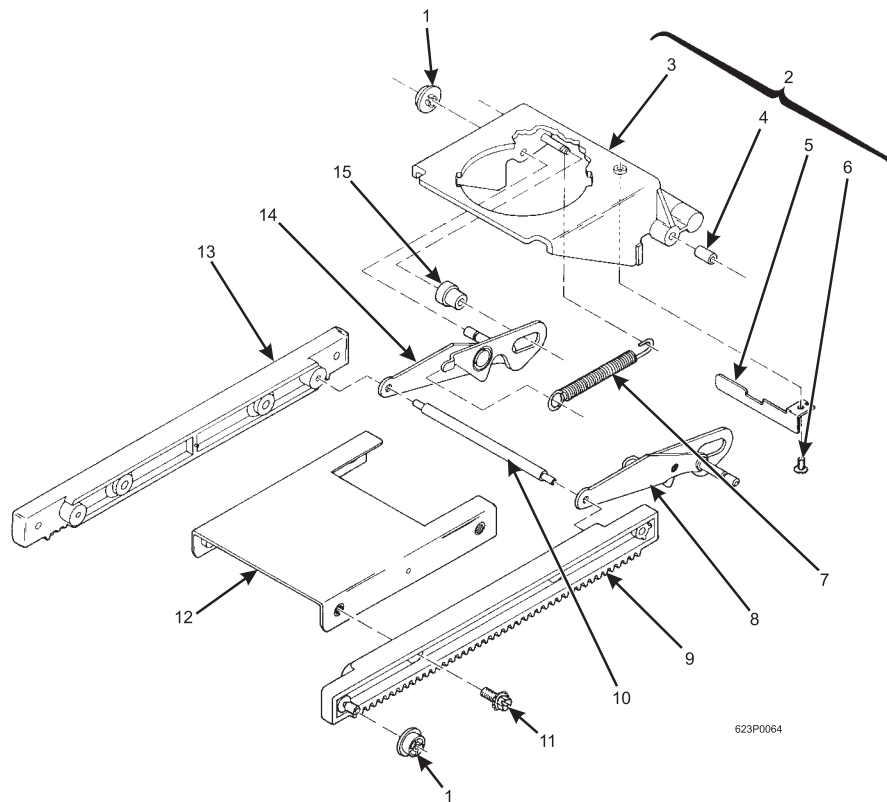


Figure 56. Rack Assembly - Single Brewer

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TABLE 57. RACK ASSEMBLY - DUAL BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234901	RACK ASSEMBLY - DUAL BREWER	REF
1	6234222	ROLLER - BREWER	4
2	6234902	BASKET HOUSING ASSEMBLY - DUAL BREWER (INCLUDES INDEX NUMBERS 3 THROUGH 7)	1
3	6234281	PIN - BASKET HOUSING - D.B.	1
4	6234928	BASKET HOUSING & WIPER ASSEMBLY	2
5	6234278	BEARING - RETURN LEVER ROLLER	2
6	6234118	FLAT SPRING - BASKET HOUSING	2
7	6204211	SCREW - #6-32 X 1/4 PHS T/C SS	2
8	6234256	SPRING - FLIP	2
9	6234962	ROLLER LINK ASSEMBLY - RIGHT	1
10	6234275	RACK ASSEMBLY - RIGHT	1
11	6234910	SHAFT - FLIP - DUAL BREW	1
12	6234295	SCREW - #8-32 X .38 HHS W/LW	4
13	6234926	BRKT ASSEMBLY - RACK - DUAL BREW	1
14	6234274	RACK ASSEMBLY - LEFT	1
15	6234958	ROLLER LINK ASSEMBLY - LEFT	1
16	6234292	RETURN LEVER ROLLER ASSEMBLY	2

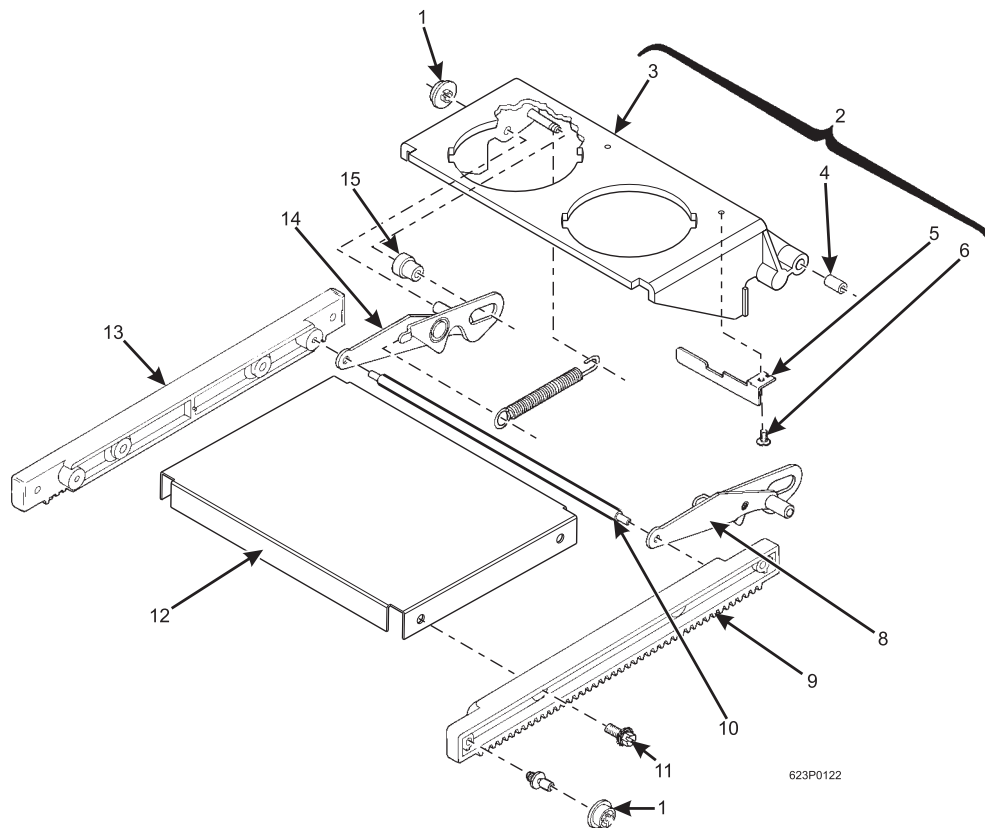


Figure 57. Rack Assembly - Dual Brewer

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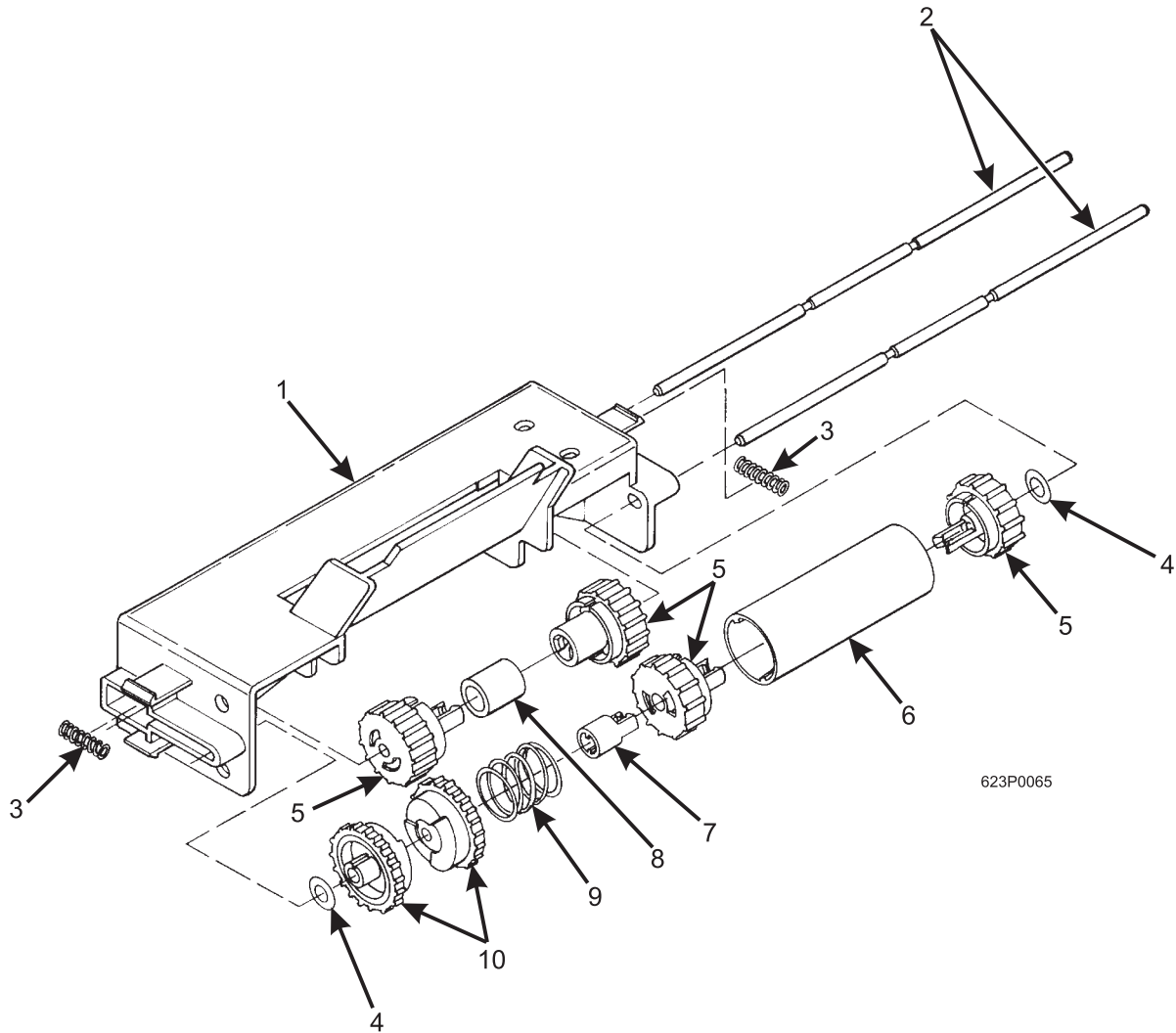


Figure 58. Paper Mechanism Assembly - Single Brewer

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TABLE 58. PAPER MECHANISM ASSEMBLY - SINGLE BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234600	PAPER MECHANISM ASSEMBLY - SINGLE BREWER	REF
1	6234626	PAPER MECH. HOUSING	1
2	6234612	SHAFT - PAPER MECH.	2
3	6234614	COMPRESSION SPRING - PAPER MECH SHAFT (NOT PART OF ASSEMBLY)	2
4	6234628	WASHER-PAPER MECH.	2
5	6234620	ROLLER END CAP - PAPER MECH	4
6	6234619	PAPER ROLLER EXTRUSION	1
7	6234603	ROLLER DRIVE - PAPER MECH	1
8	6234634	TUBE-6108089 - .50 LG.	2
9	6234615	SPRING - PAPER MECH RATCHET	1
10	6234607	RATCHET - PAPER MECH.	2

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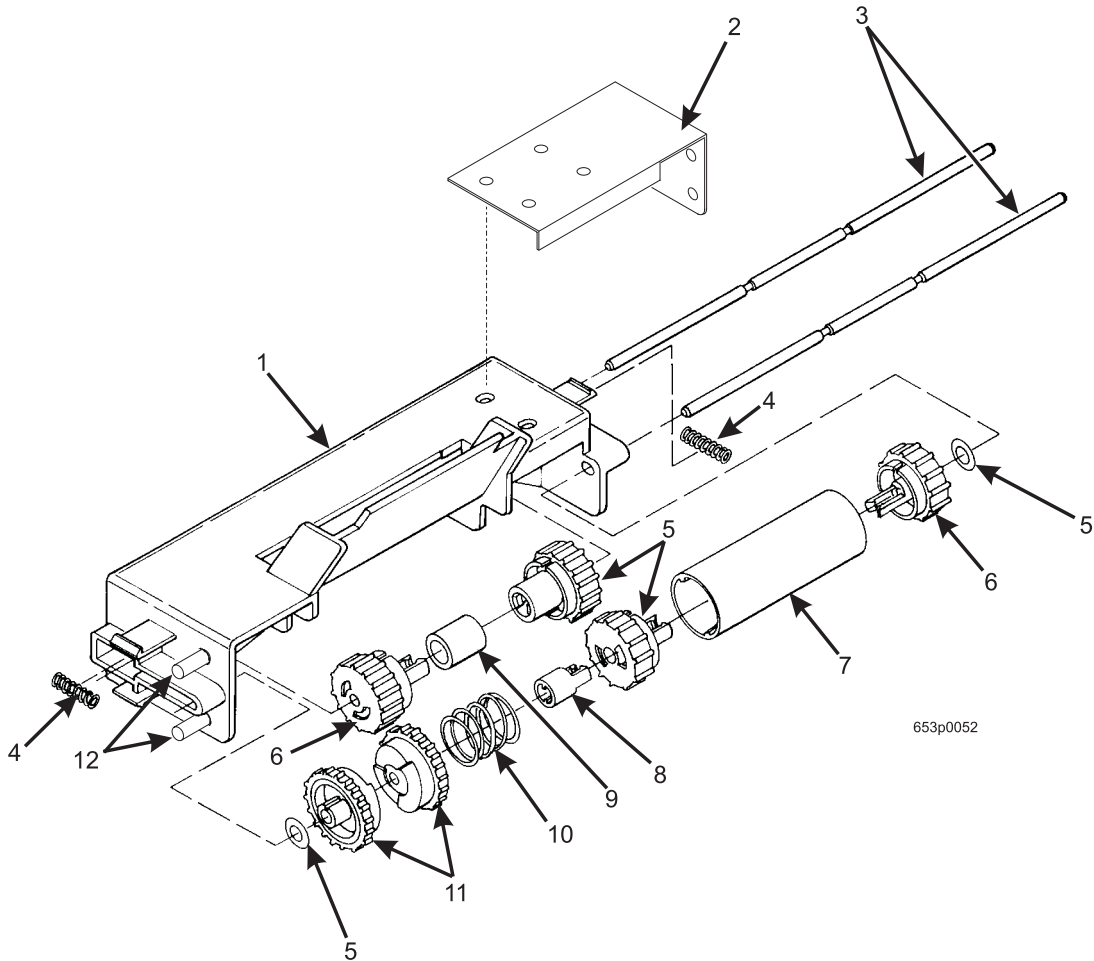


Figure 59. Paper Mechanism Assembly - Dual Brewer

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TABLE 59. PAPER MECHANISM ASSEMBLY - DUAL BREWER

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234907	PAPER MECHANISM ASSEMBLY - DUAL BREWER	REF
1	6234626	PAPER MECH. HOUSING	1
2	6234948	BRACKER ASSEMBLY - PAPER MECH (NOT PART OF ASSEMBLY)	1
3	6234612	SHAFT - PAPER MECH.	2
4	6234614	COMPRESSION SPRING - PAPER MECH SHAFT (NOT PART OF ASSEMBLY)	2
5	6234628	WASHER - PAPER MECH.	2
6	6234620	ROLLER END CAP - PAPER MECH	4
7	6234619	PAPER ROLLER EXTRUSION	1
8	6234603	ROLLER DRIVE - PAPER MECH	1
9	6234634	TUBE-6108090 - .50 LG	2
10	6234615	SPRING - PAPER MECH RATCHET	1
11	6234607	RATCHER - PAPER MECH	2
12	6234942	PIN - PAPER MECH - DUAL BREW	2

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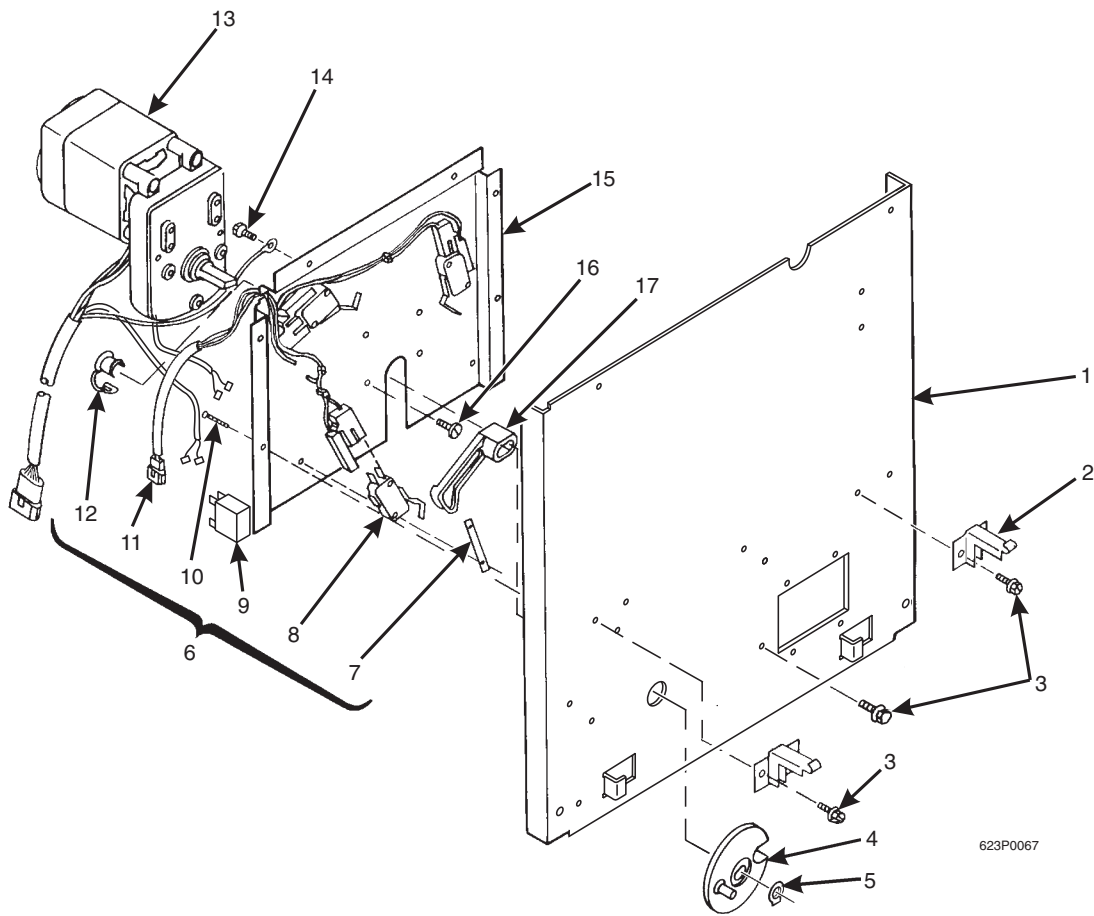


Figure 60. Brewer Drive Assembly

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TABLE 60. BREWER DRIVE ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6334005	BREWER DRIVE ASSEMBLY - SINGLE - 115 V (INCLUDES INDEX NUMBERS 1 - 6) - BRZ./MEX./U.S.	1
	6334002	BREWER DRIVE ASSEMBLY - SINGLE - 230 V (INCLUDES INDEX NUMBERS 1 - 6) ARG./FR./GER./N.Z./SP./U.K.	
1	6234510	PANEL MOUNTING - BREWER	1
2	6234294	MOUNTING BRACKET - BREWER	2
3	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK BRACKET	10
4	6234310	DRIVE CONNECTION - BREWER	1
5	6234303	RETAINING RING - .375 DIA.	1
6	6334007	SWITCH/MOTOR ASSEMBLY - 115V (INCLUDES INDEX NUMBERS 7 THROUGH 17) (U.S.)	1
	6334001	SWITCH/MOTOR ASSEMBLY - 230 V(INCLUDES INDEX NUMBERS 7 THROUGH 17) (ARG./FR./GER./N.Z./SP./U.K.)	
7	1217159	#4-40 KEPS NUT (2 EACH SWITCH)	6
8	6234279	SWITCH - BREWER	3
9	9988208	CAPACITOR - MOTOR RUN - 17 μ F (115V)	1
	9988209	CAPACITOR - MOTOR RUN - 4.5 μ F (230V)	
10	1217160	SCREW, #4-40 X 5.8 RHS (2 EACH SWITCH)	6
11	6239016	HARNESS - SWITCH - BREWER	1
12	9985887	BUSHING - STRAIN RELIEF	1
13	6334012	MOTOR - BREWER - 115V (U.S.)	1
	6334011	MOTOR - BREWER - 230V (ARG./FR./GER./N.Z./SP./U.K.)	
14	3157060	SCREW, #8-32 X .31 HEX HD - T/F - W/LOCKING SERRATIONS	2
15	6334018	HOUSING - SWITCHES AND BREWER MOTOR	1
16	4245186	SCREW, #8-32 X 1/4 PHS -T/F	4
17	6234515	SWITCH - ACTUATOR	1

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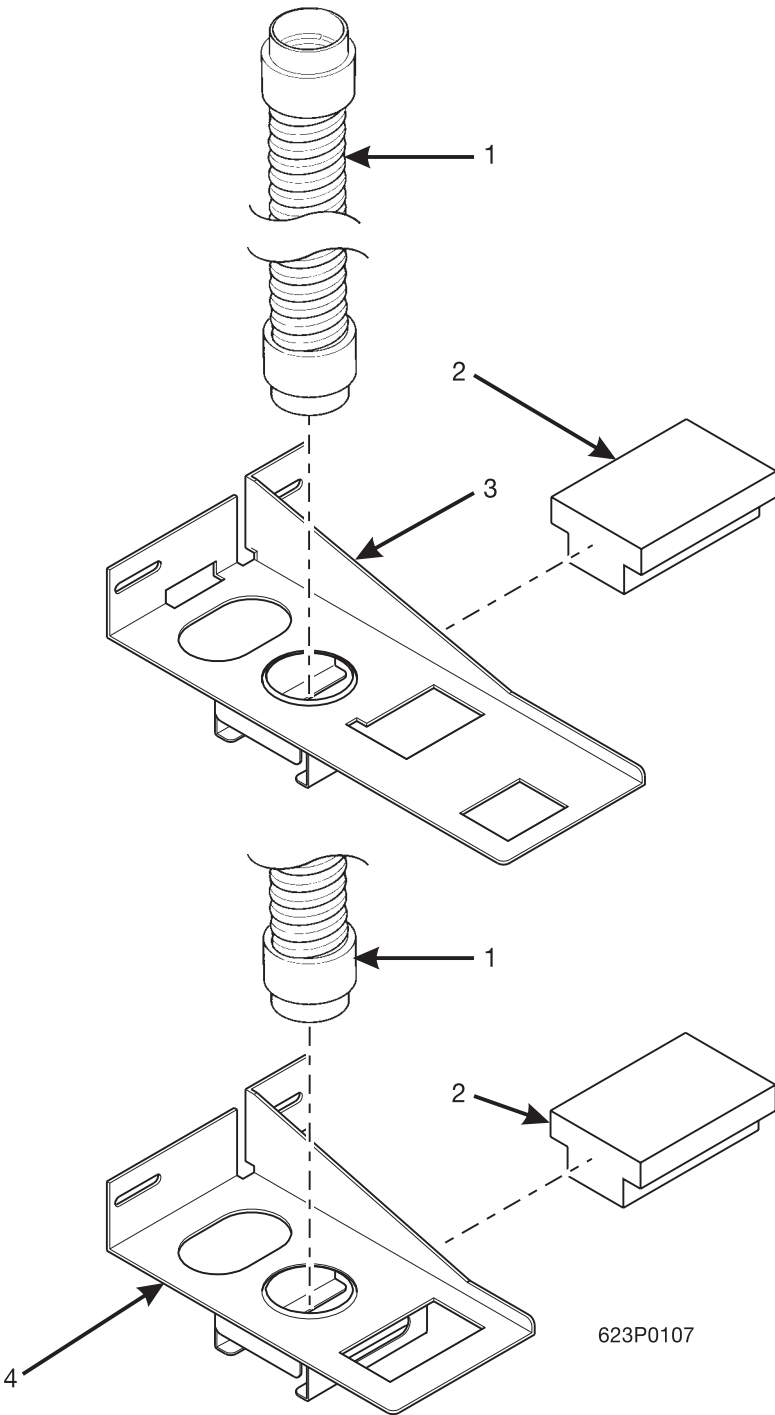


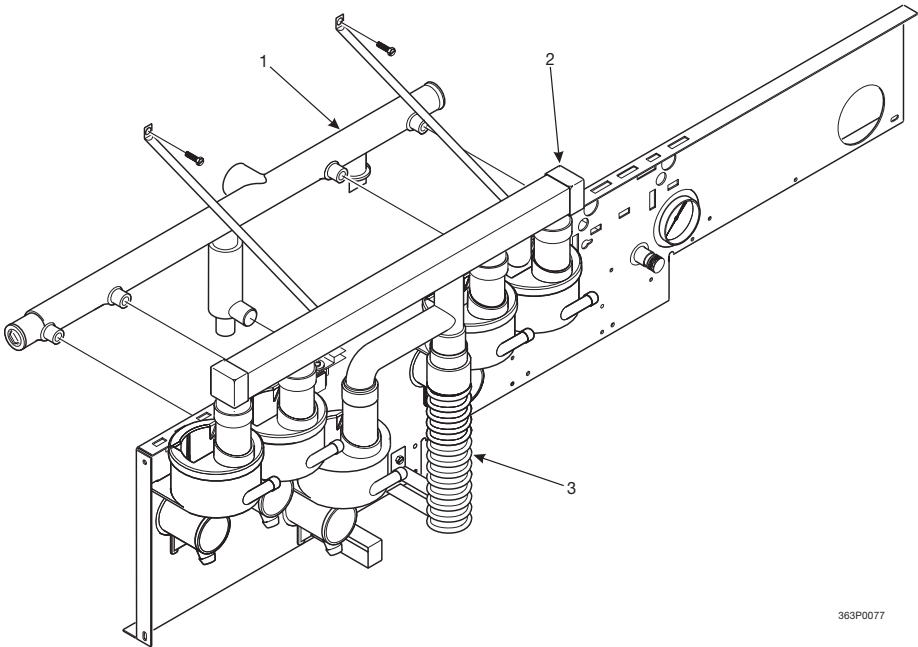
Figure 61. Brewer Exhaust Filter Locator and Bracket Assembly

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TABLE 61. BREWER EXHAUST FILTER LOCATOR AND BRACKET ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6237354	HOSE ASSEMBLY - EXHAUST - COFFEE CHUTE	1
2	6237353	FILTER - EXHAUST - CHUTE	1
3	6234979	LOCATOR AND BRACKET ASSY - DUAL BREWER	OPT
4	6237352	LOCATOR AND BRACKET ASSY - SINGLE BREWER	OPT

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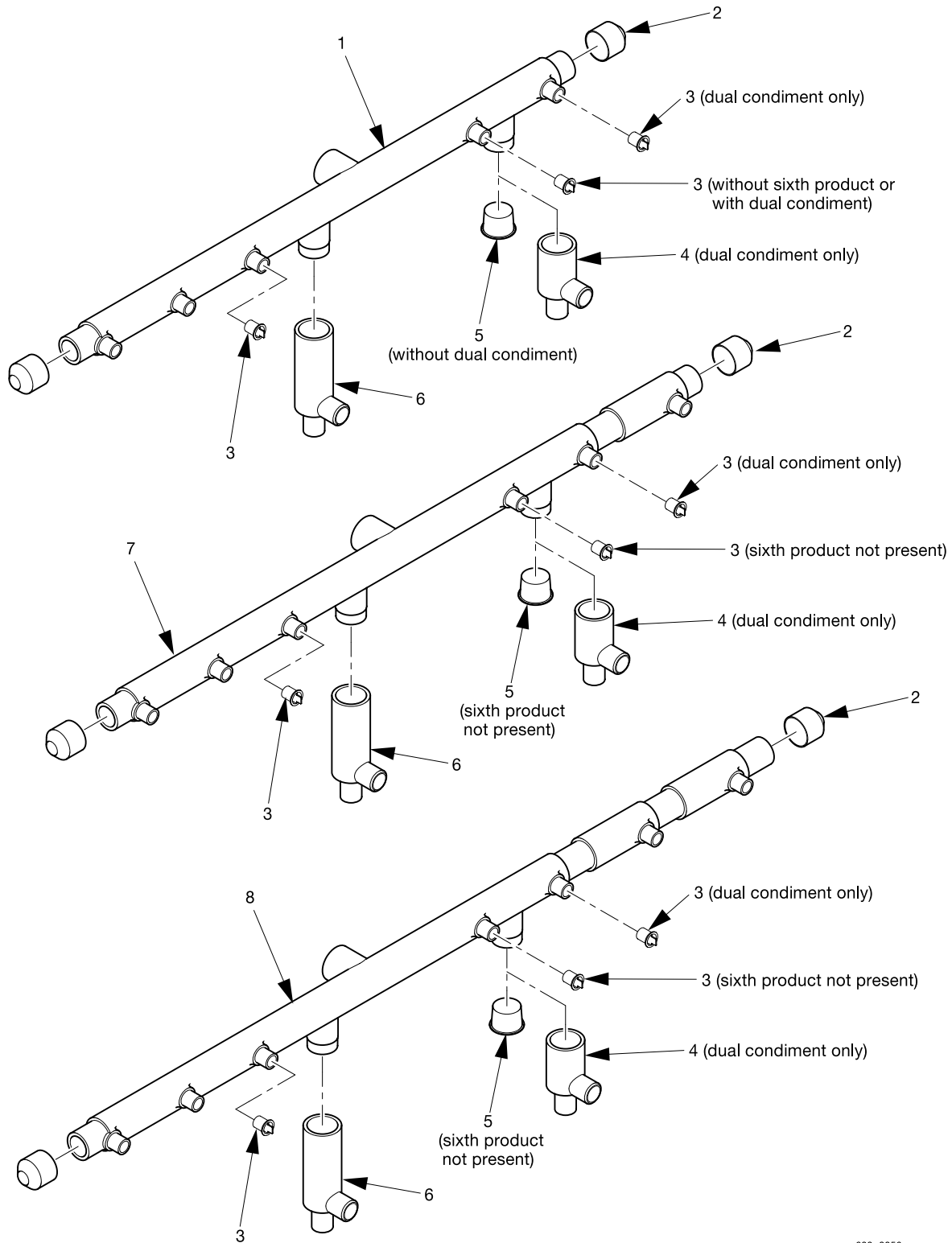
Figure 62. Mixing Bowl Ventilation Assembly

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TABLE 62. MIXING BOWL VENTILATION ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	-	REAR VENT ASSEMBLIES (FIGURE 63)	-
2	-	FRONT VENT ASSEMBLIES (FIGURE 65)	-
3	6237355	HOSE - EXHAUST - 29.5 INCH LONG	1
-	6137157	COUPLING - VENT HOSE (USE WITH INDEX NUMBER 3)	1
-	6231555	BRACKET, BLOWER & COVER ASSEMBLY - 115 V	1
-	6331039	BRACKET, BLOWER & COVER ASSEMBLY - 230 V (FIGURE 64)	

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Figure 63. Rear Vent Assemblies

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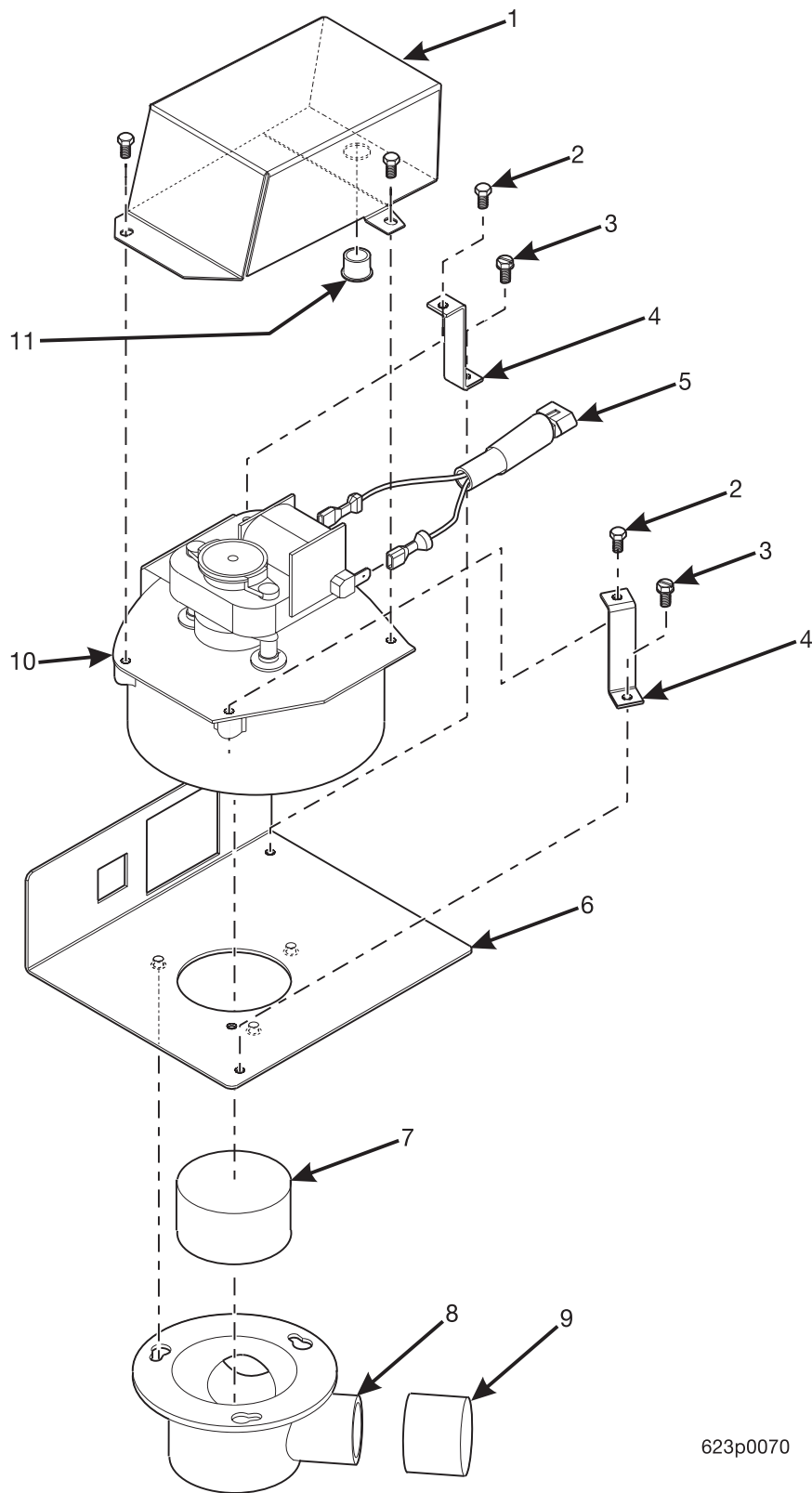
TABLE 63. REAR VENT ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6247008	VENT SHELF - DUAL FRESH BREW	-
2	6237335	VINYL CAP - 1.00 I.D X .50 LONG - .38 HOLE	2
3	6237336	VENT - EXTENSION - SUGAR/LIGHTENER	1
4	6337109	VENT - SHELF - SINGLE FRESH BREW	(OPT)
5	6237303	PLUG - CENTER PULL - .56 (USE WHEN INTERNATIONAL COFFEE IS NOT PRESENT)	OPT.
6	6267301	VENT - SHELF - FREEZE DRY	(OPT)

TABLE 63A. AVAILABLE ASSEMBLIES

PART NUMBER	DESCRIPTION	INDEX	QTY
6337111	VENT ASSEMBLY - REAR - DUAL F.B. - NO 6TH PRODUCT	5	1
		3	2
		1	2
		2	1
6337112	VENT ASSEMBLY - REAR - DUAL F.B. - WITH 6TH PRODUCT	5	1
		3	1
		1	2
		2	1
6337113	VENT ASSEMBLY - REAR - DUAL F.B. - DUAL CONDIMENT	3	3
		1	2
		2	1
6337114	VENT ASSEMBLY - REAR - F.B. - NO 6TH PRODUCT	5	1
		3	2
		1	2
		7	1
6337115	VENT ASSEMBLY - REAR - F.B. - WITH 6TH PRODUCT	5	1
		3	1
		1	2
		7	1
6337116	VENT ASSEMBLY - REAR - F.B. - DUAL CONDIMENT	3	3
		1	2
		7	1
6337107	VENT ASSEMBLY - REAR - F.D. - WITH 6TH PRODUCT	5	1
		3	1
		1	2
		8	1
6337106	VENT ASSEMBLY - REAR - F.D. - NO 6TH PRODUCT	5	1
		3	2
		1	2
		8	1
6337108	VENT ASSEMBLY - REAR - F.D. - DUAL CONDIMENT	3	3
		1	2
		8	1

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623p0070

Figure 64. Bracket, Blower, and Cover Assembly

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TABLE 64. BRACKET, BLOWER, AND COVER ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6231555	BRACKET, BLOWER, AND COVER ASSEMBLY (U.S.)	OPT
	6331039	BRACKET, BLOWER, AND COVER ASSEMBLY (ARG./AUS./FR./GER./N.Z./S.A./SP.)	
1	6231074	GUARD - BLOWER MOTOR	1
2	1437204	SCREW - #8-10 X .38 HEX HD.TF	2
3	1451097	SCREW - #8-32 X .31 HEX HD.TF-BL	2
4	6231553	TIE DOWN - BLOWER ASSEMBLY	2
5	9989676	JUMPER - BLOWER	1
6	6231550	BRACKET ASSEMBLY - BLOWER MOUNTING (U.S.)	1
7	6237340	FILTER - EXHAUST BLOWER	1
8	6237342	HOUSING - EXHAUST BLOWER	1
9	6237305	VINYL CAP - 1.25 I.D (FREEZE DRY APPLICATIONS)	1
10	6231548	BLOWER ASSEMBLY - 120V (U.S.)	1
	6401088	BLOWER ASSEMBLY - 230V (ARG./AUS./FR./GER./N.Z./S.A./SP.)	
11	6502097	BUSHING #OCB-500	1

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A - USED WHEN 6TH PRODUCT IS PRESENT
 B - USED WHEN 6TH PRODUCT IS NOT PRESENT
 C - USED WHEN DUAL CONDIMENT IS PRESENT

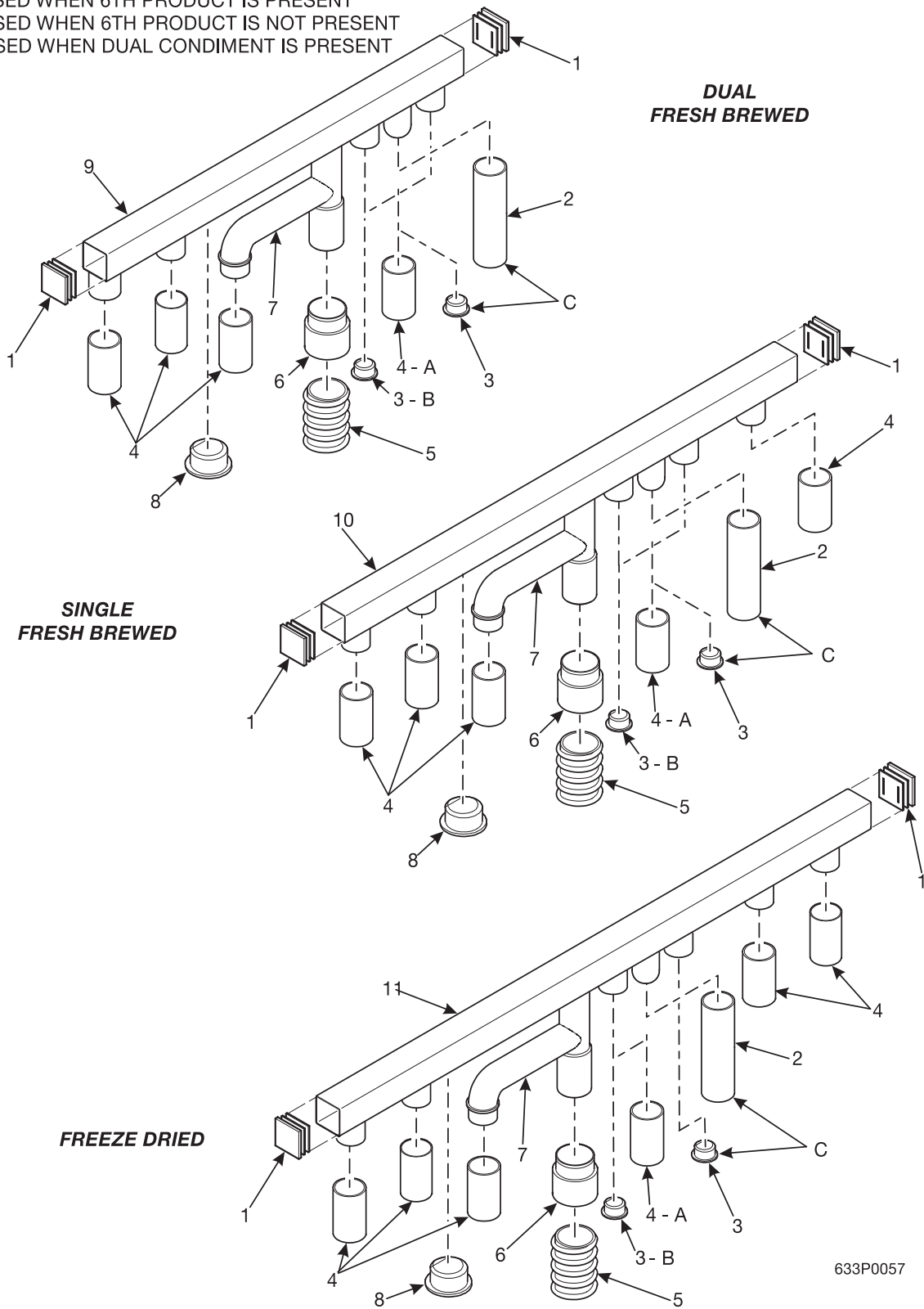


Figure 65. Front Vent Assemblies

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TABLE 65. FRONT VENT ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6337082	CAP - END VENT	-
2	6337059	TUBE - EXTENSION - 2 INGREDIENT (USE WITH DUAL CONDIMENT ONLY)	-
3	6237301	PLUG - CENTER PULL - .93 (USE WITH DUAL CONDIMENT ONLY)	-
4	6337049	TUBE - EXTENSION - SILICONE	-
5	6237337	HOSE - EXHAUST - 18" LONG	-
6	6137157	COUPLING - VENT HOSE	-
7	6337044	VENT - SUGAR/LIGHTENER ADAPTOR	-
8	6337093	PLUG - HOLE - 7/8 DIAMETER	-
9	6337092	VENT - DUAL FRESH BREW - STANDARD CONDIMENT	-
	6337096	VENT SHELF - DUAL FRESH BREW - DUAL CONDIMENT	
10	6337091	VENT - SHELF - SINGLE FRESH BREW - STANDARD CONDIMENT	-
	6337095	VENT - SHELF - SINGLE FRESH BREW - DUAL CONDIMENT	
11	6337090	VENT - F.D. - STANDARD CONDIMENT	-
	6337094	VENT - F.D. - DUAL CONDIMENT	

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TABLE 65A. AVAILABLE ASSEMBLIES

PART NUMBER	DESCRIPTION	INDEX	QTY
6337102	VENT ASSEMBLY - DUAL F.B. - NO 6TH PRODUCT	1	2
		3	1
		4	4
		7	1
		8	1
		9	1
6337101	VENT ASSEMBLY - DUAL F.B. - WITH 6TH PRODUCT	1	2
		4	5
		7	1
		8	1
		9	1
6337105	VENT ASSEMBLY - DUAL F. B. - DUAL CONDIMENT	1	2
		2	1
		3	1
		4	3
		7	1
		8	1
6337100	VENT ASSEMBLY - SINGLE F.B. - NO 6TH PRODUCT	1	2
		3	1
		4	5
		7	1
		8	1
		10	1
6337099	VENT ASSEMBLY - SINGLE F.B. - WITH 6TH PRODUCT	1	2
		4	6
		7	1
		8	1
		10	1
6337104	VENT ASSEMBLY - SINGLE F. B. - DUAL CONDIMENT	1	2
		2	1
		3	2
		4	4
		7	1
		8	1
6337098	VENT ASSEMBLY - F.D. - NO 6TH PRODUCT	1	2
		3	1
		4	6
		7	1
		8	1
		11	1
6337097	VENT ASSEMBLY - F.D. - WITH 6TH PRODUCT	1	2
		4	7
		7	1
		8	1
		11	1

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TABLE 65A. AVAILABLE ASSEMBLIES (CONTINUED)

PART NUMBER	DESCRIPTION	INDEX	QTY
6337103	VENT ASSEMBLY - F.D. - DUAL CONDIMENT	1	2
		2	2
		2	1
		4	5
		7	1
		8	1
		11	1

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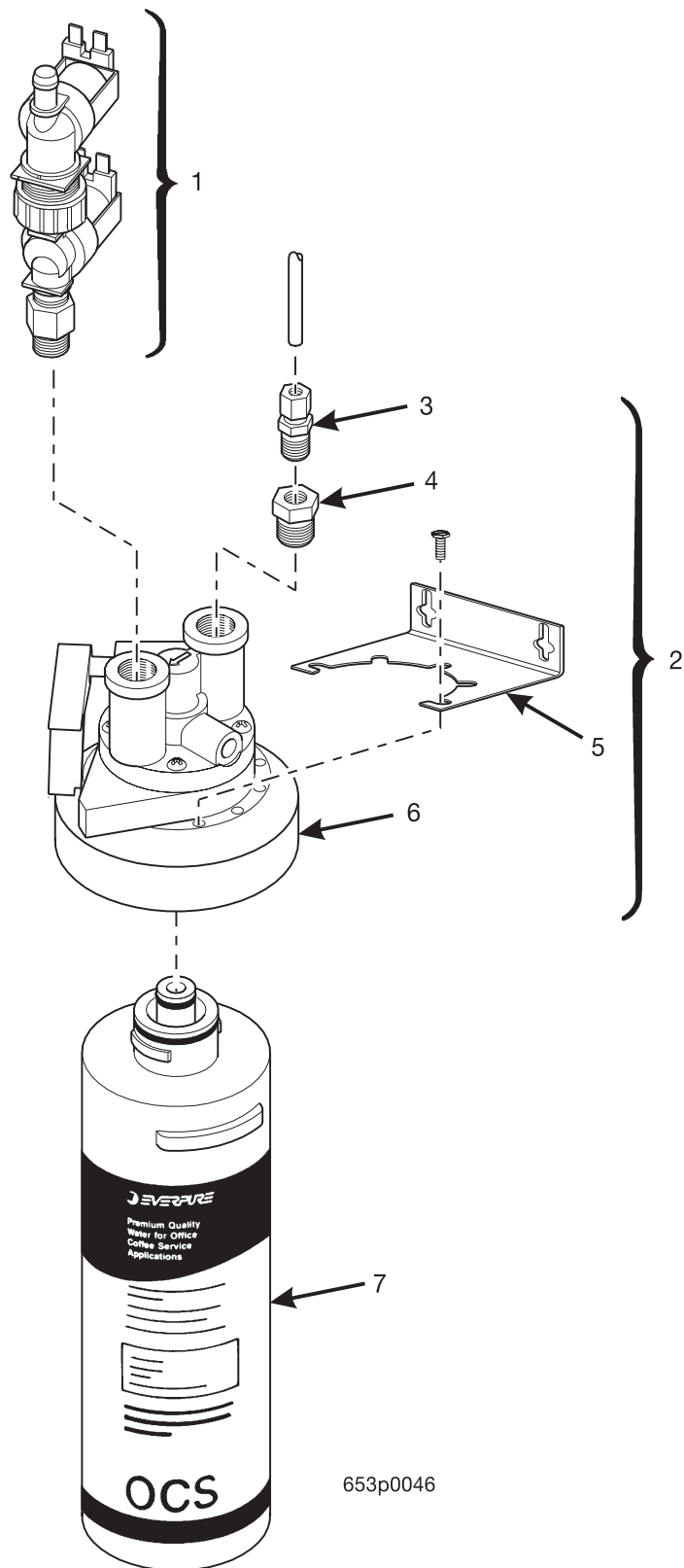


Figure 66. Water Supply - With Everpure Water Filter Option

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TABLE 66. WATER SUPPLY - WITH EVERPURE WATER FILTER OPTION

INDEX	PART NUMBER	DESCRIPTION	QTY
1	3158061	VALVE ASSEMBLY - WATER INLET - U.S.	1
	6408003	VALVE ASSEMBLY - WATER INLET (ARG./FR./GER./N.Z./SP./U.K.)	
2	6408025	FILTER HEAD ASSEMBLY - EVERPURE - 115V (INCLUDES INDEX NUMBERS 1 AND 3 THROUGH 6) (U.S.)	1
	6408026	FILTER HEAD ASSEMBLY - EVERPURE - 230V (INCLUDES INDEX NUMBERS 1 AND 3 THROUGH 6) (ARG./FR./GER./N.Z./SP./U.K.)	
3	6408119	MALE CONNECTOR - BRASS #4-4 FBI 12-B PARKER	1
4	6408117	BUSHING - 1/4 X 3/8 - BRASS - 209P-6-4	1
5	3158023	BRACKET - MOUNTING - WATER FILTER #3046 44	1
6	6408134	FILTER HEAD - EVERPURE #9257-12	1
7	6118071	CARTRIDGE - WATER FILTER #9604-12 EVERPURE	1

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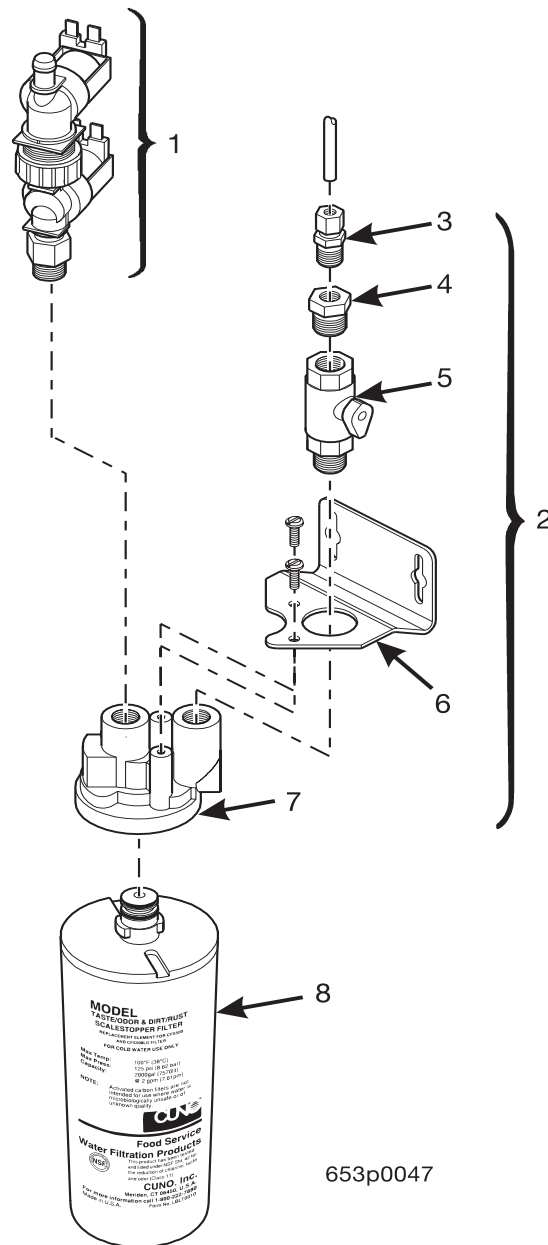


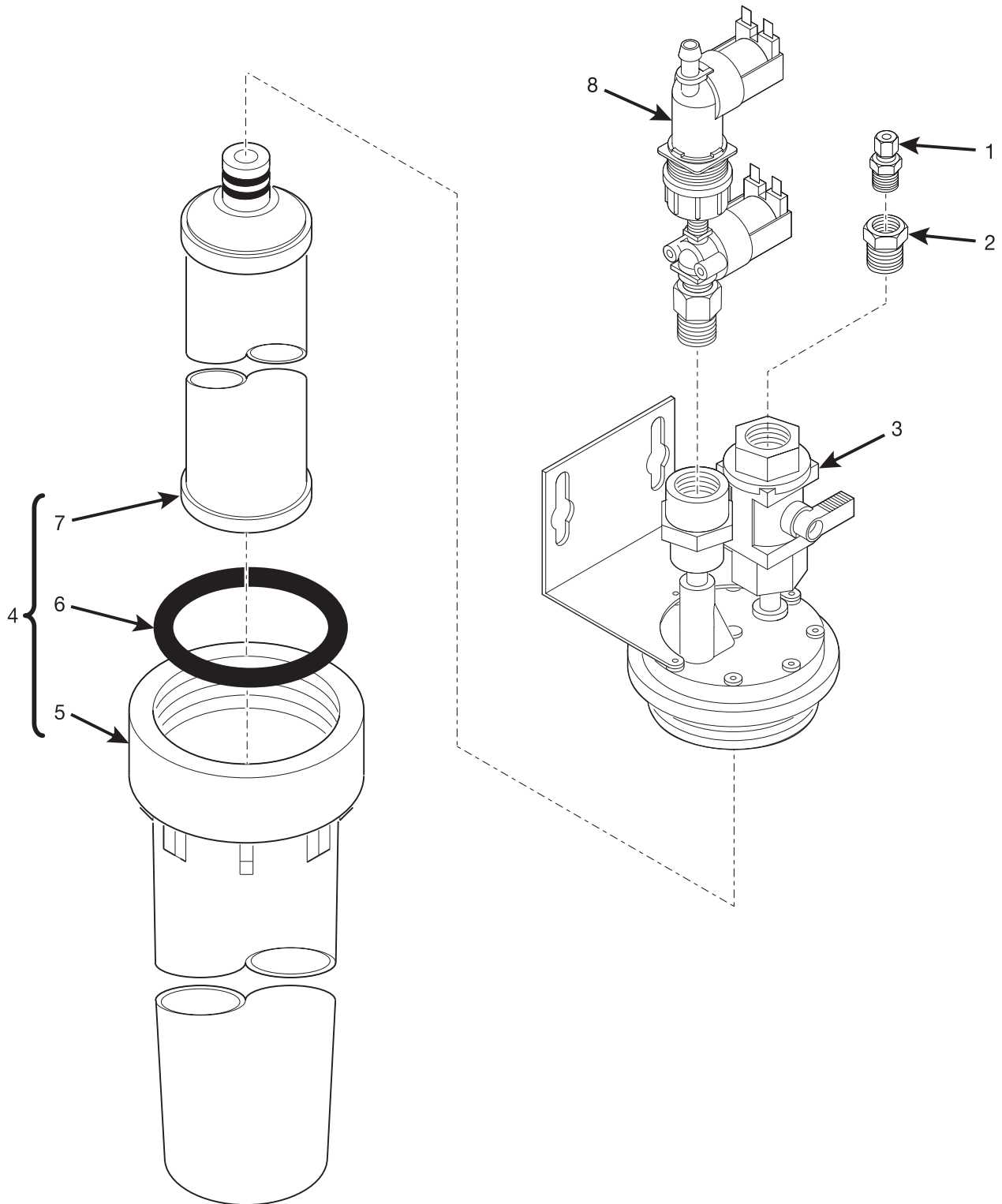
Figure 67. Water Supply - With Cuno Water Filter Option

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TABLE 67. WATER SUPPLY - WITH CUNO WATER FILTER OPTION

INDEX	PART NUMBER	DESCRIPTION	QTY
1	3158061	VALVE ASSEMBLY - WATER INLET - U.S.	1
	6408003	VALVE ASSEMBLY - WATER INLET (ARG./FR./GER./N.Z./SP./U.K.)	
2	6338018	FILTER HEAD ASSEMBLY - CUNO - 115V (INCLUDES INDEX NUMBERS 1 AND 3 THROUGH 7) (U.S.)	1
	6338019	FILTER HEAD ASSEMBLY - CUNO - 115V (INCLUDES INDEX NUMBERS 1 AND 3 THROUGH 7) (ARG./FR./GER./N.Z./SP./U.K.)	
3	6408119	MALE CONNECTOR - BRASS #4-4 FBI 12-B PARKER	1
4	6408117	BUSHING - 1/4 X 3/8 - BRASS - 209P-6-4	1
5	6408113	BALL VALVE - 3/8" - TTC	1
6	6408115	BRACKET - CUNO WATER FILTER HEAD #69682-31 MODEL CFS570	1
7	6408114	FILTER HEAD - CUNO #68375-01	1
8	6338015	WATER FILTER - CUNO - HOT - 12/CD MODEL CD-71	1

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634p0017

Figure 68. Water Supply - With Hydrolife Option

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TABLE 68. WATER SUPPLY - WITH HYDROLIFE OPTION

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6408119	MALE CONNECTOR - BRASS #4-4 - FBI 2-B	1
2	6408117	BUSING - 1/4 X 3/8 - BRASS - 209P-6-4	1
3	6338027	HEAD - BRACKET ASSEMBLY	1
4	6408028	HOUSING, CARTRIDGE "O" RING	1
5	-	HOUSING (NOT AVAILABLE SEPERATELY)	1
6	-	"O" RING (NOT AVAILABLE SEPERATELY)	1
7	6408027	WATER FILTER CARTRIDE - HYDROLIFE	1
8	3158061	VALVE ASSEMBLY - WATER INLET - 115V	1
	6408003	VALVE ASSEMBLY - WATER INLET - U.K. - 230V	

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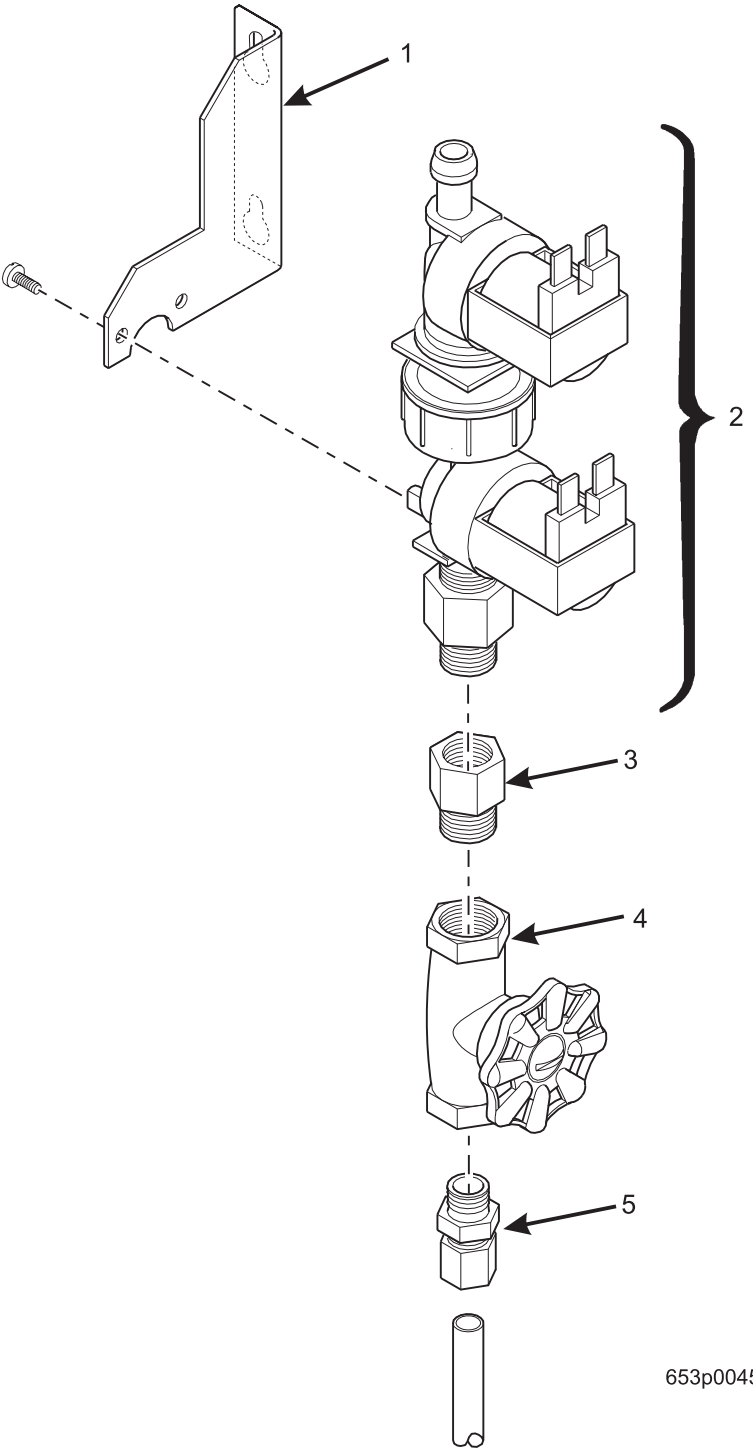


Figure 69. Water Supply - Without Water Filter Option

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TABLE 69. WATER SUPPLY - WITHOUT WATER FILTER OPTION

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6338017	TUBING - INLET LINE - NO FILTER	1
2	6331040	BRACKET/INLET VALVE ASSEMBLY (MEX./U.S.) (INCLUDES INDEX NUMBERS 1 - 5)	1
	6331038	BRACKET/INLET VALVE ASSEMBLY (ARG./FR./GER./N.Z./SP./U.K.) (INCLUDES INDEX NUMBERS 1 - 5)	
3	6231501	SUPPORT - INLET WATER VALVE	1
4	3158061	VALVE ASSEMBLY - WATER INLET (U.S.)	1
	6408003	VALVE ASSEMBLY - WATER INLET (ARG./FR./GER./N.Z./SP./U.K.)	
5	6231503	ADAPTER - 3/8-1/4 #120B 06 X 0	1
6	3108048	VALVE WATER - CONBRACO #57-001-	1
7	6408119	MALE CONNECTOR - BRASS - #4-4-FBI12	1

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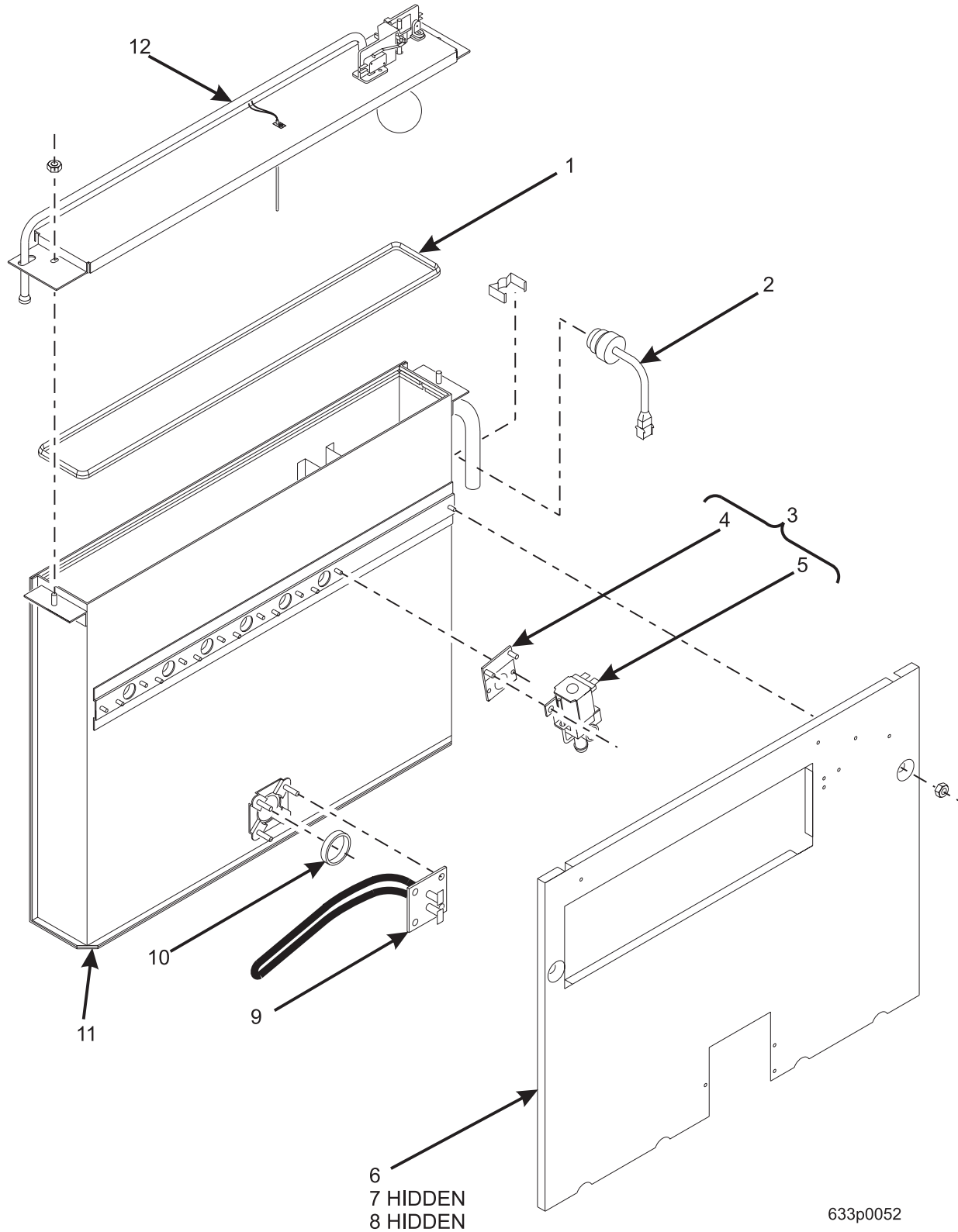


Figure 70. Hot Water Tank Assembly

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TABLE 70. HOT WATER TANK ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6338044	WATER TANK ASSEMBLY - 115 V	1
	6338045	WATER TANK ASSEMBLY - 230 V	
1	6238026	GASKET - VULCANIZED - WATER TANK	1
2	6338003	THERMOSTAT ASSEMBLY - AUTO RESET	1
3	6238112X	VALVE ASSEMBLY - H.W.T. - 115V (INCLUDES THE FOLLOWING 5 ITEMS)	OPT.
4	6238113	VALVE - MOUNTING PLATE & STUD ASSEMBLY	1
5	6338053	VALVE - 120V - H.W.T.	1
	6238116X	VALVE ASSEMBLY - HWT - 230 V	
-	6338054	VENT - ELBOW - SIEBE K72876	1
-	6238074	"O" RING - .48 ID X .10 (NOT SHOWN)	1
-	9900081	NUT - #8-32 KEPS ZINC PLATE (NOT SHOWN)	1
6	6238075	COVER - FRONT - WATER TANK	1
7	6238137	INSULATION - TOP - HOT WATER TANK (NOT SHOWN)	1
8	6238136	INSULATION - BOTTOM - HOT WATER TANK (NOT SHOWN)	1
9	6338041	HEATER - 1250W - 120V	1
	6338042	HEATER - 2000W - 230V	
10	6238042	GASKET - HEATER	1
11	6338007	WELD ASSEMBLY - WATER TANK - 115V (SHOWN) (NOTE: THIS ASSEMBLY HAS A SINGLE OVERFLOW OUTLET)	1
	6338008	WELD ASSEMBLY - WATER TANK - 230V (NOTE: THIS ASSEMBLY HAS TWO OVERFLOW OUTLETS)	
12	6338046	LID ASSEMBLY - FINAL - H.W.T.	1
ALSO AVAILABLE			
-	9905010	REPL. PKG - WATER VALVE - HOT DRINK (CONTAINS 10 EACH OF "O" RING PART NUMBER 6238074)	

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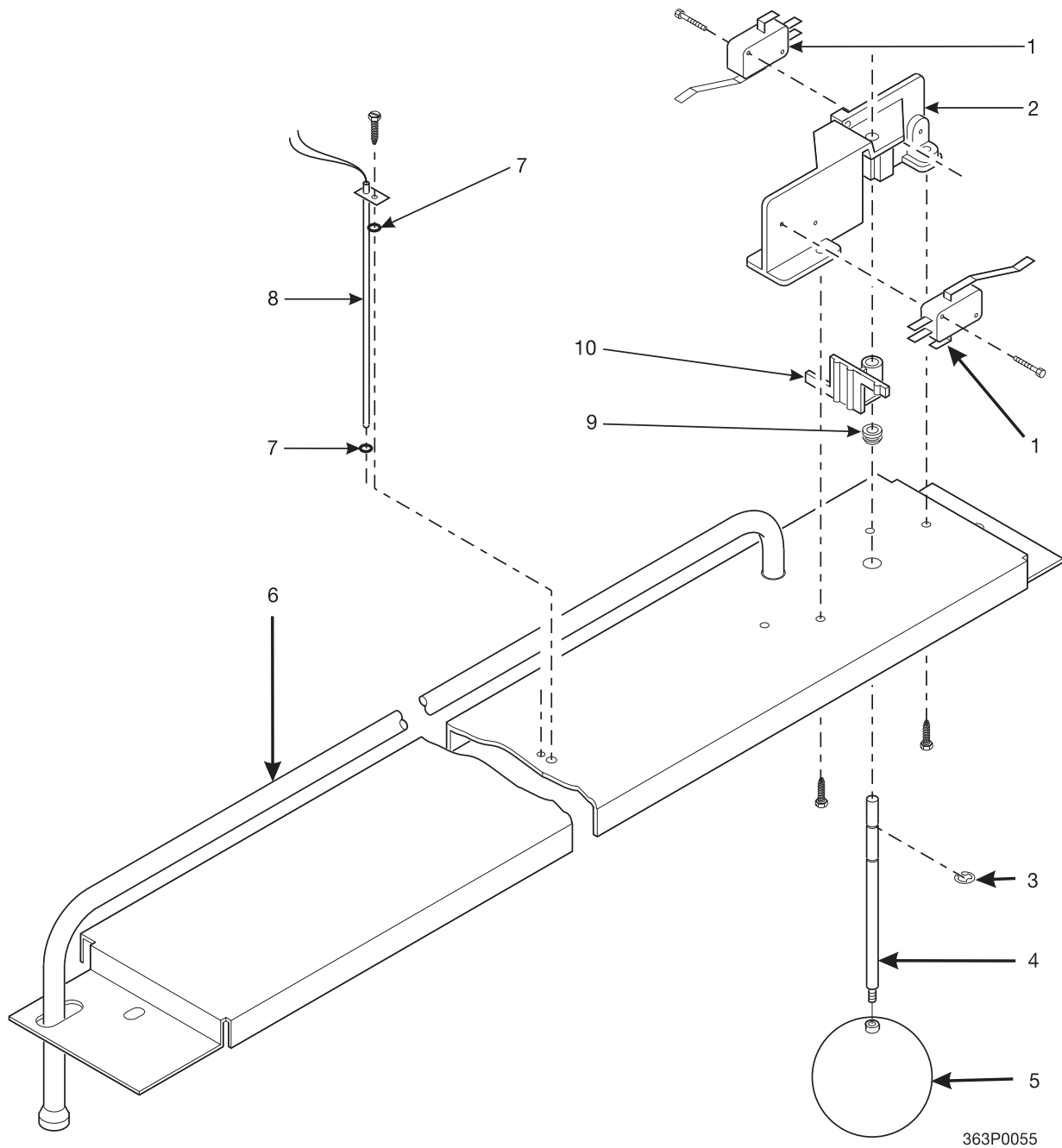


Figure 71. Water Tank Lid Assembly

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TABLE 71. WATER TANK LID ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6338046	LID ASSEMBLY - FINAL - H.W.T.	-
1	6238084	SWITCH - LEVER - 10 GRAM	2
2	6238068	BRACKET - MOUNTING - SWITCH	1
3	6124073	RETAINING RING REINF. E TYP.156	1
4	6338049	SHAFT - FLOAT	1
5	6508033	FLOAT - WATER TANK	1
6	6338047	WELD ASSEMBLY - COVER - LG. INLET - W.T.	1
7	6138287	O RING	2
8	6338051	SENSOR - TEMPERATURE - H.W.T.	1
9	6338050	BEARING - LID - HOT WATER TANK	1
10	6138183	ACTUATOR - SWITCH	1

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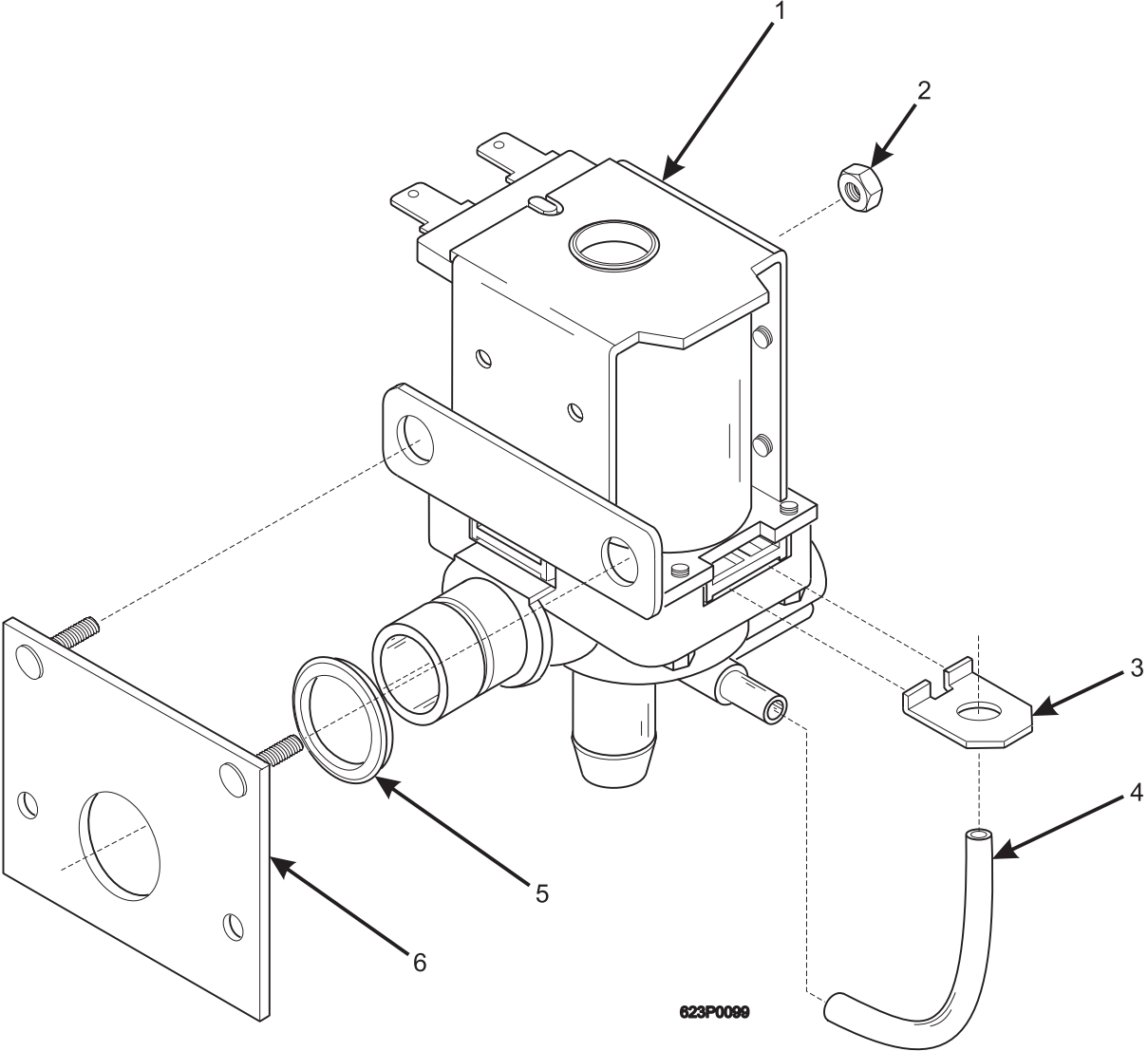


Figure 72. Valve Assembly - Hot Water Tank

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TABLE 72. VALVE ASSEMBLY - HOT WATER TANK

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6238112	VALVE ASSEMBLY, HOT WATER TANK (BRZ./MEX./U.S.)	REF
	6238116	VALVE ASSEMBLY, HOT WATER TANK (ARG./AUS./FR./GER./N.Z./S.A./SP./U.K.)	
1	6238111	VALVE - HOT WATER TANK - PUR-EATON GS-56 (BRZ./MEX./U.S.)	1
	6238115	VALVE - HOT WATER TANK - 230 V (ARG./AUS./FR./GER./N.Z./S.A./SP./U.K.)	
2	9900081	NUT - #8-32	2
3	6238196	RETAINER - TUBE	1
4	6118106	TUBING - PLASTIC 1/4 OD X 1/8 ID	3.5"
5	6238074	"O" RING - .48 IDX.10	1
6	6238113	VALVE MOUNTING PLATE AND STUD ASSEMBLY	1

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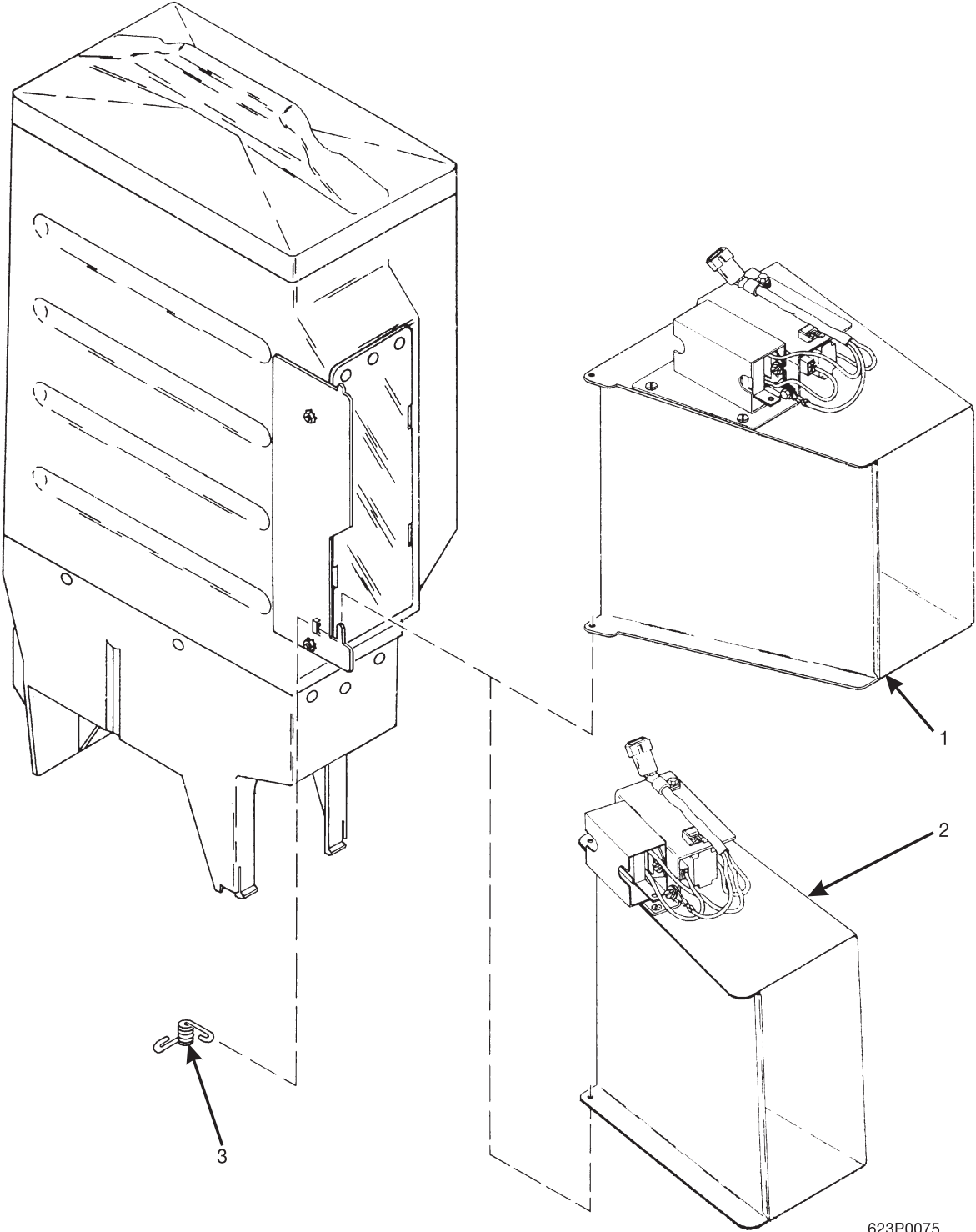


Figure 73. Bean Window Assemblies

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TABLE 73. BEAN WINDOW ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6237519	DUAL BEAN WINDOW ASSEMBLY - FINAL (FIGURE 74) (U.S.)	OPT.
	6337007	DUAL BEAN WINDOW ASSEMBLY - FINAL (FIGURE 74) (GER.)	OPT.
2	6237520	SINGLE BEAN WINDOW ASSEMBLY - FINAL (FIGURE 75) (U.S.)	OPT.
	6337006	SINGLE BEAN WINDOW ASSEMBLY - FINAL (FIGURE 75) (ARG./ AUS./FR./N.Z./S.A./SP./U.K.)	OPT.
3	6237098	SPRING - BEAN WINDOW	OPT.

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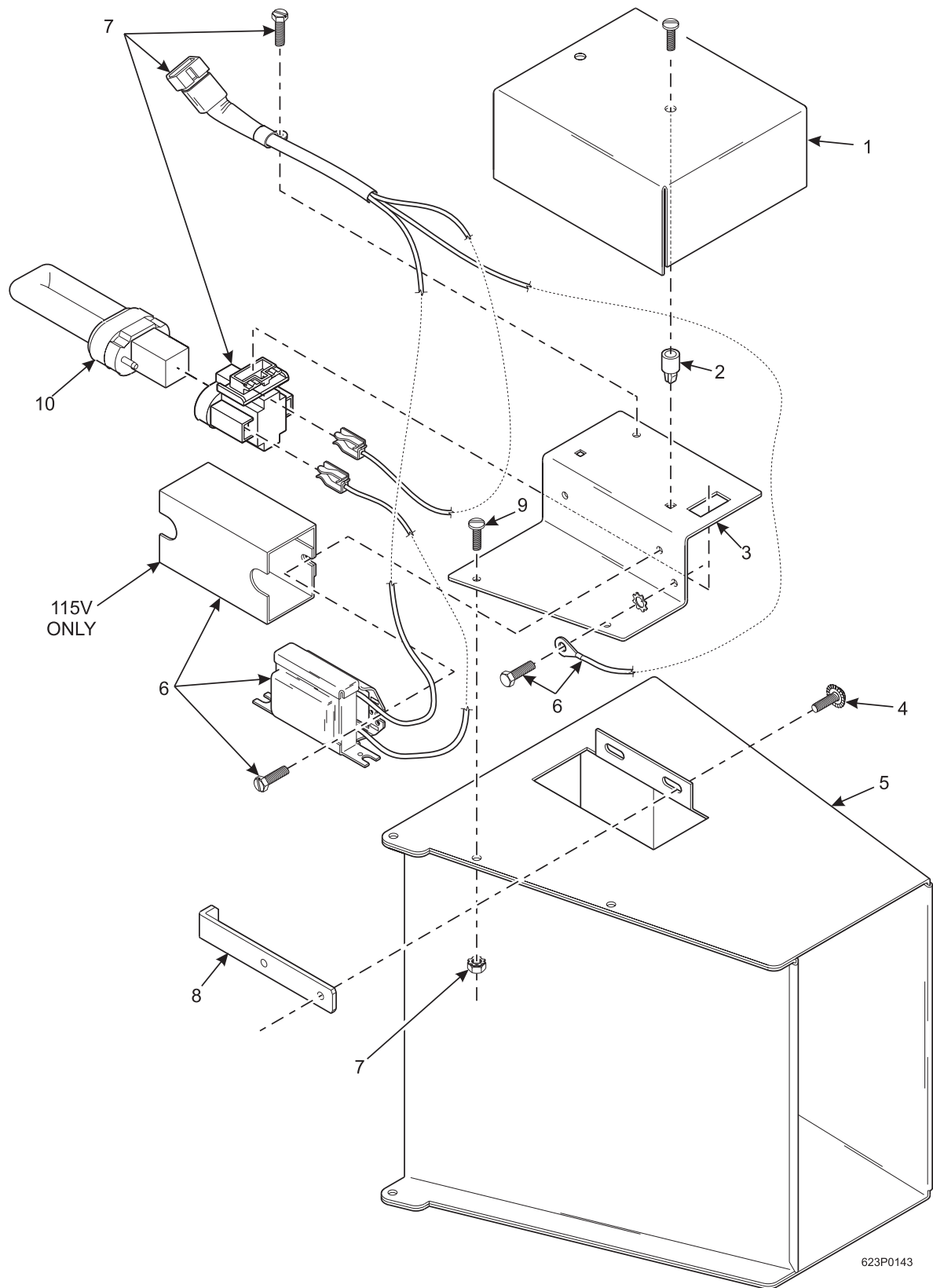


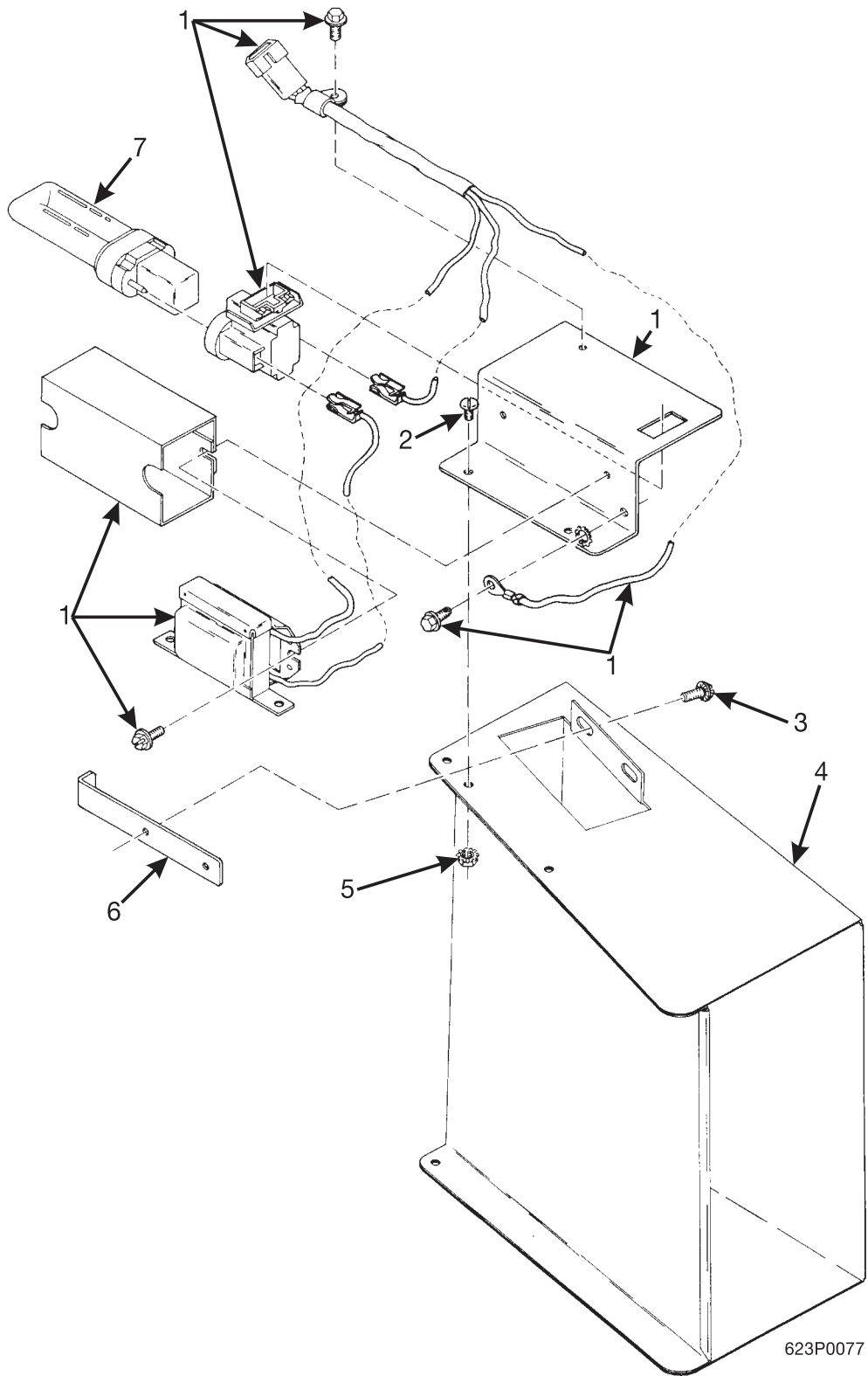
Figure 74. Dual Bean Window Assembly

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TABLE 74. DUAL BEAN WINDOW ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237519	DUAL BEAN WINDOW ASSEMBLY - FINAL (U.S.)	REF
	6337007	DUAL BEAN WINDOW ASSEMBLY - FINAL - 230V (GER.)	
1	6337005	COVER - BALLAST (GER.)	1
2	4301230	SPACER - .500 LG. X .50 DIA. (GER.)	2
3	6337009	BRACKET - LIGHT - DUAL BEAN WINDOW (PART OF INDEX 6)	1
4	3157060	SCREW - #8-32 X .31 HEX W/HD. SLOTTED - T/F - ZINC PL	2
5	6237530	BEAN WINDOW ASSEMBLY - DUAL	1
6	6237514	BRACKET AND BALLAST ASSEMBLY (SHOWN EXPLODED FOR CLARITY) - 115V	1
	6337042	BRACKET AND BALLAST ASSEMBLY - DUAL - 230V (SHOWN EXPLODED FOR CLARITY)	
7	9900081	NUT, #8-32 KEPS ZINC PLATE	2
8	6237512	STOP - BEAN WINDOW	1
9	9900118	SCREW #8-32 X 3/8 PHS	2
10	6222011	TWIN TUBE - FLUORESCENT LAMP	1

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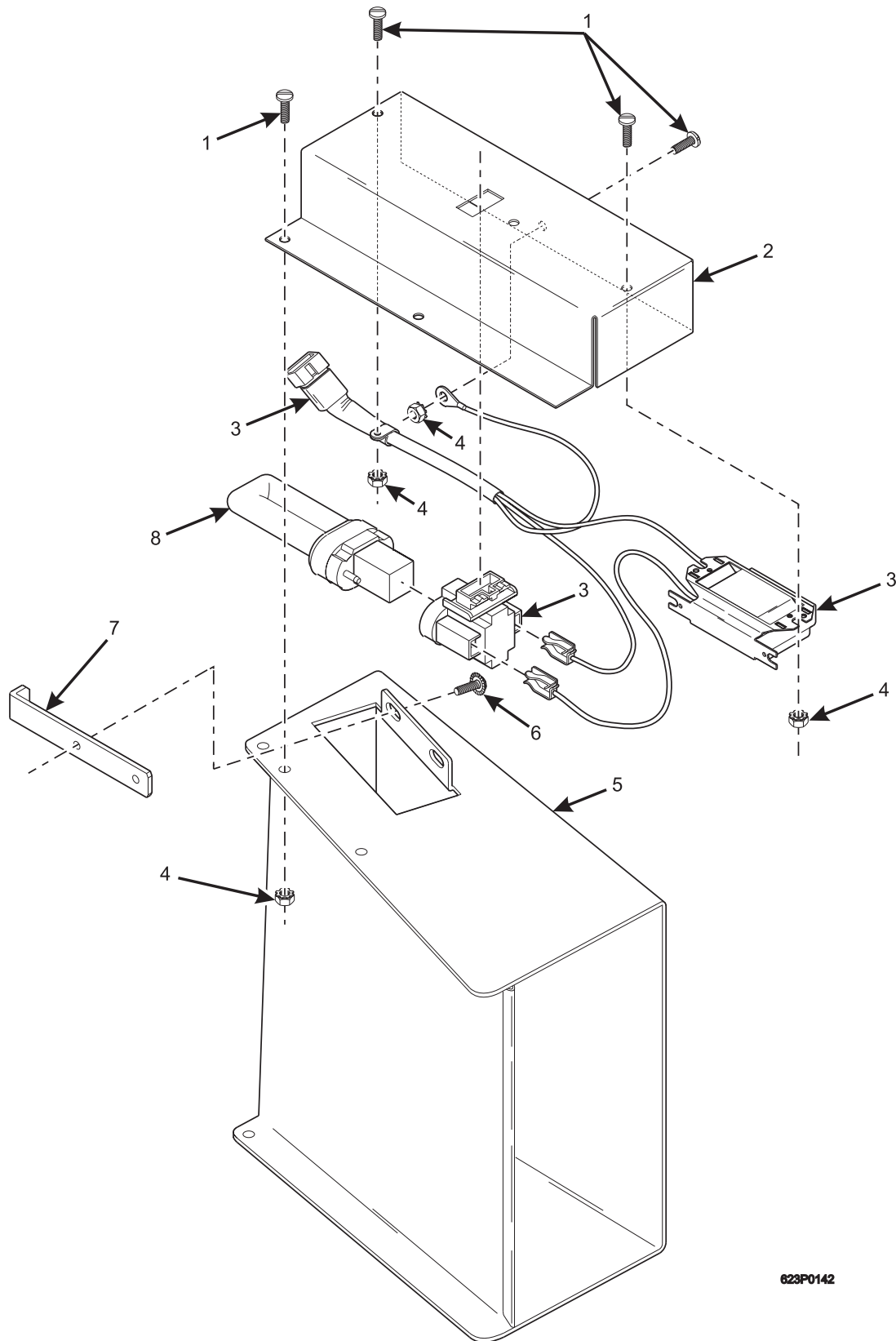
Figure 75. Single Bean Window Assembly - U.S.

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TABLE 75. SINGLE BEAN WINDOW ASSEMBLY - U.S.

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237520	SINGLE BEAN WINDOW ASSEMBLY - FINAL (U.S.)	REF
1	6237513	BRACKET AND BALLAST ASSEMBLY (SHOWN EXPLODED FOR CLARITY) (U.S.)	1
2	9900118	SCREW, #8-32 X 3/8 PHS	2
3	3157060	SCREW, #8-32 X .31 HEX W/HD SLOTTED	2
4	6237528	BEAN WINDOW ASSEMBLY - SINGLE	1
5	9900081	NUT, #8-32 KEPS ZINC PLATE	2
6	6237512	STOP - BEAN WINDOW	1
7	6222011	TWIN TUDE - FLUORESCENT LAMP	1

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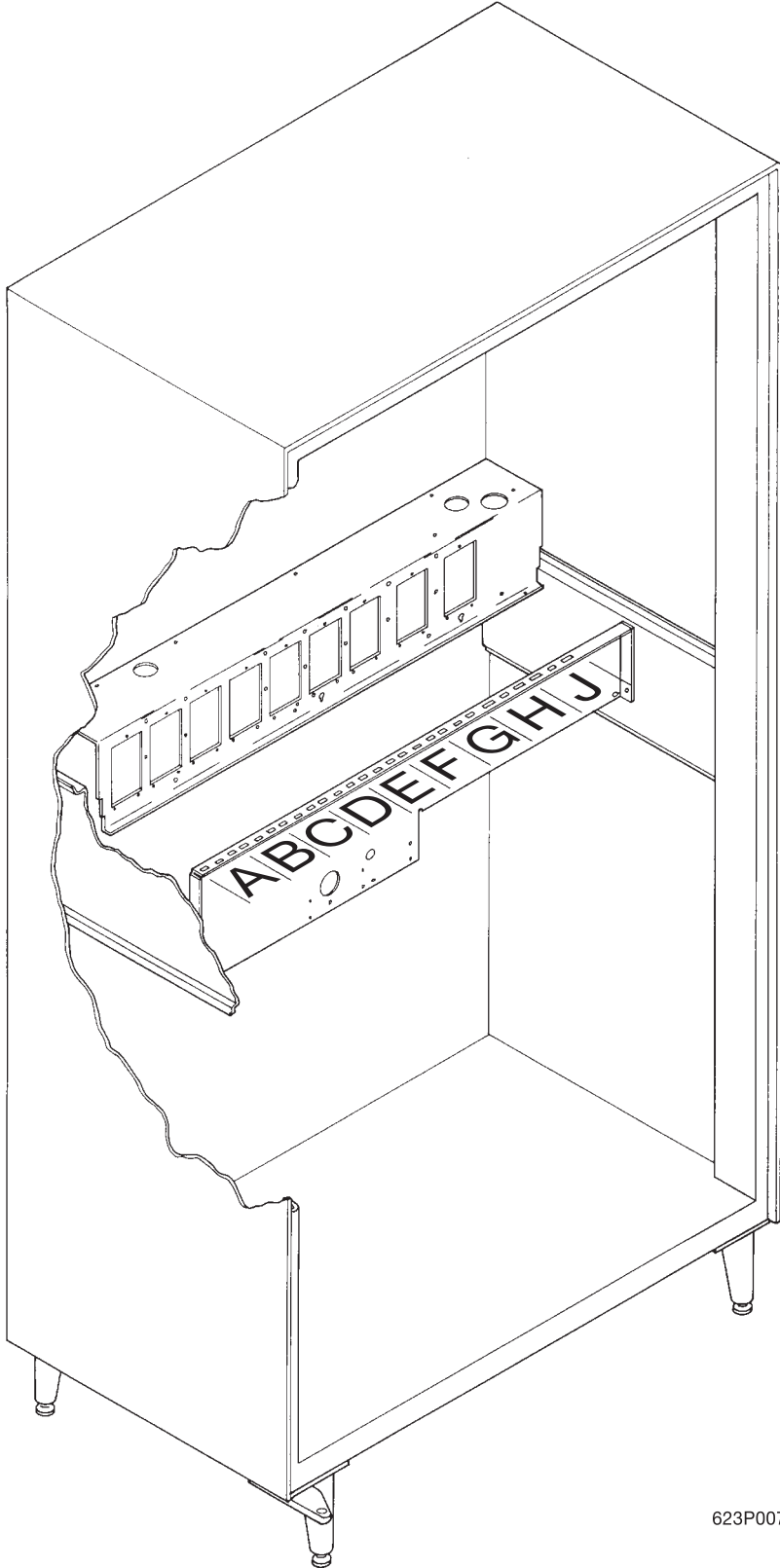
Figure 76. Single Bean Window Assembly - ARG./AUS./FR./N.A./S.A./SP./U.K

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TABLE 76. SINGLE BEAN WINDOW ASSEMBLY - ARG./AUS./FR./N.A./S.A./SP./U.K

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6337006	SINGLE BEAN WINDOW ASSEMBLY - FINAL - 230V	REF
1	9900118	SCREW #8-32 X 3/8 PHS	6
2	6337008	BRACKET - LIGHT - SINGLE BEAN WINDOW - 230V (PART OF INDEX #3)	1
3	6337041	BRACKET & BALLAST ASSEMBLY - SINGLE - 230V	1
4	9900081	NUT #8-32 KEPS ZINC PLATE	6
5	6237528	BEAN WINDOW ASSY-SINGLE	1
6	3157060	SCREW-#8-32 X .31 HEX W/ HD. SLOTTED-T/F-ZINC PL	2
7	6237512	STOP-BEAN WINDOW	1
8	6222011	TWIN TUBE-FLUORESCENT LAMP CF5DS/827, 30/CS, SYL#203250	1

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Figure 77. Canister Usage

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TABLE 77. CANISTER USAGE

CANISTER POSITION	DETAIL FIGURE	INGREDIENT	QTY	CANISTER ASSEMBLY PART NUMBER
A	78	CHOCOLATE	1	6237447
B	79	SOUP	1	6237448
C	89	SUGAR SUBSTITUTE	1	6237450
D	80	LIGHTENER	1	6237446
E	88	SUGAR	1	6237449
F	79	SOLUBLE PRODUCT (SINGLE CONDIMENT OPTIONS)	1	6237448
	80	LIGHTENER (DUAL CONDIMENT OPTIONS)	1	6237446
G	89	INSTANT TEA (SINGLE CONDIMENT OPTIONS)	1	6237450
	88	SUGAR (DUAL CONDIMENT OPTIONS)	1	6237449
H	81	FREEZE DRY DECAF OR COFFEE	1	6237445
	82	FRESH BREW DECAF - PRE-GROUND	1	6337023
	83	BEAN DECAF OR COFFEE (WITH 2 GRINDERS ONLY)	1	6237421
	84	FRESH BREW TEA - LOW CAPACITY	1	6237423
J	81	FREEZE DRY DECAF OR COFFEE	1	6237445
	86	BEAN DECAF OR COFFEE (WITH SINGLE GRINDER AND WINDOW)	1	6237422
	85	PRE-GROUND COFFEE (NO WINDOW)	1	6337022
	87	FRESH BREW TEA - HIGH CAPACITY	1	6237420
	90	BEAN DECAF OR COFFEE (WITH 2 GRINDERS AND WINDOW)	1	6237424

NOTE: DUAL AND SINGLE CONDIMENT OPTIONS ARE AVAILABLE AT ALL CANISTER POSITIONS EXCEPT WHEN 6TH PRODUCT IS BEING USED AT POSITION F.

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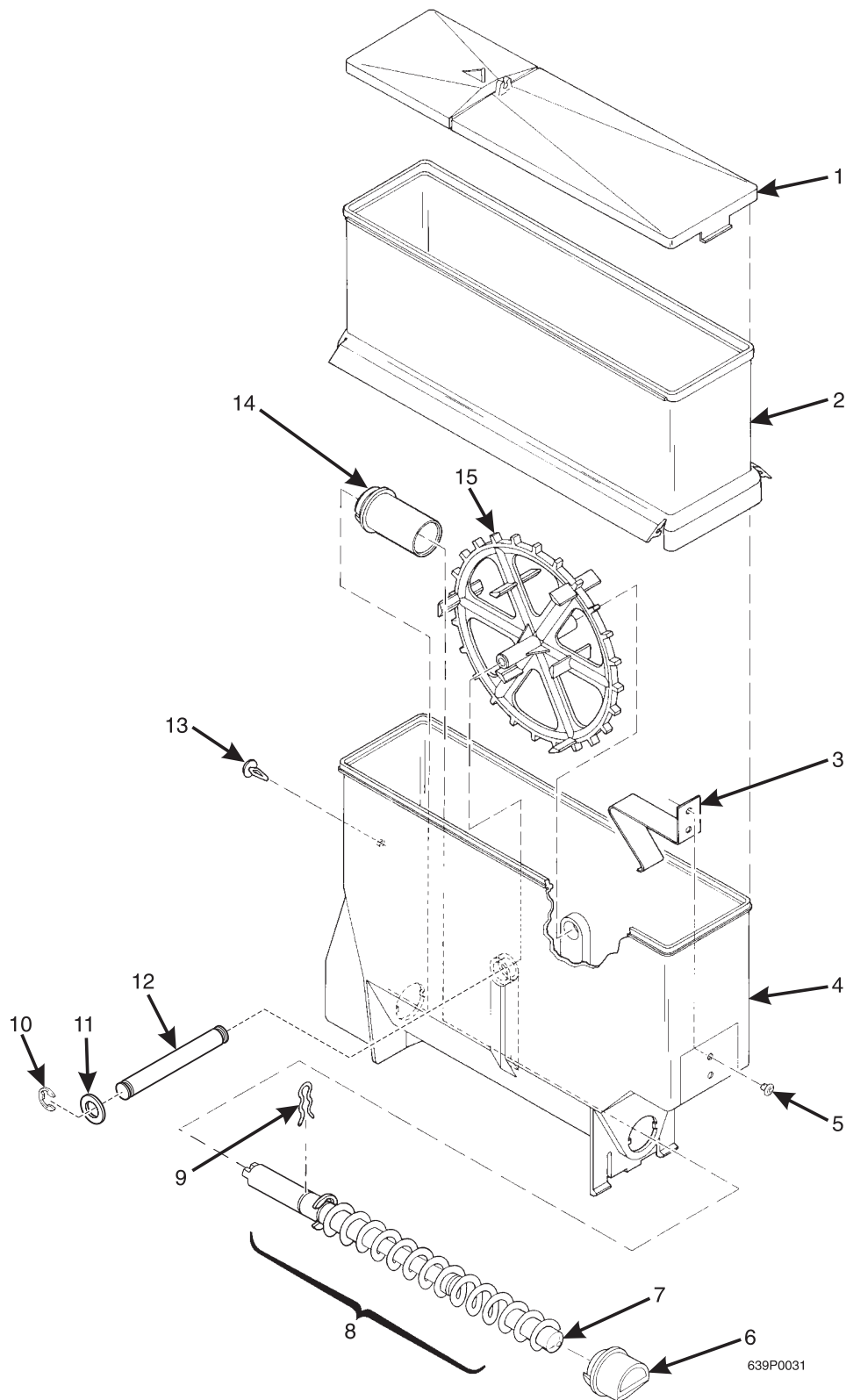


Figure 78. Canister Assembly 6237447

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TABLE 78. CANISTER ASSEMBLY 6237447

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237447	CANISTER ASSEMBLY - CHOCOLATE	-
1	6237023	LID - CANISTER	1
2	6237439	SLEEVE - CANISTER	1
3	6237108	SPRING - THUMPER	1
4	6237177	BASE - CANISTER - THUMPER	1
5	6237019	ALUMINUM "POP" RIVET - .187 DIA	2
6	6237080	NOZZLE - DISPENSING - F.D. COFFEE	1
7	6237046	PLUG - AUGER	1
8	6237178	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237015	AUGER-CANISTER	1
-	6237025	RETAINING RING-"E"-.500	1
-	6337016	SHAFT-AUGER-LONG	1
9	6337020	CLIP - SPRING	1
10	9900415	RETAINING RING REINF E TYP.1	2
11	6237116	WAHER - SEAL - WEAR PLATE	2
12	6237167	SHAFT - CANISTER	1
13	6237053	FASTENER - PUSH IN	1
14	6237014	BEARING - CANISTER	1
15	6237181	MIXING WHEEL	1

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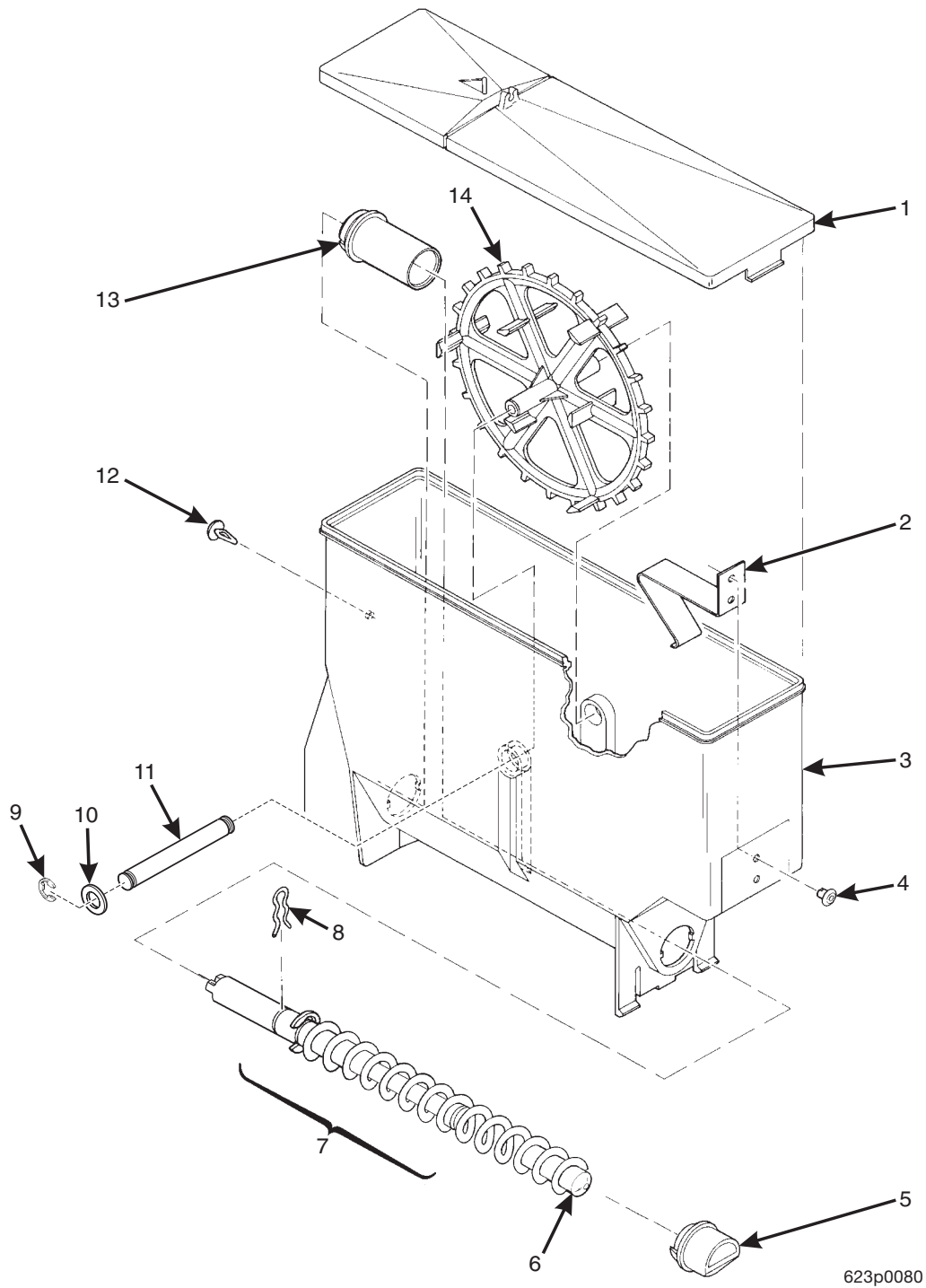


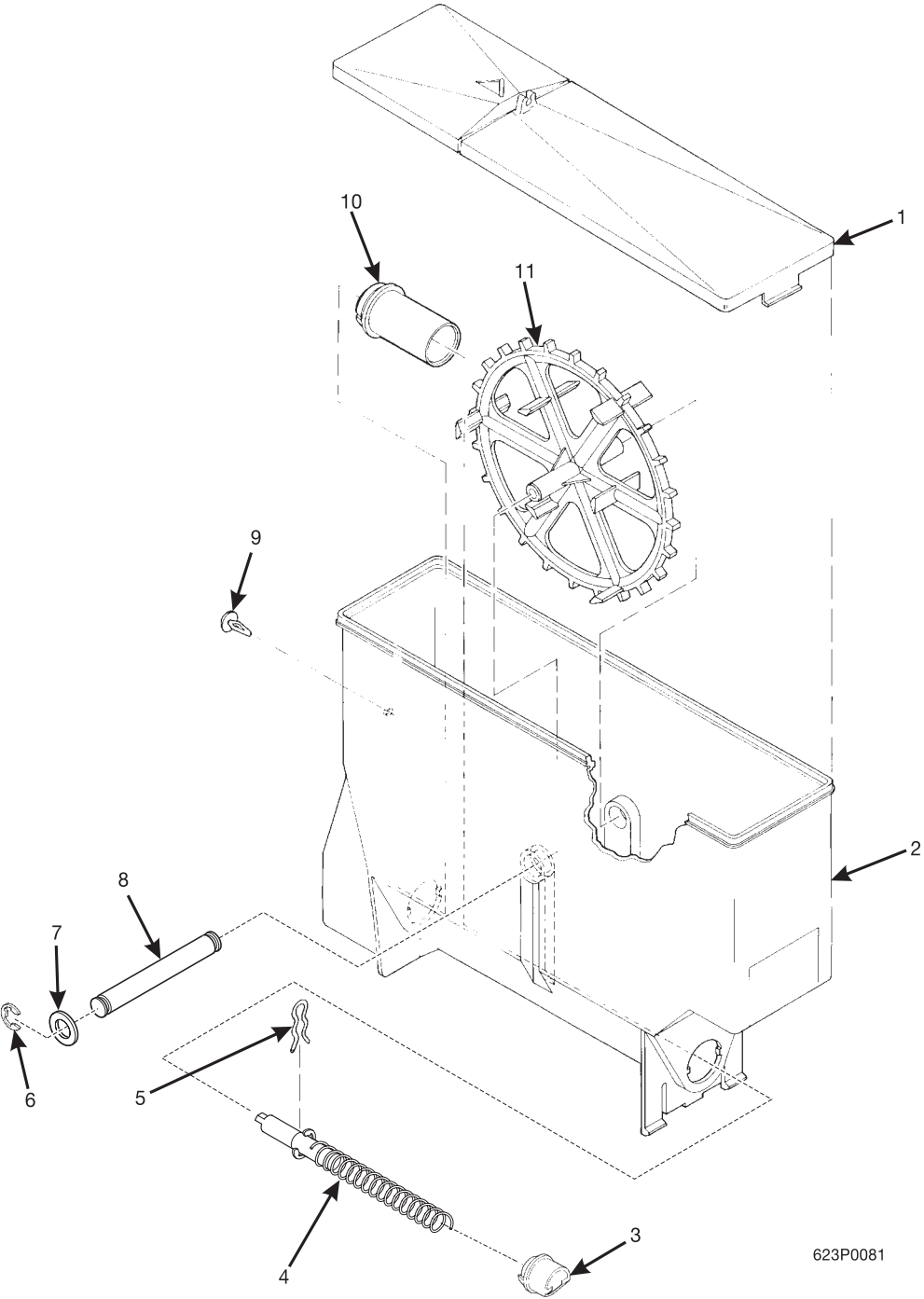
Figure 79. Canister Assembly 6237448

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TABLE 79. CANISTER ASSEMBLY 6237448

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237448	CANISTER ASSEMBLY - SOUP/6TH PRODUCT	-
1	6237023	LID - CANISTER	1
2	6237108	SPRING - THUMPER	1
3	6237177	BASE - CANISTER - THUMPER	1
4	6237019	ALUMINUM "POP" RIVET - .187 DIA	2
5	6237080	NOZZLE - DISPENSING - CANISTER	1
6	6237046	PLUG - AUGER	1
7	6237178	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237015	AUGER-CANISTER	1
-	6237025	RETAINING RING-"E"-.500	1
-	6337016	SHAFT-AUGER-LONG	1
8	6237020	CLIP - SPRING	1
9	9900415	RETAINING RING REINF E TYP.1	2
10	6237116	WASHER - SEAL - WEAR PLATE	2
11	6237167	SHAFT - CANISTER	1
12	6237053	FASTENER - PUSH IN	1
13	6237014	BEARING - CANISTER	1
14	6237181	MIXING WHEEL	1

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Figure 80. Canister Assembly 6237446

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TABLE 80. CANISTER ASSEMBLY 6237446

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237446	CANISTER ASSEMBLY - LIGHTENER	-
1	6237023	LID - CANISTER	1
2	6237176	SPRING - THUMPER	1
3	6237106	NOZZLE - DISPENSING - CANISTER	1
4	6237180	PLUG AND AUGER ASSEMBLY (INCLUDES INDEX NUMBERS 5 AND 6)	1
5	6237046	PLUG - AUGER	1
6	6237179	AUGER ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237025	RETAINING RING-"E"-.500	1
-	6237129	AUGER-CANISTER	1
-	6337016	SHAFT-AUGER-LONG	1
7	6237020	CLIP - SPRING	1
8	9900415	RETAINING RING REINF E TYP.1	2
9	6237116	WASHER - SEAL - WEAR PLATE	2
10	6237167	SHAFT - CANISTER	1
11	6237053	FASTENER - PUSH IN	1
12	6237014	BEARING - CANISTER	1
13	6237181	MIXING WHEEL	1

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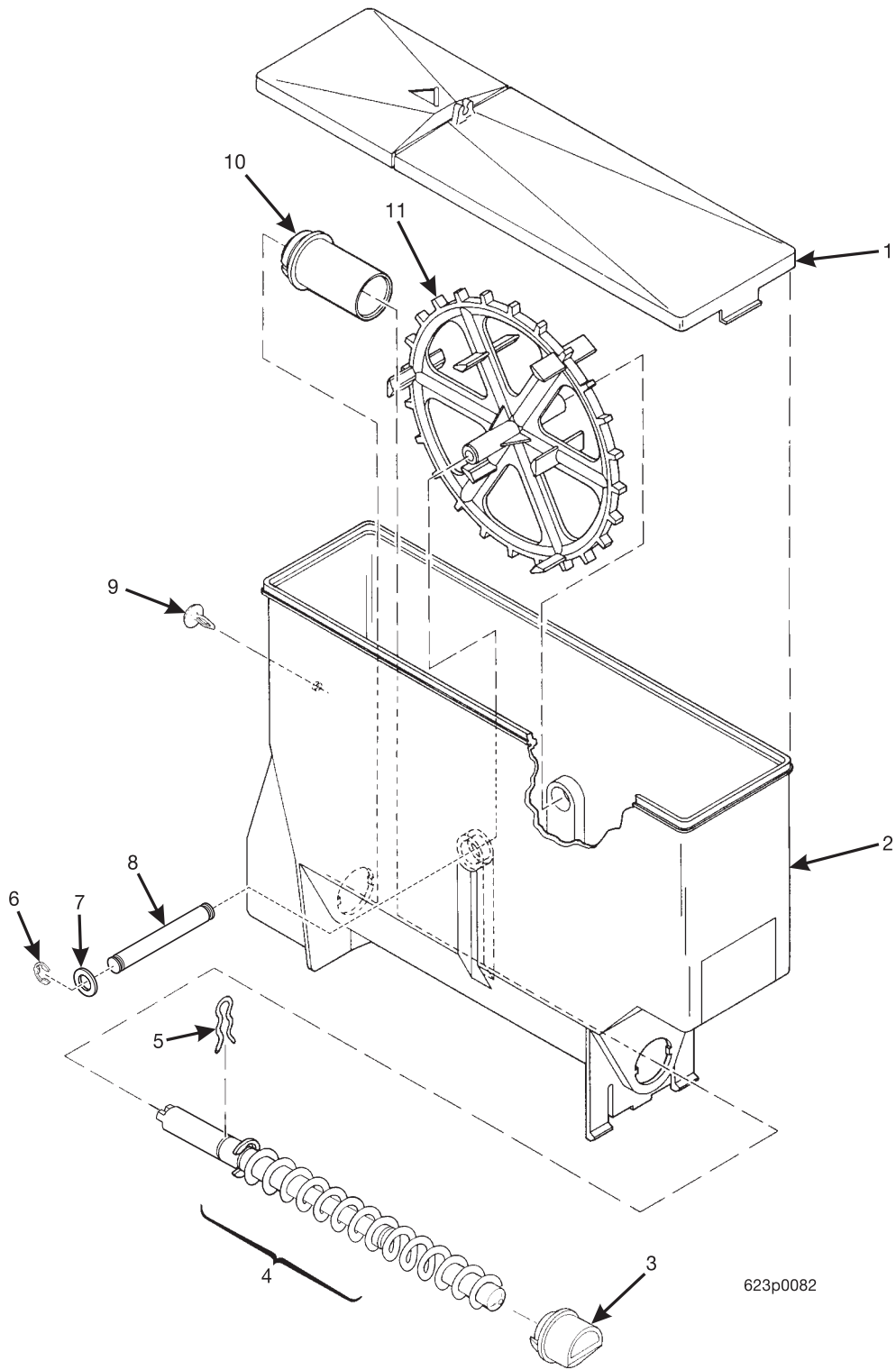


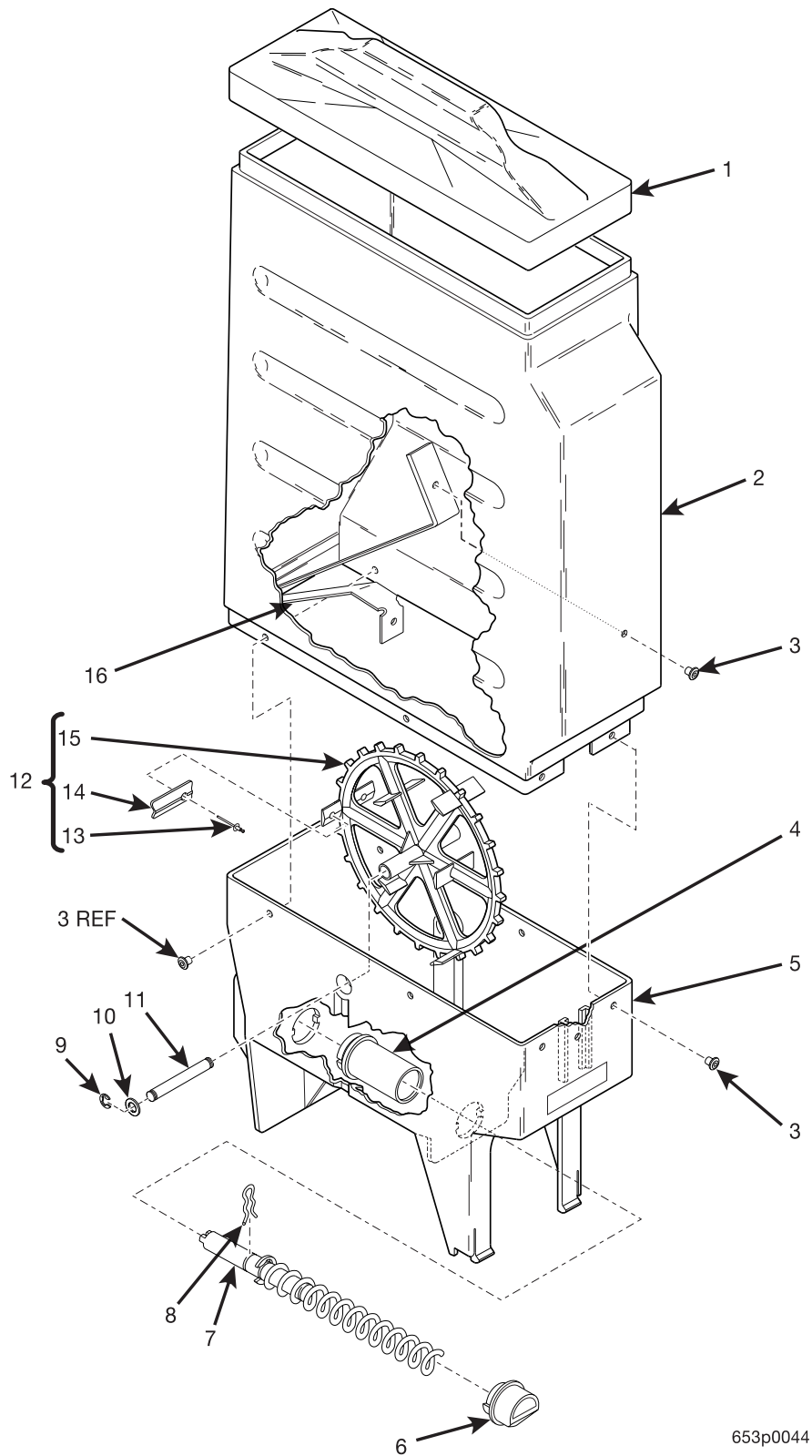
Figure 81. Canister Assembly 6237445

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TABLE 81. CANISTER ASSEMBLY 6237445

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237445	CANISTER ASSEMBLY - FREEZE DRY COFFEE	-
1	6237023	LID - CANISTER	1
2	6237176	BASE - CANISTER	1
3	6237080	NOZZLE - DISPENSING - CANISTER	1
4	6237178	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237015	AUGER-CANISTER	1
-	6237025	RETAINING RING-"E"-.500	1
-	6337016	SHAFT-AUGER-LONG	1
5	6337020	CLIP - SPRING	1
6	9900415	RETAINING RING REINF TYP.1	2
7	6237116	WASHER - SEAL - WEAR PLATE	2
8	6237167	SHAFT - CANISTER	1
9	6237053	FASTNER - PUSH IN	1
10	6237014	BEARING - CANISTER	1
11	6237181	MIXING WHEEL	1

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653p0044

Figure 82. Canister Assembly 6337023

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TABLE 82. CANISTER ASSEMBLY 6337023

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6337023	CANISTER ASSEMBLY - DECAF - FRESH BREW	-
1	6237069	LID - CANISTER	1
2	6337025	SLEEVE - CAN.	1
3	6237019	ALUMINUM "POP" RIVET - .187 DIA	8
4	6237014	BEARING - CANISTER	1
5	6337021	CANISTER BASE	1
6	6237063	NOZZLE - DISPENSING - CANISTER	1
7	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237025	RETAINING RING-"E"-.500	1
-	6237045	AUGER-CANISTER-COFFEE	1
-	6237097	SHAFT-AUGER	1
8	6337020	CLIP - SPRING	1
9	9900415	RETAINING RING - REINFORCED "E" TYPE - .156	2
10	6237116	WASHER - SEAL - WEAR PLATE	2
11	6337032	SHAFT - CANISTER - COFFEE	1
12	6337030	MIXING WHEEL ASSEMBLY (INCLUDES INDEX NUMBERS 10 THROUGH 12)	1
13	6237019	ALUMINUM "POP" RIVET - .187 DIA	2
14	6337087	EXTENSION - WHEEL - F.B.	2
15	6337086	MIXING WHEEL - F.B. COFFEES	1
16	6237020	SPRING - GROUND COFFEE	1

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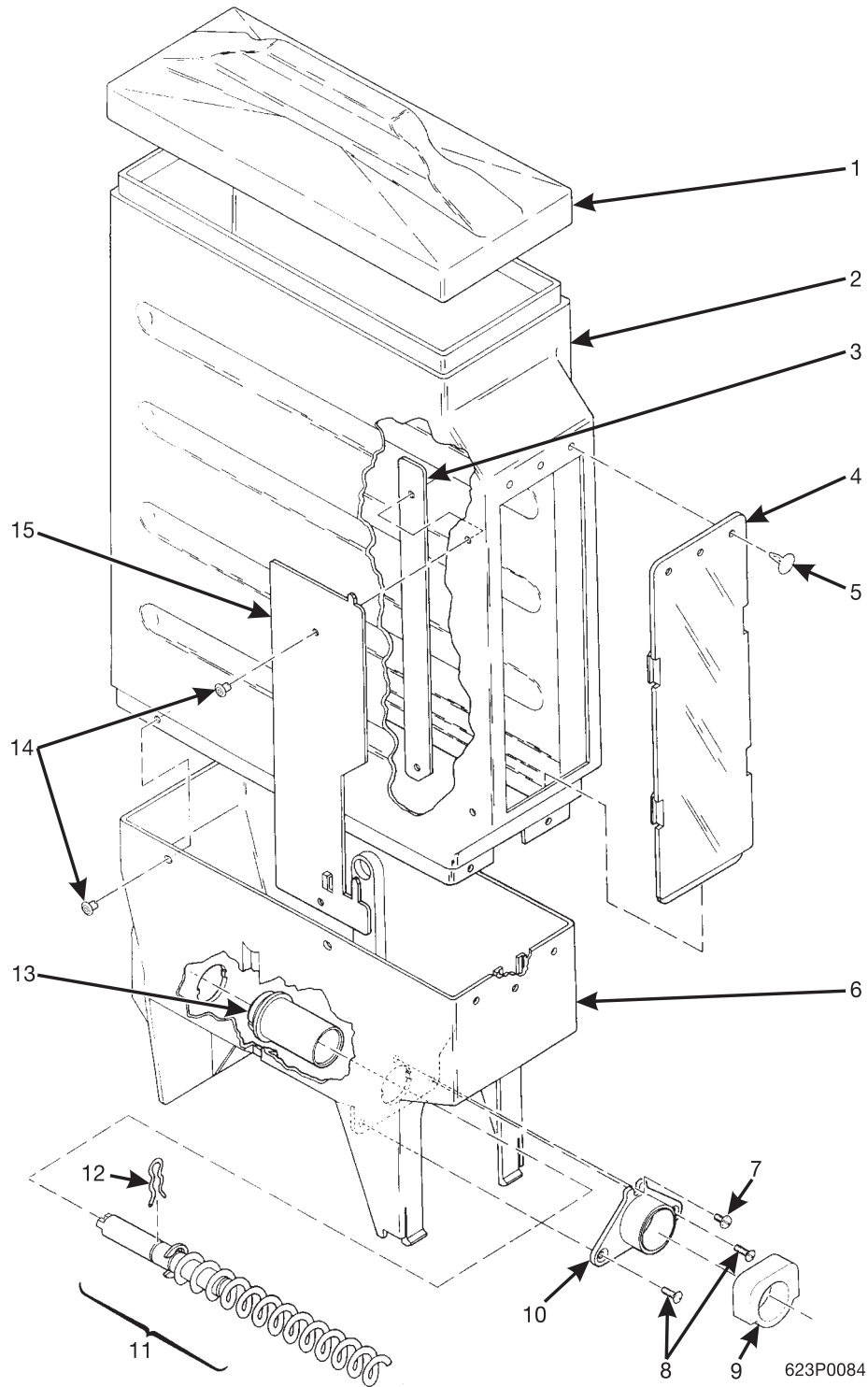


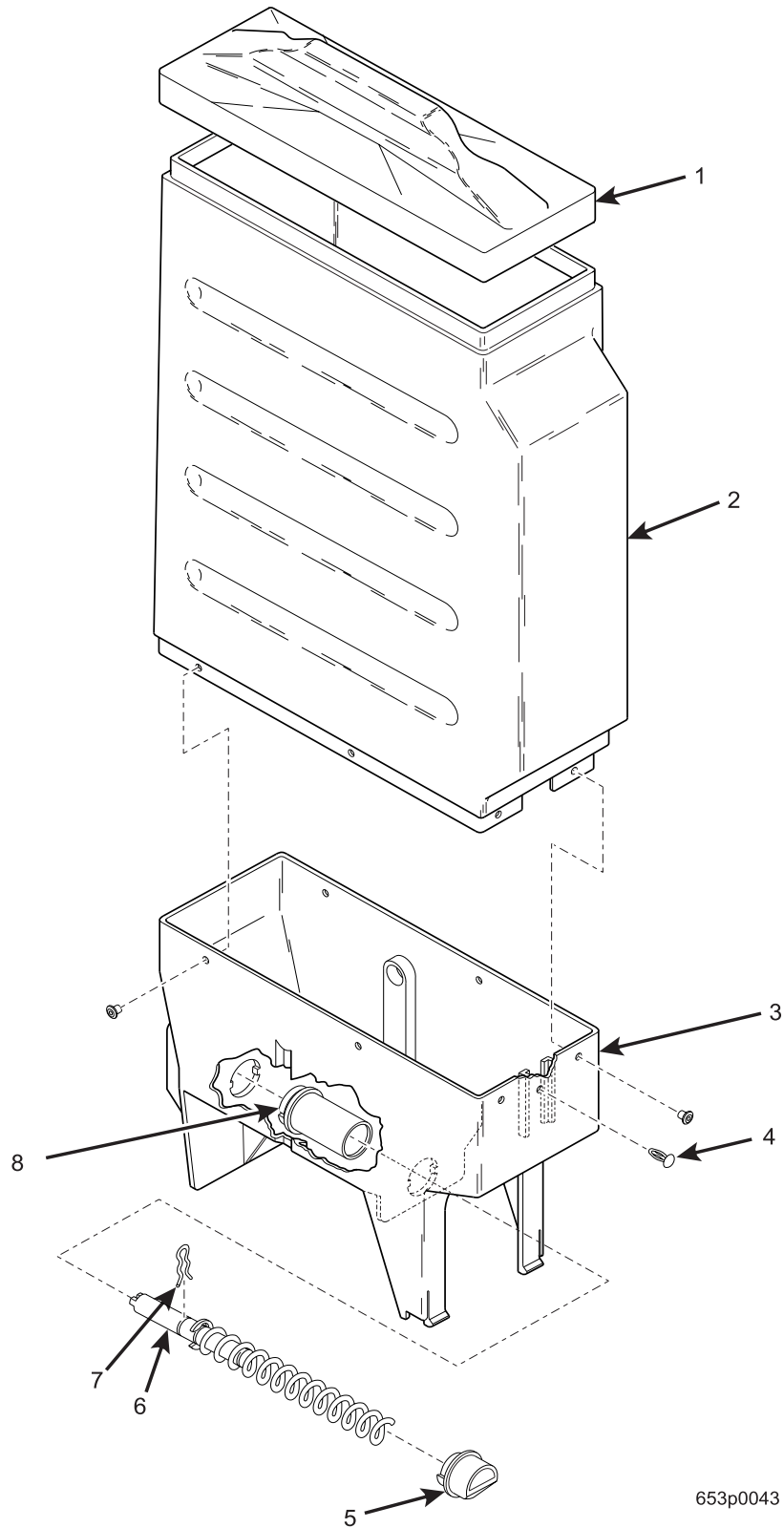
Figure 83. Canister Assembly 6237421

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TABLE 83. CANISTER ASSEMBLY 6237421

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237421	CANISTER ASSEMBLY - DECAF BEAN	-
1	6237069	LID - CANISTER	1
2	6237068	SLEEVE - CANISTER	1
3	6237518	STIFFENER - HINGE PLATE	1
4	6237087	WINDOW INSERT - CANISTER	1
5	6237053	FASTENER - PUSH IN	4
6	6237064	CANISTER BASE	1
7	6237049	SCREW, #8-16 X .25 - SLTD - PHS	1
8	6237050	SCREW, #8-16 X .44 - SLTD - FLHD	2
9	6237288	GASKET - GRINDER	1
10	6237031	NOZZLE	1
11	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237025	RETAINING RING-"E"-.500	1
-	6237045	AUGER-CANISTER-COFFEE	1
-	6237097	SHAFT-AUGER	1
12	6337020	CLIP - SPRING	1
13	6237014	BEARING - CANISTER	1
14	6237019	ALUMINUM "POP" RIVER - .187 DIA	8
15	6237517	HINGE PLATE - BEAN WINDOW	1

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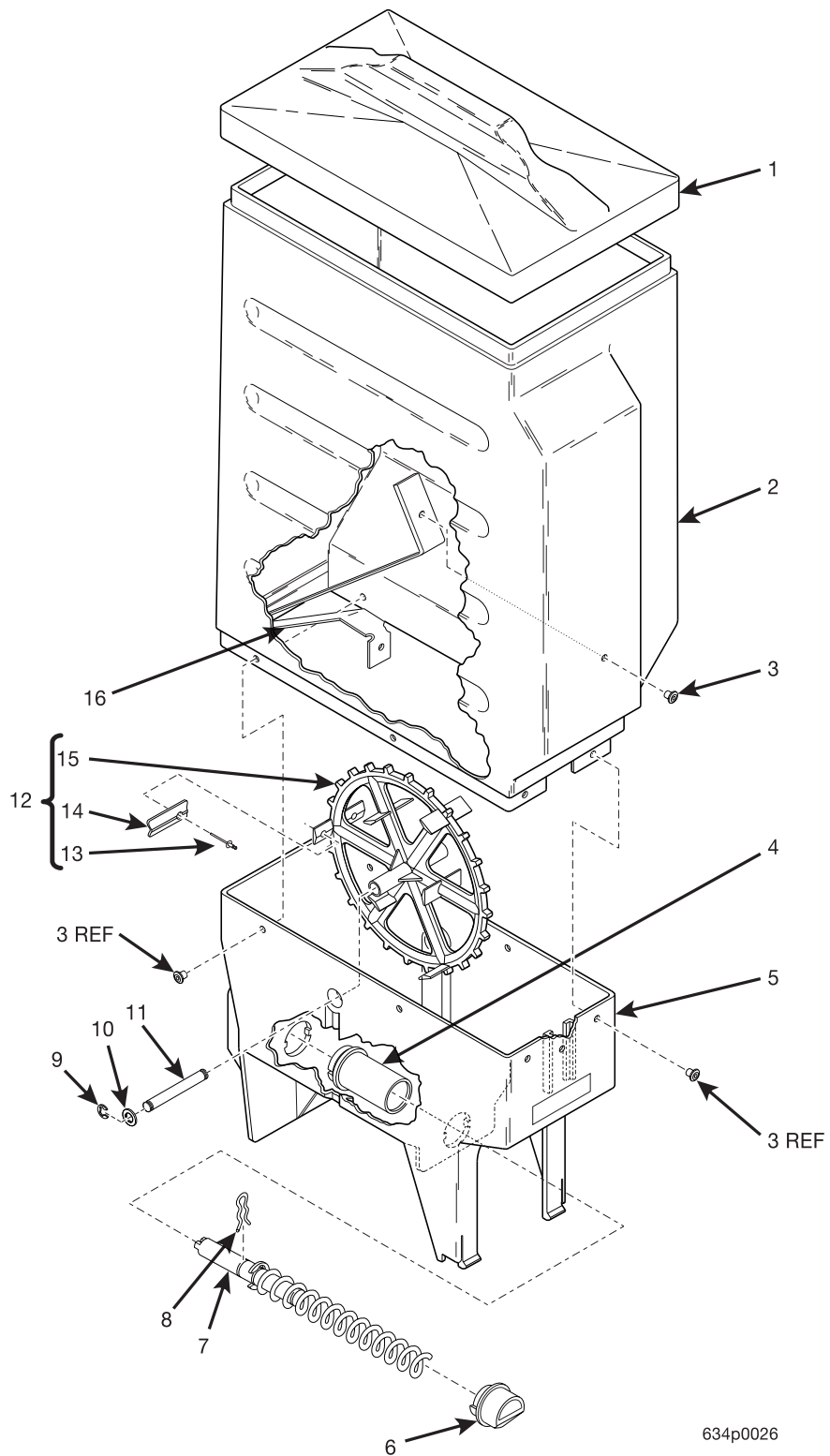
Figure 84. Canister Assembly 6237423

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TABLE 84. CANISTER ASSEMBLY 6237423

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237423	CANISTER ASSEMBLY - LEAF TEA - LOW CAPACITY	-
1	6237069	LID - CANISTER	1
2	6337027	SLEEVE - CAN. - DECAF COFFEE	1
3	6237062	CANISTER BASE	1
4	6237053	FASTENER - PUSH IN	1
5	6237080	NOZZLE - DISPENSING - CANISTER	1
6	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237025	RETAINING RING-"E"-.500	1
-	6237045	AUGER-CANISTER-COFFEE	1
-	6237097	SHAFT-AUGER	1
7	6337020	CLIP - SPRING	1
8	6237014	BEARING - CANISTER	1

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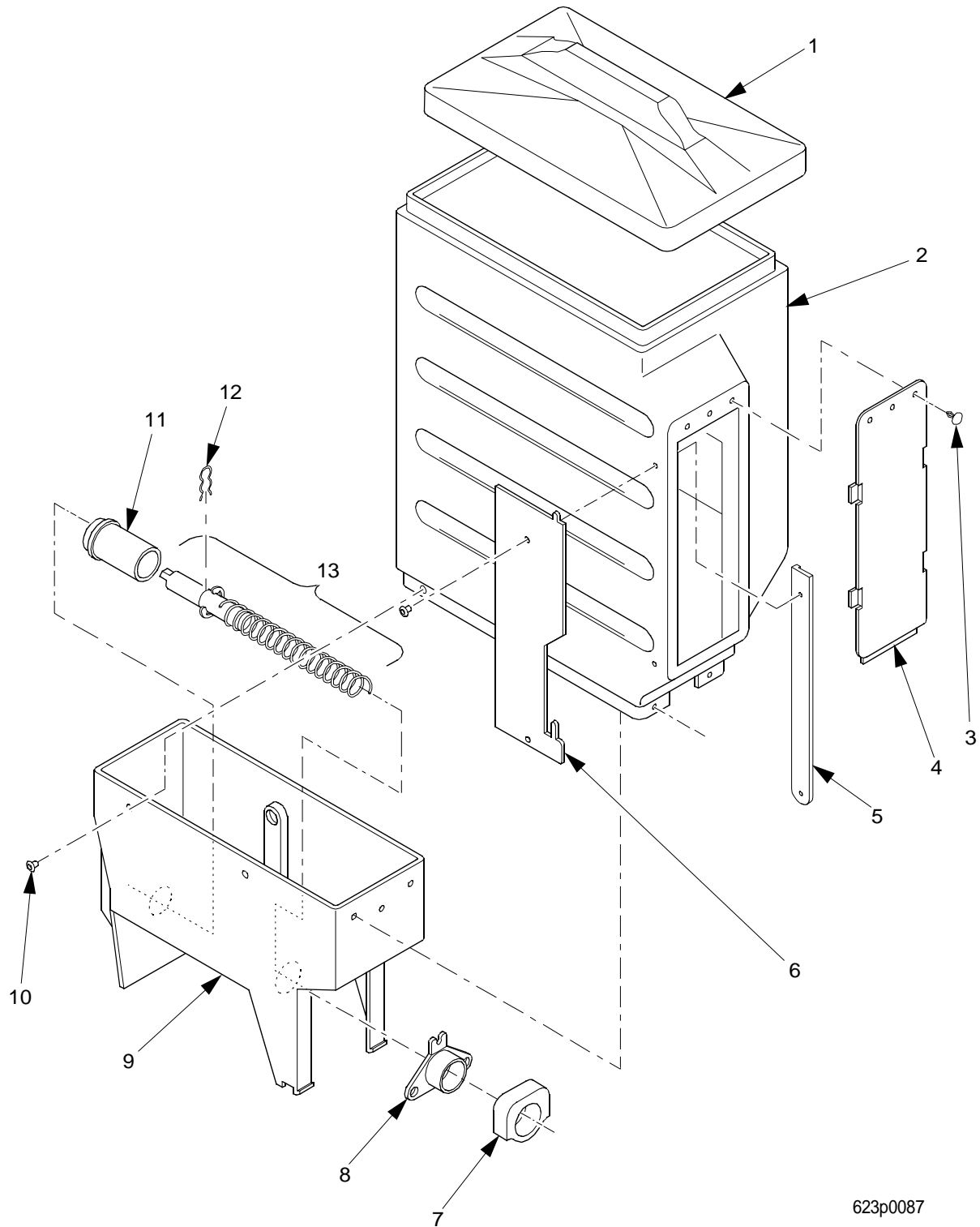
Figure 85. Canister Assembly 6337022

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TABLE 85. CANISTER ASSEMBLY 6337022

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6337022	CANISTER ASSEMBLY - COFFEE - FRESH BREW	-
1	6237066	LID - CANISTER	1
2	6337024	SLEEVE - CAN. - PUNCHED - PRE GROUND COFFEE	1
3	6237019	ALUMINUM "POP: RIVETS - .187 DIA	8
4	6237014	BEARING - CANISTER	1
5	6337021	CANISTER BASE - F.B. COFFEE	1
6	6237063	NOZZLE - DISPENSING - CANISTER	1
7	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237025	RETAINING RING-"E"-.500	1
-	6237045	AUGER-CANISTER-COFFEE	1
-	6237097	SHAFT-AUGER	1
8	6337020	CLIP - SPRING	1
9	9900415	RETAINING RING - REINFORCED "E" TYPE - .156	2
10	6237116	WASHER - SEAL - WEAR PLATE	2
11	6337032	SHAFT - CANISTER - COFFEE	1
12	6337030	MIXING WHEEL ASSEMBLY (INCLUDES INDEX NUMBERS 13 THROUGH 16)	1
13	6237019	ALUMINUM "POP: RIVETS - .187 DIA	2
14	6337087	EXTENSION - WHEEL - F.B.	2
15	6337086	MIXING WHEEL - F.B. COFFEE	1
16	6237020	THUMPER SPRING - GROUND COFFEE	1

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Figure 86. Canister Assembly 6237422

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TABLE 86. CANISTER ASSEMBLY 6237422

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237422	CANISTER ASSEMBLY - COFFEE BEAN	-
1	6237066	LID - CANISTER	1
2	6237065	SLEEVE - CANISTER	1
3	6237053	FASTENER - PUSH IN	4
4	6237087	WINDOW INSERT	1
5	6237518	STIFFENER - HINGE PLATE	1
6	6237517	HINGE PLATE - BEAN WINDOW	1
7	6237288	GASKET - GRINDER	1
8	6237031	NOZZLE	1
9	6237064	CANISTER BASE	1
10	6237019	ALUMINUM "POP" RIVETS - .187 DIA	8
11	6237014	BEARING - CANISTER	1
12	6337020	CLIP - SPRING	1
13	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237025	RETAINING RING-"E"-.500	1
-	6237045	AUGER-CANISTER-COFFEE	1
-	6237097	SHAFT-AUGER	1

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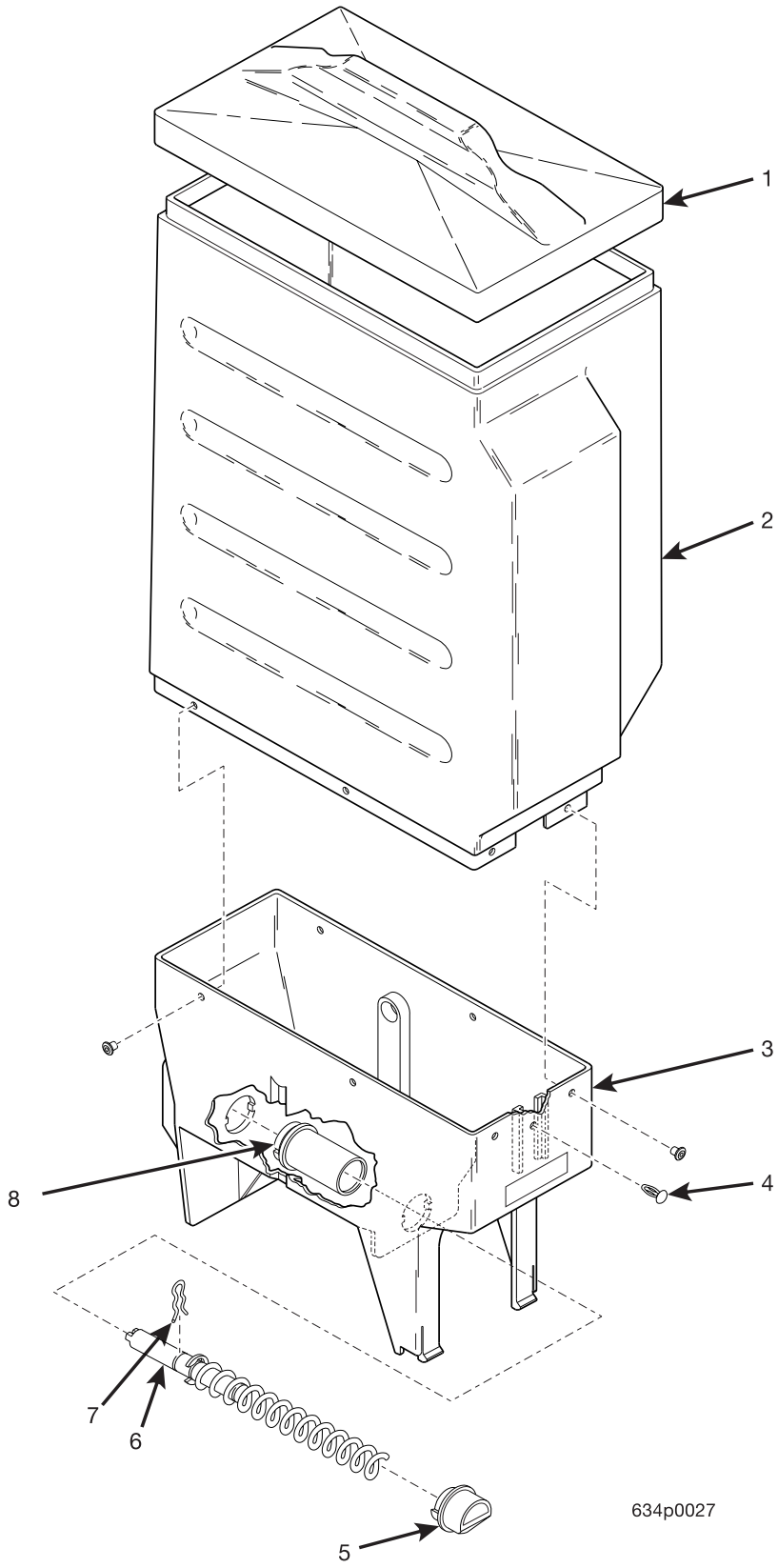


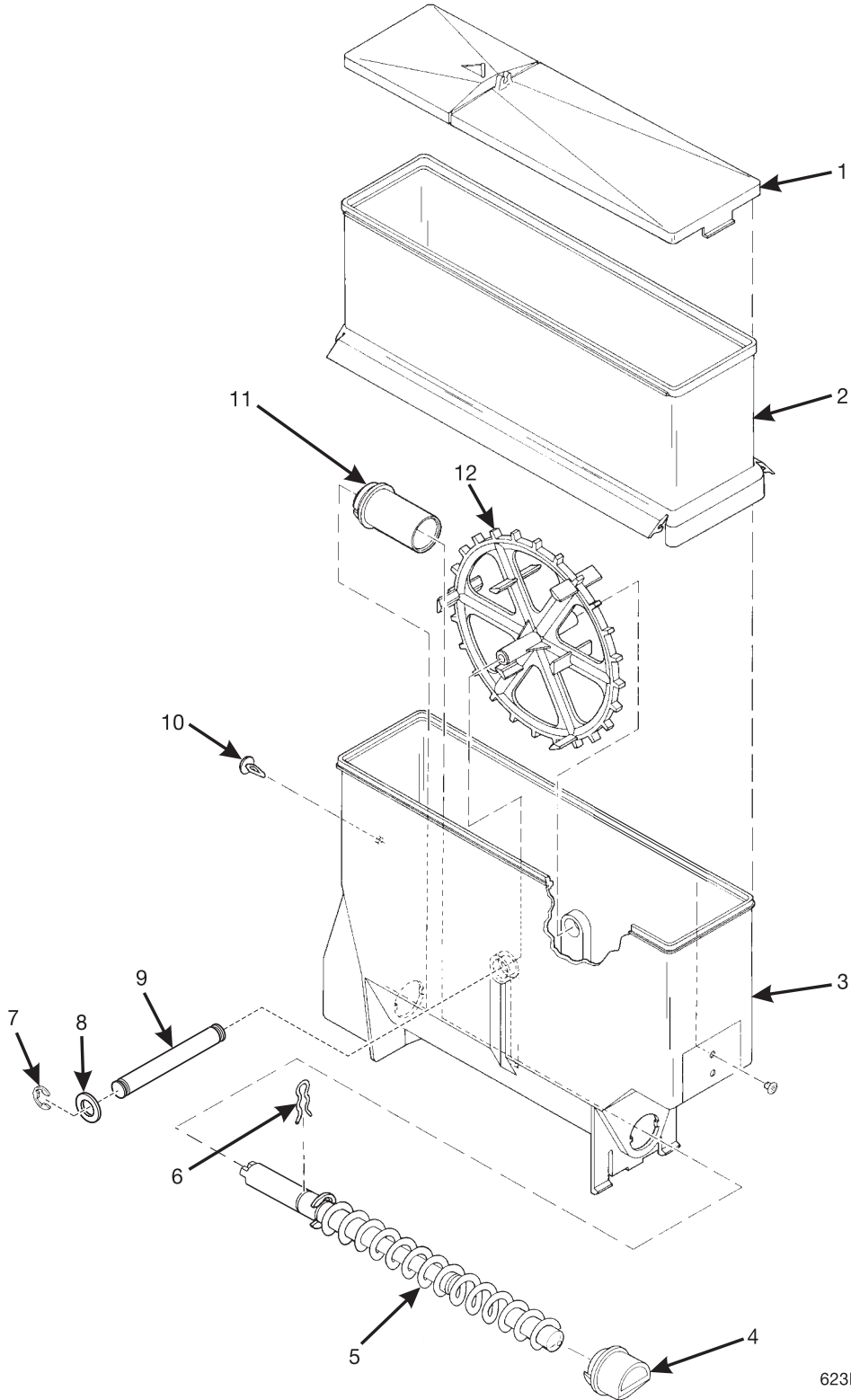
Figure 87. Canister Assembly 6237420

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TABLE 87. CANISTER ASSEMBLY 6237420

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237420	CANISTER ASSEMBLY - LEAF TEA - HIGH CAPACITY	-
1	6237066	LID - CANISTER	1
2	6337026	SLEEVE - CANISTER	1
3	6237062	CANISTER BASE	1
4	6237053	FASTENER - PUSH IN	1
5	6237080	NOZZLE - DISPENSING	1
6	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237025	RETAINING RING-"E"-.500	1
-	6237045	AUGER-CANISTER-COFFEE	1
-	6237097	SHAFT-AUGER	1
7	6337020	CLIP - BEARING	1
8	6237014	BEARING - CANISTER	1

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Figure 88. Canister Assembly 6237449

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TABLE 88. CANISTER ASSEMBLY 6237449

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237449	CANISTER ASSEMBLY - 1 SLV - W/MIXING	-
1	6237023	LID - CANISTER	1
2	6237008	SLEEVE - CANISTER 4 IN	1
3	6237176	BASE - CANISTER	1
4	6237063	NOZZLE - DISPENSING - CANISTER	1
5	6237178	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237015	AUGER-CANISTER	1
-	6237025	RETAINING RING-"E"-.500	1
-	6337016	SHAFT-AUGER-LONG	1
6	6337020	CLIP - SPRING	1
7	9900415	RETAINING RING REINF E TYP.1	2
8	6237116	WASHER - SEAL - WEAR PLATE	2
9	6237167	SHAFT - CANISTER	1
10	6237053	FASTENER - PUSH IN	1
11	6237014	BEARING - CANISTER	1
12	6237181	MIXING WHEEL	1

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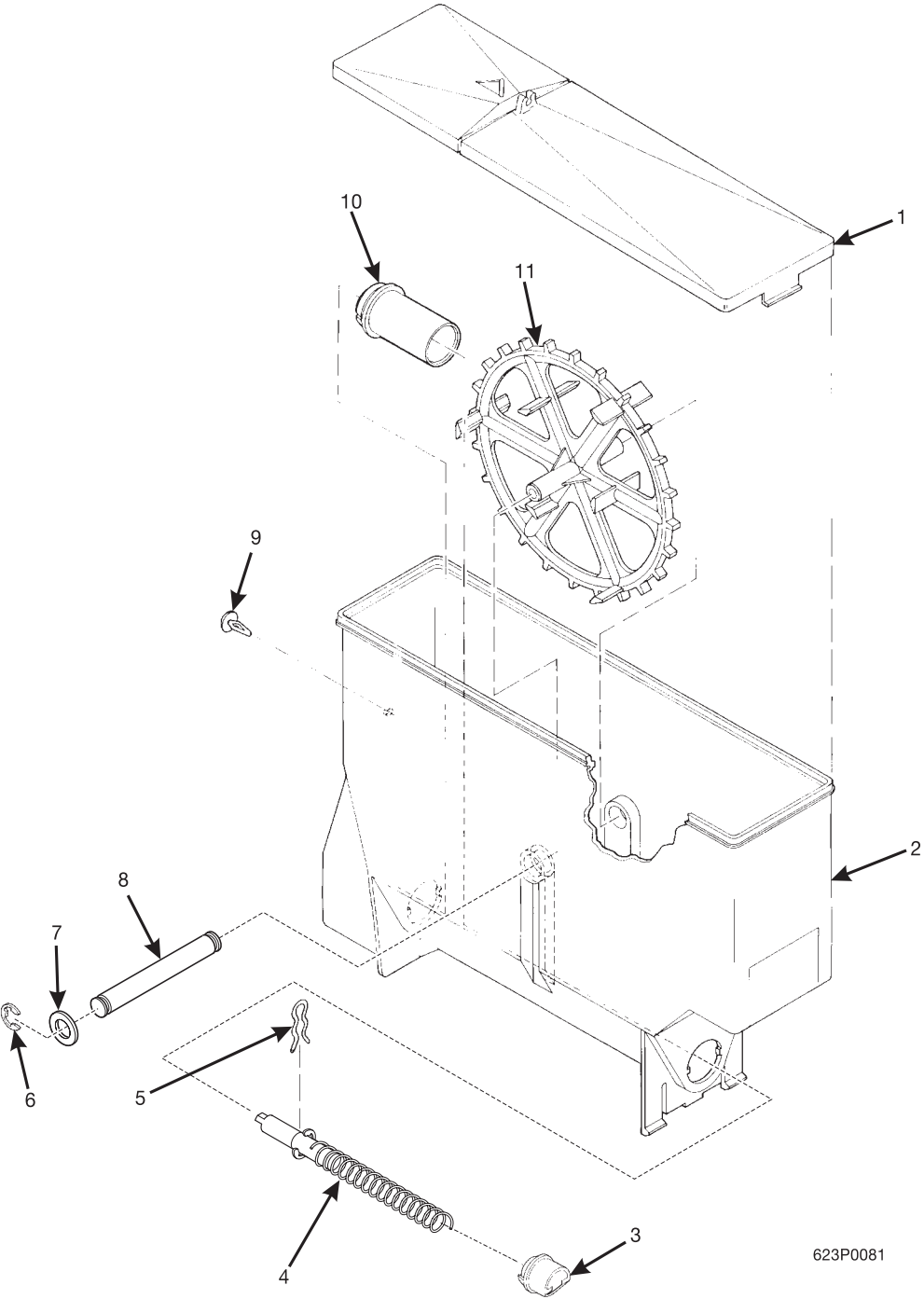


Figure 89. Canister Assembly 6237450

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TABLE 89. CANISTER ASSEMBLY 6237450

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237450	CANISTER ASSEMBLY - NO SLV - W/WHEEL	-
1	6237023	LID - CANISTER	1
2	6237176	BASE - CANISTER	1
3	6237063	NOZZLE - DISPENSING - CANISTER	1
4	6237178	AUGER & SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237015	AUGER-CANISTER	1
-	6237025	RETAINING RING-"E"-.500	1
-	6337016	SHAFT-AUGER-LONG	1
5	6337020	CLIP - SPRING	1
6	9900415	RETAINING RING REINF E TYP.1	2
7	6237116	WASHER - SEAL - WEAR PLATE	2
8	6237167	SHAFT - CANISTER	1
9	6237053	FASTENER - PUSH IN	1
10	6237014	BEARING - CANISTER	1
11	6237181	MIXING WHEEL	1

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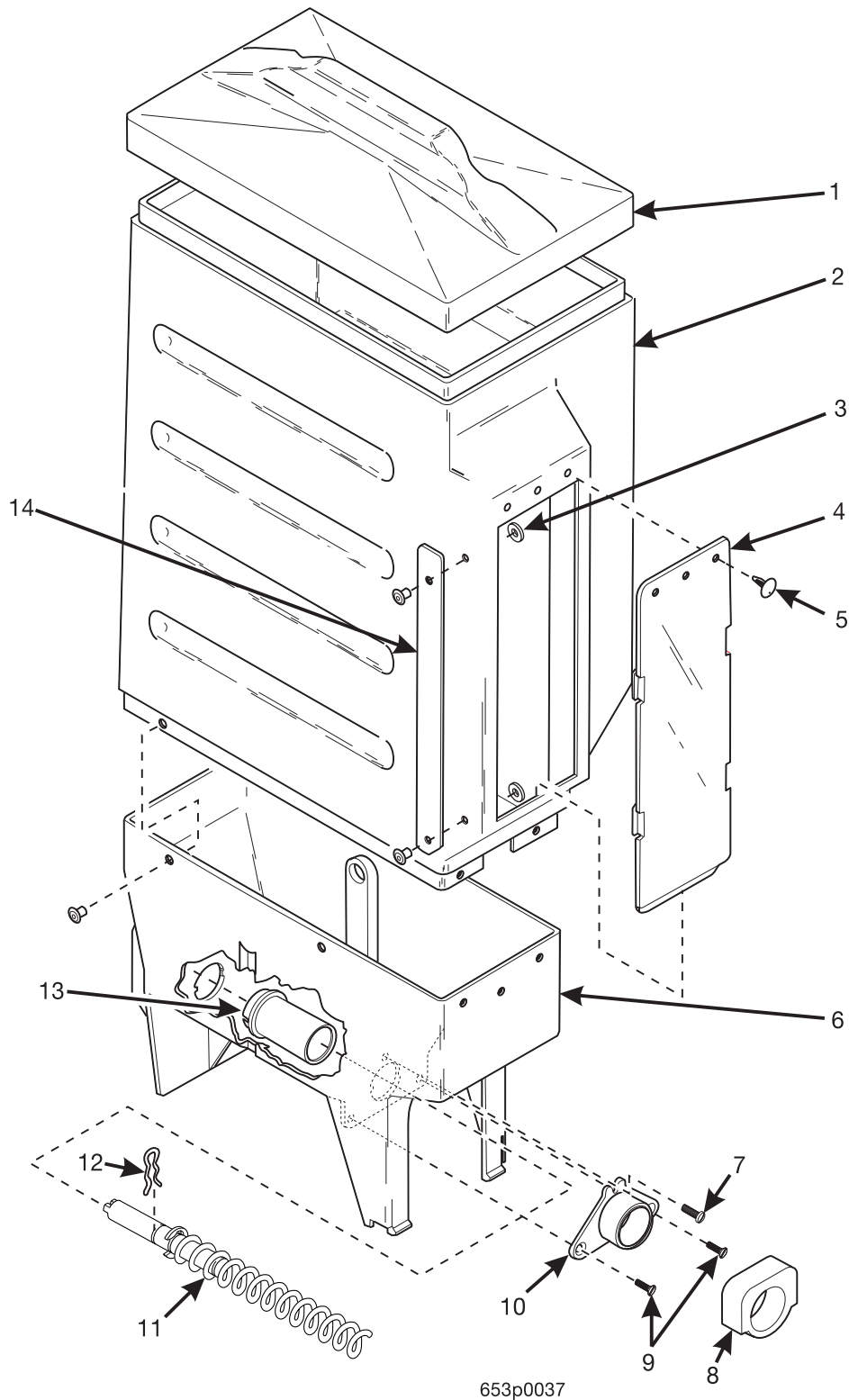


Figure 90. Canister Assembly - 6237424

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TABLE 90. CANISTER ASSEMBLY - 6237424

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237424	CANISTER ASSEMBLY - COFFEE BEAN WITH WINDOW	-
1	6237066	LID - CANISTER	1
2	6237065	SLEEVE - CANISTER	1
3	5220042	NYLON WASHER	2
4	6237087	WINDOW INSERT	1
5	6237053	FASTENR - PUSH IN	4
6	6237064	CANISTER BASE - BEAN	1
7	6237049	SCREW, #8-12 X .25 - SLTD - PHS	1
8	6237288	GASKET - GRINDER	1
9	6237050	SCREW, #8-12 X .44 - SLTD - FLHD	2
10	6237031	NOZZLE	1
11	6237095	AUGER AND SHAFT ASSEMBLY (INCLUDES THE NEXT 3 ITEMS)	1
-	6237025	RETAINING RING-"E"-.500	1
-	6237045	AUGER-CANISTER-COFFEE	1
-	6237097	SHAFT-AUGER	1
12	6337020	CLIP - SPRING	1
13	6237014	BEARING - CANISTER	1
14	6237518	STIFFENER - HINGE PLATE	1

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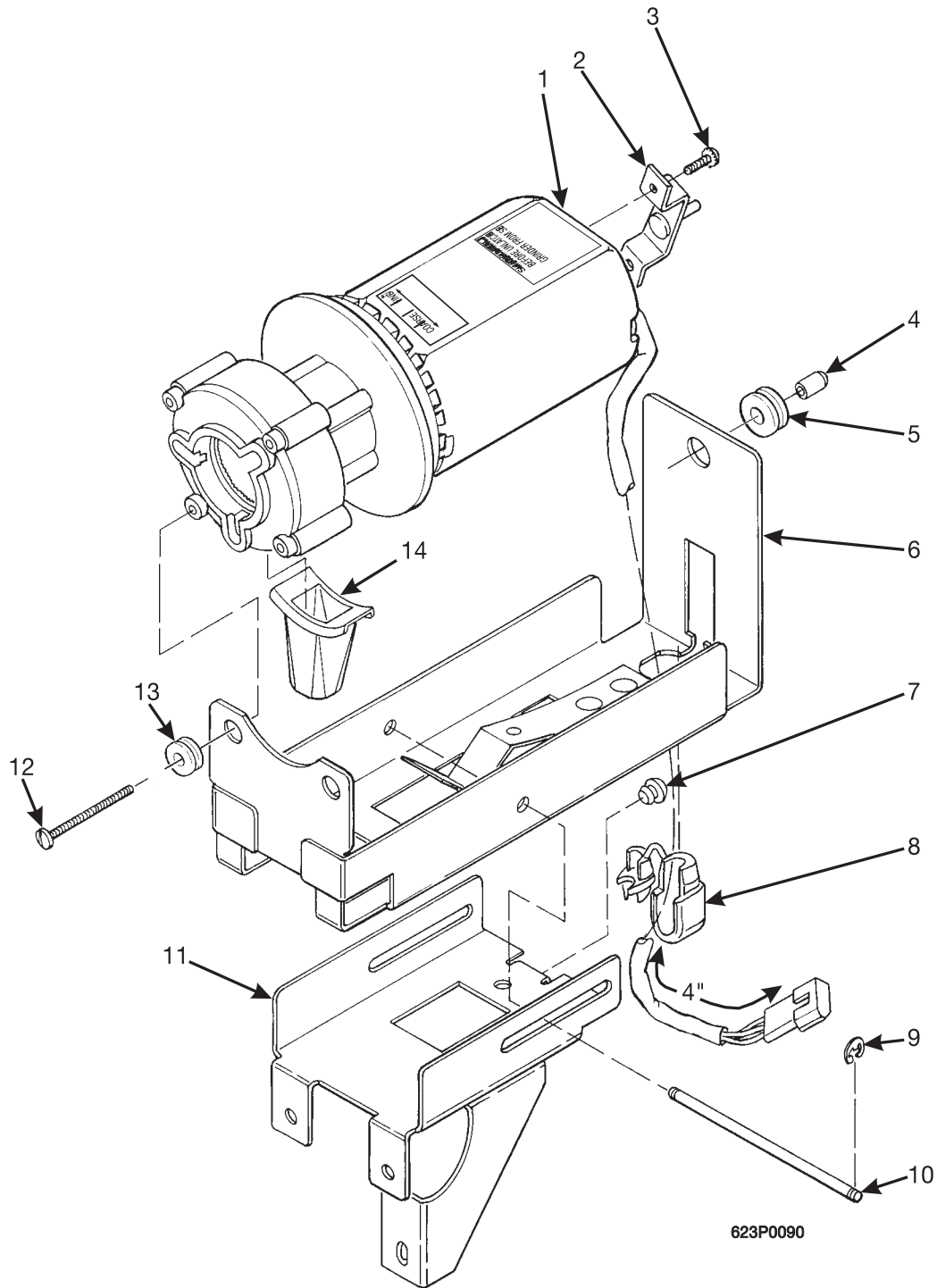


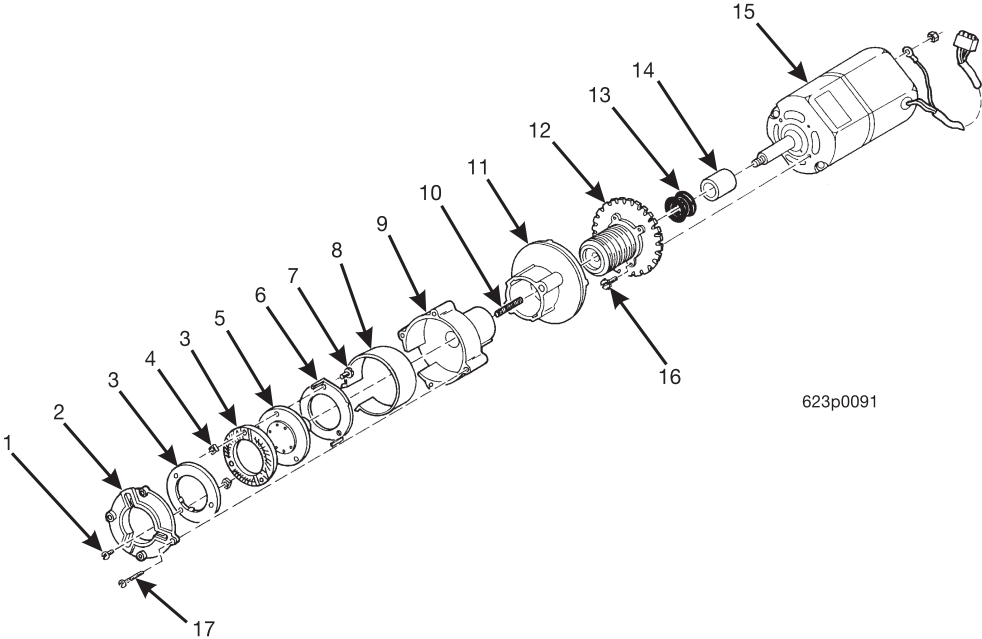
Figure 91. Grinder and Bracket Assembly - Bean

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TABLE 91. GRINDER AND BRACKET ASSEMBLY - BEAN

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237378	GRINDER AND BRACKET ASSEMBLY - BEAN (MEX./U.S.)	REF.
	6337000	GRINDER AND BRACKET ASSEMBLY - BEAN (ARG./AUS./FR./GER./N.Z./S.A./SP./U.K.)	
1	6237202	GRINDER ASSEMBLY - BEAN (MEX./U.S.) - (FIGURE 92)	1
	6337002	GRINDER ASSEMBLY - BEAN -(ARG./AUS./FR./GER./N.Z./S.A./SP./U.K.) (FIGURE 92)	
2	6237206	BRACKET ASSEMBLY - GRINDER MOTOR	1
3	9900138	SCREW, #8-32 X 1/4 PHS, W/LOCKWASHER	2
4	6237381	COVER - GRINDER SHAFT	1
5	6237213	GROMMET - 3/16	1
-	6237016	EYELET - FLAT FLANGE - .155 DIA (NOT SHOWN)	2
6	6237377	BRACKET ASSEMBLY - GRINDER	1
7	6224010	PLUG - BUMPER	1
8	7101028	HEYCO - RIGHT ANGLE	1
9	9900418	RETAINING RING REINF E TYPE - .187	2
10	6237221	SHAFT - GRINDER BRACKET	1
11	6237291	BRACKET ASSEMBLY - GRINDER SHELF	1
12	6237214	SCREW, #4-40 X 1.50 PHS, W/LW	2
13	6237030	GROMMET - 5/32	2
14	6237252	CHUTE - GRINDER	1

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623p0091

Figure 92. Grinder Assembly - Bean

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TABLE 92. GRINDER ASSEMBLY - BEAN

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6237202	GRINDER ASSEMBLY - BEAN (MEX./U.S.)	REF
	6337002	GRINDER ASSEMBLY - BEAN (ARG./AUS./FR./GER./N.A./S.A./SP./U.K.)	
1	6207518	SCREW, #4-40 X .312 PHS W/LW	3
2	6237224	COVER - GRINDER HOUSING	1
3	6277202	GRINDING WHEEL - MACHINED	2
4	6207519	NUT - GRINDING WHEEL	6
5	6237223	ROTOR - GRIND WHEEL	1
6	6237271	DISPENSING BLADE - GRIND WHEL	1
7	6237272	SCREW, #4-40 X 5/16 PHS	3
8	6224035	LINER - GRINDER HOUSING	1
9	6237225	GRINDER HOUSING ASSEMBLY	1
10	6207515	SPRING - INDEX	2
11	6237222	COLLAR - LOCKING	1
12	6237227	PLATE - MOTOR MOUNTING	1
13	6227513	RUBBER GROMMET	1
14	6227514	BEARING - GRINDER	1
15	6237201	MOTOR - UNIVERSAL - MEX./U.S.	1
	6337011	MOTOR - UNIVERSAL - (ARG./AUS./FR./GER./N.A./S.A./SP./U.K.)	
16	9900023	SCREW, #8-32 X .38 PHS W/LW	4
17	6207516	SCREW, #4-40 X 1.25 PHS W/LW	2

AVAILABLE KITS

6220002	GRINDER WHEEL REPLACEMENT KIT (INCLUDES ITEM 3)
6237273	DISPENSING BLADE REPLACEMENT KIT (INCLUDES ITEMS 6 AND 7)

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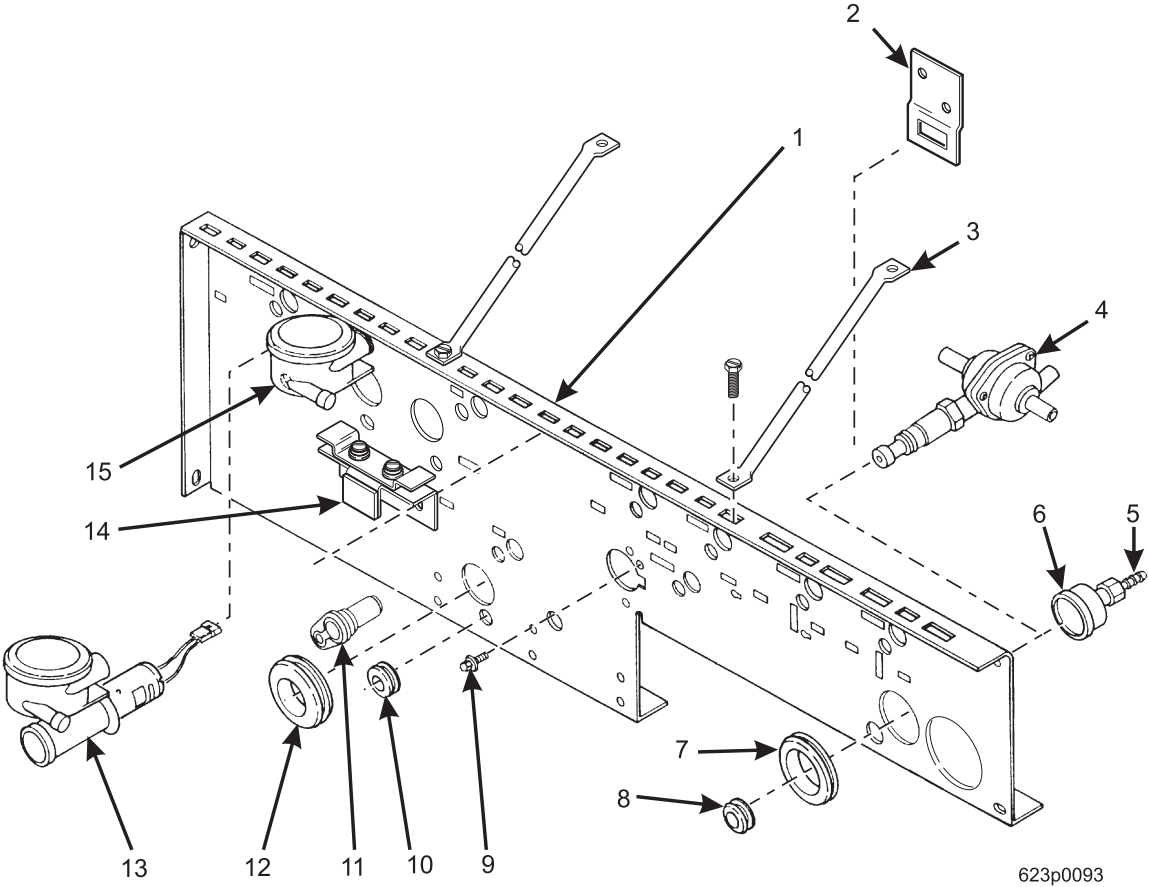


Figure 93. Canister Support Channel Assembly

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TABLE 93. CANISTER SUPPORT CHANNEL ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6551002	CHANNEL ASSEMBLY - CANISTER SUPPORT	1
2	6231154	ADAPTER - MIXING BOWL MTG. (DUAL CONDIMENT ONLY)	1
3	6231533	BRACE CANISTER SUPPORT - UPPER	2
4	6234361	REGULATOR ASSEMBLY - SINGLE BREWER (FIGURE 94) *	1
	6234361	REGULATOR ASSEMBLY - DUAL BREWER (FIGURE 94)	
5	6204215	FITTING - 1/4 BARB X 1/8 FEMALE - NPT *	1
6	6108065	GAUGE - COMPRESSOR *	1
7	6237051	GROMMET - GAGE MOUNTING*	1
8	6237052	GROMMET - REGULATOR MOUNTING *	1
9	1451097	SCREW - #8-32 X .31 HEX HD T.F. - BLACK	5
10	2302223	GROMMET - 3/16	OPT
11	6237315	RETAINER - TUBE - MIXING BOWL	OPT
12	6237115	GROMMET - WHIPPER MOUNTING	OPT
13	-	MIXING BOWL AND WHIPPER ASSEMBLY (FIGURE 96)	-
14	6337057	CANISTER SUPPORT ASSEMBLY - LIGHTENER (CONSISTS OF THE FOLLOWING PARTS)	1
-	3102447	8-32 X 3/4 PHS TYPE 23 T/C-Z	2
-	6237170	BUSHING - CANISTER	2
-	6337058	BRACKET - CANISTER FRONT	1
-	6237174	SUPPORT - CANISTER FRON	1
-	6237356	VIBRATION ISOLATOR - .375 DIA	2
15	-	MIXING BOWL ASSEMBLY	-

* USED ON FRESH BREW MODELS ONLY

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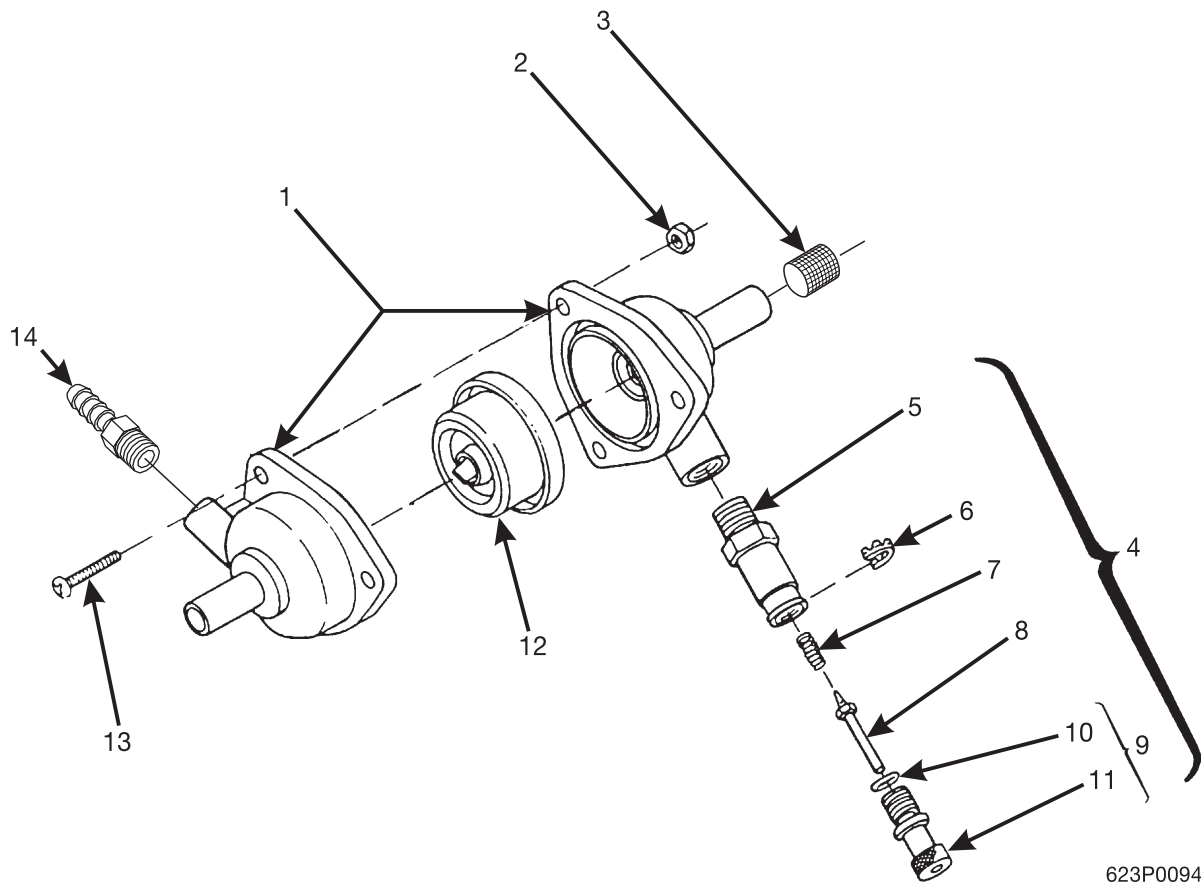


Figure 94. Regulator Assembly

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TABLE 94. REGULATOR ASSEMBLY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	6234981	REGULATOR ASSEMBLY - SINGLE BREWER	1
	6234361	REGULATOR ASSEMBLY - DUAL BREWER	
1	6154214	BODY - REGULATOR	2
2	9900081	NUT, #8-32 X 3/4 RHS	3
3	6234335	FILTER - AIR REGULATOR (6234981 ONLY) (SINGLE BREWER APPLICATION)	1
4	6154284	CONTROL ASSEMBLY (INCLUDES INDEX NUMBER 4 - 9)	1
5	6154288	BODY - PRESSURE CONTROL	1
6	6154285	RETAINER - ADJUSTER	1
7	6154286	SPRING - PRESSURE CONTROL	1
8	6154287	PLUNGER - PRESSURE CONTROL	1
9	6154289	ADJUSTER ASSEMBLY (INCLUDES INDEX NUMBERS 9 & 10)	1
10	6154232	O RING - .239 X .07	1
11	6154290	ADJUSTER - CONTROL	1
12	6334016	DIAPHRAGM AND RESTRICTOR ASSEMBLY (6234981 ONLY)	1
	6338023	DIAPHRAGM/DUCKBILL (6234361 ONLY) (DUAL BREWER APPLICATION)	
13	9900115	SCREW, #8-32 X 3/4 RHS	3
14	3167128	FITTING - PARKER #P4MCB2	1

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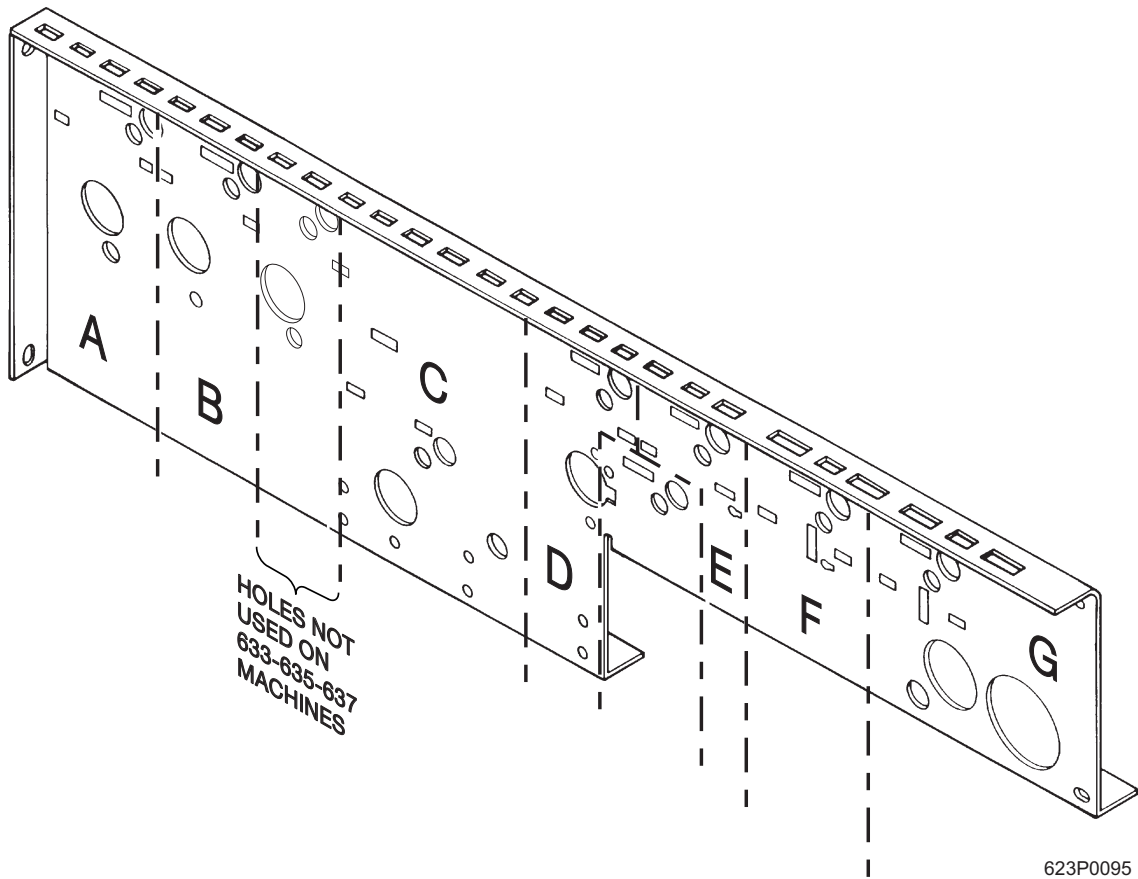


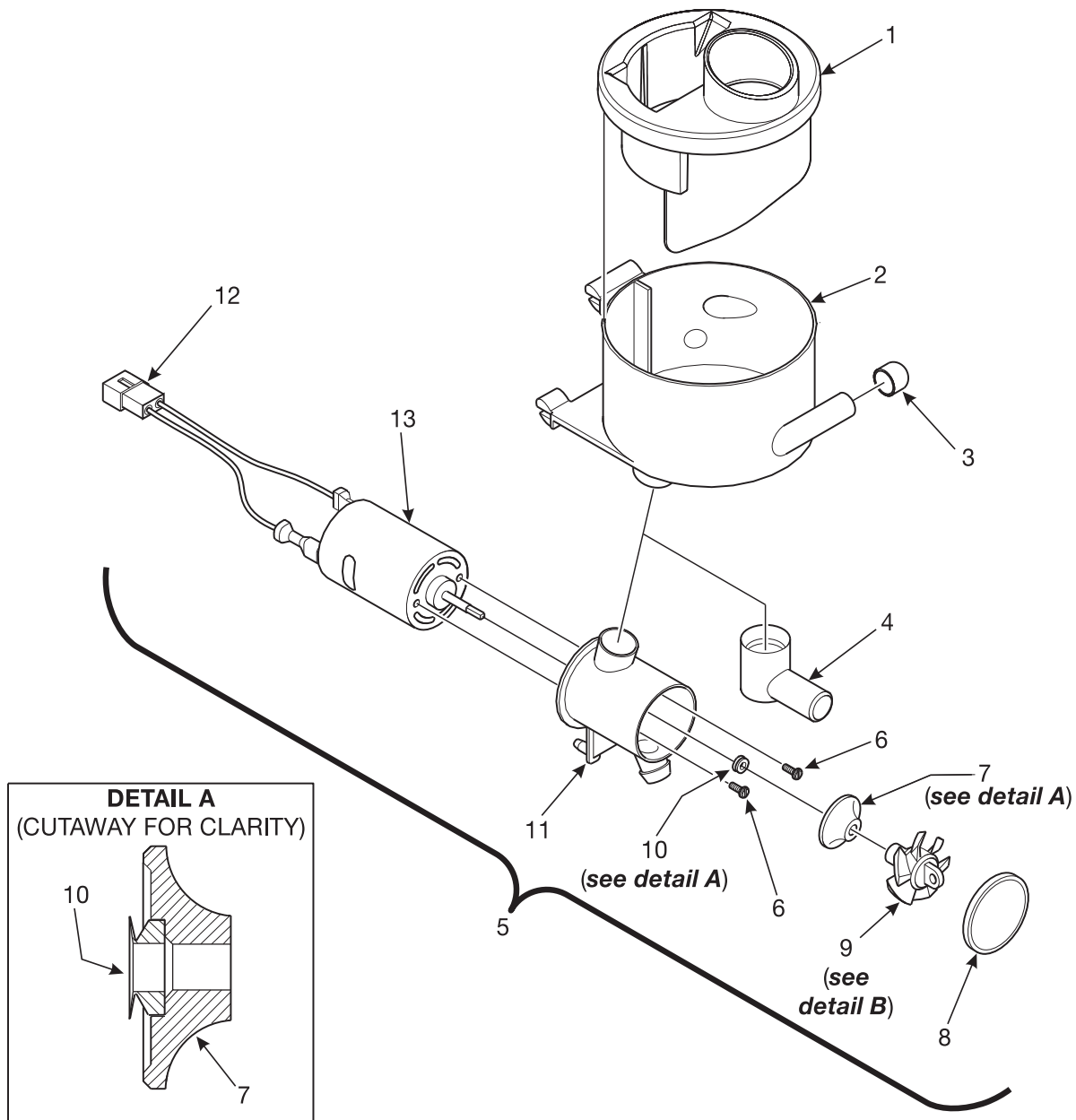
Figure 95. Mixing Bowl and Whipper Positions

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TABLE 95. MIXING BOWL AND WHIPPER POSITIONS

POSITION	SELECTION	WHIPPER	COMPONENT	QTY	PART NUMBER
A	CHOCOLATE	YES	MIXING BOWL ASSEMBLY	1	6337078
			RETAINER TUBE - MIXING BOWL	1	6237315
			GROMMET - WHIPPER MOUNTING	1	6237115
			GROMMET 3/16	1	2302223
			WHIPPER ASSEMBLY	1	6237195
B	SOUP	YES	MIXING BOWL ASSEMBLY	1	6337078
			RETAINER TUBE - MIXING BOWL	1	6237315
			GROMMET - WHIPPER MOUNTING	1	6237115
			GROMMET 3/16	1	2302223
			WHIPPER ASSEMBLY	1	6237195
		NO	MIXING BOWL ASSEMBLY	1	6337077
RETAINER TUBE - MIXING BOWL	1	6237315			
C	CONDI- MENTS	YES	MIXING BOWL ASSEMBLY	1	6337078
			RETAINER TUBE - MIXING BOWL	1	6237315
			GROMMET - WHIPPER MOUNTING	1	6237115
			GROMMET 3/16	1	2302223
			WHIPPER ASSEMBLY	1	6237195
		NO	MIXING BOWL ASSEMBLY	1	6337077
RETAINER TUBE - MIXING BOWL	1	6237315			
D	6TH PRODUCT	YES	MIXING BOWL ASSEMBLY	1	6337079
			RETAINER TUBE - MIXING BOWL	1	6237315
			GROMMET - WHIPPER MOUNTING	1	6237115
			GROMMET 3/16	1	2302223
			WHIPPER ASSEMBLY	1	6237195
		NO	MIXING BOWL ASSEMBLY	1	6337076
RETAINER TUBE - MIXING BOWL	1	6237315			
E	FREEZE DRY TEA	NO	MIXING BOWL ASSEMBLY	1	6337076
			RETAINER TUBE - MIXING BOWL	1	6237315
F	FREEZE DRY DECAF	NO	MIXING BOWL ASSEMBLY	1	6337076
	RETAINER TUBE - MIXING BOWL		1	6237315	
	FRESH BREW DECAF		NONE	-	-
BEAN DECAF	NONE	-	-		
G	FRESH BREW COFFEE	NO	NONE	-	-
	BEAN COF- FEE		NONE	-	-
	FREEZE DRY COFFEE		MIXING BOWL ASSEMBLY	1	6337076
	RETAINER TUBE - MIXING BOWL		1	6237315	

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Figure 96. Mixing Bowl and Whipper Assemblies

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TABLE 96. MIXING BOWL AND WHIPPER ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QUANTITY PER MIXING BOWL ASSEMBLY (BY PART NUMBER)			
			6337078	6337076	6337077	6337079
1	6337060	VENT AND DIVIDER ASSEMBLY	1	1	1	1
2	6237118	MIXING BOWL	1	1	1	1
3	6237306	VINYL CAP - .38 I.D.	1	1	-	-
4	6237312	SPOUT - MIXING BOWL	-	1	1	-
5	6237195	WHIPPER ASSEMBLY (INCLUDES INDEX NUMBERS 6 THROUGH 13)	1	-	-	1
6	6237119	SCREW, MSXL.5-6FX6MM - SPH	1	-	-	1
7	6237192	SPACER WHIPPER	1	-	-	1
8	6337085	COVER - WHIPPER	1	-	-	1
9	6237194	IMPELLER - WHIPPER	1	-	-	1
10	6237110	V RING - SHAFT SEAL	1	-	-	1
11	6237193	HOUSING - IMPELLER	1	-	-	1
12	6237157	HARNESS - WHIPPER MOTOR	1	-	-	1
13	6237111	MOTOR ASSEMBLY - WHIPPER	1	-	-	1
-	6237117	IMPELLER REMOVAL TOOL (NOT SHOWN)	-	-	-	-

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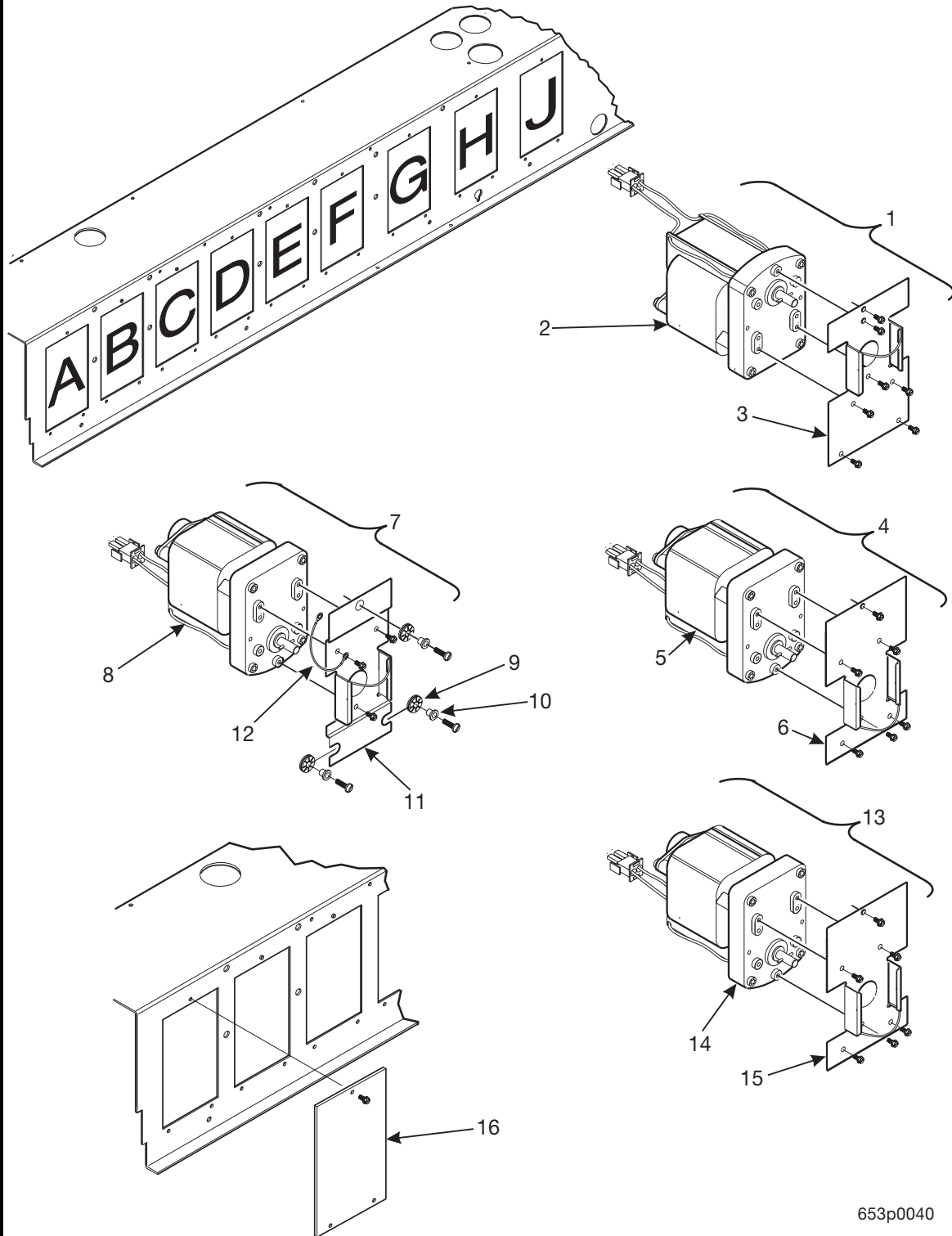


Figure 97. Canister Motor and Plate Assemblies

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TABLE 97. CANISTER MOTOR AND PLATE ASSEMBLIES

INDEX	PART NUMBER	DESCRIPTION	QTY
1	6237438	MOTOR AND PLATE ASSEMBLY - 115V AC - COFFEE (INCLUDES ITEMS 2 AND 3)	-
2	6237165	MOTOR - CANISTER - 200 RPM - 115V	1
3	6237077	PLATE - MOTOR MOUNTING - COFFEE	1
4	6237436	MOTOR AND PLATE ASSEMBLY - 200 RPM - 115V (INCLUDES ITEMS 5 AND 6)	-
5	6237165	MOTOR - CANISTER - 200 RPM - 115V	1
6	6237074	PLATE - MOTOR MOUNTING	1
7	6237184	MOTOR AND PLATE ASSEMBLY - LIGHTENER - 115V (INCLUDES ITEMS 8, 11, AND 12)	1
8	6237165	MOTOR - CANISTER - 200 RPM - 115V	1
9	6237356	VIBRATION ISOLATOR	3
10	6237170	BUSHING - CANISTER	3
11	6237172	PLATE - MOTOR MOUNTIN	1
12	1475119	JUMPER - GROUND WIRE	1
13	6237437	MOTOR AND PLATE ASSEMBLY - 60 RPM - 115V (INCLUDES ITEMS 14 AND 15)	-
14	6237057	MOTOR - CANISTER - 61 RPM - 115V	1
15	6237074	PLATE - MOTOR MOUNTING	1
16	6231376	MOTOR CHANNEL COVER (USED WHEN THERE IS NOT A MOTOR IN A POSITION)	OPT

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TABLE 97A. MOTOR POSITION USAGE - 115 V

MOTOR POSITION	CONDIMENT OPTION		INGREDIENT	DESCRIPTION	QTY	PART NO.	
	DUAL	SINGLE					
A			CHOCOLATE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237436	
				SCREW	3	1451097	
B			SOUP	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237436	
				SCREW	3	1451097	
C			SUGAR SUB ACCESSORY PRESENT	MOTOR AND PLATE ASSEMBLY -60 RPM	1	6237437	
				SCREW	3	1451097	
			SCREW - #8-32 X .31 HEX HD T.F. - BLACK ACCESSORY NOT PRESENT	PLATE - MOTOR CHANNEL COVER	1	6231376	
D			WHITENER	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237184	
				SCREW	3	3102447	
				CANISTER BUSHING	3	6237170	
				VIBRATION ISOLATOR	3	6237356	
E			SUGAR	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237436	
				SCREW	3	1451097	
F			6TH PRODUCT ACCESSORY PRESENT	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237436	
				SCREW	3	1451097	
	SCREW - #8-32 X .31 HEX HD T.F. BLACK			SCREW - #8-32 X .31 HEX HD T.F. - BLACK ACCESSORY NOT PRESENT	PLATE - MOTOR CHANNEL COVER	1	6231376
					SCREW	3	1451097
SCREW - #8-32 X .31 HEX HD T.F. BLACK			WHITENER	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237184	
				SCREW	3	3102447	
				CANISTER BUSHING	3	6237170	
				VIBRATION ISOLATOR	3	6237356	

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TABLE 97A. MOTOR POSITION USAGE - 115 V (CONTINUED)

MOTOR POSITION	CONDIMENT OPTION		INGREDIENT	DESCRIPTION	QTY	PART NO.	
	DUAL	SINGLE					
G			INSTANT TEA	MOTOR AND PLATE ASSEMBLY - 60 RPM	1	6237437	
				SCREW	3	1451097	
			SUGAR	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237436	
				SCREW	3	1451097	
H			FREEZE DRIED DECAF	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237436	
				SCREW	3	1451097	
			FRESH BREW DECAF	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237438	
				SCREW	3	1451097	
			BEAN DECAF (WITH 2 GRINDERS)	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237438	
				SCREW	3	1451097	
	J			FREEZE DRIED COFFEE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237436
					SCREW	3	1451097
			FRESH BREW COFFEE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237438	
				SCREW	3	1451097	
			BEAN COFFEE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6237438	
				SCREW	3	1451097	

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TABLE 97B. MOTOR POSITION USAGE - 230 V

MOTOR POSITION	CONDIMENT OPTION		INGREDIENT	DESCRIPTION	QTY	PART NO.	
	DUAL	SINGLE					
A			CHOCOLATE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408001	
				SCREW	3	1451097	
B			SOUP	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408001	
				SCREW	3	1451097	
C			SUGAR SUB ACCESSORY PRESENT	MOTOR AND PLATE ASSEMBLY -60 RPM	1	6337001	
				SCREW	3	1451097	
			SCREW - #8-32 X .31 HEX HD T.F. - BLACK ACCESSORY NOT PRESENT	PLATE - MOTOR CHANNEL COVER	1	6231376	
D			WHITENER	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6337004	
				SCREW	3	3102447	
				CANISTER BUSHING	3	6237170	
				VIBRATION ISOLATOR	3	6237356	
E			SUGAR	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408001	
				SCREW	3	1451097	
F			6TH PRODUCT ACCESSORY PRESENT	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408001	
				SCREW	3	1451097	
	SCREW - #8-32 X .31 HEX HD T.F. BLACK			SCREW - #8-32 X .31 HEX HD T.F. - BLACK ACCESSORY NOT PRESENT	PLATE - MOTOR CHANNEL COVER	1	6231376
					SCREW	3	1451097
SCREW - #8-32 X .31 HEX HD T.F. BLACK			WHITENER	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6337004	
				SCREW	3	3102447	
				CANISTER BUSHING	3	6237170	
				VIBRATION ISOLATOR	3	6237356	

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TABLE 97B. MOTOR POSITION USAGE - 230 V (CONTINUED)

MOTOR POSITION	CONDIMENT OPTION		INGREDIENT	DESCRIPTION	QTY	PART NO.
	DUAL	SINGLE				
G			INSTANT TEA	MOTOR AND PLATE ASSEMBLY - 60 RPM	1	6337001
				SCREW	3	1451097
			SUGAR	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408001
				SCREW	3	1451097
H			FREEZE DRIED DECAF	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408001
				SCREW	3	1451097
			FRESH BREW DECAF	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408002
				SCREW	3	1451097
			BEAN DECAF (WITH 2 GRINDERS)	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408002
				SCREW	3	1451097
J			FREEZE DRIED COFFEE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408001
				SCREW	3	1451097
			FRESH BREW COFFEE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408002
				SCREW	3	1451097
			BEAN COFFEE	MOTOR AND PLATE ASSEMBLY - 200 RPM	1	6408002
				SCREW	3	1451097

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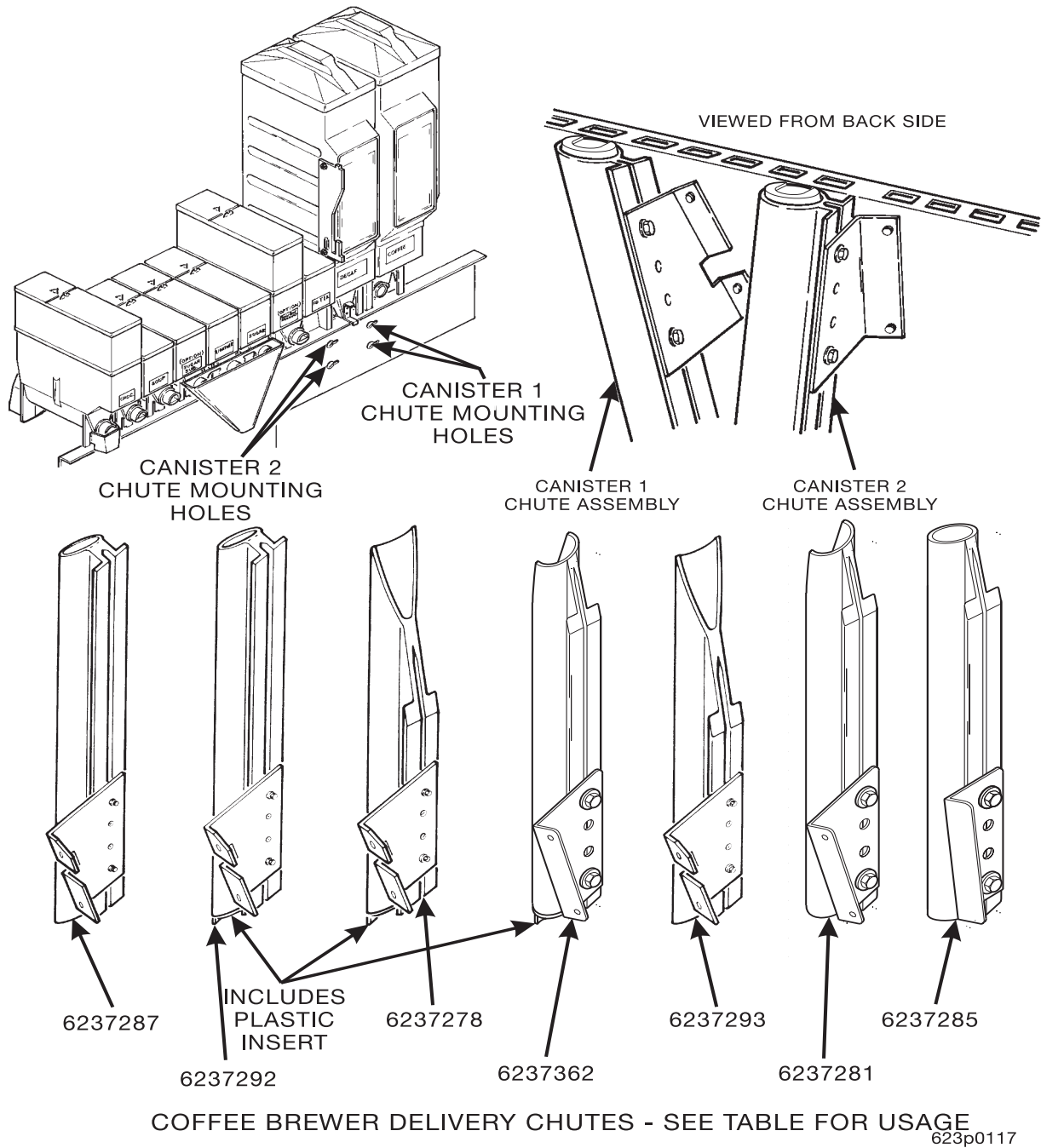


Figure 98. Product and Condiment Chutes (Part 1 of 2)

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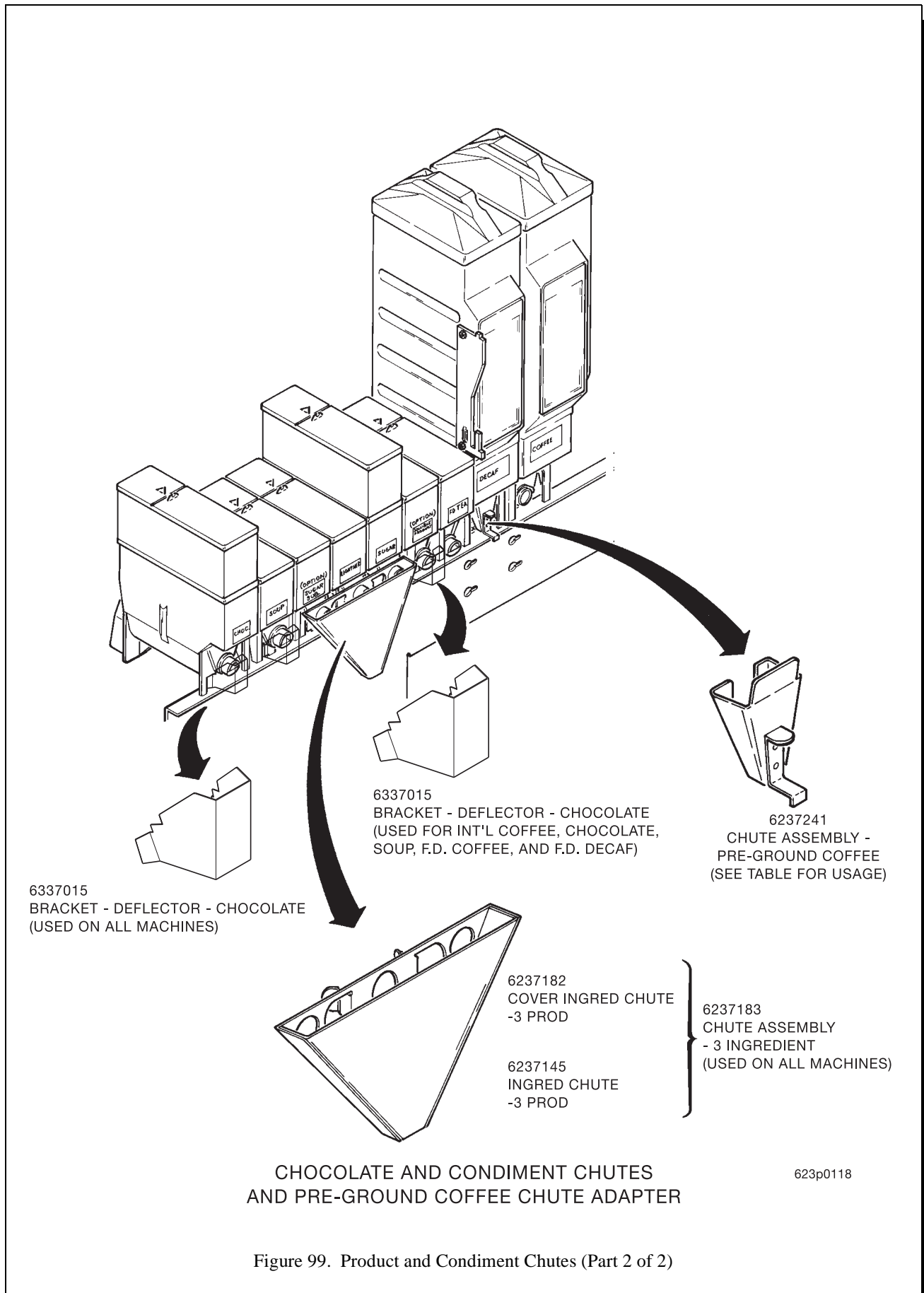


Figure 99. Product and Condiment Chutes (Part 2 of 2)

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TABLE 99. PRODUCT DELIVERY CHUTE ASSEMBLY USAGE

NOTE: SEE REFERENCED TABLES FOR BREAKDOWN OF SELECTED ASSEMBLIES

	CANISTER 2	CANISTER 1
TYPE OF PRODUCT	FREEZE DRIED COFFEE OR FREEZE DRIED TEA	PRE-GROUD COFFEE OR LEAF TEA
CHUTES USED (BY PART NUMBER)	6337015	6237241 6237287 (TABLE 99A)
TYPE OF PRODUCT	FREEZE DRIED COFFEE OR FREEZE DRIED TEA	FREEZE DRIED COFFEE OR FREEZE DRIED TEA
CHUTES USED (BY PART NUMBER)	6337015	6337015
TYPE OF PRODUCT	PRE-GROUND COFFEE OR LEAF TEA	PRE-GROUND COFFEE OR LEAF TEA
CHUTES USED (BY PART NUMBER) SINGLE BREWER	6237241 6237281 (TABLE 99E)	6237241 6237293 (TABLE 99D)
CHUTES USED (BY PART NUMBER) DUAL BREWER	6237241 6237285 (TABLE 99F)	6237241 6237293 (TABLE 99D)
TYPE OF PRODUCT	FREEZE DRIED COFFEE OR FREEZE DRIED TEA	COFFEE BEANS
CHUTES USED (BY PART NUMBER)	6337015	6237292 (TABLE 99B)
TYPE OF PRODUCT	PRE-GROUND COFFEE OR LEAF TEA	COFFEE BEANS
CHUTES USED (BY PART NUMBER) SINGLE BREWER	6237241 6237281 (TABLE 99E)	6237278 (TABLE 99C)
CHUTES USED (BY PART NUMBER) DUAL BREWER	6237285 (TABLE 99F) 6237241	6237278 (TABLE 99C)
TYPE OF PRODUCT	FREEZE DRIED COFFEE OR FREEZE DRIED TEA	COFFEE BEANS
CHUTES USED (BY PART NUMBER) SINGLE BREWER	6237362 (TABLE 99G)	6237292 (TABLE 99B)
CHUTES USED (BY PART NUMBER) DUAL BREWER	6237285 (TABLE 99F)	6237292 (TABLE 99B)

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TABLE 99A. DELIVERY CHUTE 6237287 PARTS

PART NUMBER	DESCRIPTION	QTY
3128092	SCREW HILO 7/19 X 3/8	2
6237277	TUBE BRACKET - R.H.	1
6237286	CHUTE - DOUBLE BREWER - R.H.	1

TABLE 99B. DELIVERY CHUTE 6237292 PARTS

PART NUMBER	DESCRIPTION	QTY
3128092	SCREW HILO 7/19 X 3/8	2
6237275	END CAP - COFFEE CHUTE - R.H.	1
6237277	TUBE BRACKET - R.H.	1
6237286	CHUTE - DOUBLE BREWER - R.H.	1

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TABLE 99C. DELIVERY CHUTE 6237278 PARTS

PART NUMBER	DESCRIPTION	QTY
3128092	SCREW HILO 7/19 X 3/8	2
6237275	END CAP - COFFEE CHUTE - R.H.	1
6237276	TUBE BRACKET - R.H.	1
6237277	CHUTE - DOUBLE BREWER - R.H.	1

TABLE 99D. DELIVERY CHUTE 6237293 PARTS

PART NUMBER	DESCRIPTION	QTY
3128092	SCREW HILO 7/19 X 3/8	2
6237276	TUBE BRACKET - R.H.	1
6237277	TUBE BRACKET - R.H.	1

TABLE 99E. DELIVERY CHUTE 6237281 PARTS

PART NUMBER	DESCRIPTION	QTY
3128092	SCREW HILO 7/19 X 3/8	2
6237279	CHUTE - DUAL - L.H.	1
6237280	TUBE BRACKET - SINGLE BREW - L.H..	1

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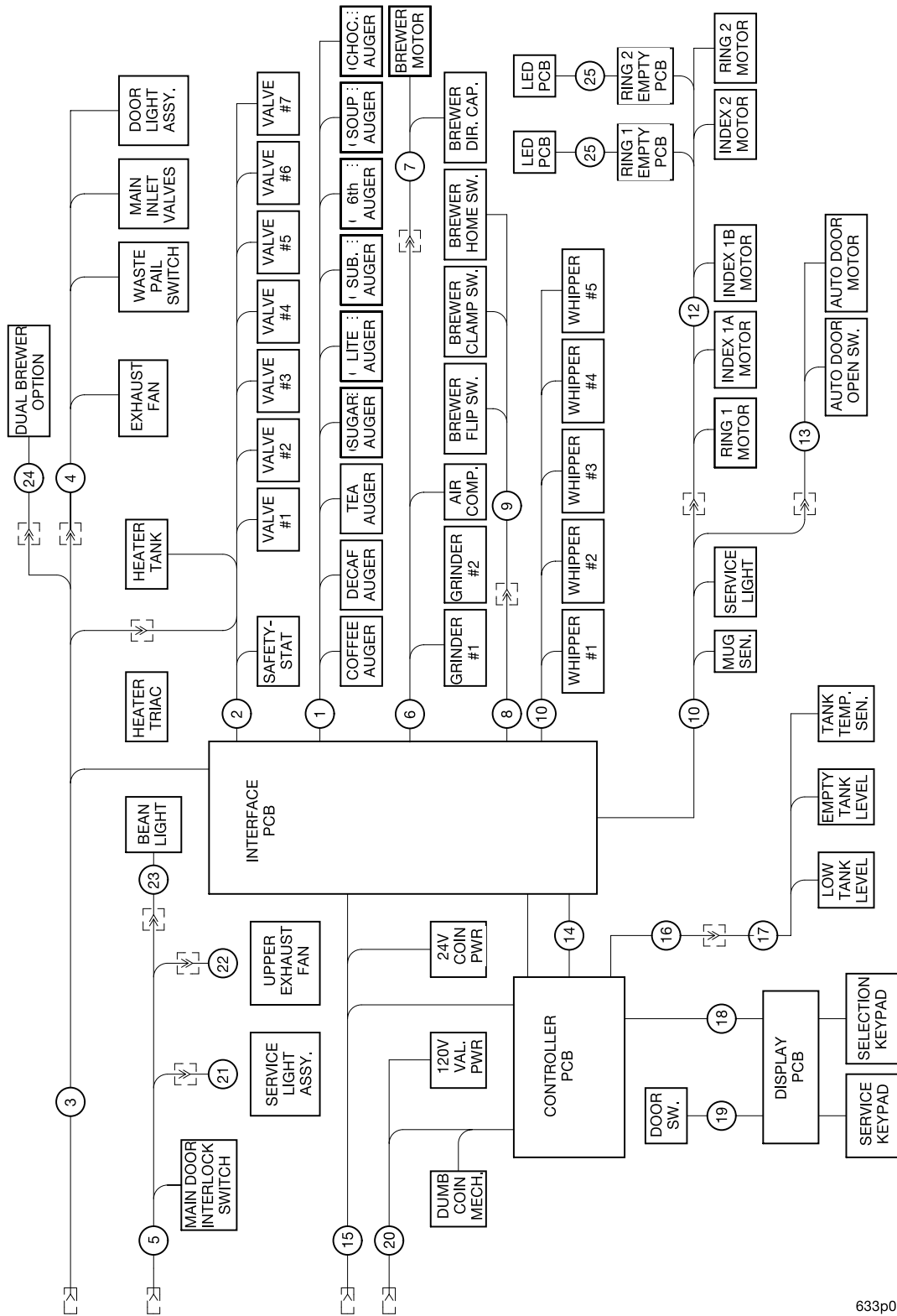
TABLE 99F. DELIVERY CHUTE 6237285 PARTS

PART NUMBER	DESCRIPTION	QTY
3128092	SCREW HILO 7/19 X 3/8	2
6237284	CHUTE - DOUBLE BREWER - L.H.	1
6237283	TUBE BRACKET - DOUBLE BREW - L.H.	1

TABLE 99G. DELIVERY CHUTE 6237362 PARTS

PART NUMBER	DESCRIPTION	QTY
3128092	SCREW HILO 7/19 X 3/8	2
6237279	CHUTE - DUAL - L.H.	1
6237358	TUBE BRACKET - SINGLE BREW - L.H.	1
6237356	VIBRATION ISOLATOR - .375 DIA.	2
6237357	BUSHING - COFFEE CHUTE	2
6237363	CHUTE INSERT - DUAL GRINDER - L.H.	1

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633p005E

Figure 100. Overall Wiring Harnesses

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TABLE 100. OVERALL WIRING HARNESES

INDEX	PART NUMBER	DESCRIPTION	633	635	637
1	6339001	HARNESS - HDC AUGERS			
2	6339019	HARNESS - HDC VALVES AND HEATER			
3	6339004	HARNESS - HDC - AC1			
4	6339013	HARNESS - HDC - AC2			
5	1579010	JUMPER - INTERLOCK - DOMESTIC			
6	6339003	HARNESS - BREW AND GRIND			
7	6239016	HARNESS - BREWER			
8	3639015	HARNESS - PCB TO BREW SWITCHES			
9	6239016	HARNESS - BREWER			
10	6339005	HARNESS - HDC DC - CABINET			
11	-	NOT USED			
12	6239048	HARNESS - CUP MECHANISM			
13	6239026	HARNESS - AUTO DOOR			
14	1579008	CABLE - RIBBON - 16 CONDUCTOR			
15	9989750	HARNESS - 24 VAC - PCB & COIN POWER			
16	6339009	JUMPER - PCB TO FLOAT SWITCHES			
17	6339021	HARNESS - FLOAT SWITCHES			
18	6339017	FLAT CABLE - DISPLAY TO CONTROLLER			
19	1579009	JUMPER - MONETARY DOOR SWITCH			
20	1579003	HARNESS - COIN MECHANISM			
21	6339007	JUMPER - CABINET SERVICE LIGHT			
22	6339000	HARNESS - INTERLOCK TO EXHAUST			
23	6339008	JUMPER - FLOAT SWITCH ASSEMBLY			
24	6239013	HARNESS - DUAL BREWER			
25	6233106	HARNESS - CUP DETECTOR LED			
-	1451124	SUPPRESSION NETWORK ASSEMBLY			
-	1475117	HARNESS - INTERFACE - DEB - VALIDATOR - COIN MECH			
-	1475119	JUMPER - GROUND WIRE			
-	1579005	HARNESS - MARS PULSE VALIDATOR			
-	1579006	HARNESS - MAKA PULSE VALIDATOR			
-	1579013	HARNESS - POWER PANEL DOMESTIC			
-	1579017	HARNESS - COIN HANDLING - POWER			
-	1579018	HARNESS - DATA PRINTER INTERFACE			

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TABLE 100. OVERALL WIRING HARNESSSES (CONTINUED)

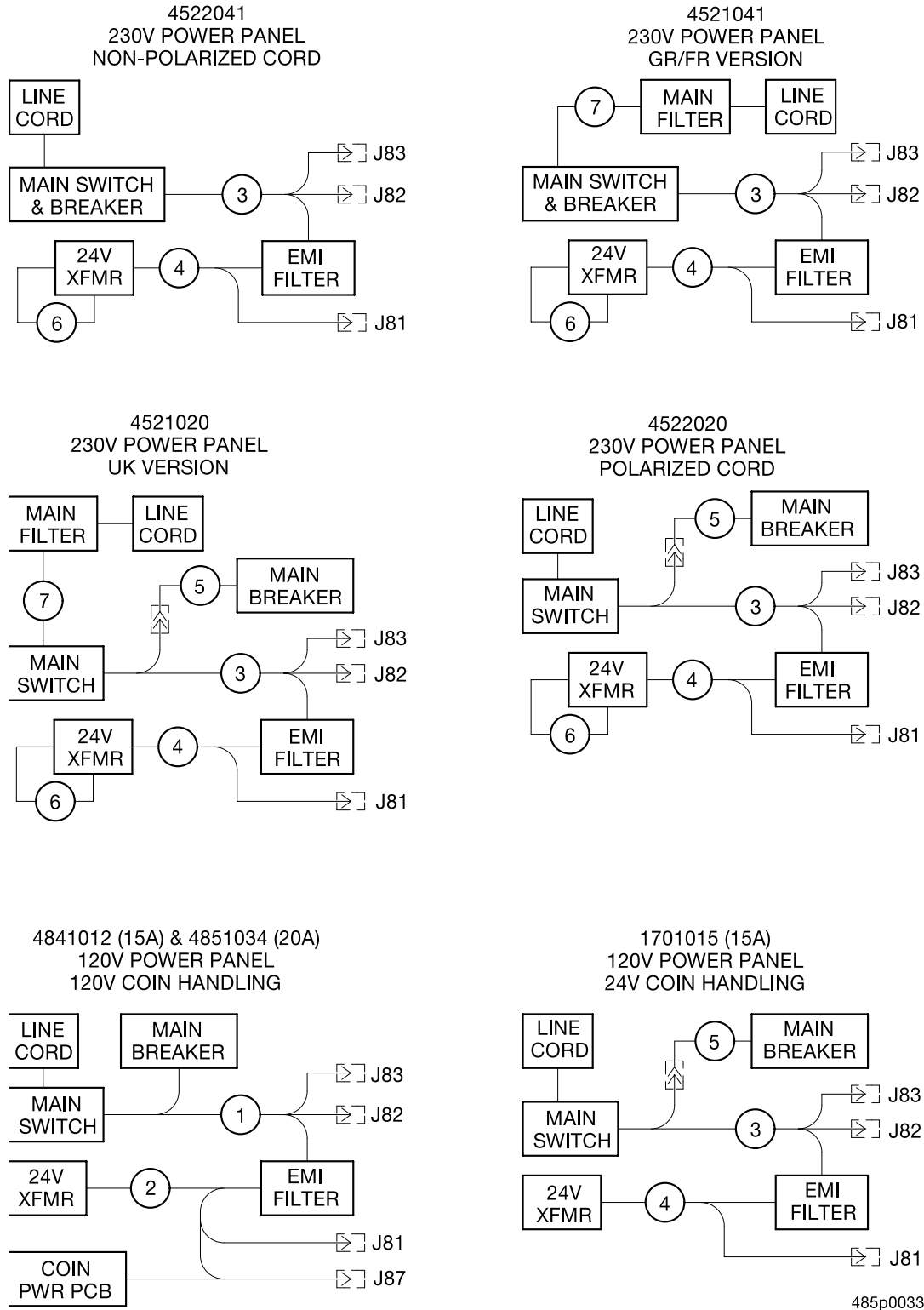
INDEX	PART NUMBER	DESCRIPTION	633	635	637
-	1579019	HARNESS - DEX PRINTER INTERFACE			
-	1579028	HARNESS - SERIAL VALIDATOR			
-	1579031	JUMPER - VALIDATOR - MARS - 24V			
-	1579032	HARNESS - SERIAL VALIDATOR - 24V			
-	1579034	HARNESS - FOR BA30/32 A - MDB			
-	1579050	HARNESS - MDB - FOR CONLUX 2000			
-	2346016	HARNESS - FLUORESCENT LIGHT			
-	3156032	JUMPER - FILTER & FLUORESCENT LIGHT			
-	5307302	POWER CORD - 12 PIN			
-	6237157	HARNESS - WHIPPER MOTOR			
-	6339006	HARNESS - FLUORESCENT LIGHT			
-	6339008	JUMPER - BEAN LIGHT			
-	6369015	HARNESS - BREW SWITCHES - TWIN			
-	9559002	HARNESS - WHIPPERS			
-	9984094	WIRE - GROUND - 14 INCH			
-	9984165	JUMPER - GROUND WIRE			
-	9989781	POWER CORD - 14 AWG - DOMESTIC			
-	9989631	JUMPER - DEBIT CARD - SHOPPER			
-	9989676	JUMPER - BLOWER			
-	9989706	HARNESS - MONETARY - MDB			
-	9989712	JUMPER - EXEC. MECH.			
-	9989718	JUMPER - VALIDATOR - 24V			

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NOTES . . .

Lined area for notes, consisting of 20 horizontal lines below the 'NOTES . . .' header.

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485p0033

Figure 101. Power Panel Wiring Harnesses

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TABLE 101. POWER PANEL WIRING HARNESES

INDEX	PART NUMBER	DESCRIPTION
1	1579013	HARNESS - POWER PANEL - DOM.
2	1579017	HARNESS - COIN HANDLING POWER
3	1709000	HARNESS - POWER PANEL
4	1709001	JUMPER - TRANSFORMER
5	1709006	JUMPER - MAIN SWITCH TO BREAKER
6	4279001	JUMPER - 230 V TRANSFORMER - PRIMARY
7	1709002	JUMPER - MAIL LINE FILTER

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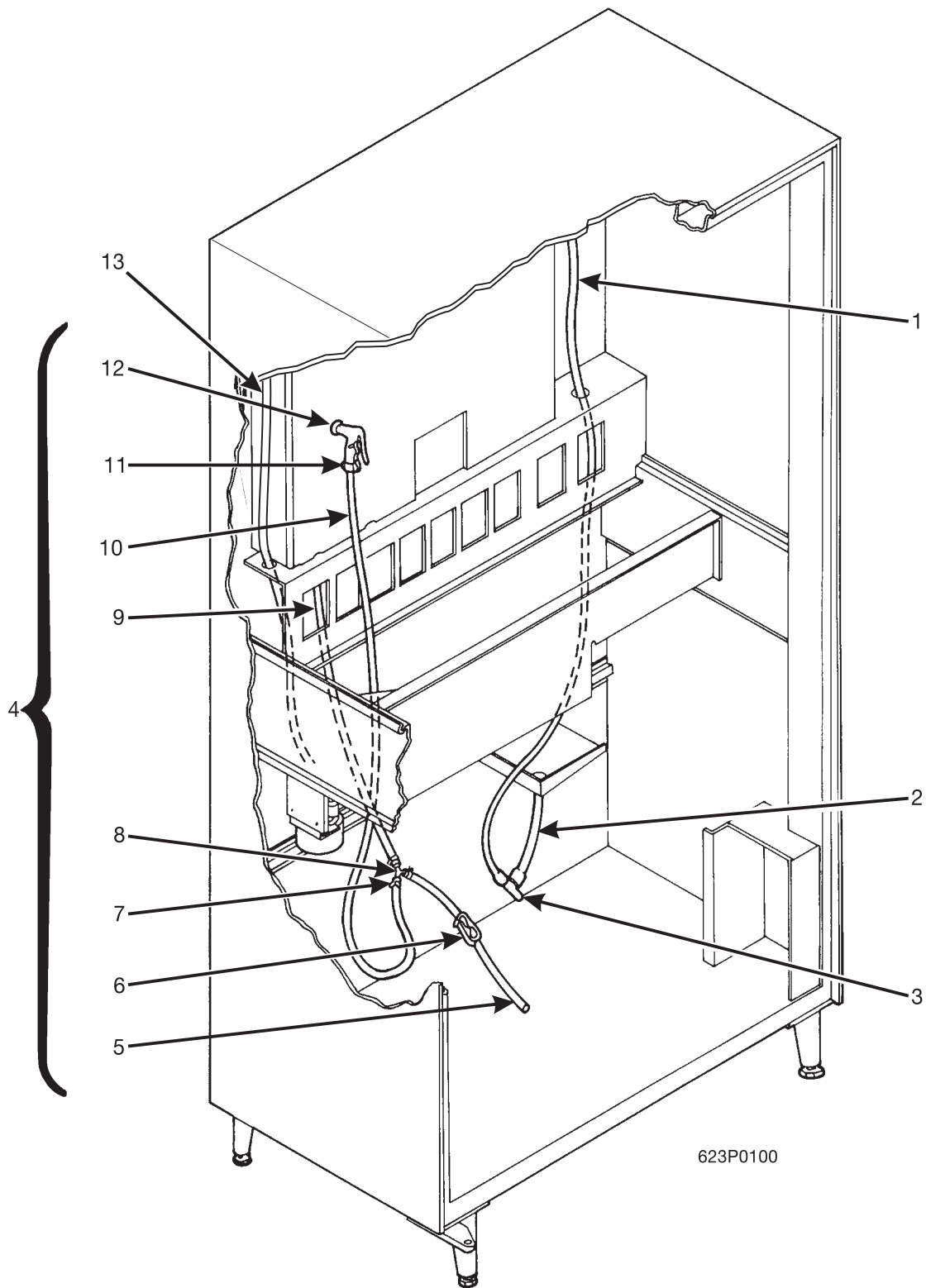


Figure 102. Liquid Distribution and Drain System (Part 1 of 2)

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TABLE 102. LIQUID DISTRIBUTION AND DRAIN SYSTEM (PART 1 OF 2)

INDEX	PART NUMBER	DESCRIPTION	QTY.	BULK (SEE USAGE KEY) (TABLE 102A)
1	-	TUBE - 62" LG	1	B
2	-	TUBE - 12" LG (633/637 ONLY)	1	B
3	6108057	TEE (633/637 ONLY)	1	-
4	6238071	SPRAY HOSE ASSEMBLY (INCLUDES INDEX NUMBERS 5 THROUGH 12)	1	-
5	-	TUBE, .38 X .56 X 20.0	1	A
6	6238154	CLAMP - PLASTIC - THROTTLING	1	-
7	6158063	CLAMP HOSE	3	-
8	6138094	Y CONNECTOR - 3/8 OD 1/4 ID	1	-
9	-	TUBE 18.0	1	A
10	-	TUBE 60.0	1	A
11	6338059	FITTING - SPRAY HOSE	1	-
12	6338060	SPRAY HEAD	1	-
13	3618123	TUBE - 31" LG	1	-

TABLE 102A. USAGE KEY FOR BULK TUBING

CODE (SEE TABLES 102, 103)	PART NUMBER	DESCRIPTION
A	6338021	TUBING - SILICONE - .375 I.D. X .562 O.D.
B	6238090	TUBING - BLACK - 5/8 X 13/16 O.D.
C	6208037	TUBING - SILICONE - .250 I.D. X .437 O.D.

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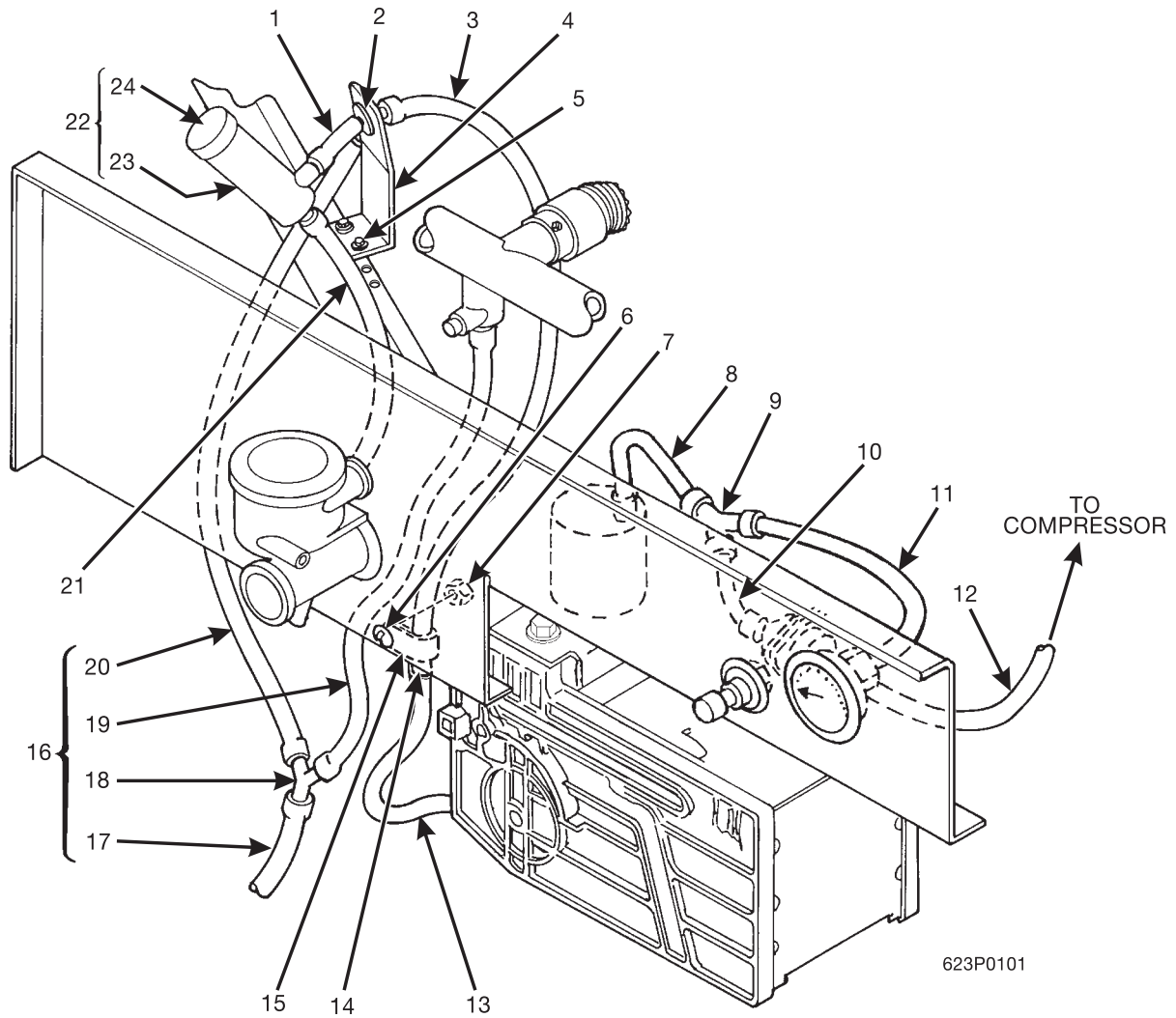


Figure 103. Liquid Distribution and Drain System (Part 2 of 2)

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TABLE 103. LIQUID DISTRIBUTION AND DRAIN SYSTEM (PART 2 OF 2)

INDEX	PART NUMBER	DESCRIPTION	QTY.	BULK (SEE USAGE KEY) (TABLE 102A)
1	6237134	TUBE - .38 I.D. X .56 O.D. X 4.5" LONG	1	A
2	6237311	FLOW RESTICTOR	1	-
3	-	TUBE - 6108097 - 12.5" LG	1	A
4	6237359	BRACKET - FLOW RESTRICTOR	1	-
5	1451097	SCREW, #8-32 X .31 HEX HD. TF. - BLACK	2	-
6	9900118	SCREW, #8-32 X 3/8 PHS	1	-
7	9900081	NUT, #8-32 KEPS ZINC PLATE	1	-
8	-	TUBE - 6208036 - 4.5" LG	1	A
9	3017006	SYRUP TUBE TEE SPLICE	1	-
10	-	6108098 TUBE 7.0 LONG	1	C
11	-	6108097 TUBE 10.0	1	A
12	-	TUBE - .44 O.D. X .25 I.D. X 17" LONG	1	C
13	-	61080970 TUBE 6108097	1	C
14	6234315	TUBE - FUNNEL CONNECTION	1	-
15	3102348	CABLE CLAMP RICHCO #N8	1	-
16	6238038	TUBE AND Y ASSEMBLY (INCLUDES INDEX NUMBERS 17 THROUGH 21)	1	-
17	-	TUBE - .56 X .37 X 10.0	1	A
18	6138094	Y CONNECTOR - 3/8 OD 1/4 ID	1	-
19	6237037	61080970 TUBE 9.5 LONG	1	A
20	-	TUBE .56 X .37 X 18.0	1	A
21	-	TUBE	1	A
22	6237349	CHAMBER ASSEMBLY - EXPANSION (INCLUDES INDEX NUMBERS 23 AND 24)	1	-
23	6237316	TUBE AND EXTENSION ASSEMBLY	1	-
24	6237347	VINYL CAP - 1.00 ID . .50 LG	1	-

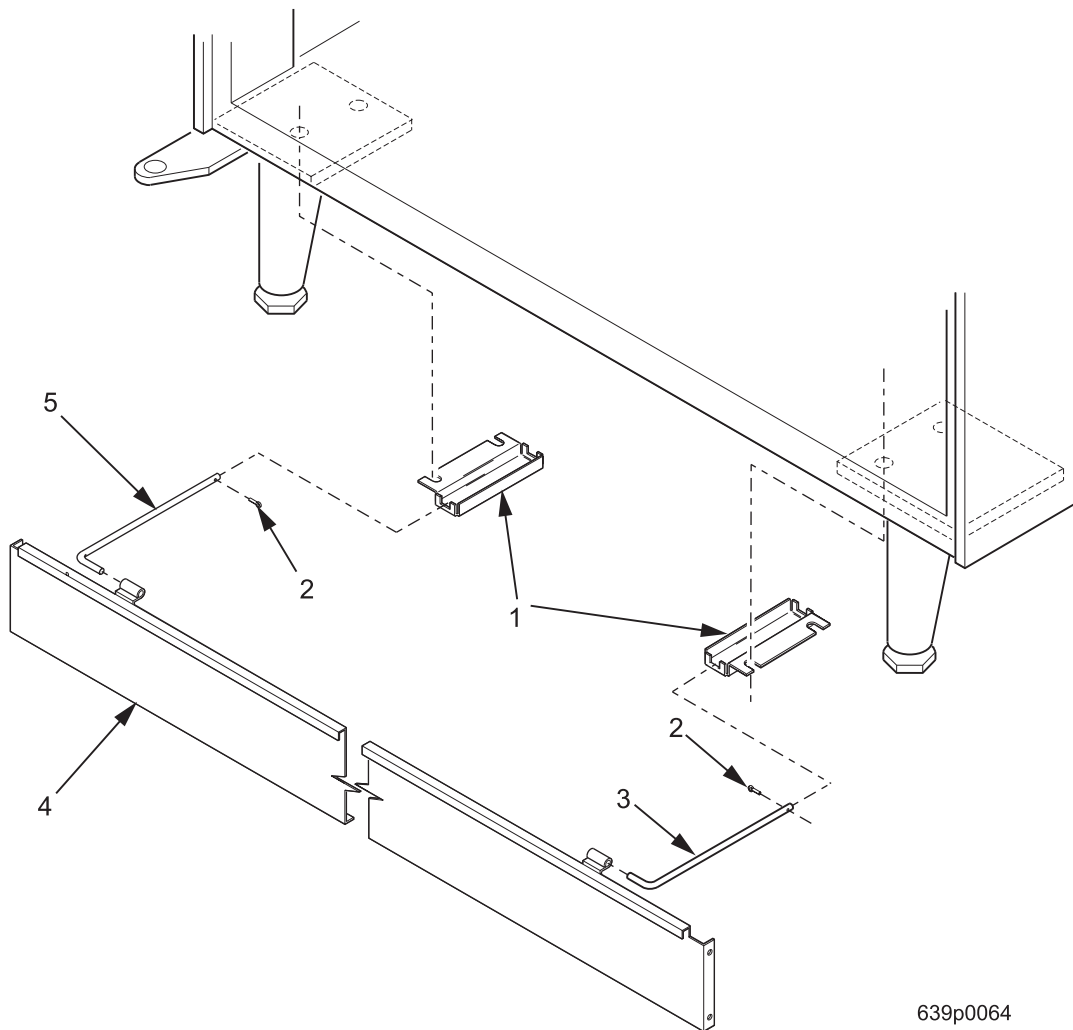
TABLE 103A. BULK TUBING FOR INTERCONNECTING WATER VALVES, MIXING BOWLS, AND DISPENSING SPOUTS

APPLICATION	PART NUMBER	DESCRIPTION
U.S.	6338021	TUBING - SANTOPRENE - .375 I.D. X .562 O.D.
FR./GER./SP./U.K.	6208036	TUBING - SILICONE - .375 I.D. X .562 O.D.

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TABLE 104. BASE PLATE ACCESSORY - STANDARD STYLE

INDEX	PART NUMBER	DESCRIPTION	QTY.
	1571085	BASE PLATE AND ACCESSORY ASSEMBLY	-
1	6231087	BRACKET - BASE PLATE	2
2	9900098	COTTER PIN 3/32 X 3/4 IN	2
3	1411194	SLIDE - BASE PLATE - RIGHT HAND	1
4	2271408	BASE PLATE ASSEMBLY	1
5	1411195	SLIDE - BASE PLATE - LEFT HAND	1



639p0064

Figure 104. Base Plate Accessory - Standard Style

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TABLE 105. BASE PLATE ACCESSORY - MILLENNIA STYLE

INDEX	PART NUMBER	DESCRIPTION	QTY.
-	1571159	BASE PLATE AND ACCESSORY ASSEMBLY - MILLENNIA	-
1	1411195	SLIDE - BASE PLATE - LEFT HAND	1
2	9900098	COTTER PIN 3/32 X 3/4 IN	2
3	6231087	BRACKET - BASE PLATE	2
4	1411194	SLIDE - BASE PLATE - RIGHT HAND	1
5	1571161	BASE PLATE ASSEMBLY - 42" - MILLENNIA	1

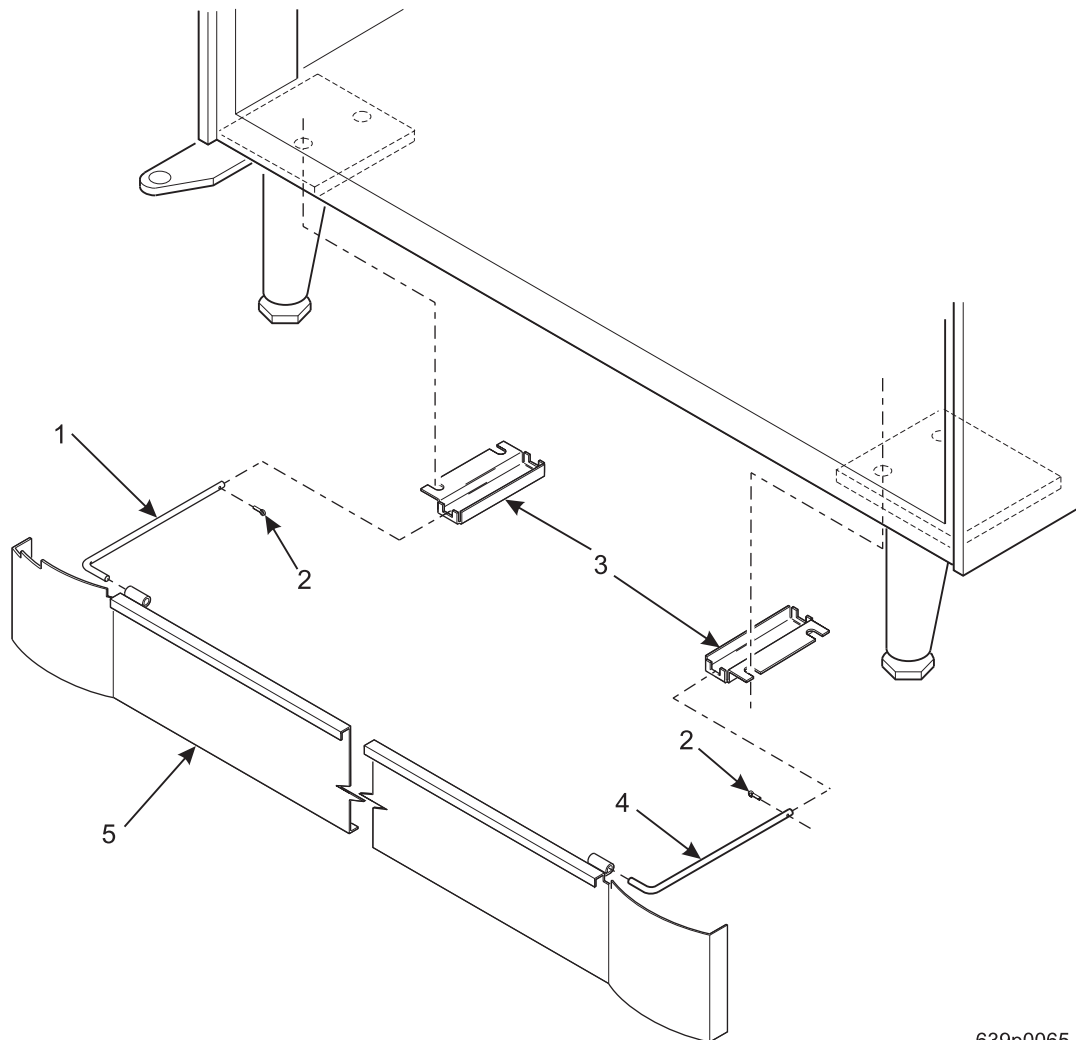


Figure 105. Base Plate Accessory - Millennium Style

639p0065

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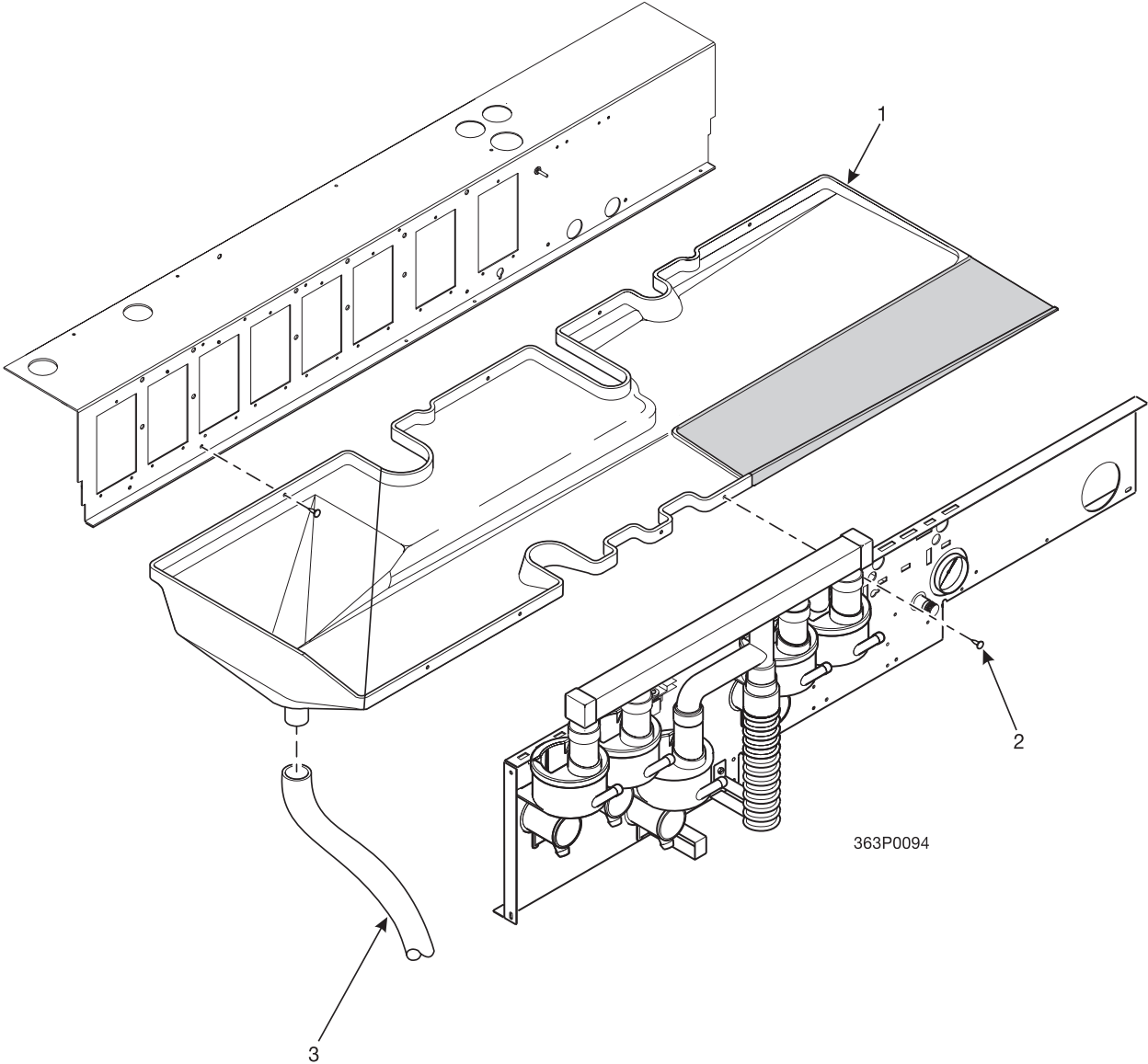


Figure 106. Ingredient Drain Tray Accessory

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TABLE 106. INGREDIENT DRAIN TRAY ACCESSORY

INDEX	PART NUMBER	DESCRIPTION	QTY
*	6240823	INGREDIENT DRAIN TRAY ACCESSORY	REF
1	6231481	INGREDIENT DRAIN TRAY - 32" (FRESH BREW - SHADED AREA IS REMOVED)	1
	6231479	INGREDIENT DRAIN TRAY - 32" (FREEZE DRIED - SHADED AREA IS PRESENT)	1
2	6237053	FASTENER - PUSH IN	8
3	6238090	TUBE - 13/16 OD X 5/8 ID - BLACK	23 IN.

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TABLE 107. DOOR LOCK GUARD ACCESSORY

INDEX	PART NUMBER	DESCRIPTION	QTY
-	1570763	DOOR LOCK GUARD	-
1	2222031	TEE BOLT - TRIM	4
2	1572186	GUARD-LOCK-COMMON	1
3	9900081	NUT - #8-32 KEPS ZINC PLATE	4

NOTE: Also available as a kit - part number 1572188.

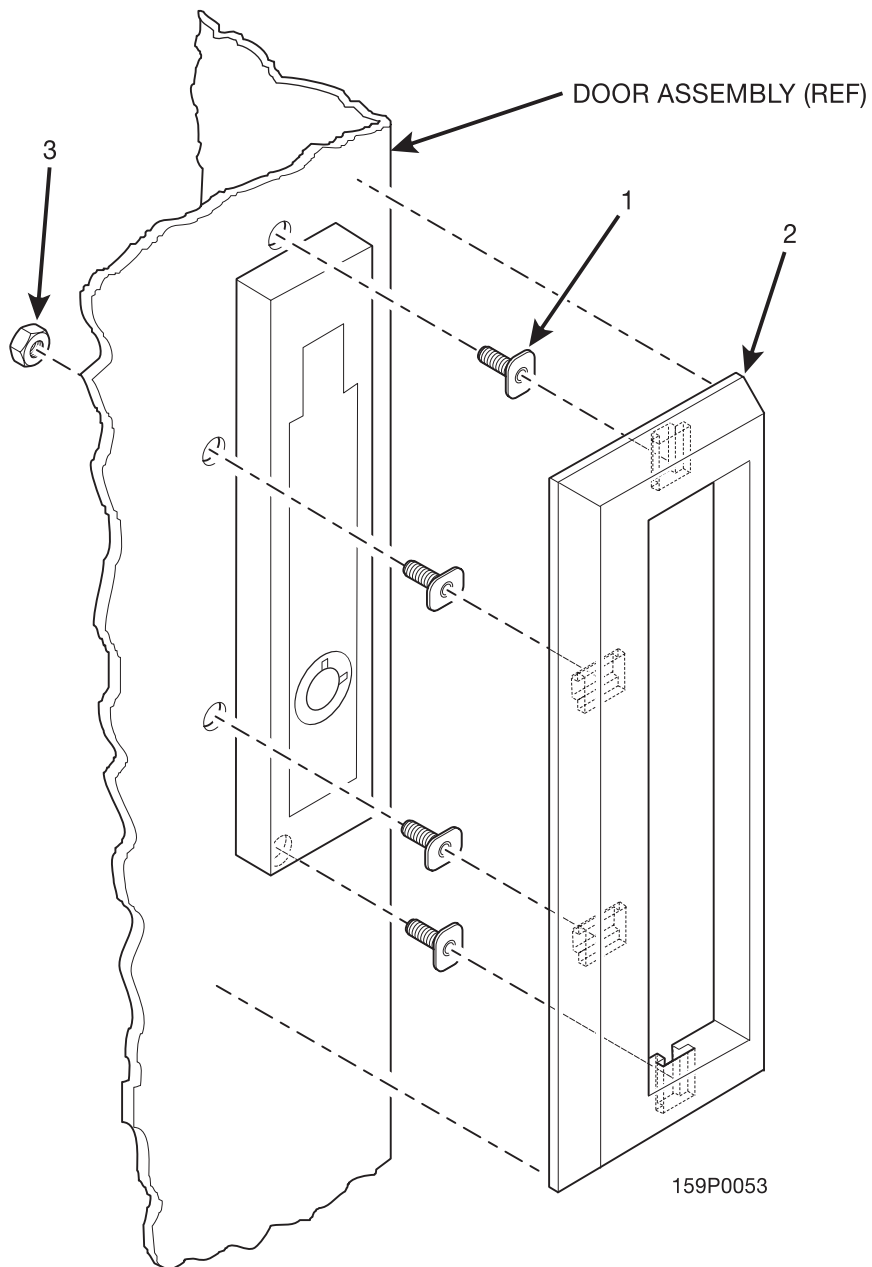


Figure 107. Door Lock Guard Accessory

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TABLE 108. MONEY BOX LOCK ACCESSORY

PART NUMBER	DESCRIPTION	QTY
-	MONEY BOX LOCK ACCESSORY INCLUDES THE FOLLOWING ITEMS - NOT SHOWN:	OPT
1101906	MONEY BOX LOCK - #1801, KA, NV407	1
2221920	KEY - CHICAGO LOCK #1801, NV407	1
2222603	NUT - LOCK RETAINING	1
2222604	WASHER - LOCK BARRER - #2693	1

TABLE 109. BAG ASSEMBLY - 15 - U.S., CANADA, BRAZIL 115V, CAN-CAN

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6230007	FEATURE EXPLANATION SHEET	1
6230066	LABEL - "SAVE 5¢ USING MUG - DOM	1
6230067	LABEL - "ALWAYS GOOD VALUE"	1
6230071	LABEL - FRENCH VANILLA CAFE	1
6232041	PLATE - DISPLAY LABEL	1
6232050	INSERT - SELECTIONS	1
6232051	INSERT - COFFEE	1
6232052	INSERT - DECAF COFFEE	1
6232054	INSERT - CAPPUCCINO	1
6232055	INSERT - INT'L COFFEE	1
6232056	INSERT - TEA	1
6232057	INSERT - HOT CHOCOLATE	1
6232058	INSERT - SOUP - CHICKEN/BEEF	1
6232061	LABEL - MUG OPTION	1
6232062	LABEL - WINNERS MODE	1
6232080	LABEL - PRICE,CUP SIZE,BLNK	1
6232086	LABEL - SELECTION - BLANK	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232207	INSERT - ESPRESSO	1
6232325	INSERT - ESPRESSO/CAFE LATTE'	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330043	LIST - BAG ASSY B6330000 - CONTENTS	1
6330054	W.D.PACKAGE - HDC DOM. - 115V	1
6332027	INSERT - EUROPEAN CAPUCCINO - 2/	1

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TABLE 110. BAG ASSEMBLY - 1 - U.K.

PARTNUMBER	DESCRIPTION	QTY
1300018	BAG PLASTIC	1
1575083	COIN CHUTE & BRACKET ASSEMBL	1
1575086	INSTR.SHEET - COIN CHUTE & BRK	1
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6230007	FEATURE EXPLANATION SHEET	1
6230067	LABEL - "ALWAYS GOOD VALUE"	1
6232041	PLATE - DISPLAY LABEL	1
6232050	INSERT - SELECTIONS	1
6232055	INSERT - INT'L COFFEE	1
6232057	INSERT - HOT CHOCOLATE	1
6232058	INSERT - SOUP - CHICKEN/BEEF	1
6232061	LABEL - MUG OPTION	1
6232062	LABEL - WINNERS MODE	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232124	LABEL - PRICE - U.K. - RANGE 36P/4	1
6232125	LABEL - PRICE - U.K. - RANGE 5P/36	1
6232150	INSERT - COFFEE - U.K.	1
6232151	INSERT - DECAF COFFEE - U.K.	1
6232152	INSERT - TEA - FB - U.K.	1
6232157	INSERT - CAPPUCINO - U.K.	1
6232175	LABEL - COVER - UPS - HOT DRINK - U.	1
6232177	LABELS - SEL - ALT - SOUPS&TEAS - UK	1
6232207	INSERT - ESPRESSO	1
6232325	INSERT - ESPRESSO/CAFE LATTE'	1
6237046	PLUG - AUGER	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237080	NOZZLE - DISPENSING - F.D.COFFEE	5
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330045	LIST - BAG ASSY B6330002 - CONTE	1
6330055	W.D.PACKAGE - HDC FOR. - EXEC.	1
6332027	INSERT - EUROPEAN CAPUCCINO - 2/	1

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TABLE 111. BAG ASSEMBLY - 6 - FRANCE

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6232041	PLATE - DISPLAY LABEL	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232106	INSERT - SEL - POTAGE TOMATE - FR	1
6232108	INSERT - HOT CHOCOLATE - FR.	1
6232130	LABEL - MUG OPTION - FR.	1
6232131	LABEL - WINNERS MODE - FR.	1
6232161	LABEL - SOUP - ALT CHOICE - FR.	1
6232228	LABEL - SEL. - ALTER. - FRENCH	1
6232246	INSERT - COFFEE - "A" SEL. - FR	1
6232247	INSERT - COFFEE - "B" SEL. - FR	1
6232248	INSERT - COFFEE - "C" SEL. - FR	1
6232249	INSERT - COFFEE - "F" SEL. - FR	1
6232253	INSERT - BLANK - "C" SEL. - FR.	1
6232256	INSERT - BLANK - FR.	1
6232258	LABEL - DRINK TYPES - FRENCH	1
6232259	LABELS - VOL.4CL TO 16CL - FR	1
6232260	LABELS - COFF GRNDS - TYPE - FR	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330046	LIST - BAG ASSY B6330003 - CONTE	1
6330055	W.D.PACKAGE - HDC FOR. - EXEC.	1
6332029	INSERT - EUROPEAN CAPPUCINO - (1
6332034	INSRT - AMERICN CAPPUCINO - E - F	1
6332051	LABEL - WHITENER NOTES - FRENCH	1
6332090	INSERT - COFFEE SELECTIONS	1
6332091	INSERT - SELECTIONS	1
6532008	LABELS - EUROCOIN - ,05/1,00	1
6532009	LABELS - EUROCOIN - 1,05/2,00	1

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TABLE 112. BAG ASSEMBLY - 7 - GERMANY

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6232041	PLATE - DISPLAY LABEL	1
6232064	LABEL - COF COVER UPS - GER	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232128	LABEL - WINNERS MODE - GERMAN	1
6232134	INSERT - TOP - SEL.W/CUP COPY - GE	1
6232136	INSERT - COFFEE - GERMAN	1
6232137	INSERT - HOT CHOCOLATE - GER.	1
6232138	INSERT - "RINDFLEISCHSUPPE" - GE	1
6232139	INSERT - INTERNATIONAL COF - GER	1
6232140	INSERT - DECAF COFFEE - GER.	1
6232141	INSERT - TEA - GERMAN	1
6232173	LABEL - MUG OPTION - GERMAN	1
6232184	LABEL - SOUP - ALT CHOICE - GER.	1
6232195	INSERT - SEL. - ESPRESSO - GER.	1
6232198	LABEL - SAVE 5PF USING MUG - GER	1
6232218	LABEL - SAVE 10PF USING MUG - GE	1
6233115	FUNNEL & INSERT ASSEMBLY	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330044	LIST - BAG ASSY B6330001 - CONTE	1
6330055	W.D.PACKAGE - HDC FOR. - EXEC.	1
6332030	INSERT - EURO - CAPPUCCHINO - GER(H	1
6332035	INSRT - AMER - CAPPUCCHINO - GER - (E	1
6532008	LABELS - EUROCOIN - ,05/1,00	1
6532009	LABELS - EUROCOIN - 1,05/2,00	1

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TABLE 113. BAG ASSEMBLY - 29 - SPAIN

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6230090	LABEL - "ALWAYS GOOD VALUE"SPA	1
6232041	PLATE - DISPLAY LABEL	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232253	INSERT - BLANK - "C" SEL. - FR.	1
6232256	INSERT - BLANK - FR.	1
6232259	LABELS - VOL.4CL TO 16CL - FR	1
6232264	INSERT - SEL. - TOP - SPANISH	1
6232265	INSERT - COFFEE "A" SEL. - SPANI	1
6232266	INSERT - DECAF COF "B" SEL - SP.	1
6232267	INSERT - COFFEE - "C" SEL. - SPANI	1
6232268	INSERT - ESPRESSO - "D" SEL. - SP.	1
6232269	INSERT - CAPPUCINO - "E" SEL - SP	1
6232270	INSERT - COFFEE - "F" SEL. - SP.	1
6232271	INSERT - SEL. (2ND) - SPANISH	1
6232272	INSERT - HOT CHOC. - "G" SEL. - SP	1
6232273	INSERT - SOUP - TOMATO - SPANISH	1
6232296	LABEL - MUG OPTION - SPANISH	1
6232297	LABEL - WINNERS MODE - SPANISH	1
6232298	LABEL - SAVE()WHEN USING MUG - S	1
6232299	LABEL - SELECTION - SPANISH	1
6232300	LABEL - COFFEE GROUNDS TYPE - SP	1
6232302	LABEL - DRINK TYPES - SPANISH	1
6232303	LABEL - SOUP - ALT.CHOICES - SPANI	1
6232308	INSERT - TEA - LARGE CUP - SPANISH	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330051	LIST - BAG ASSY B6330008 - CONTE	1
6330055	W.D.PACKAGE - HDC FOR. - EXEC.	1

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TABLE 114. BAG ASSEMBLY - 11 - 12 - AUSTRALIA (637 ONLY) / NEW ZEALAND

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6230007	FEATURE EXPLANATION SHEET	1
6230067	LABEL - "ALWAYS GOOD VALUE"	1
6232041	PLATE - DISPLAY LABEL	1
6232050	INSERT - SELECTIONS	1
6232051	INSERT - COFFEE	1
6232052	INSERT - DECAF COFFEE	1
6232055	INSERT - INT'L COFFEE	1
6232057	INSERT - HOT CHOCOLATE	1
6232058	INSERT - SOUP - CHICKEN/BEEF	1
6232061	LABEL - MUG OPTION	1
6232062	LABEL - WINNERS MODE	1
6232080	LABEL - PRICE,CUP SIZE,BLNK	1
6232086	LABEL - SELECTION - BLANK	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232152	INSERT - TEA - FB - U.K.	1
6232157	INSERT - CAPPUCCINO - U.K.	1
6232175	LABEL - COVER - UPS - HOT DRINK - U.	1
6232177	LABELS - SEL - ALT - SOUPS&TEAS - UK	1
6232207	INSERT - ESPRESSO	1
6237046	PLUG - AUGER	2
6237063	NOZZLE - DISPENSING - CANISTER	2
6237080	NOZZLE - DISPENSING - F.D.COFFEE	5
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330048	LIST - BAG ASSY B6330005 - CONTE	1
6330055	W.D.PACKAGE - HDC FOR. - EXEC.	1
6332027	INSERT - EUROPEAN CAPUCCINO - 2/	1

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TABLE 115. BAG ASSEMBLY - 4 - 220 V BRAZIL (MODEL 633 ONLY)

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6230007	FEATURE EXPLANATION SHEET	1
6230066	LABEL - "SAVE 5¢ USING MUG - DOM	1
6230067	LABEL - "ALWAYS GOOD VALUE"	1
6230071	LABEL - FRENCH VANILLA CAFE	1
6232041	PLATE - DISPLAY LABEL	1
6232050	INSERT - SELECTIONS	1
6232051	INSERT - COFFEE	1
6232052	INSERT - DECAF COFFEE	1
6232054	INSERT - CAPPUCINO	1
6232055	INSERT - INT'L COFFEE	1
6232056	INSERT - TEA	1
6232057	INSERT - HOT CHOCOLATE	1
6232058	INSERT - SOUP - CHICKEN/BEEF	1
6232061	LABEL - MUG OPTION	1
6232062	LABEL - WINNERS MODE	1
6232080	LABEL - PRICE,CUP SIZE,BLNK	1
6232086	LABEL - SELECTION - BLANK	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232207	INSERT - ESPRESSO	1
6232325	INSERT - ESPRESSO/CAFE LATTE'	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330053	LIST - BAG ASSY B6330010 - CONTE	1
6330055	W.D.PACKAGE - HDC FOR. - EXEC.	1
6332027	INSERT - EUROPEAN CAPUCCINO - 2/	1

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TABLE 116. BAG ASSEMBLY - 8 - SWEDEN

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6230007	FEATURE EXPLANATION SHEET	1
6230067	LABEL - "ALWAYS GOOD VALUE"	1
6230071	LABEL - FRENCH VANILLA CAFE	1
6232041	PLATE - DISPLAY LABEL	1
6232062	LABEL - WINNERS MODE	1
6232080	LABEL - PRICE,CUP SIZE,BLNK	1
6232086	LABEL - SELECTION - BLANK	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330055	W.D.PACKAGE - HDC FOR. - EXEC.	1
6332011	INSERT - COFFEE - SWEDEN - 2/S	1
6332012	INSERT - DECAF COFFEE - SWEDN 2/	1
6332013	INSERT - INTL COFFEE - SWEDEN 1/	1
6332014	INSRT - HOTWTR/CUPONLY - SWDN 2/	1
6332015	INSERT - ESPRESSO - SWEDEN - 2/S	1
6332016	INSERT - ESPR/CAFELATTE - SWDN2/	1
6332017	INSERT - CAPPUCINO - SWEDEN - 1/S	1
6332018	INSERT - TEA - SWEDEN - 2/S	1
6332019	INSERT - HOT CHOCOLAT - SWEDN 1/	1
6332020	INSERT - SOUP - SWEDEN - 2/S	1
6332021	LABEL - MUG OPTION - SWEDEN	1
6332022	INSERT - SELECTIONS - SWEDEN - 1/S	1
6332026	LABEL - INSTR/CUP SIZE - SWEDEN	1
6332027	INSERT - EUROPEAN CAPUCCINO - 2/	1

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TABLE 117. BAG ASSEMBLY - 5 - 20 - MEXICO / EL SALVADOR

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6230007	FEATURE EXPLANATION SHEET	1
6230090	LABEL - "ALWAYS GOOD VALUE"SPA	1
6232041	PLATE - DISPLAY LABEL	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232256	INSERT - BLANK - FR.	1
6232264	INSERT - SEL. - TOP - SPANISH	1
6232265	INSERT - COFFEE "A" SEL. - SPANI	1
6232266	INSERT - DECAF COF "B" SEL - SP.	1
6232267	INSERT - COFFEE - "C" SEL. - SPANI	1
6232268	INSERT - ESPRESSO - "D" SEL. - SP.	1
6232269	INSERT - CAPPUCINO - "E" SEL - SP	1
6232270	INSERT - COFFEE - "F" SEL. - SP.	1
6232271	INSERT - SEL. (2ND) - SPANISH	1
6232272	INSERT - HOT CHOC. - "G" SEL. - SP	1
6232273	INSERT - SOUP - TOMATO - SPANISH	1
6232296	LABEL - MUG OPTION - SPANISH	1
6232297	LABEL - WINNERS MODE - SPANISH	1
6232298	LABEL - SAVE()WHEN USING MUG - S	1
6232299	LABEL - SELECTION - SPANISH	1
6232300	LABEL - COFFEE GROUNDS TYPE - SP	1
6232302	LABEL - DRINK TYPES - SPANISH	1
6232303	LABEL - SOUP - ALT.CHOICES - SPANI	1
6232308	INSERT - TEA - LARGE CUP - SPANISH	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330052	LIST - BAG ASSY B6330009 - CONTE	1
6330057	W.D.PACKAGE - HDC INTL - 115V - EX	1

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TABLE 118. BAG ASSEMBLY - 13 - SINGAPORE

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6230007	FEATURE EXPLANATION SHEET	1
6230066	LABEL - "SAVE 5¢ USING MUG - DOM	1
6230067	LABEL - "ALWAYS GOOD VALUE"	1
6230071	LABEL - FRENCH VANILLA CAFE	1
6232041	PLATE - DISPLAY LABEL	1
6232050	INSERT - SELECTIONS	1
6232051	INSERT - COFFEE	1
6232052	INSERT - DECAF COFFEE	1
6232054	INSERT - CAPPUCINO	1
6232055	INSERT - INT'L COFFEE	1
6232056	INSERT - TEA	1
6232057	INSERT - HOT CHOCOLATE	1
6232058	INSERT - SOUP - CHICKEN/BEEF	1
6232061	LABEL - MUG OPTION	1
6232062	LABEL - WINNERS MODE	1
6232080	LABEL - PRICE,CUP SIZE,BLNK	1
6232086	LABEL - SELECTION - BLANK	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232207	INSERT - ESPRESSO	1
6232325	INSERT - ESPRESSO/CAFE LATTE'	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330055	W.D.PACKAGE - HDC FOR. - EXEC.	1
6330072	LIST - BAG ASSY B6330011 - CONTE	1
6332027	INSERT - EUROPEAN CAPUCCINO - 2/	1

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TABLE 119. BAG ASSEMBLY - 14 - ARGENTINA

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6230057	DUAL BREWER SUPPLEMENT	1
6230090	LABEL - "ALWAYS GOOD VALUE"SPA	1
6232041	PLATE - DISPLAY LABEL	1
6232080	LABEL - PRICE,CUP SIZE,BLNK	1
6232087	HIGH PRICE LABEL - DOM.TO 1.75	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232296	LABEL - MUG OPTION - SPANISH	1
6232297	LABEL - WINNERS MODE - SPANISH	1
6232303	LABEL - SOUP - ALT.CHOICES - SPANI	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330047	LIST - BAG ASSY B6330004 - CONTE	1
6330055	W.D.PACKAGE - HDC FOR. - EXEC.	1

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TABLE 120. BAG ASSEMBLY - 3 - MEXICO

PARTNUMBER	DESCRIPTION	QTY
3158026	LABEL - EVERPURE - SMALL - 7001 - 07	1
6230007	FEATURE EXPLANATION SHEET	1
6230090	LABEL - "ALWAYS GOOD VALUE"SPA	1
6232041	PLATE - DISPLAY LABEL	1
6232088	LABEL - 1/2 COVERUP - LABEL - INST	1
6232256	INSERT - BLANK - FR.	1
6232264	INSERT - SEL. - TOP - SPANISH	1
6232265	INSERT - COFFEE "A" SEL. - SPANI	1
6232266	INSERT - DECAF COF "B" SEL - SP.	1
6232267	INSERT - COFFEE - "C" SEL. - SPANI	1
6232268	INSERT - ESPRESSO - "D" SEL. - SP.	1
6232269	INSERT - CAPPUCINO - "E" SEL - SP	1
6232270	INSERT - COFFEE - "F" SEL. - SP	1
6232271	INSERT - SEL. (2ND) - SPANISH	1
6232272	INSERT - HOT CHOC. - "G" SEL. - SP	1
6232273	INSERT - SOUP - TOMATO - SPANISH	1
6232296	LABEL - MUG OPTION - SPANISH	1
6232297	LABEL - WINNERS MODE - SPANISH	1
6232298	LABEL - SAVE()WHEN USING MUG - S	1
6232299	LABEL - SELECTION - SPANISH	1
6232300	LABEL - COFFEE GROUNDS TYPE - SP	1
6232302	LABEL - DRINK TYPES - SPANISH	1
6232303	LABEL - SOUP - ALT.CHOICES - SPANI	1
6232308	INSERT - TEA - LARGE CUP - SPANISH	1
6232524	LABEL - PRICE SHEET - HIGH - CUP S	1
6237063	NOZZLE - DISPENSING - CANISTER	2
6237117	REMOVAL TOOL - IMPELLER	1
6237347	VINYL CAP - 1.00 ID.X.50 LG	9
6330001	DOCUMENTATION PKG - HDC	1
6330049	LIST - BAG ASSY B6330006 - CONTE	1
6330056	W.D.PACKAGE - HDC INT'L - 115/23	1